CONCEPTUAL STUDY OF ARTICULATED STABLE OCEAN PLATFORM

FINAL REPORT PART II (VOLUME IV)

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CARDEROCK DIVISION
NAVAL SURFACE WARFARE CENTER

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Prepared by

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A					
A conceptual study has been completed to evaluate the feasibility of a new concept of a floating storage platform - the Articulated					
Stable Ocean Platform (ASOP). The unique aspects of the ASOP is the articulation of the stabilize buoys which were introduced for					
the purposes of reducing wave load and overall vessel motion. The ASOP was designed to have a fuel storage capability of 1 million					
barrels and to support a topside up to 12,000 kips in total weight. The fuel storage tanks were designed in such a way that the draft					
of the platform would remain unchanged at any loading condition without adjusting the ballast. This greatly simplified the operations					
and allowed the platform to continue other activities while loading and off-loading.					
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The study shows that the ASOP has adequate stability and satisfies the stability requirement of the certifying authorities. Both numerical analysis and model test showed that the ASOP offers exceptional motion response characteristics in all its degrees of freedom. In terms of platform motion response, the ASOP is capable of operating in more severe weather conditions than a conventional surface vessel type platform. A seven body (six buoys and the hull) coupled motion analysis in ocean environment was performed and results in general agreed with the model test. However, both numerical analysis and model tests showed that the articulated buoys have no clear advantage over fixed buoys in the global motion of the ASOP. The reduction of forces by using articulation did not significantly improve the motion of the platform. Furthermore, the analysis and model test showed that compared to the fixed buoy case, using articulations increased the slow drift motions of the ASOP in random waves. The study also indicated that the introduction of articulations complicated the hydrostatic stability of the platform. Damaged stability was the governing factor in determination of the size of the articulated buoys. In conclusion, this conceptual study indicated that the fuel storage ASOP is a viable concept. Its large storage capability and exceptional motion characteristics allow many applications both in civil and military purpose.

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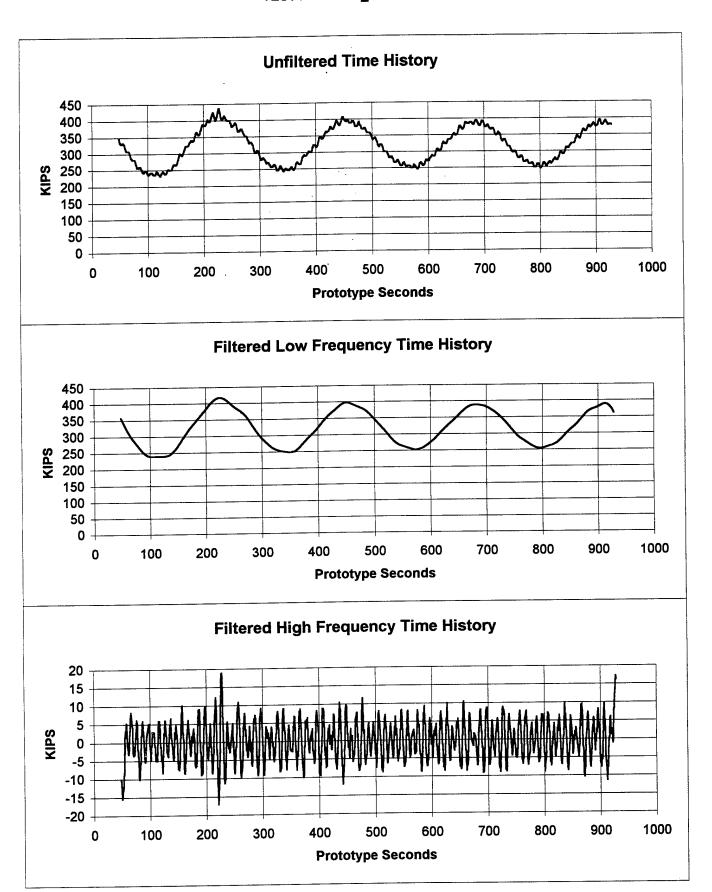
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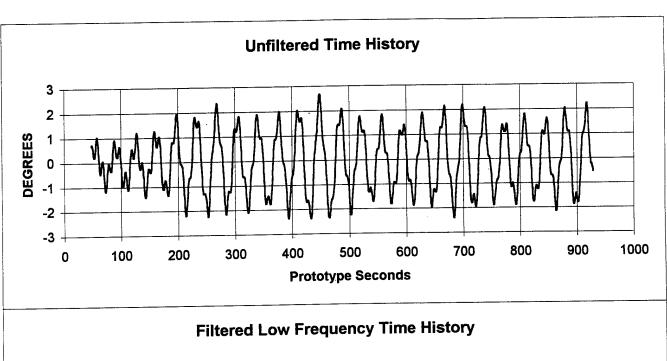
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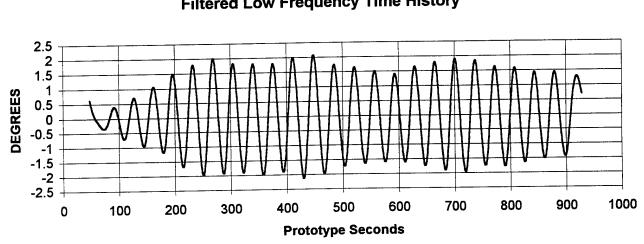
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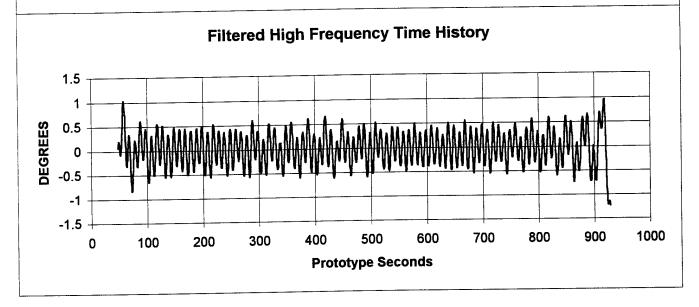
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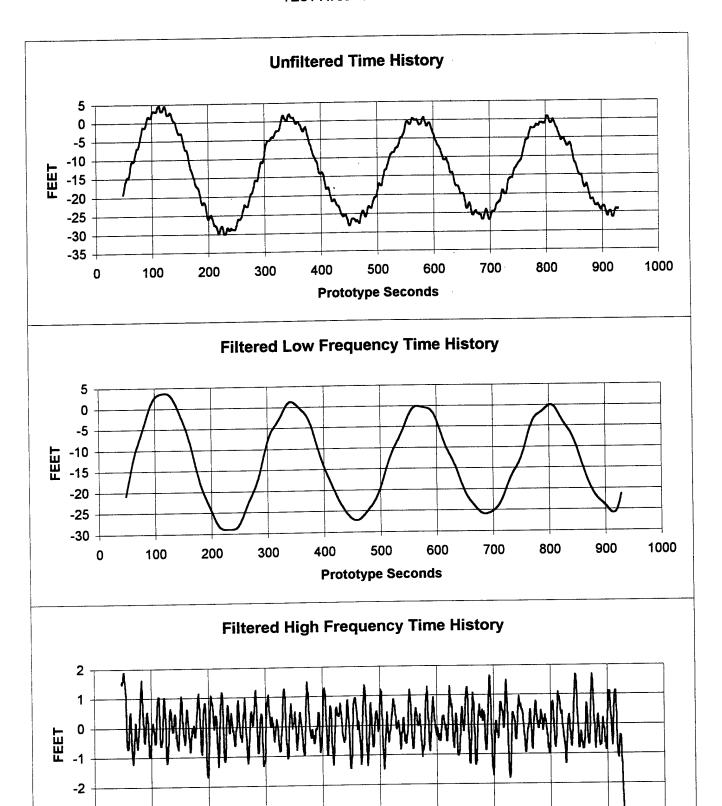
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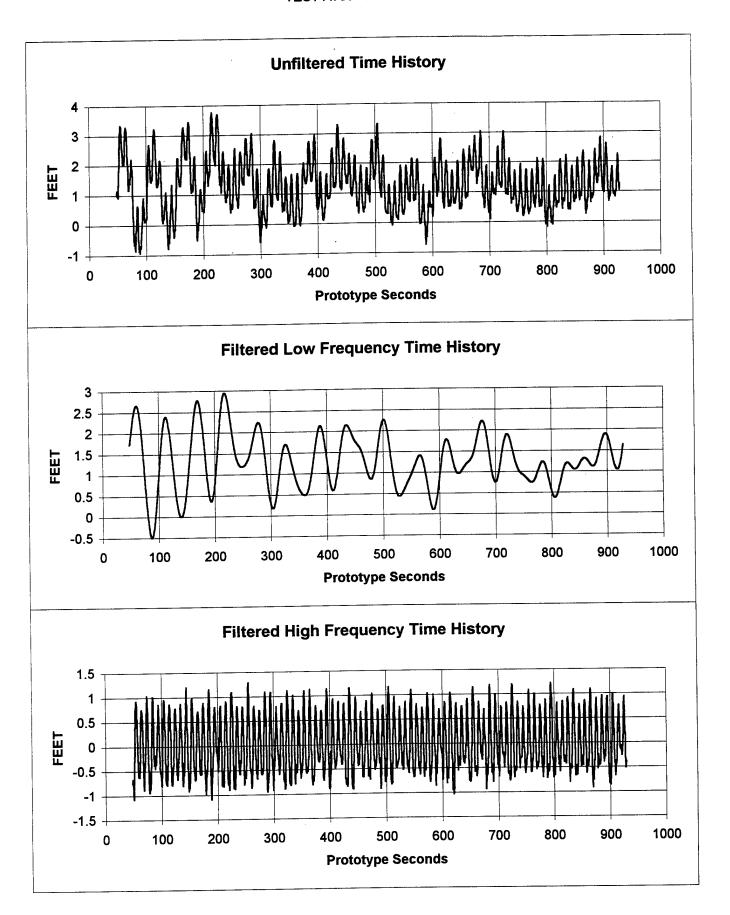


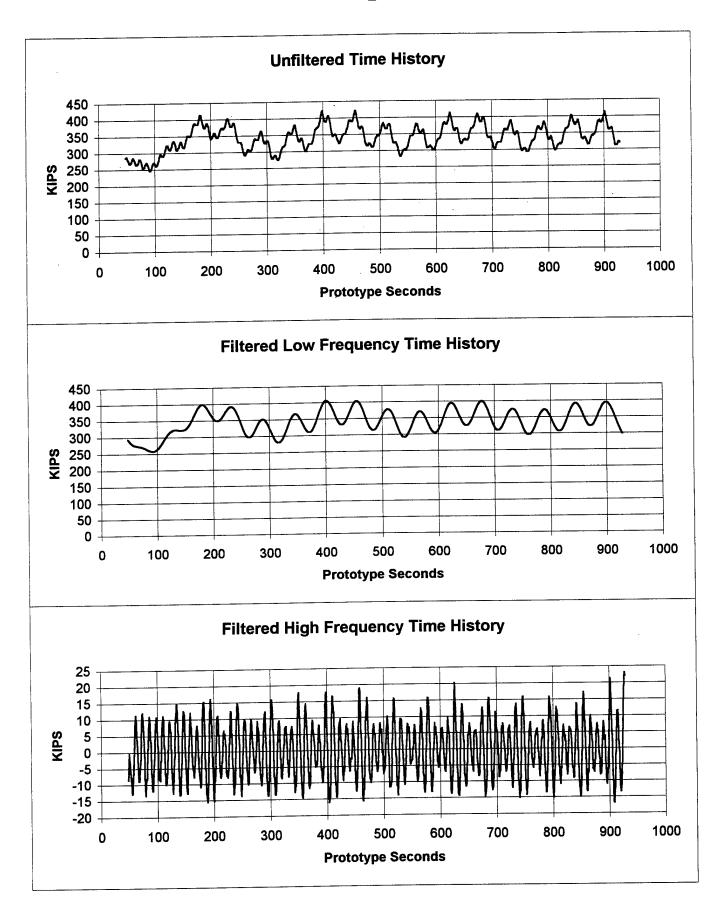


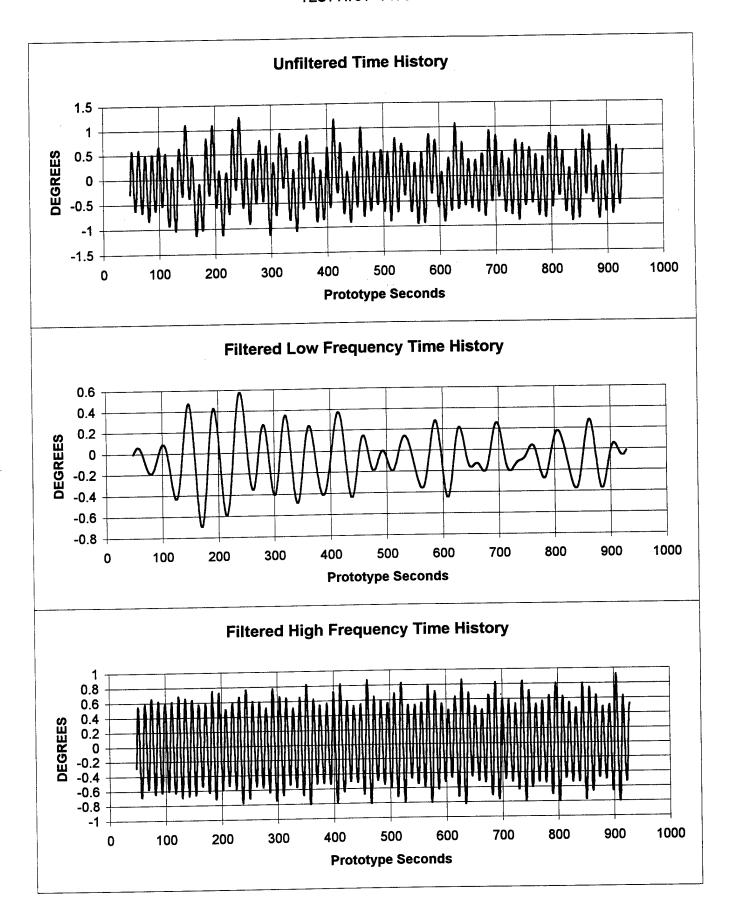


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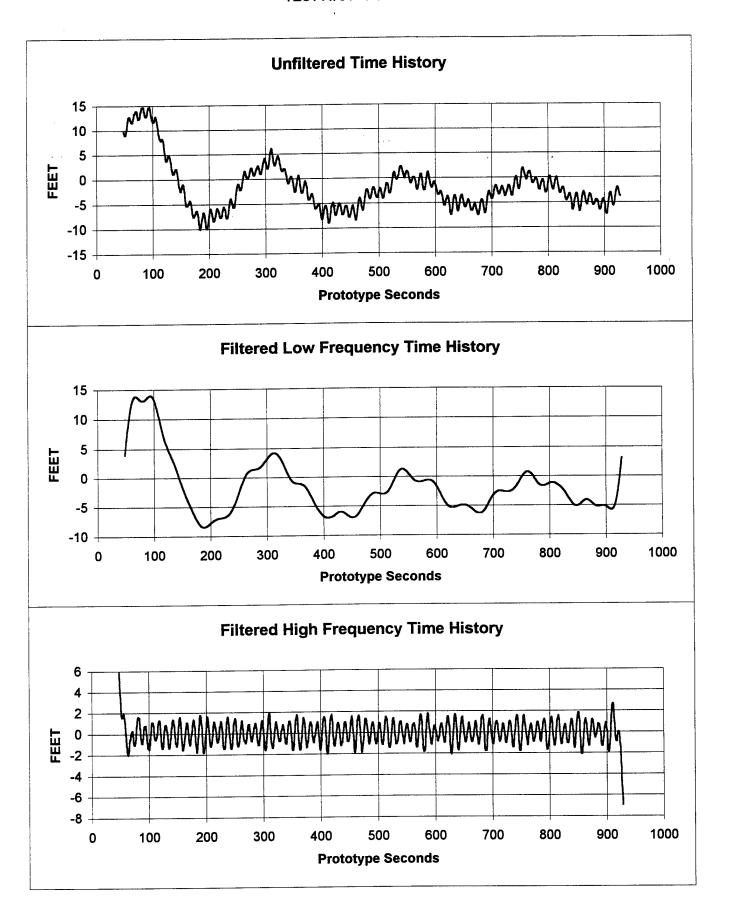
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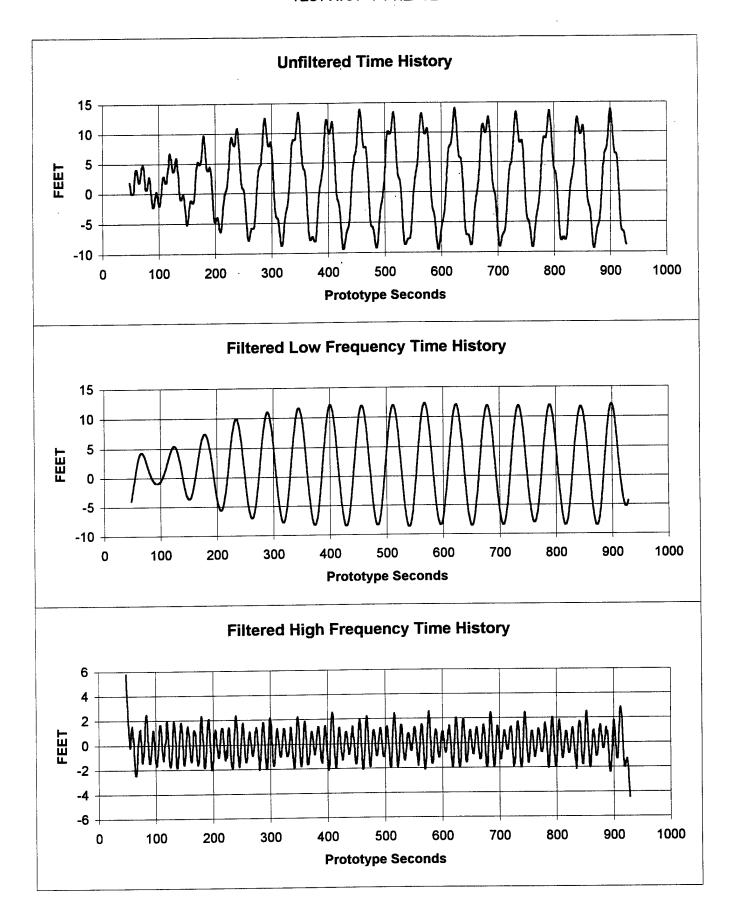


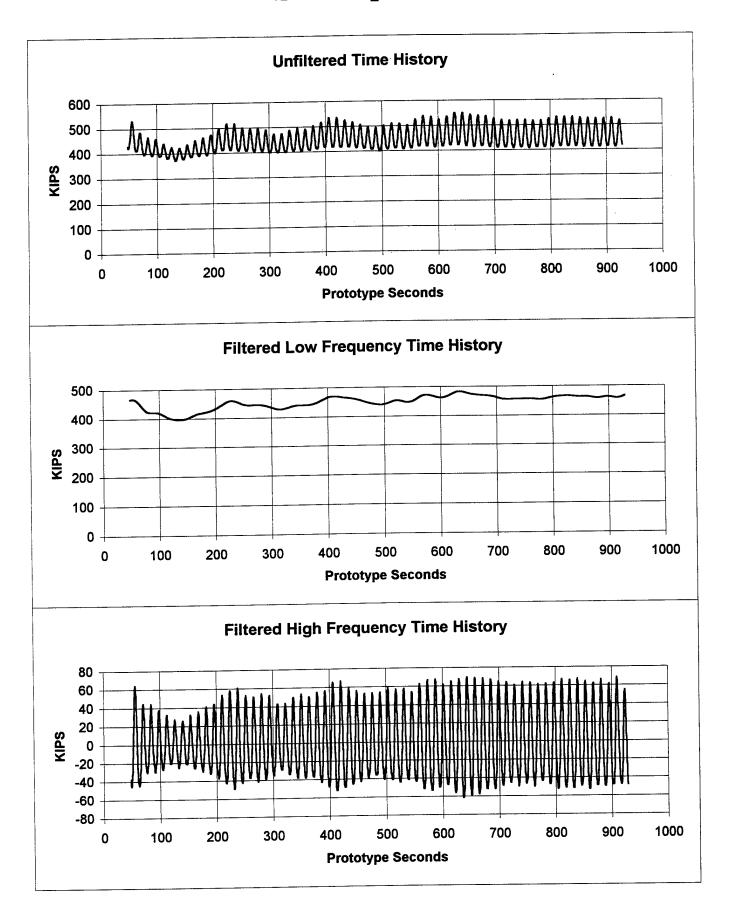


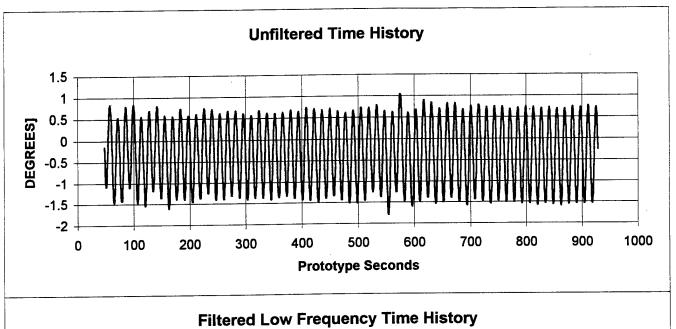


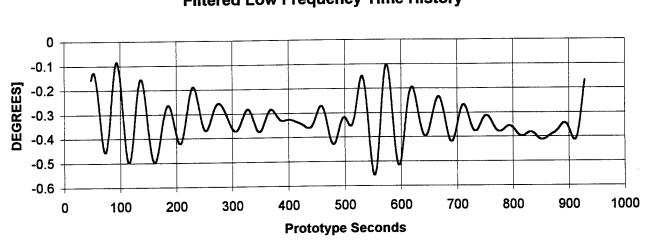
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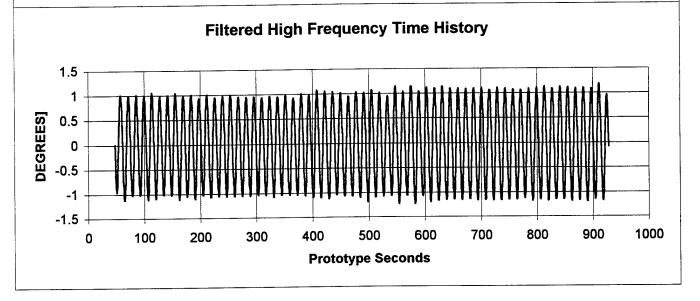


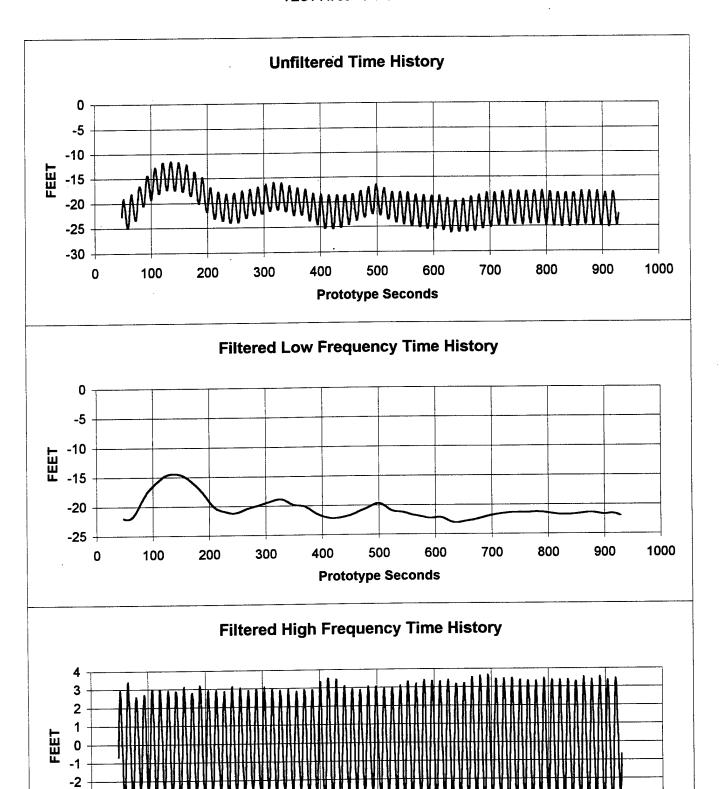






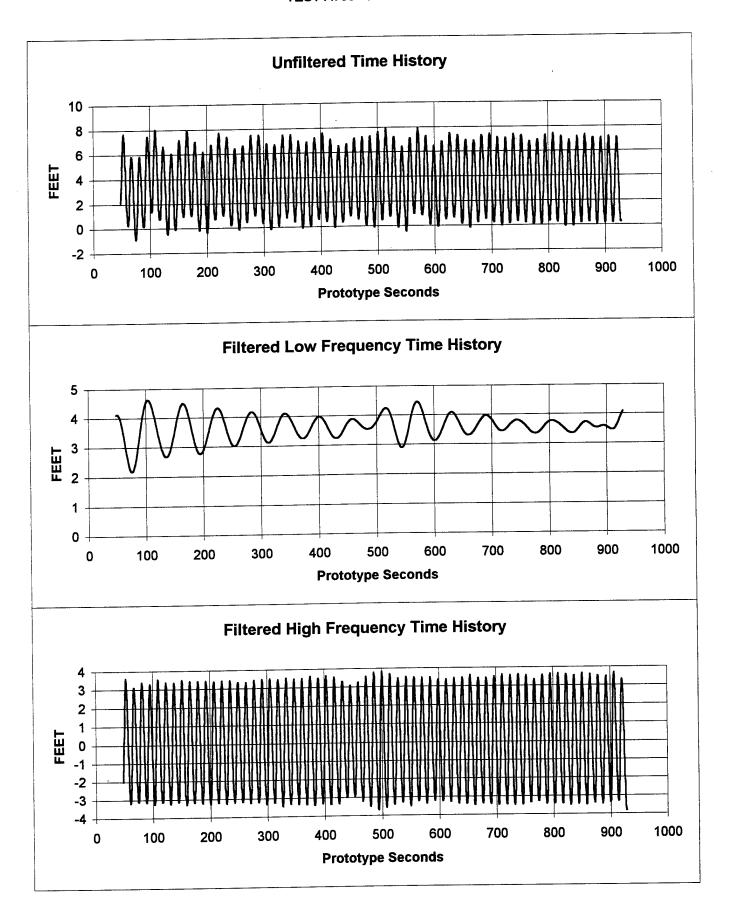


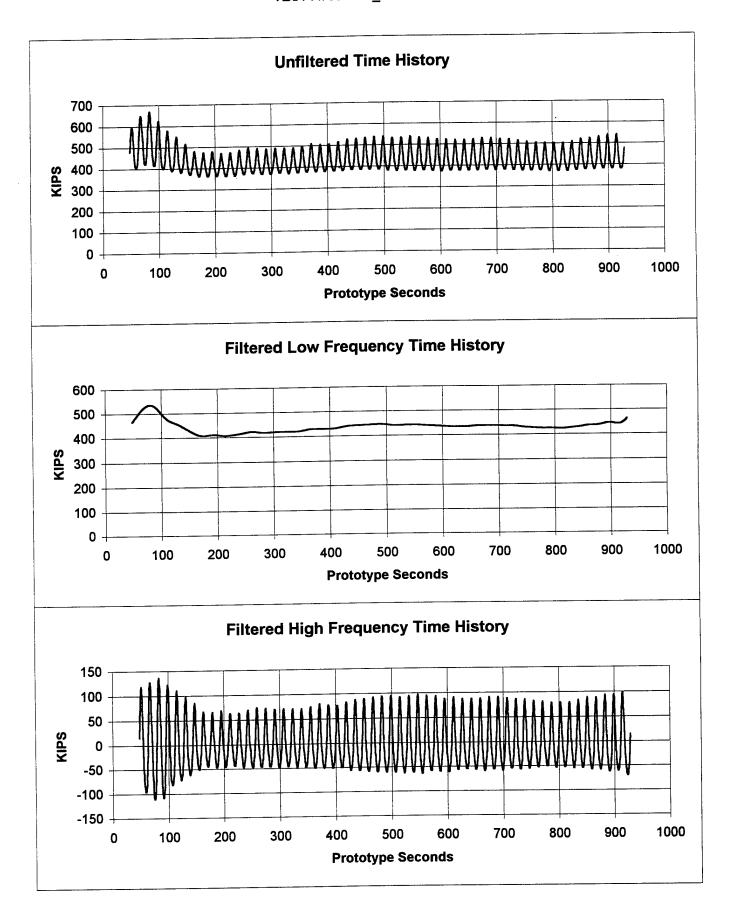


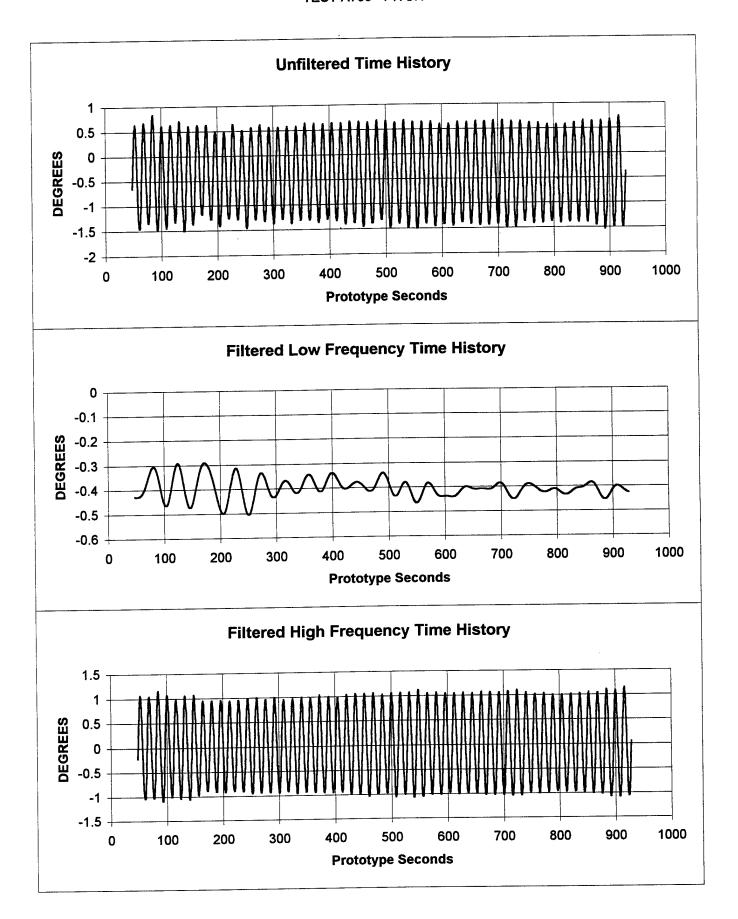


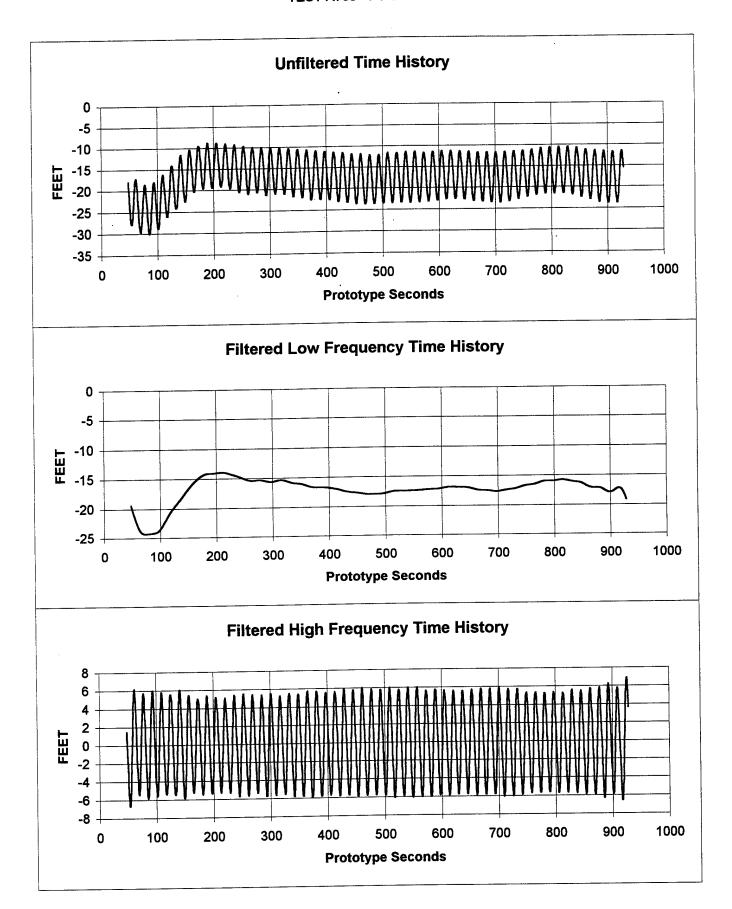
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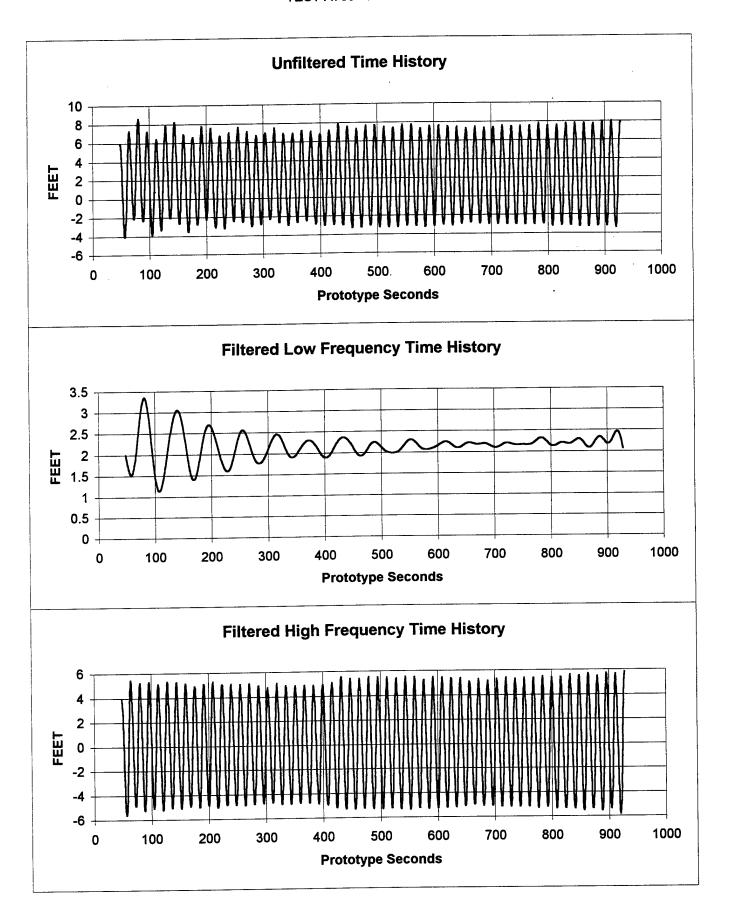
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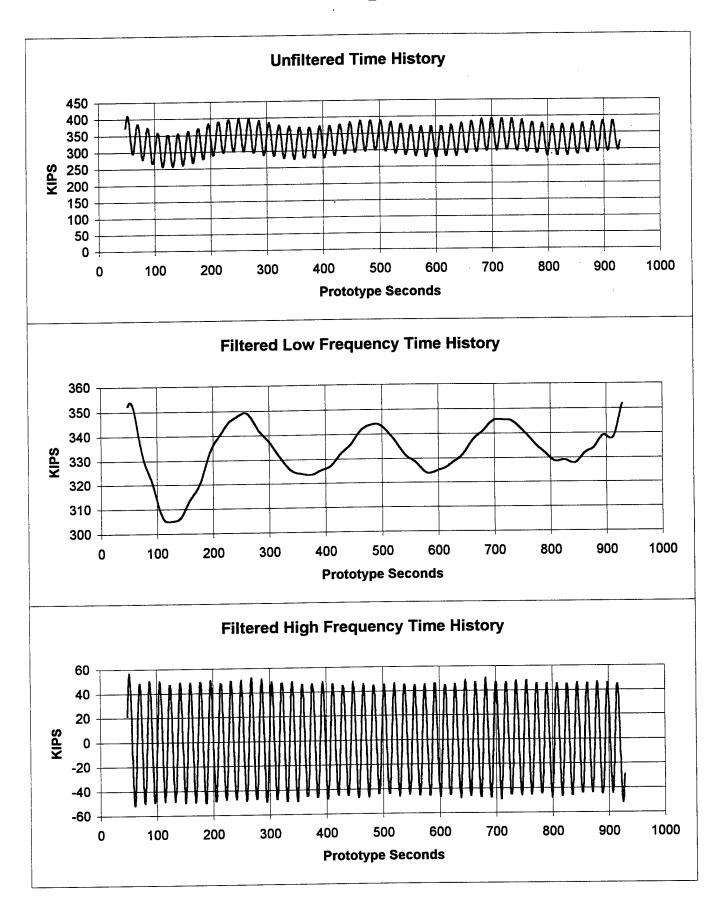


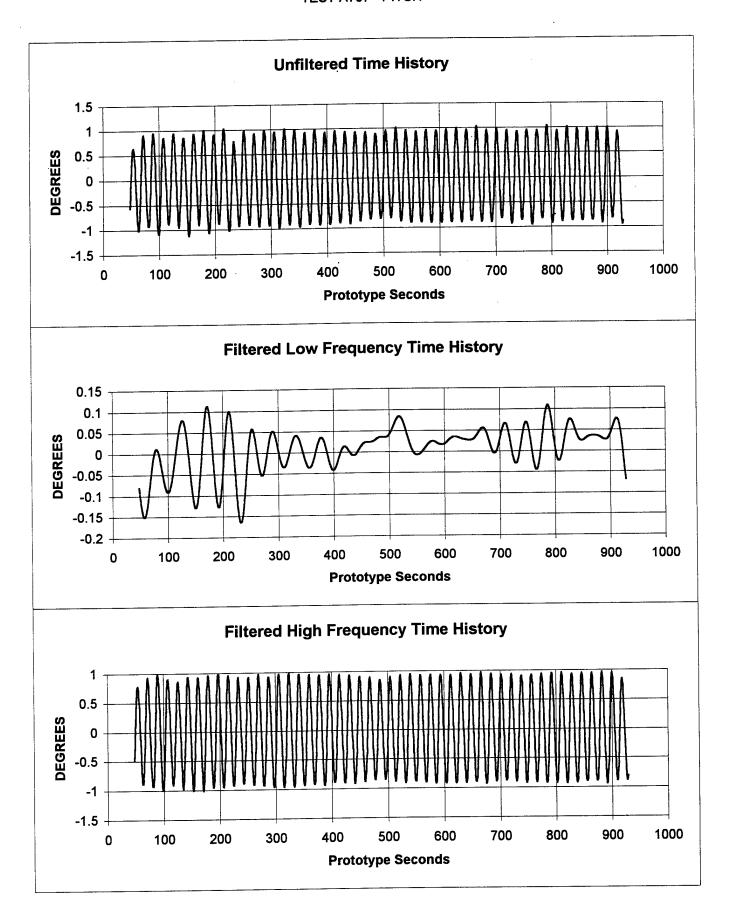


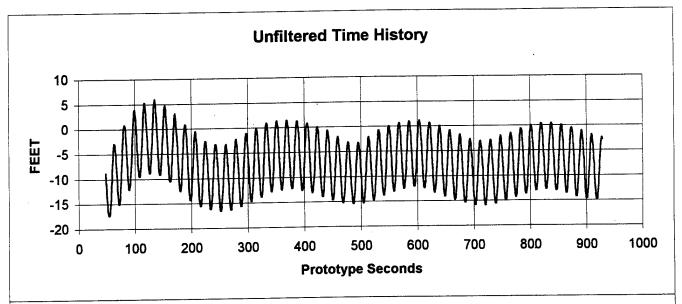


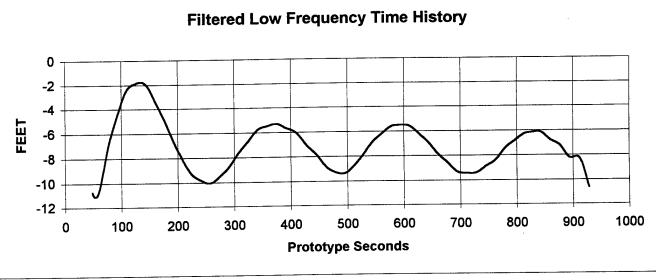


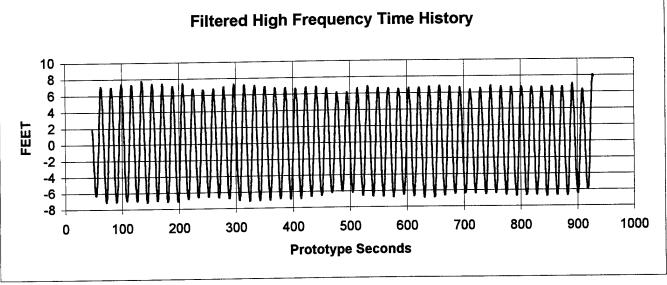


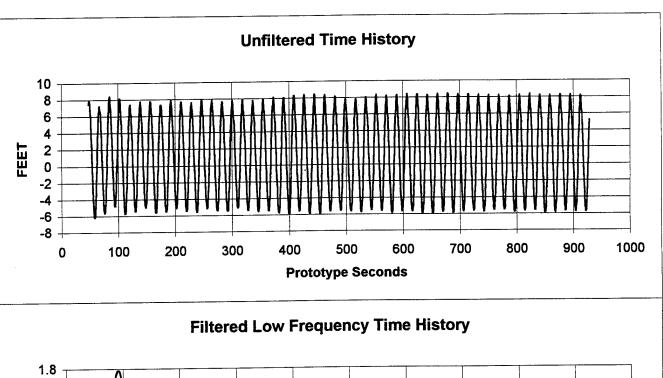


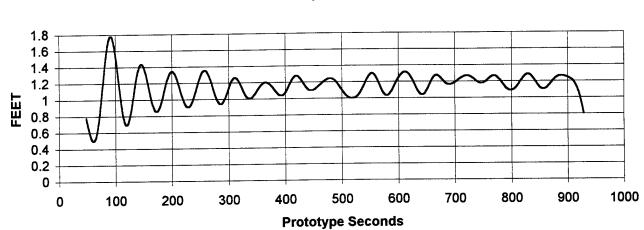


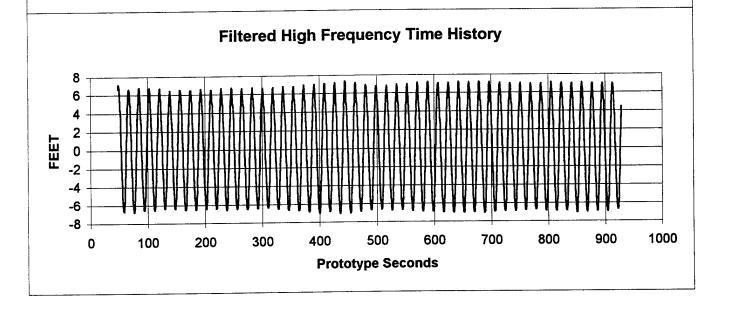


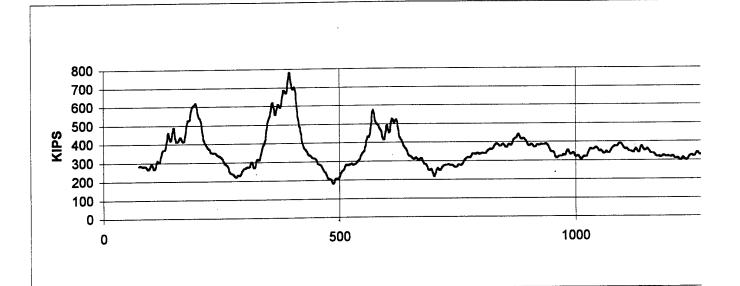


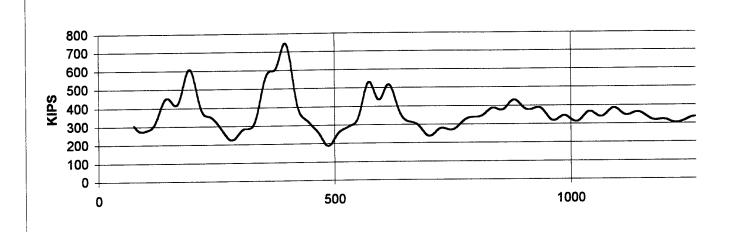


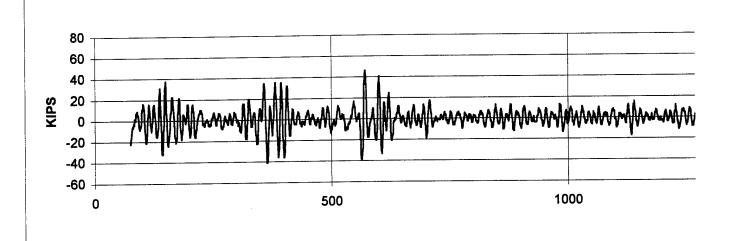




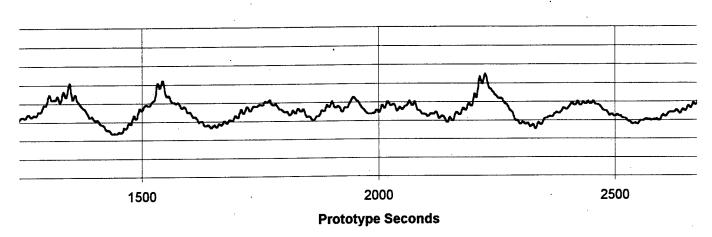




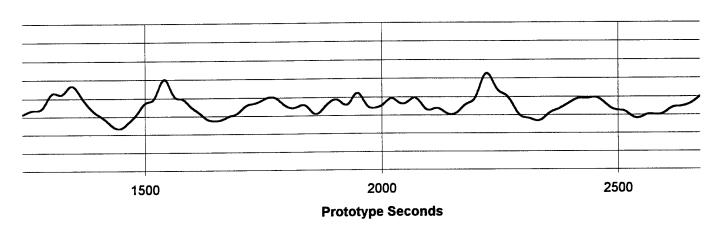


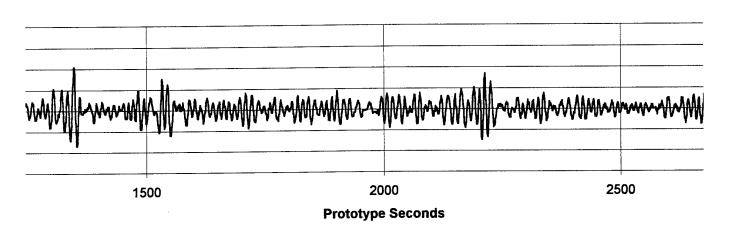


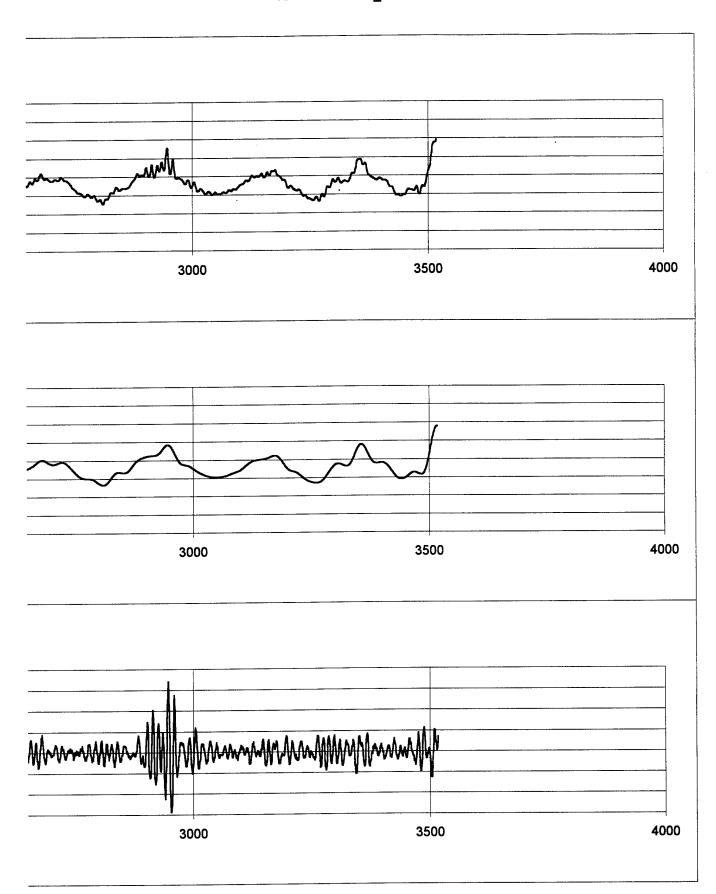


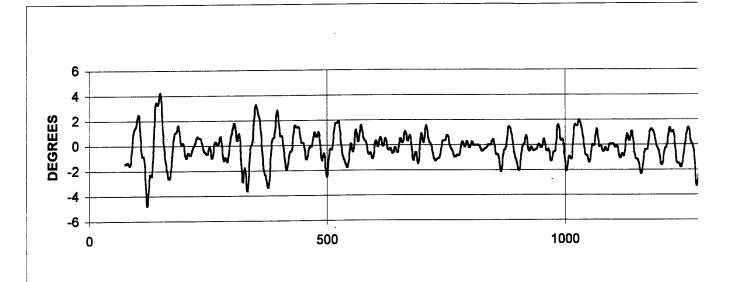


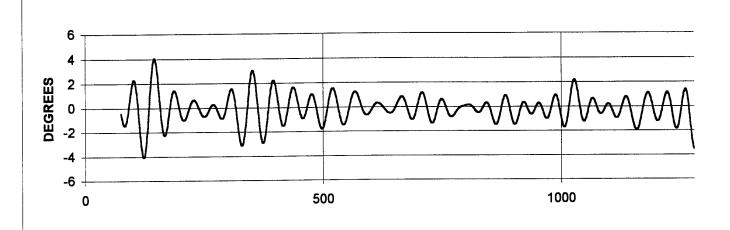
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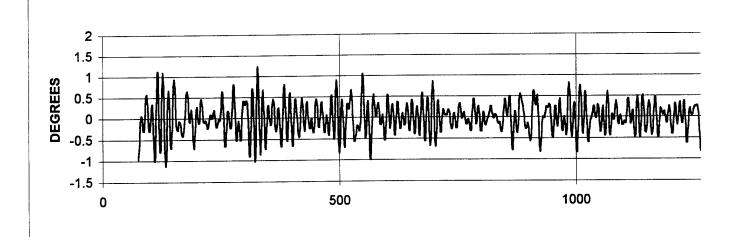




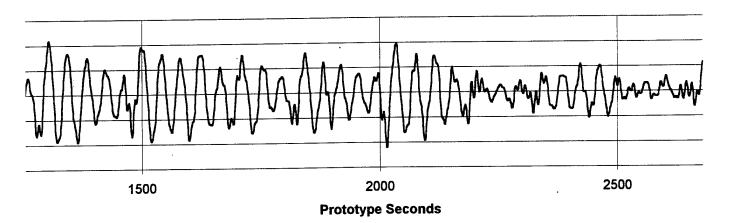




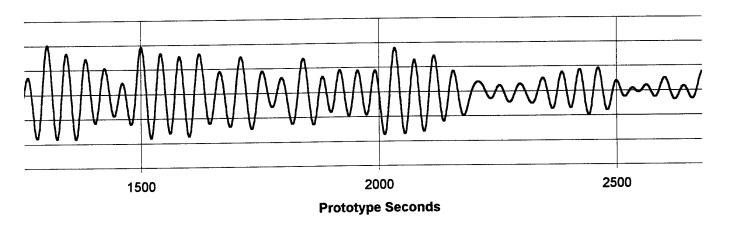


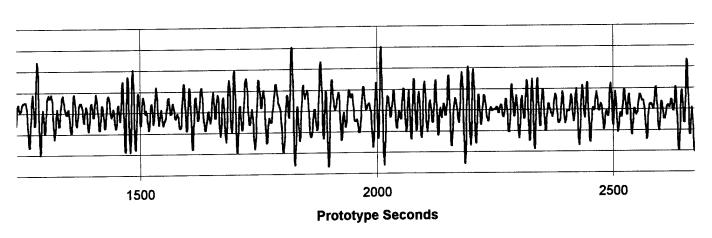


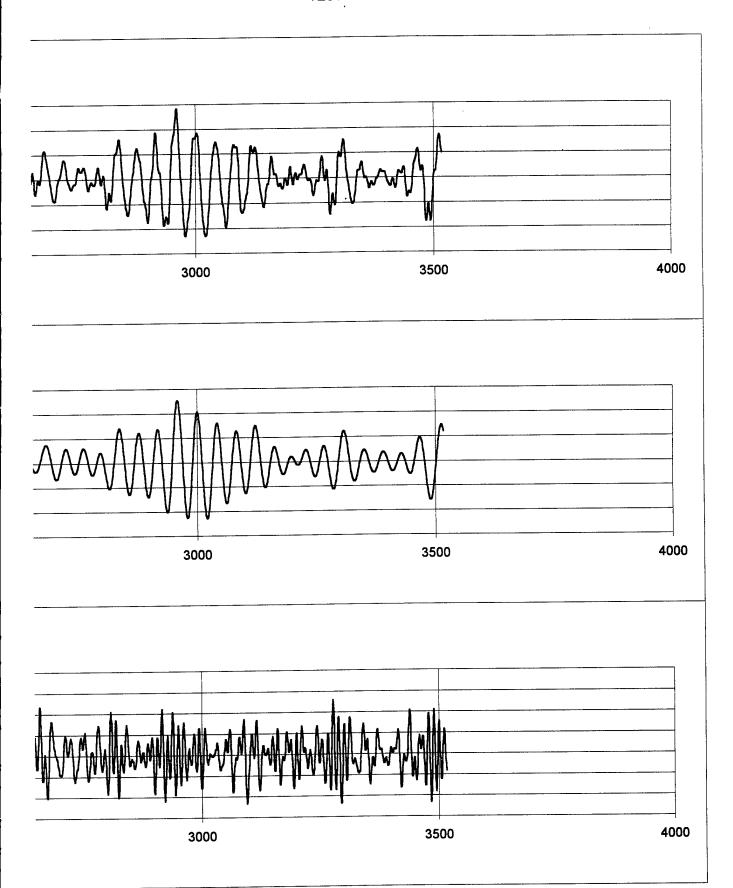
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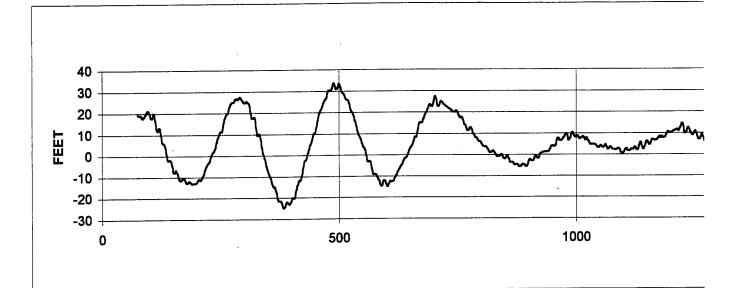
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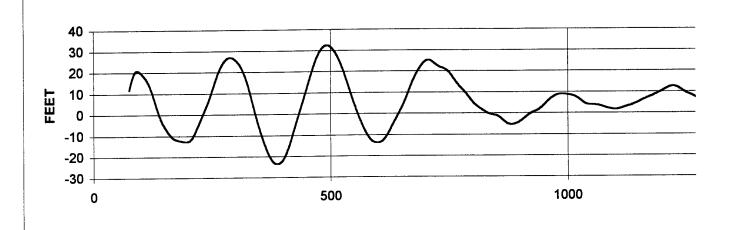


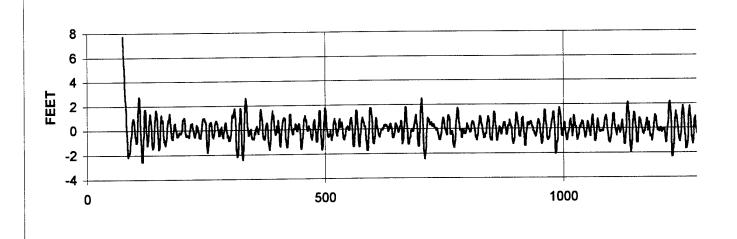




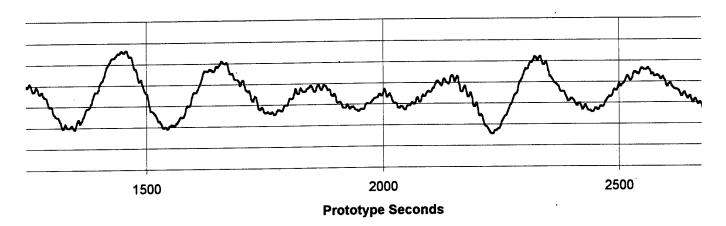
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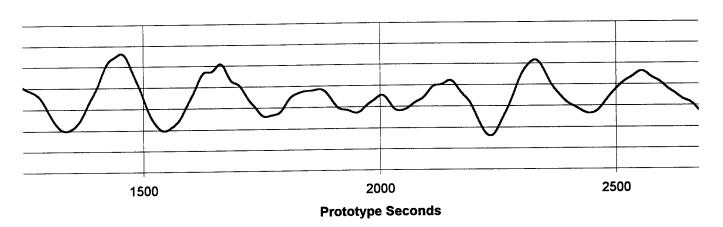


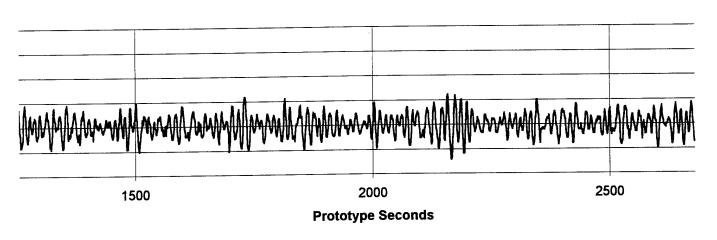


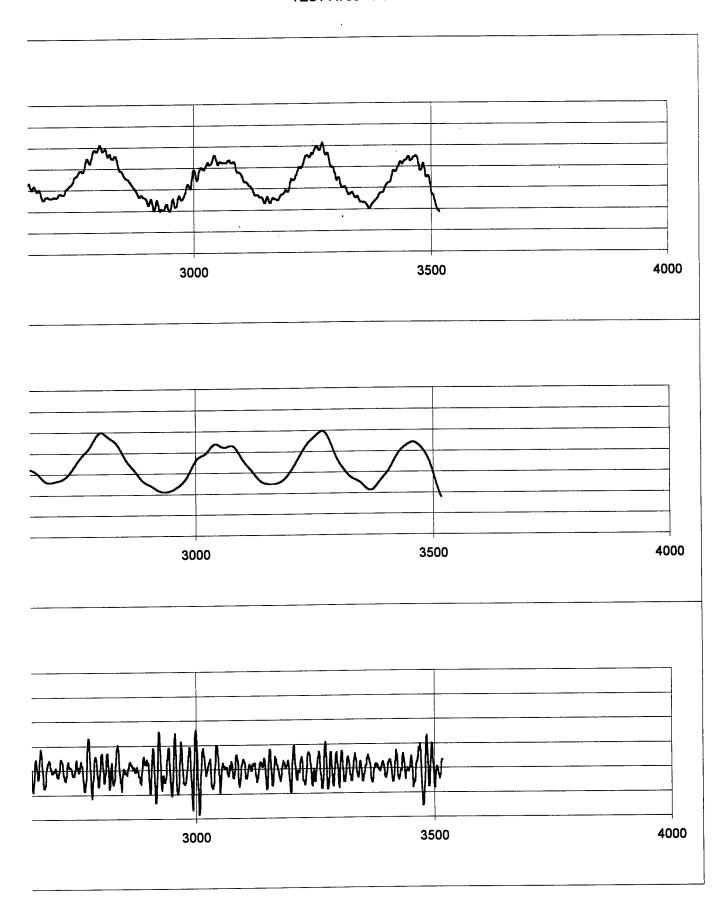
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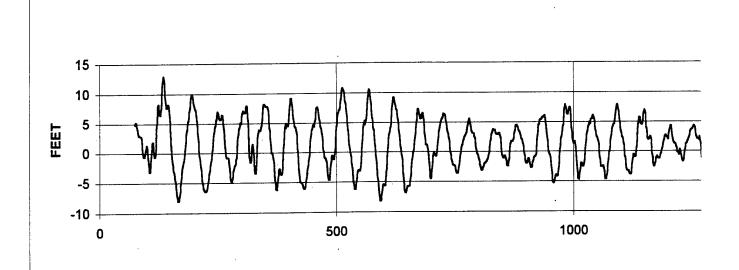


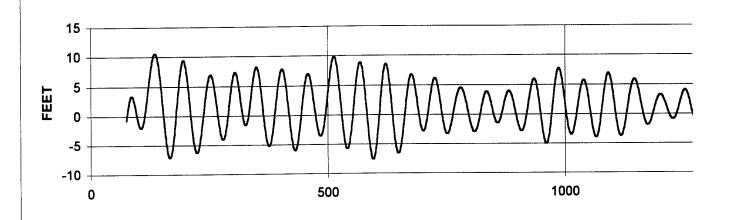
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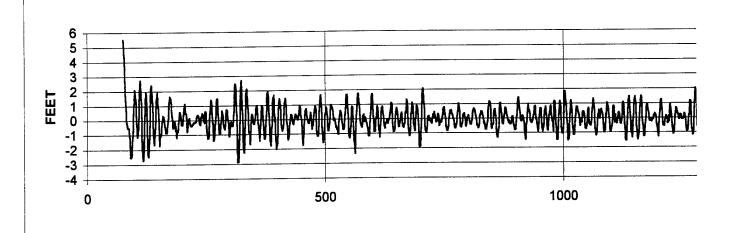




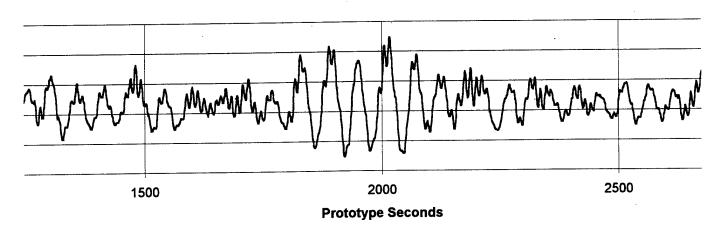




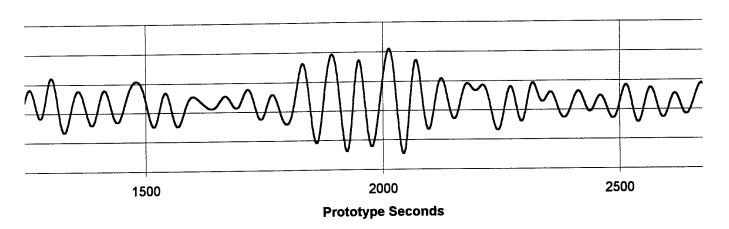


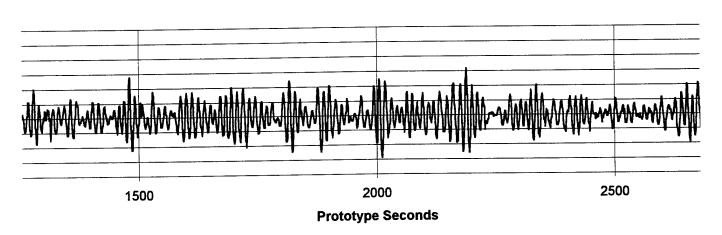


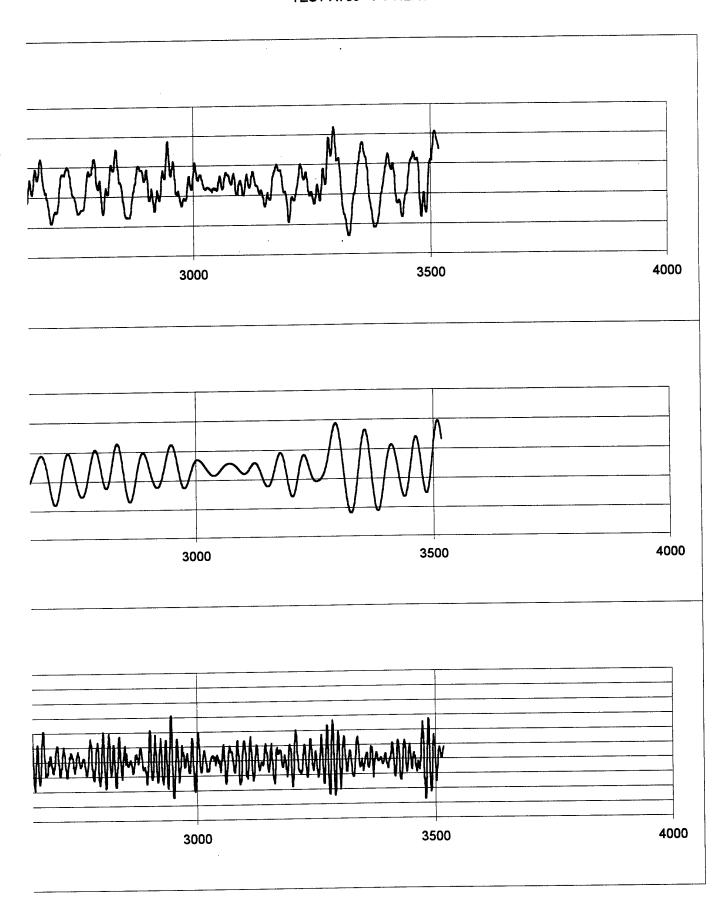
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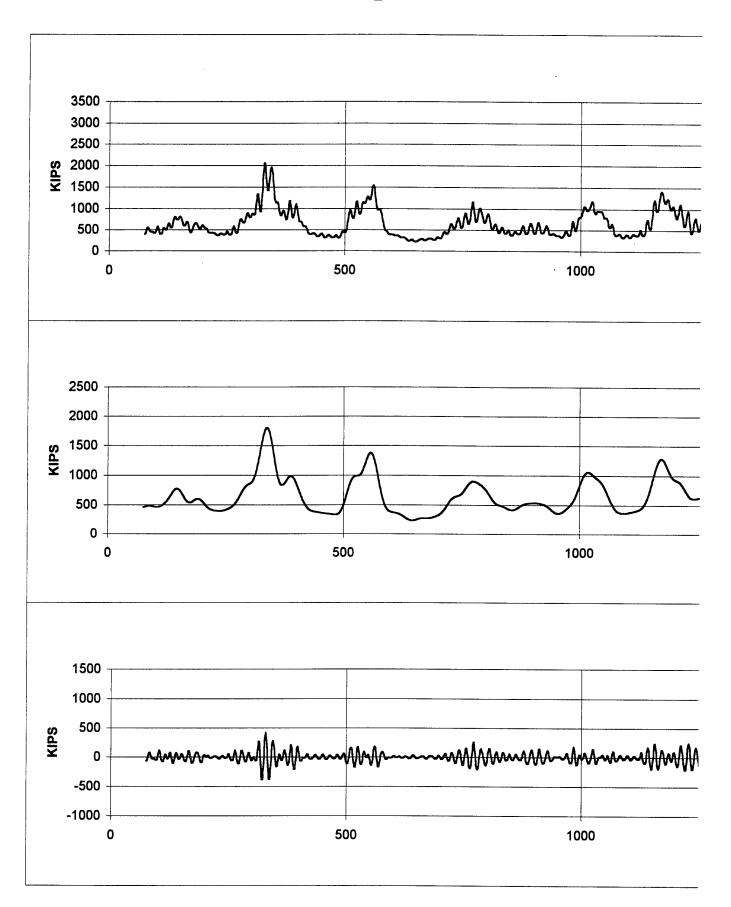


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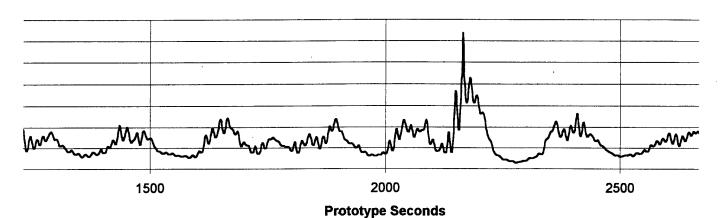




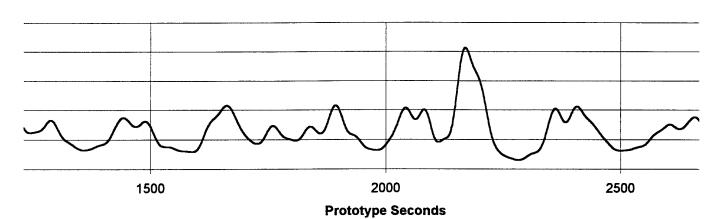


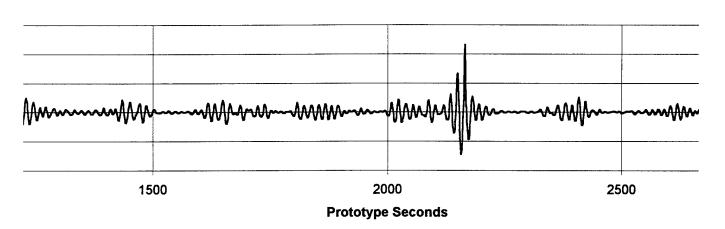


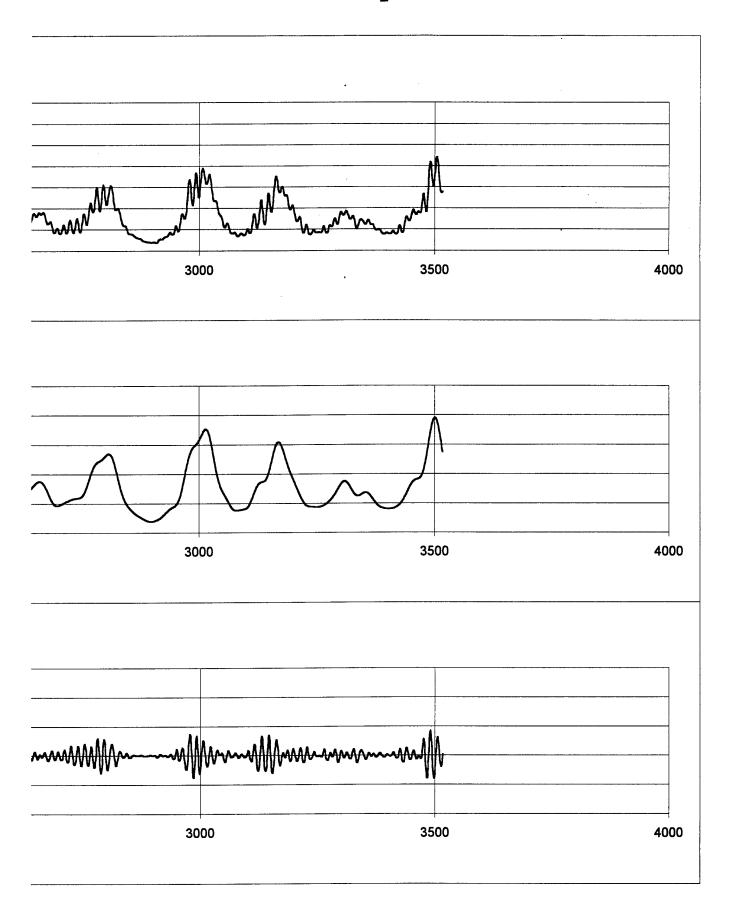


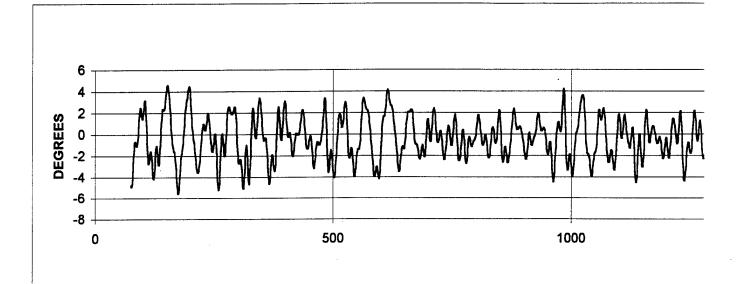


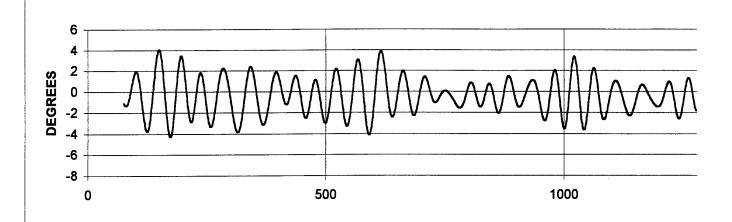
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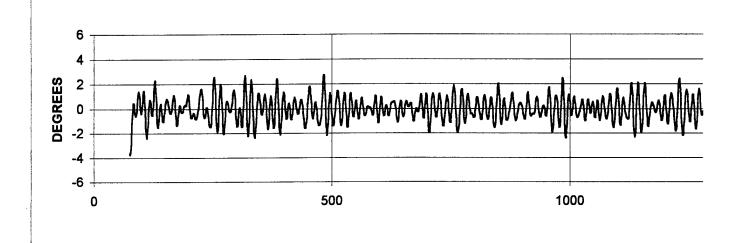




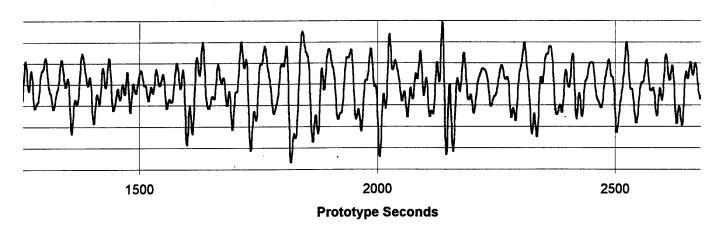




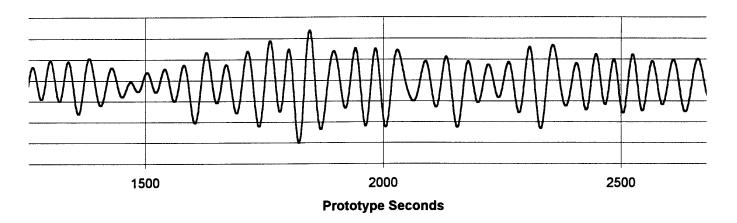


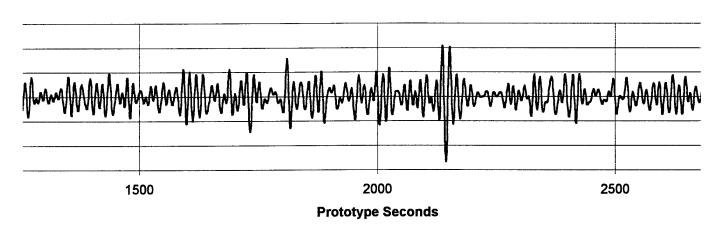


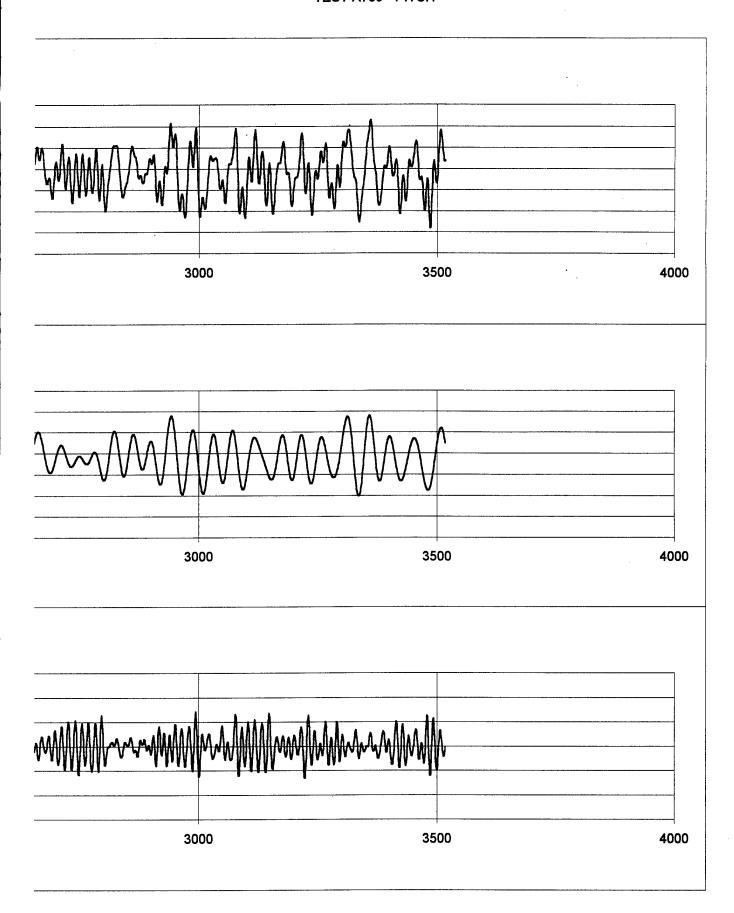


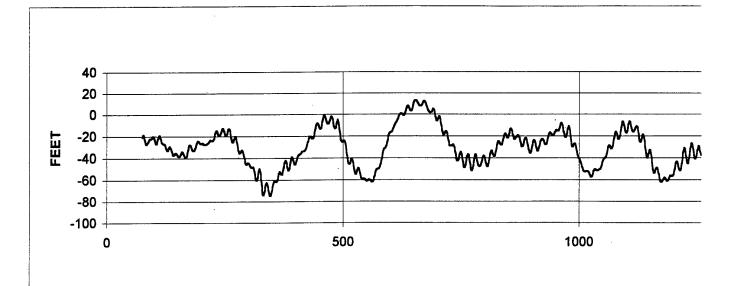


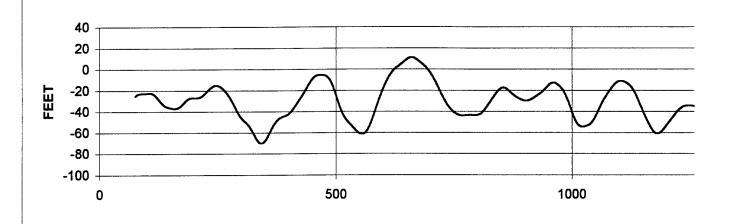
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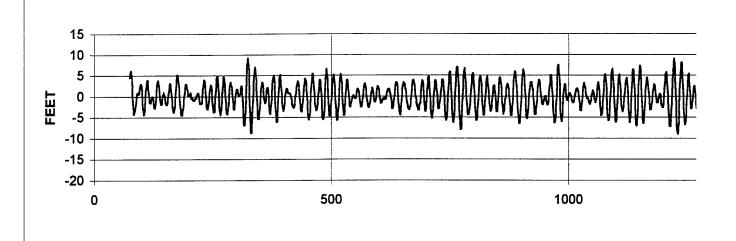




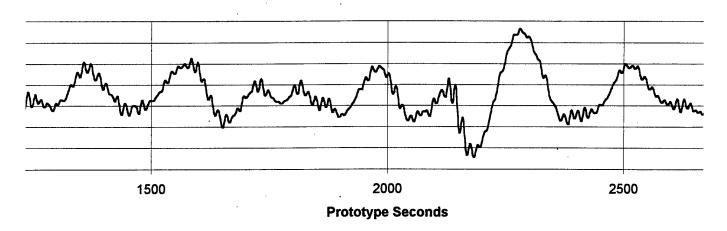




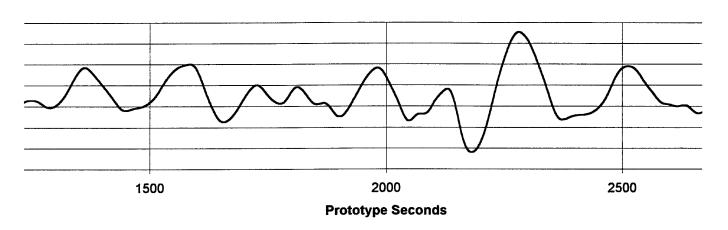


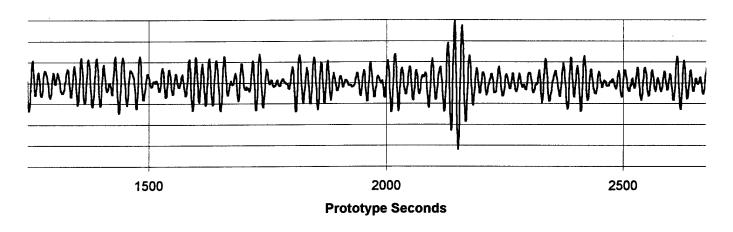


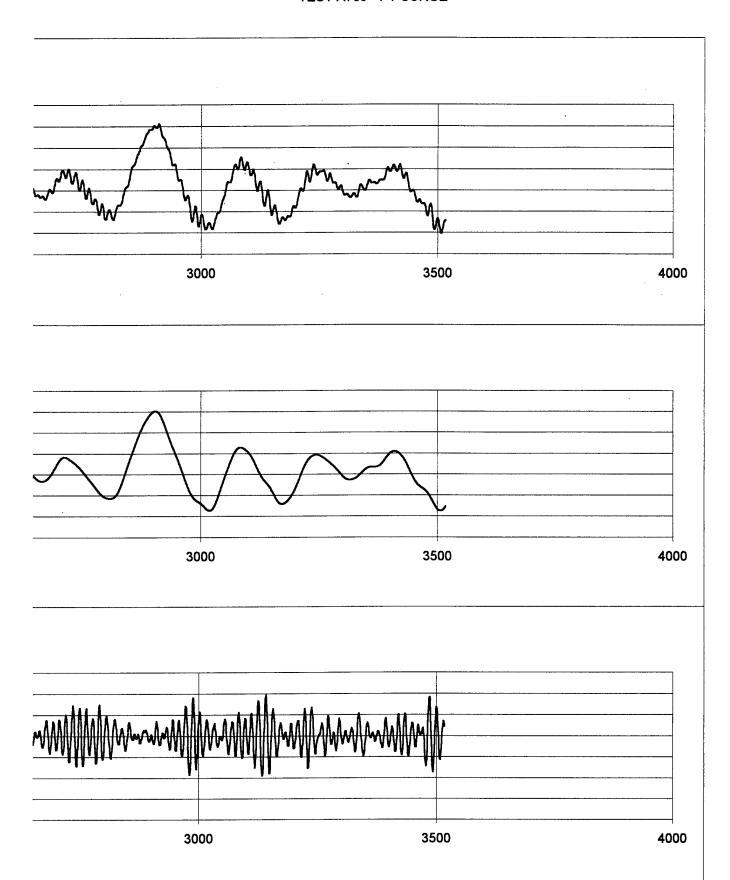
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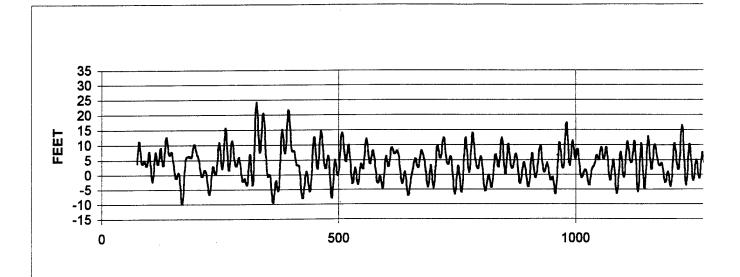
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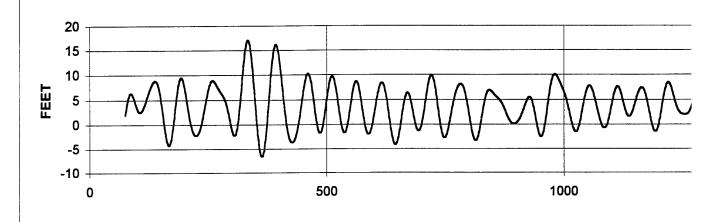


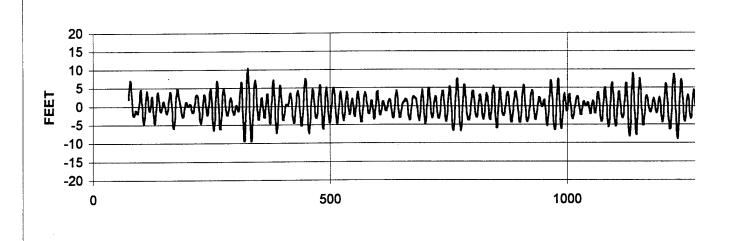




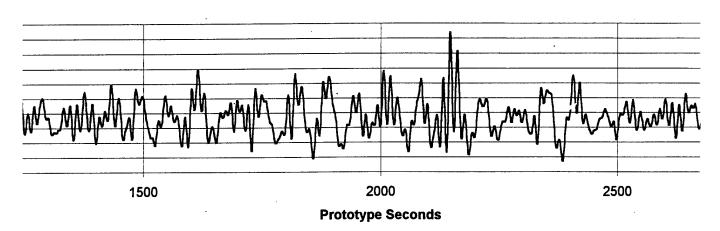
TEST A709 - PT HEAVE



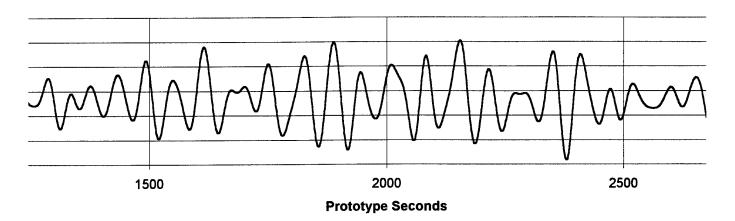


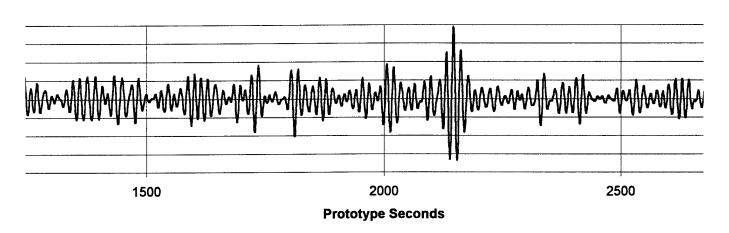


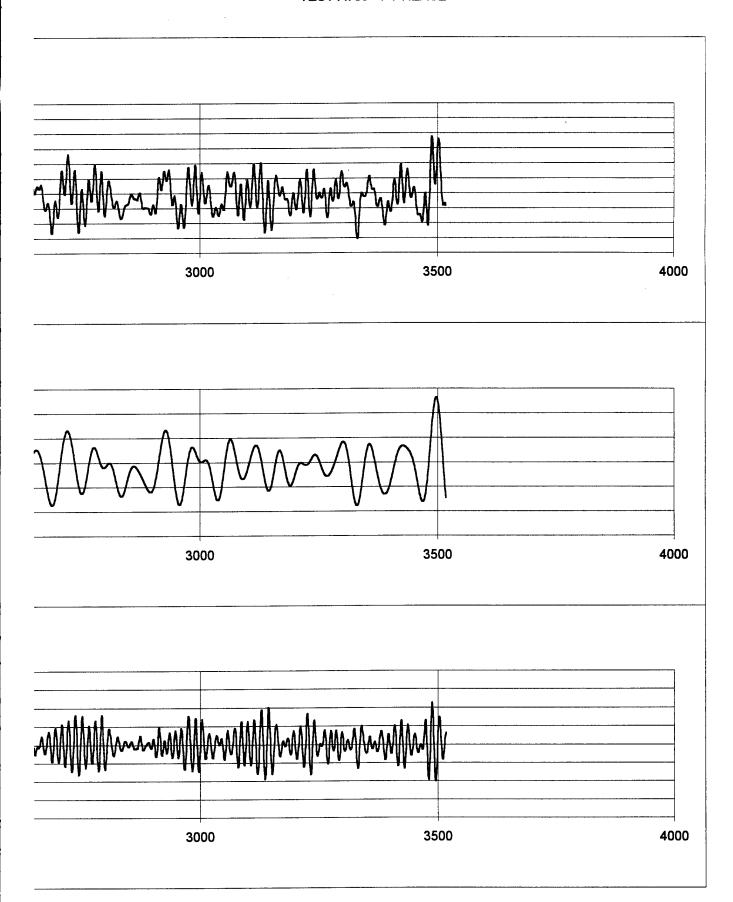
Unfiltered Time History

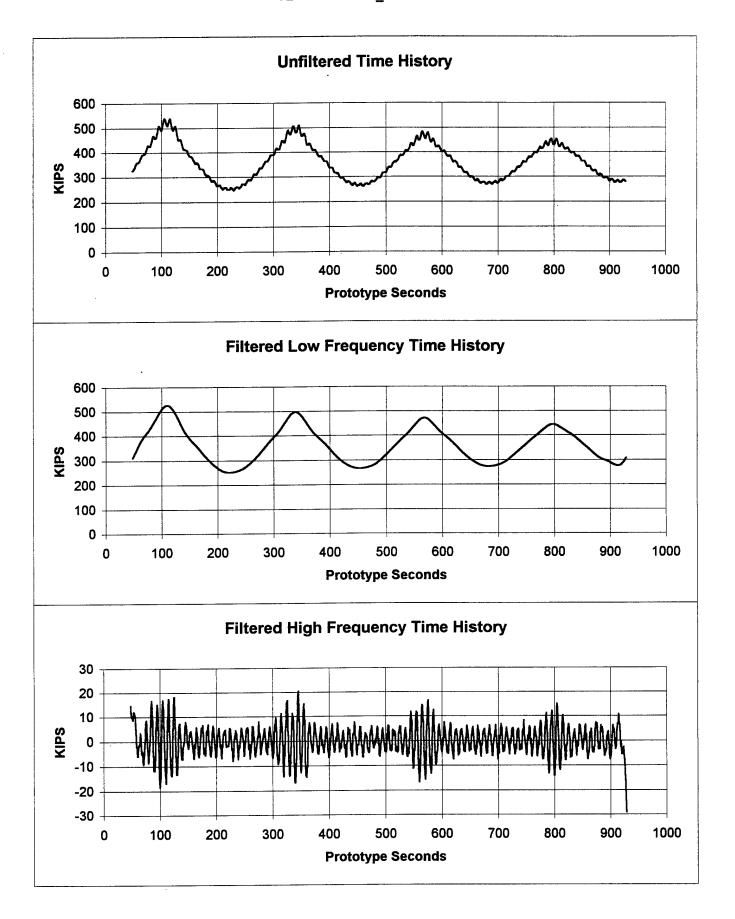


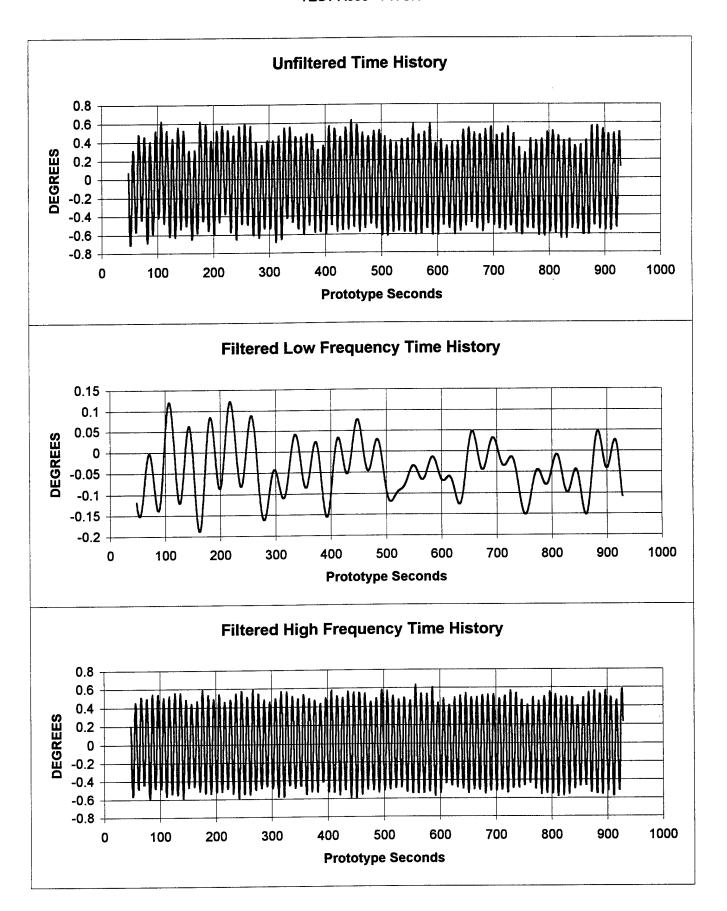
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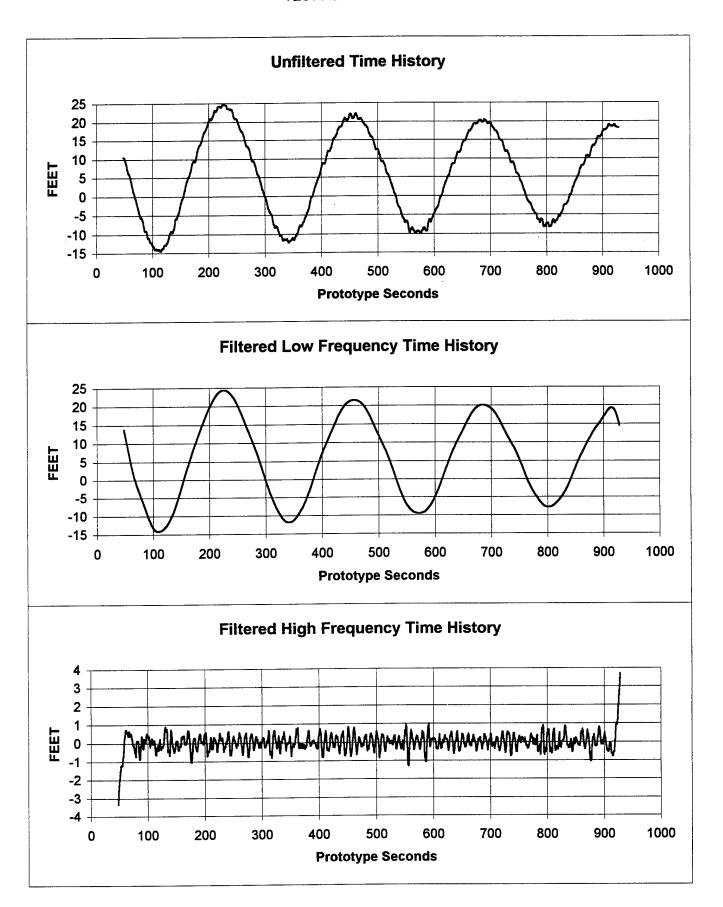


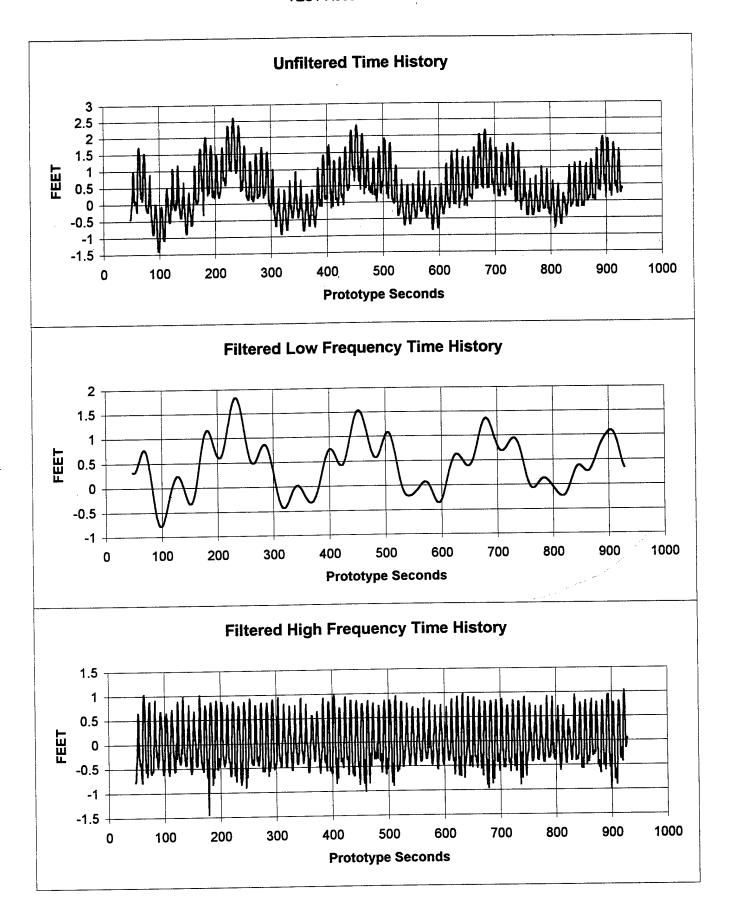


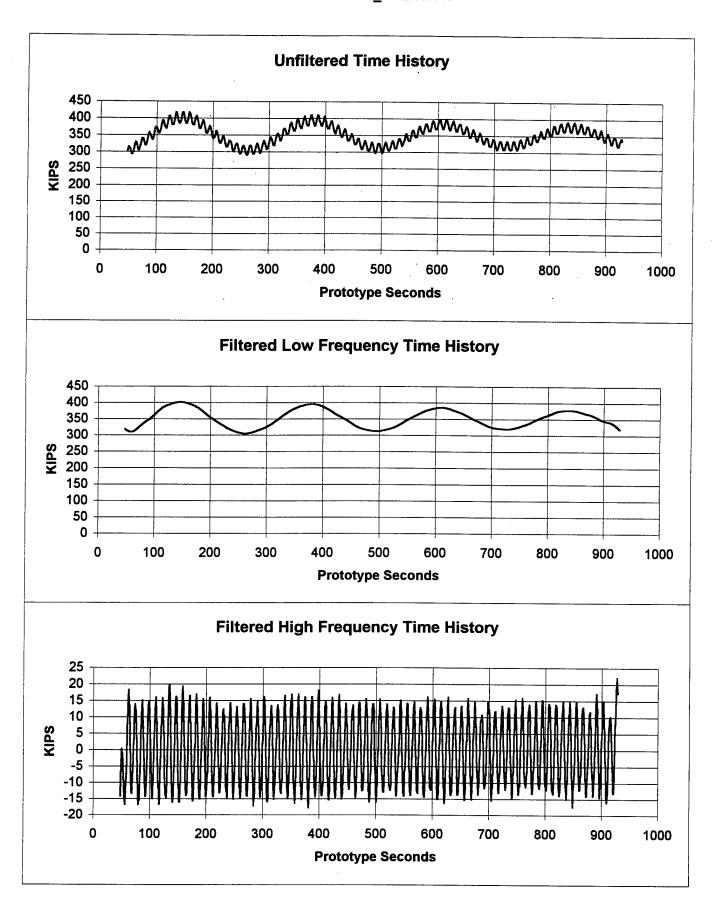


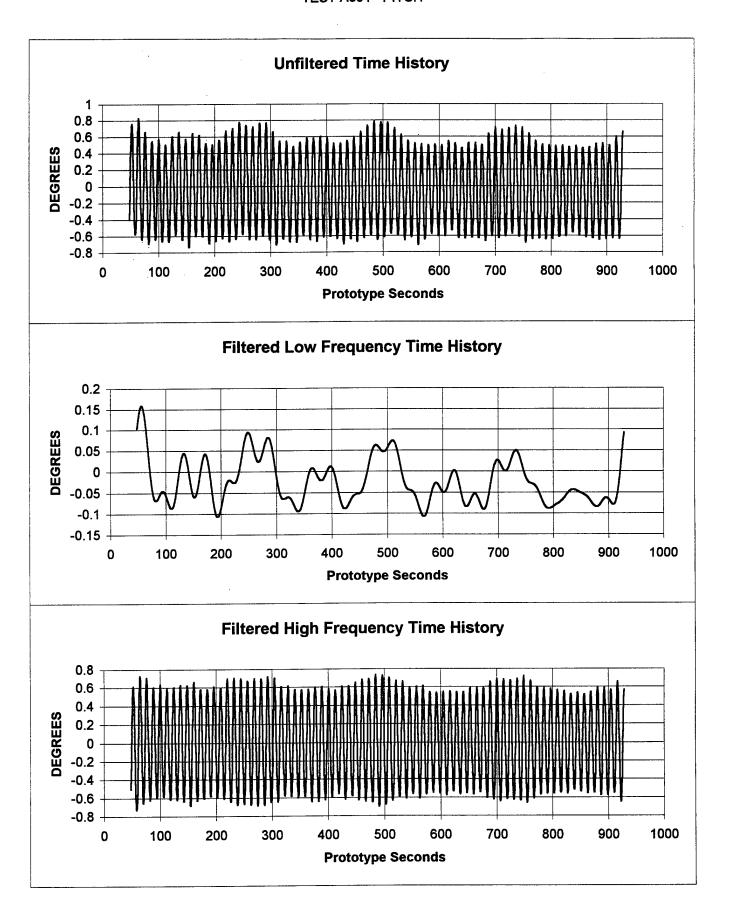




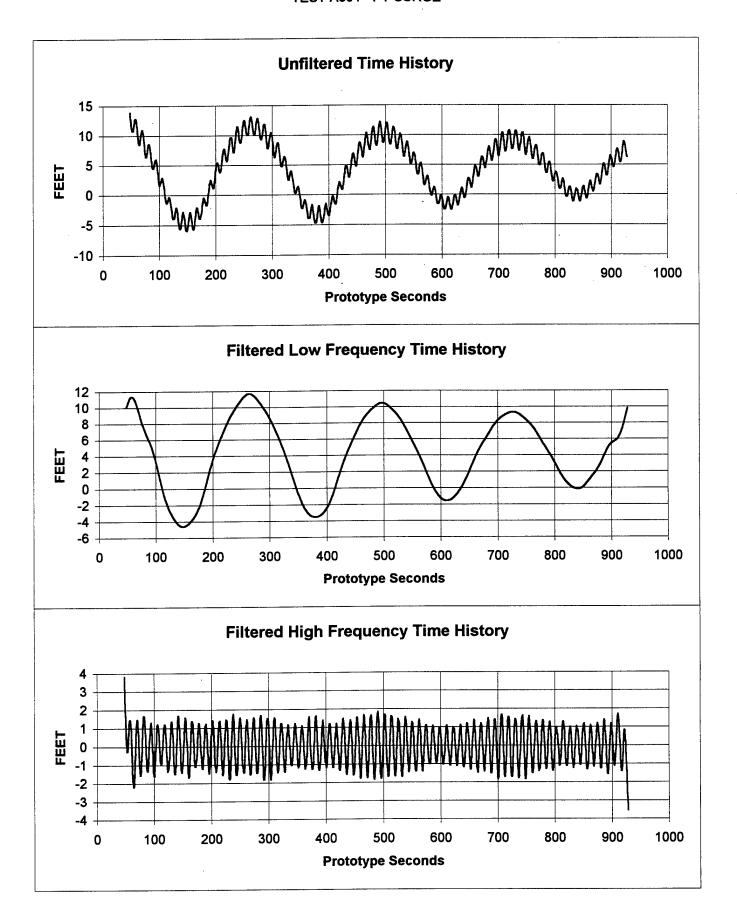


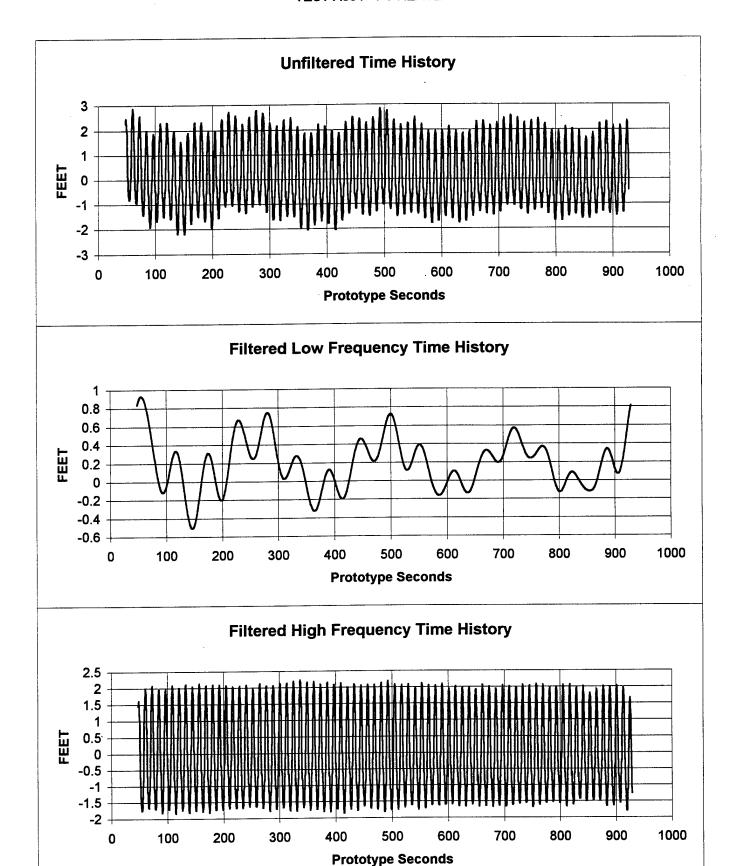


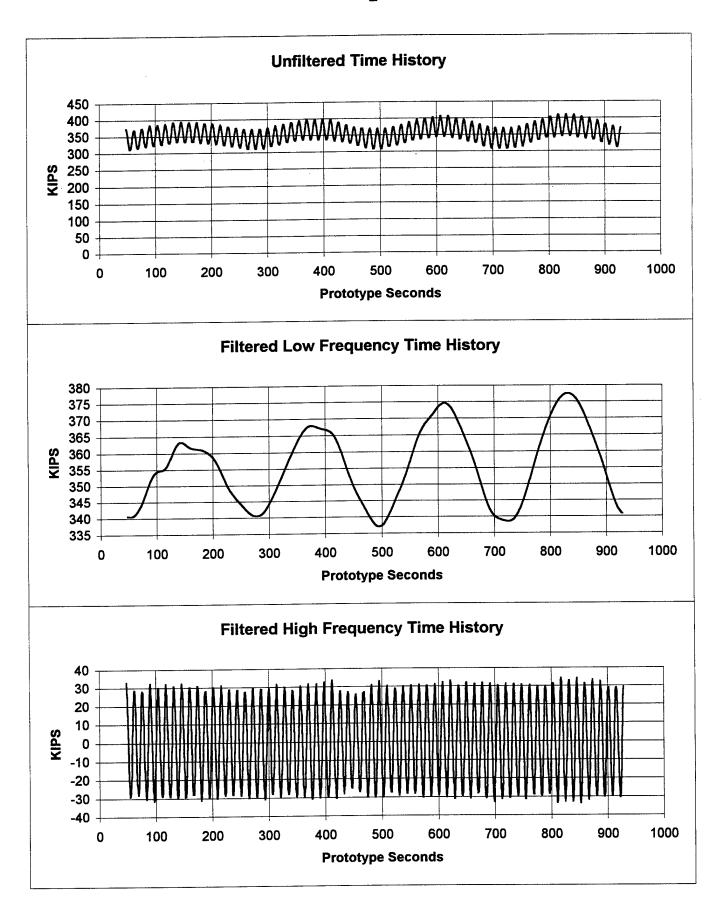


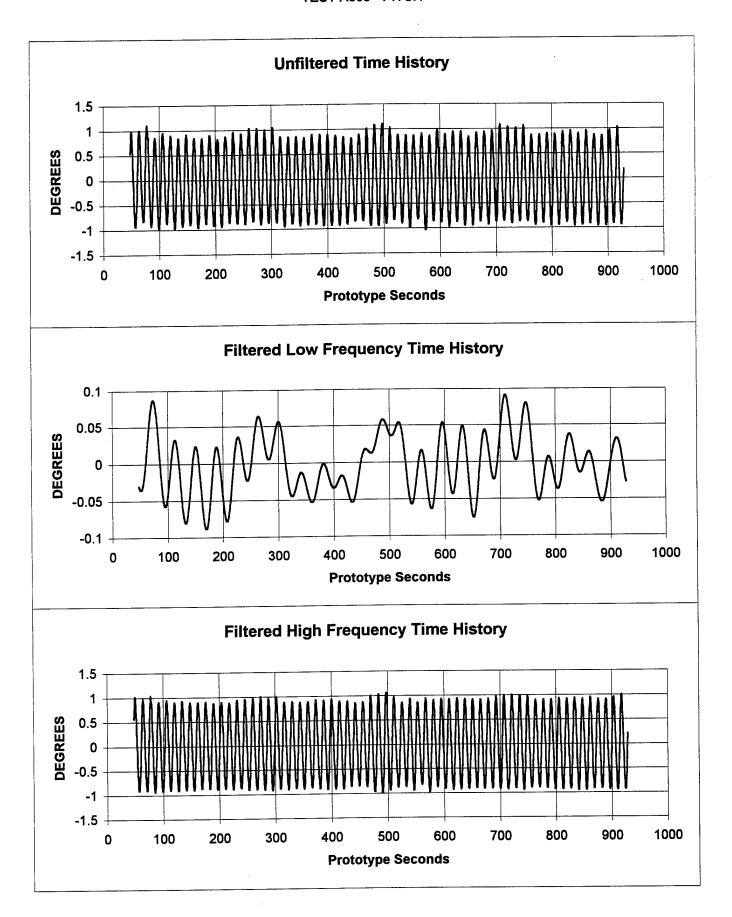


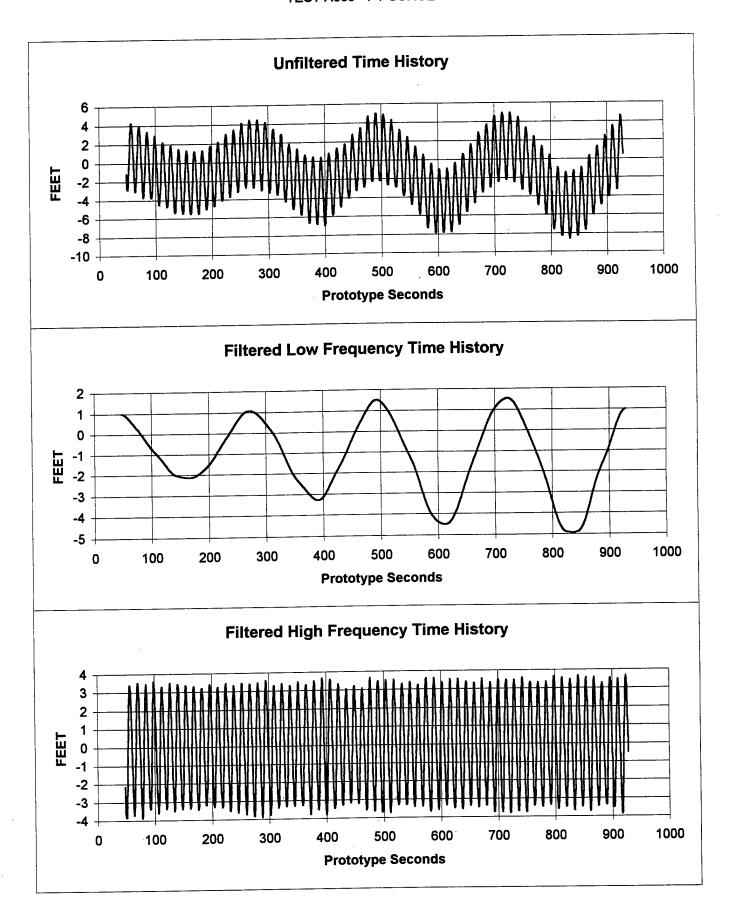
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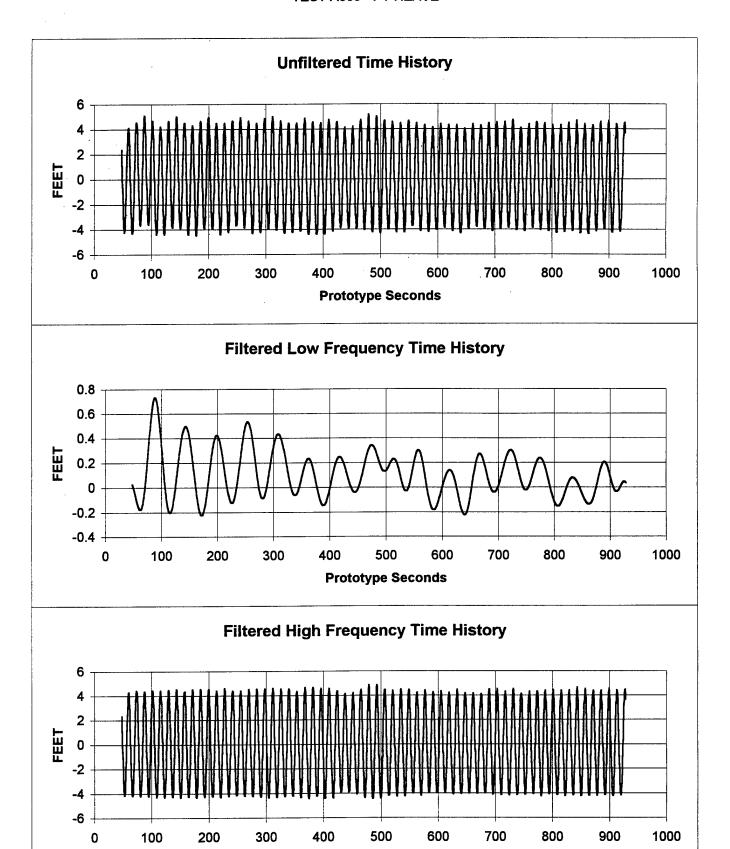




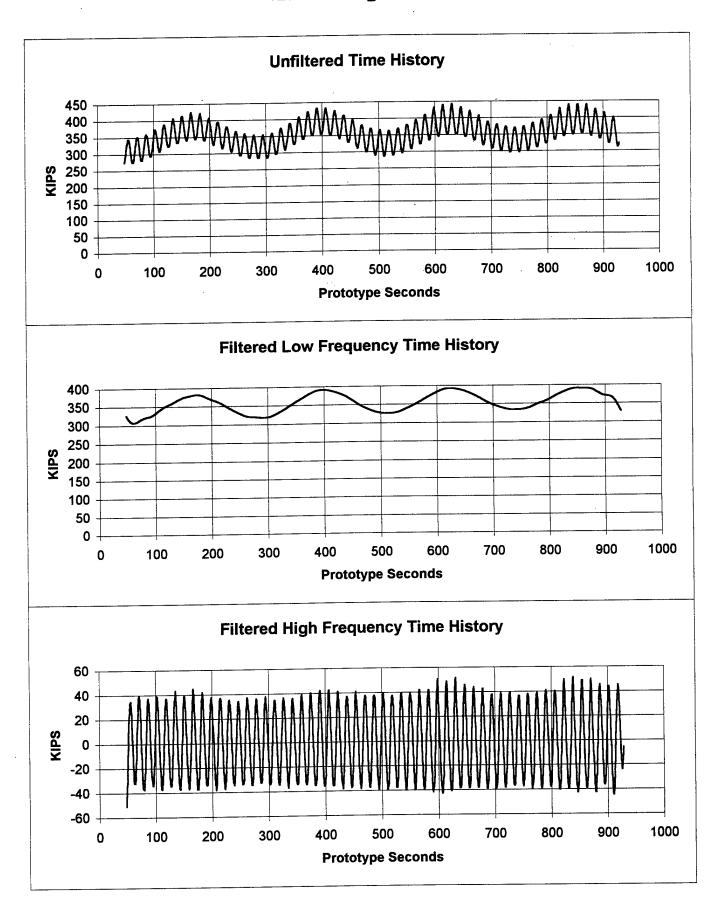




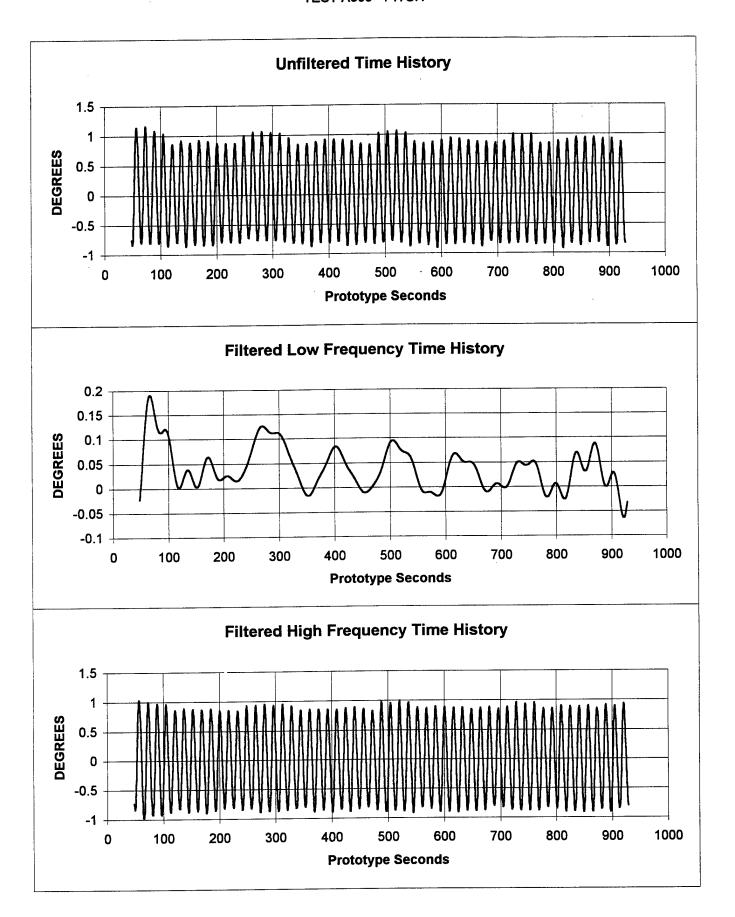


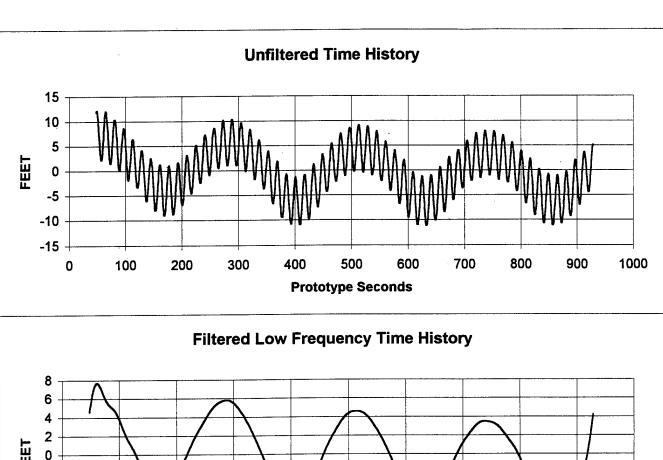


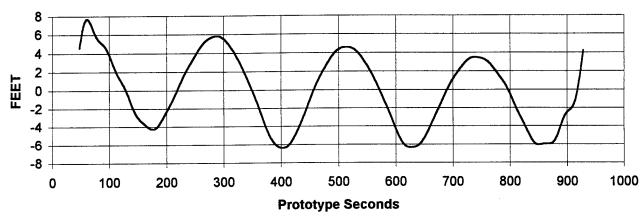
Prototype Seconds

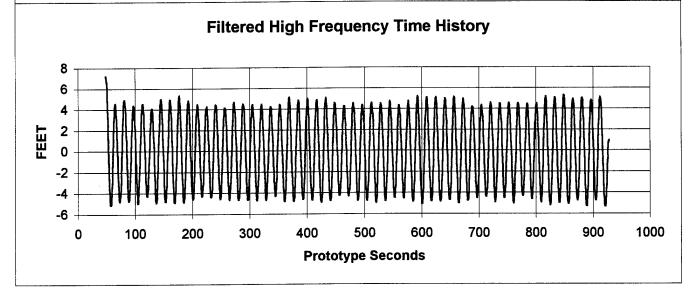


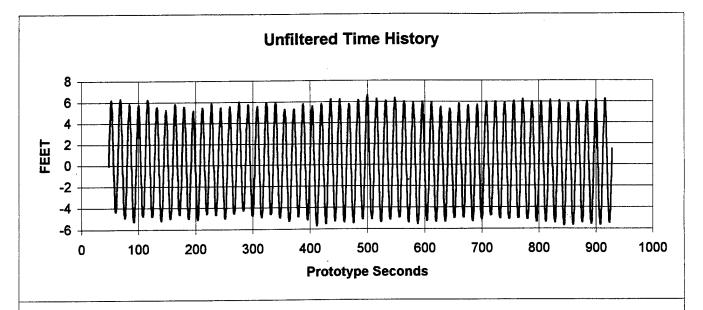
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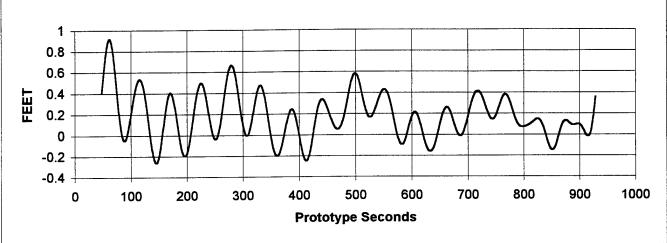




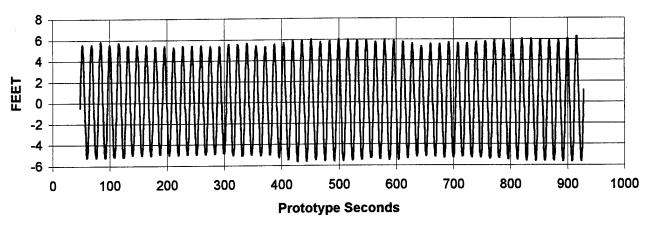


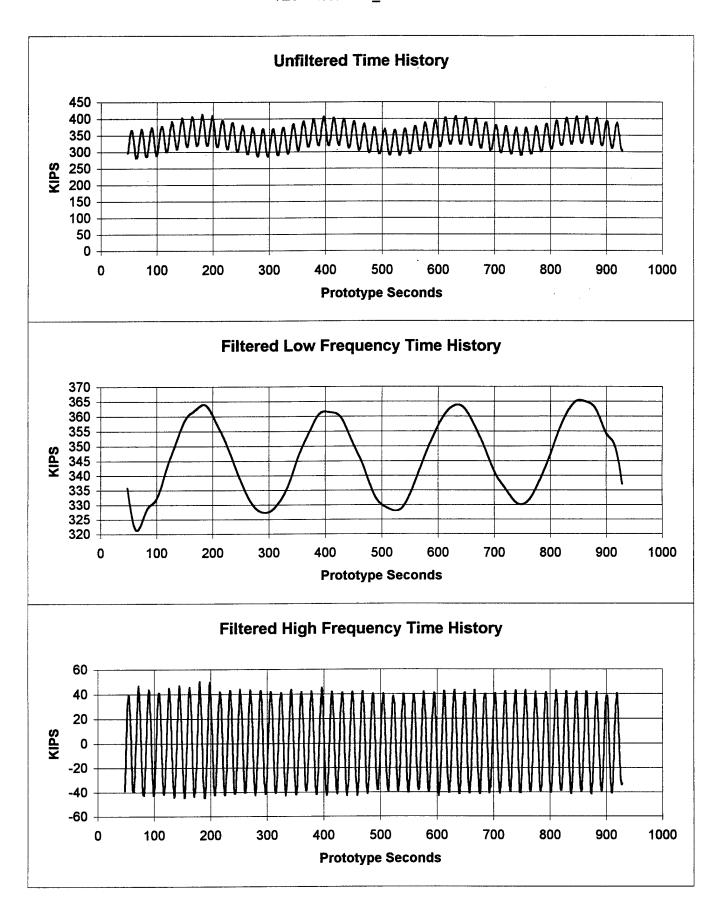


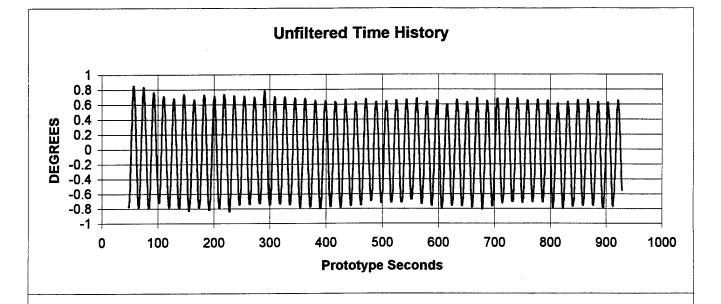


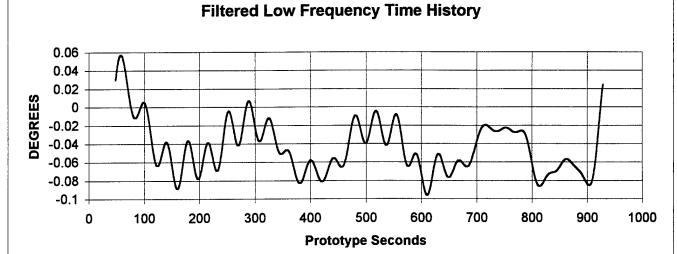


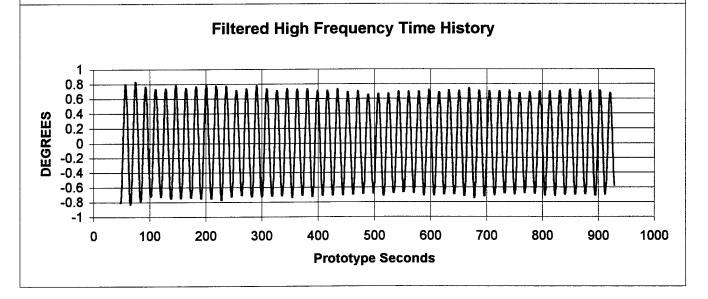


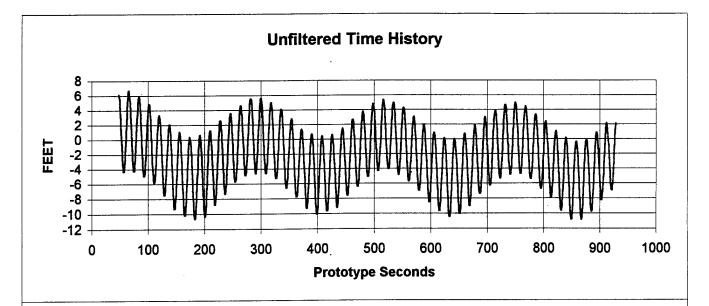




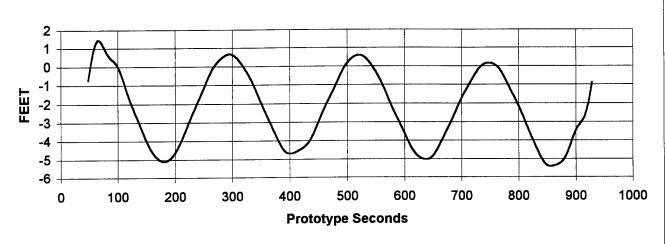




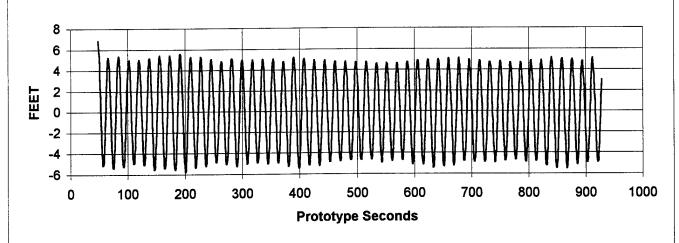


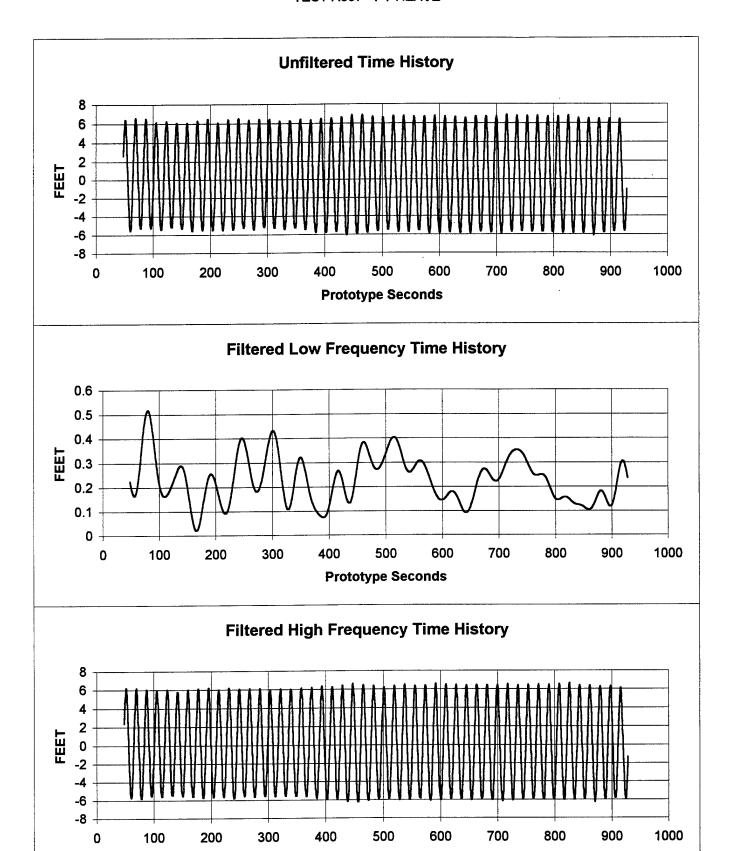




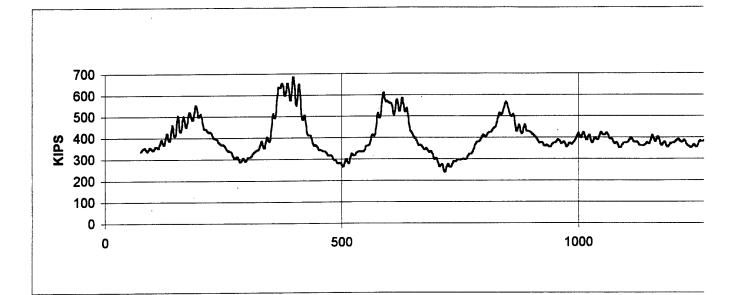


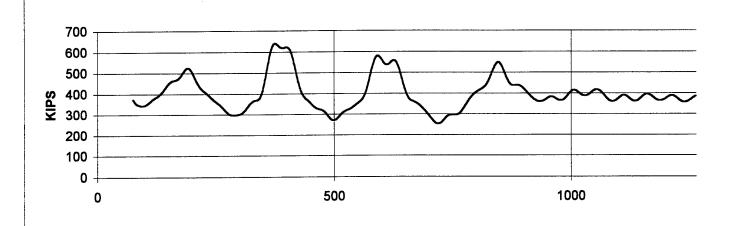


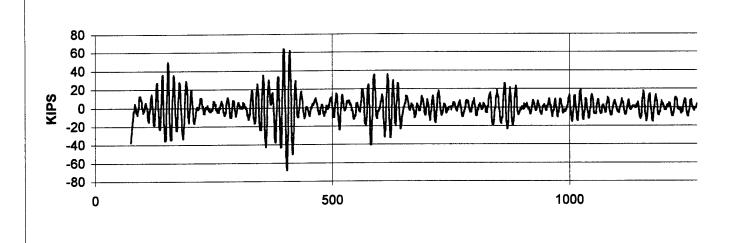




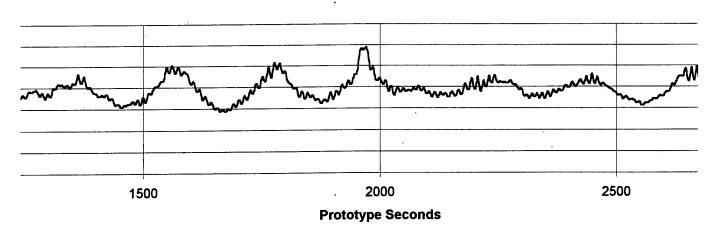
Prototype Seconds



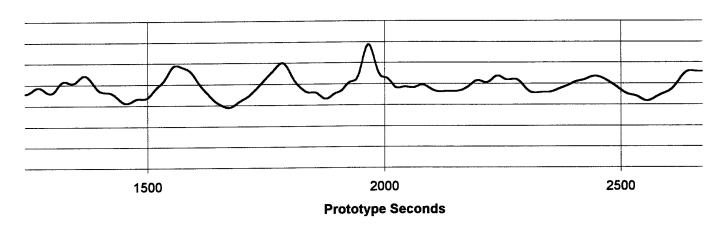


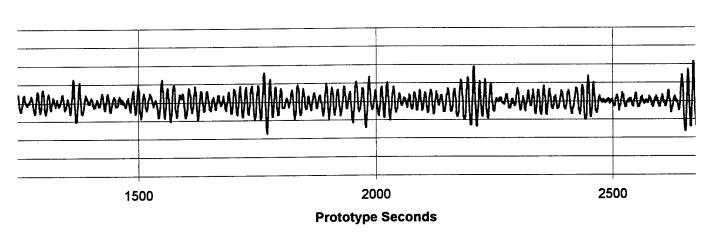


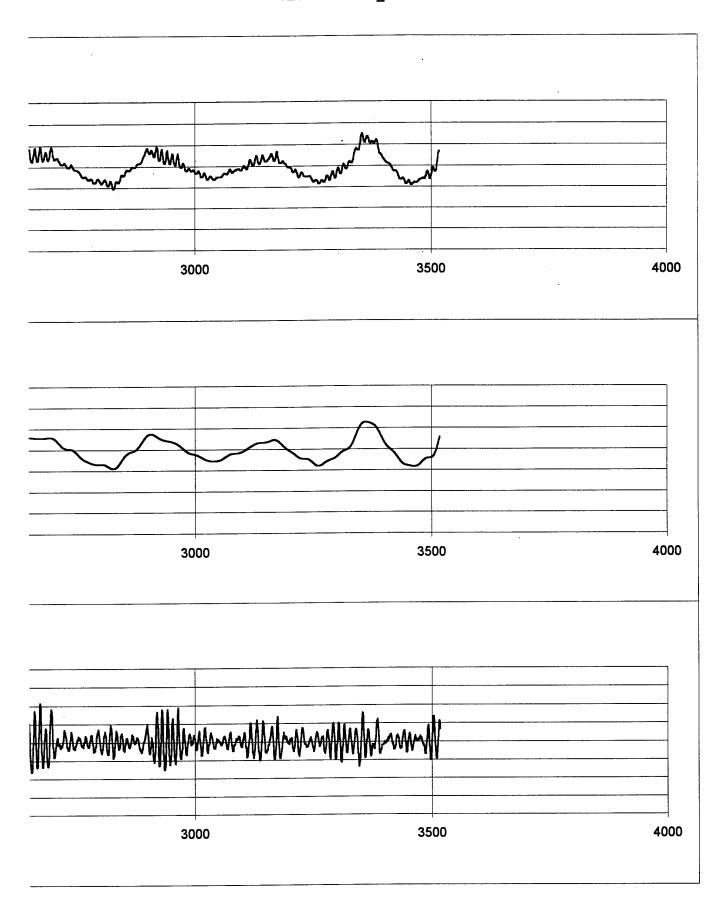


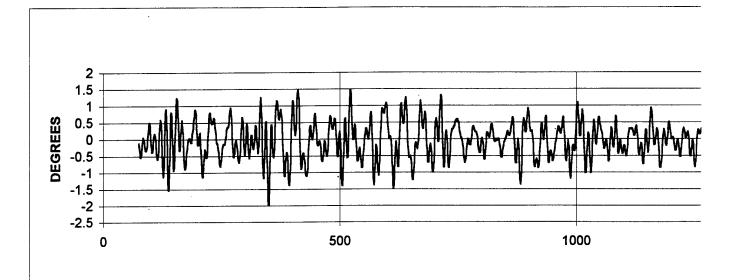


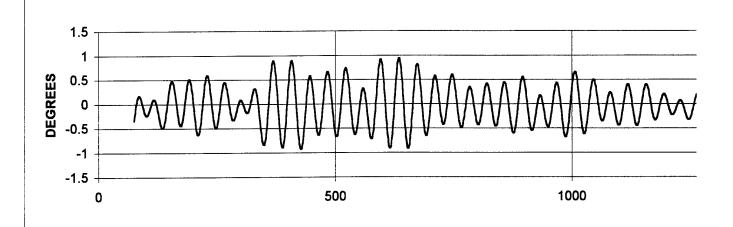
Filtered Low Frequency Time History

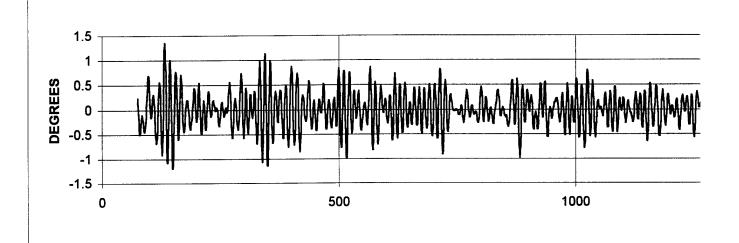




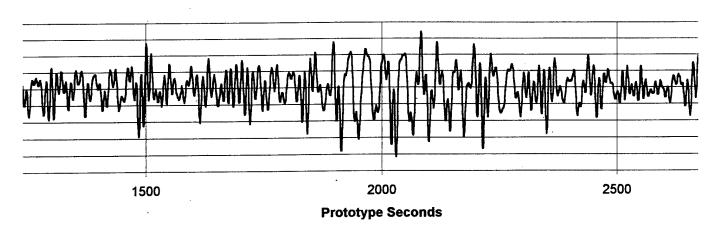




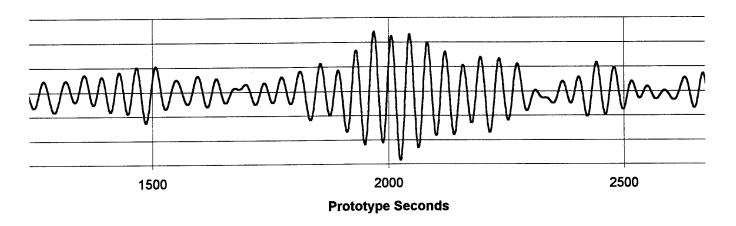


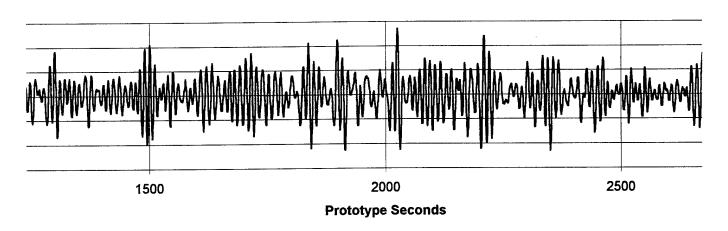


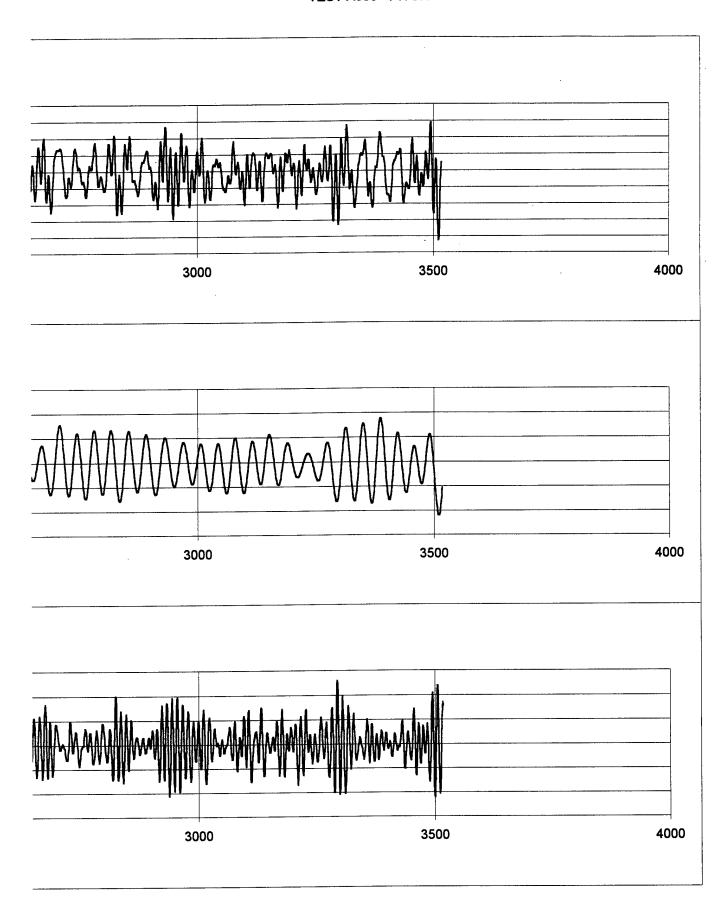
Unfiltered Time History



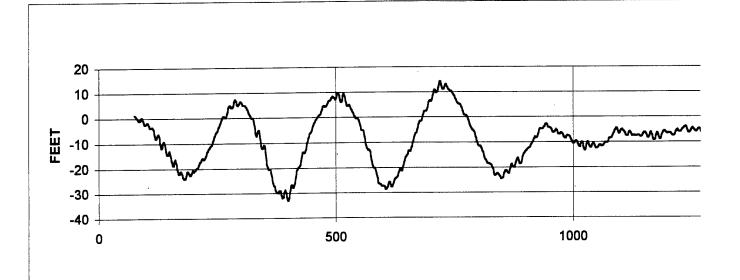
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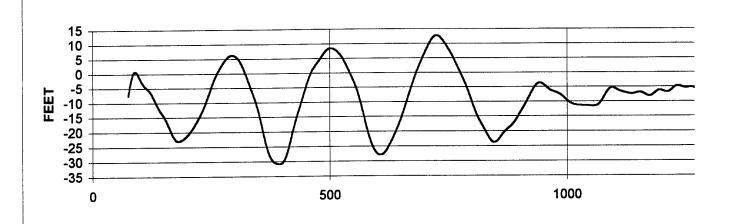


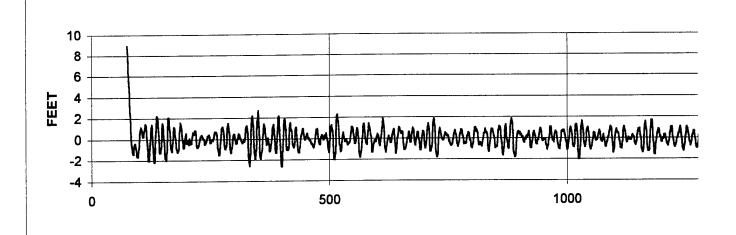




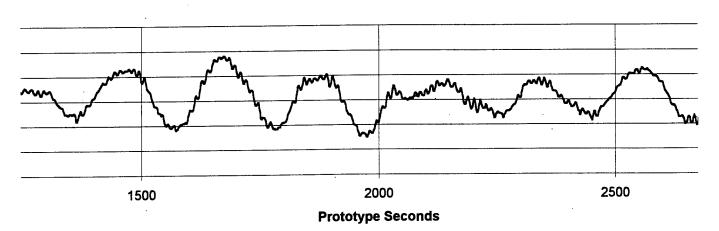
Page 3

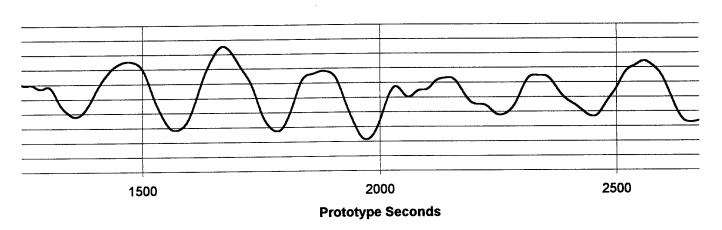


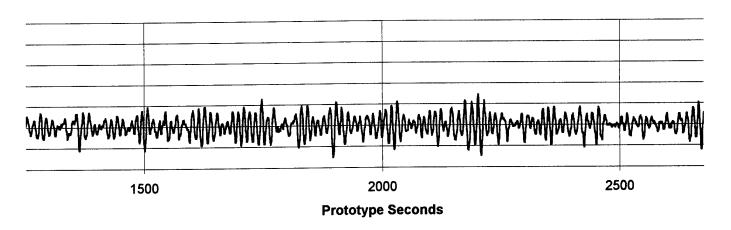


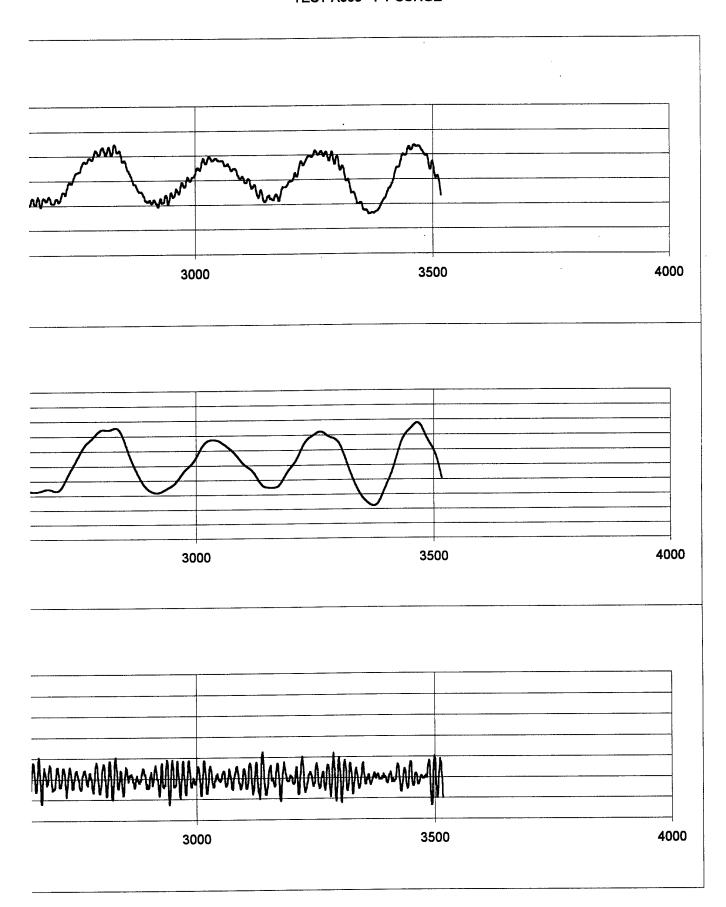


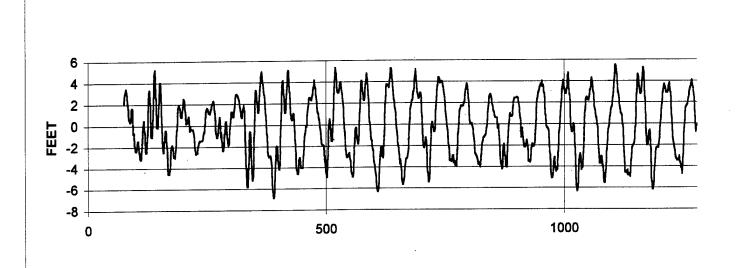


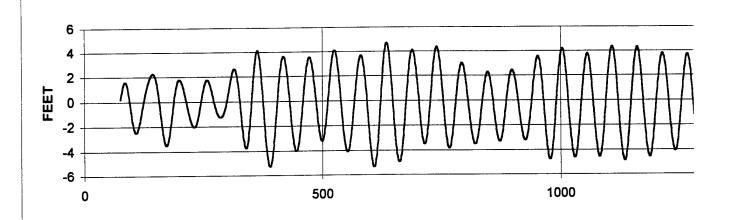


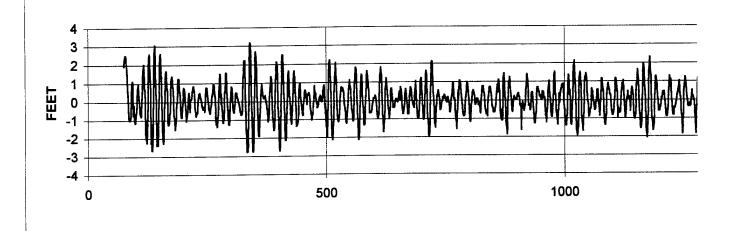




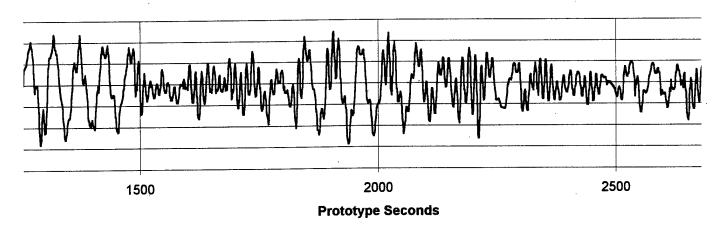




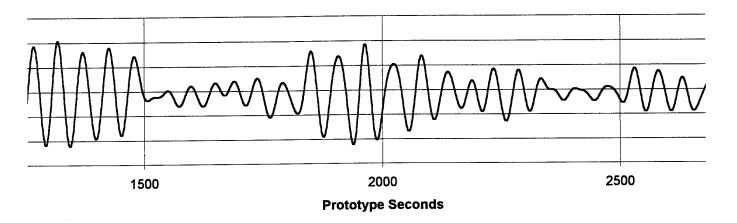


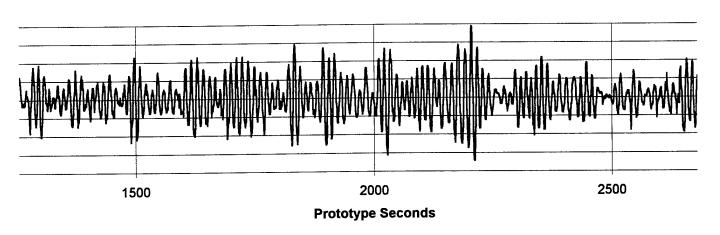


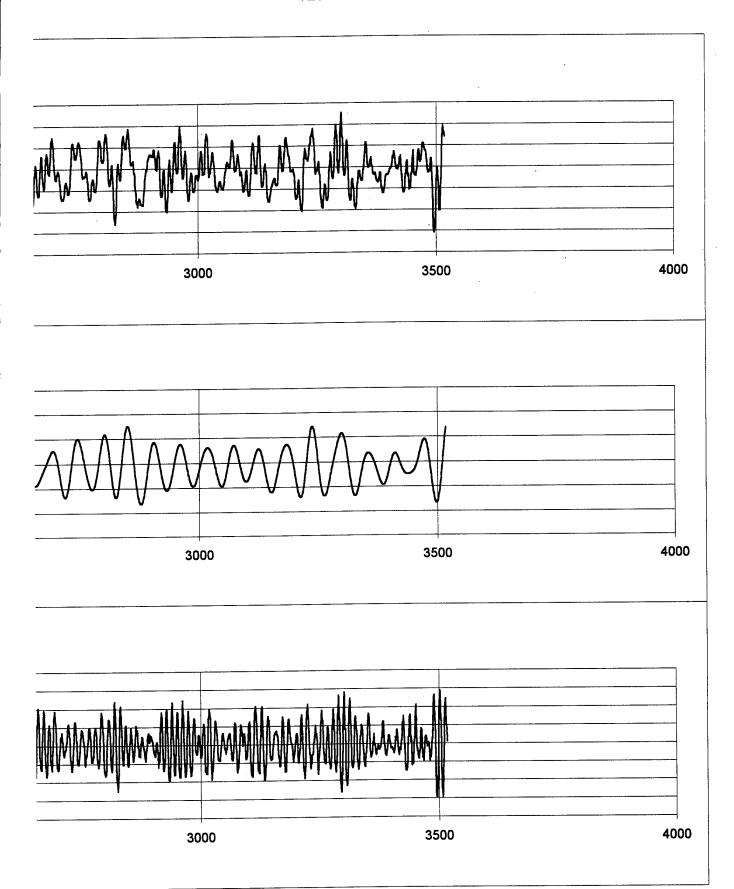
Unfiltered Time History

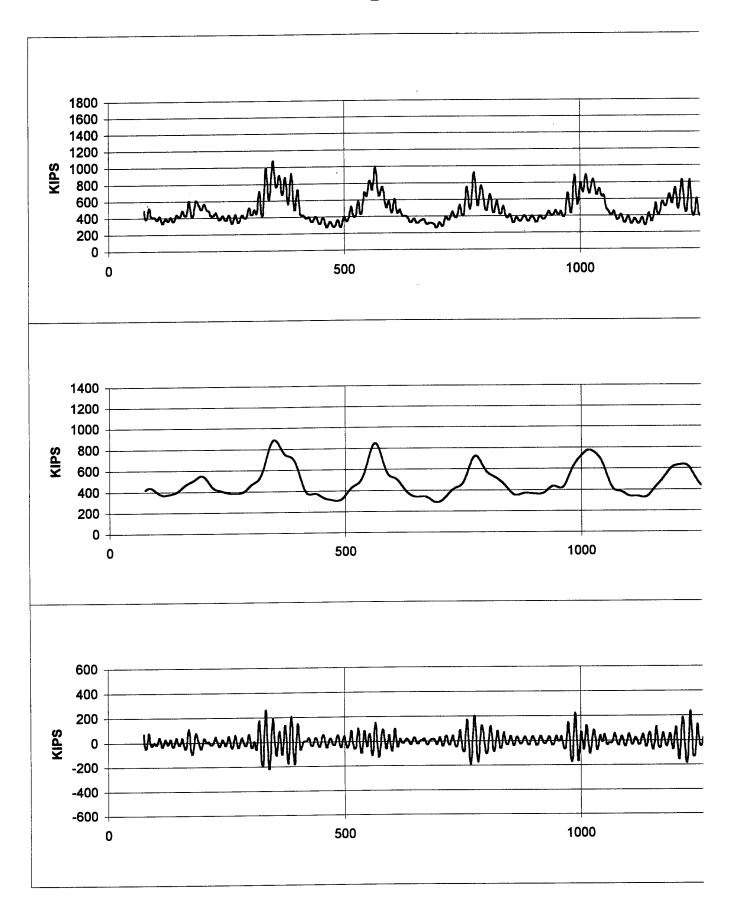


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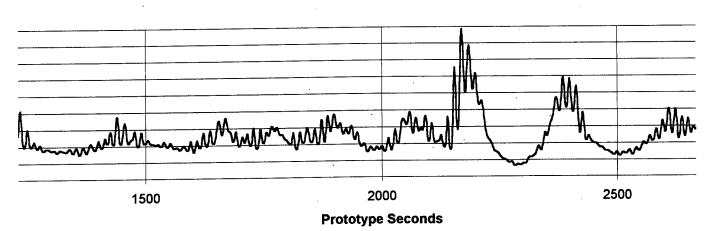


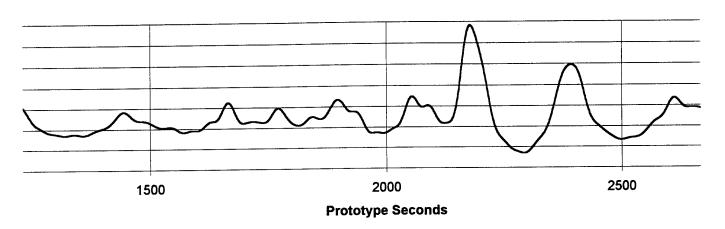


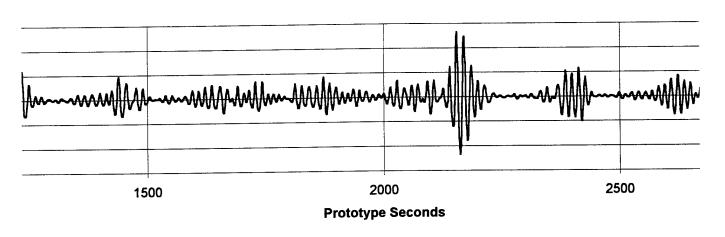


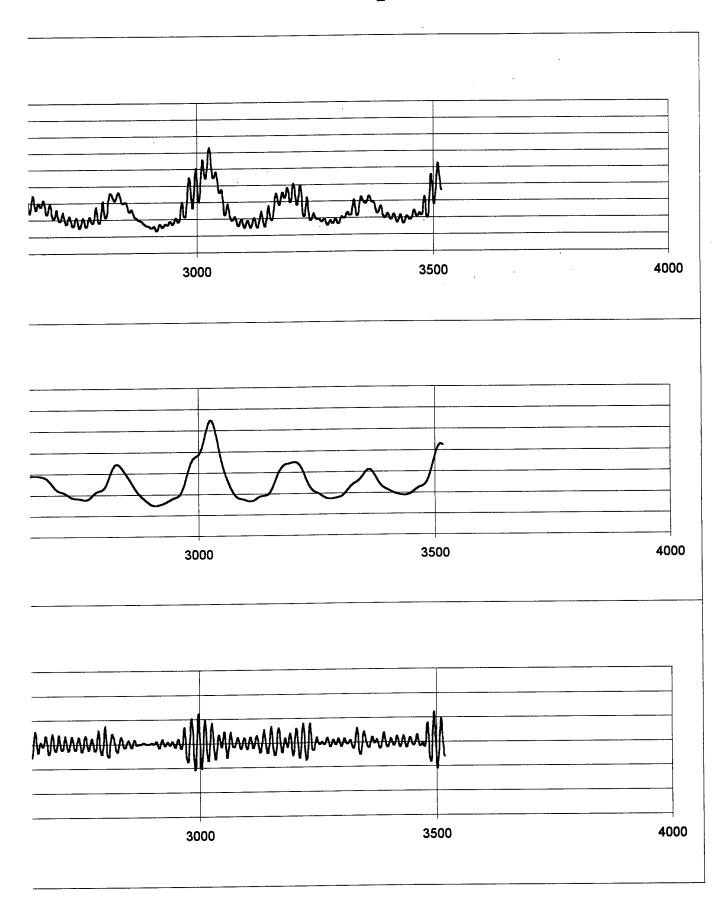


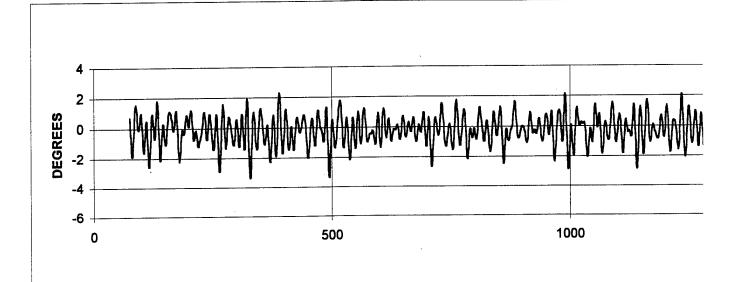


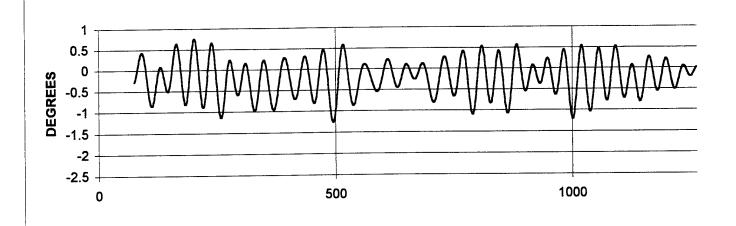


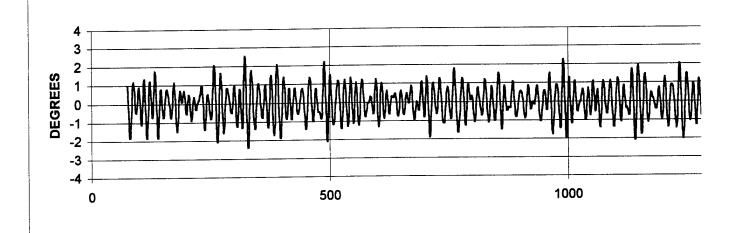




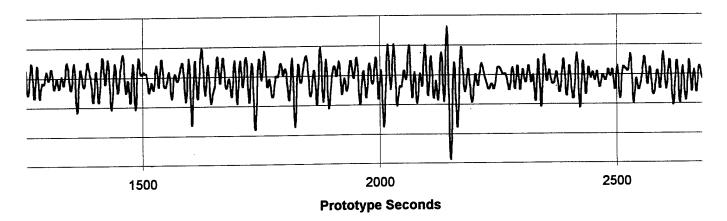


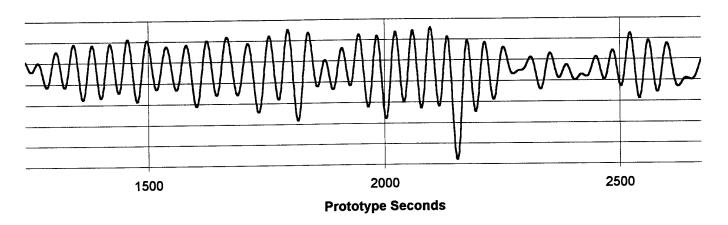


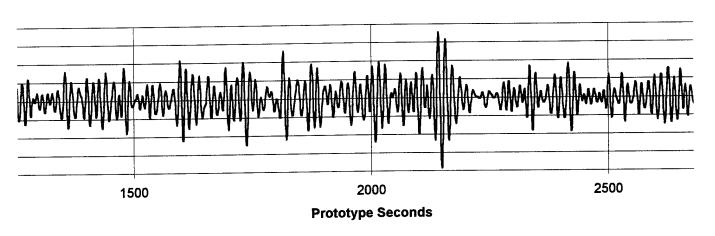


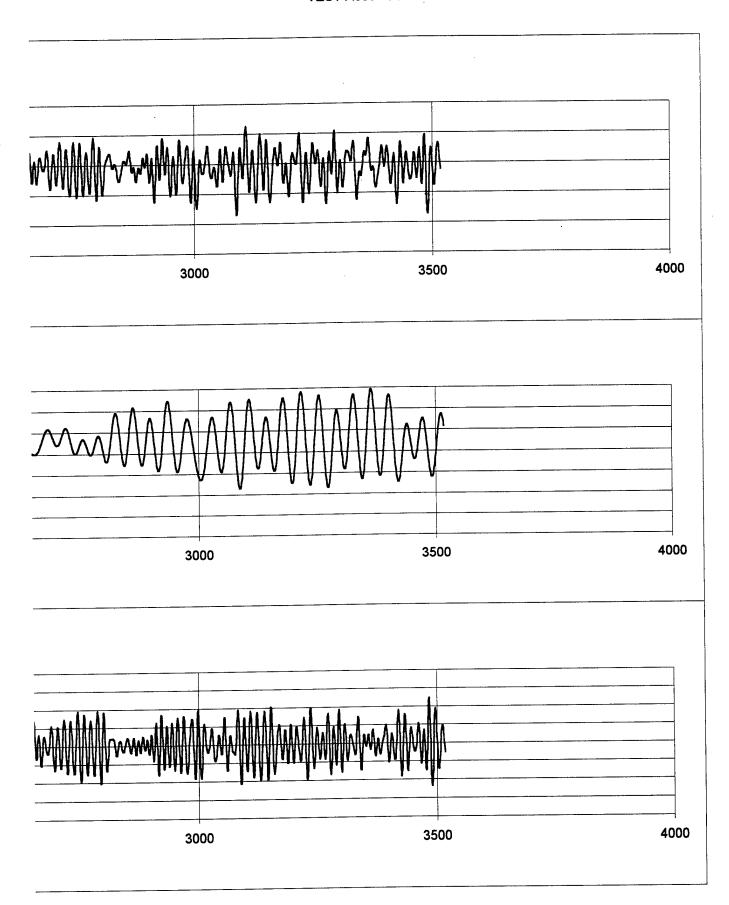


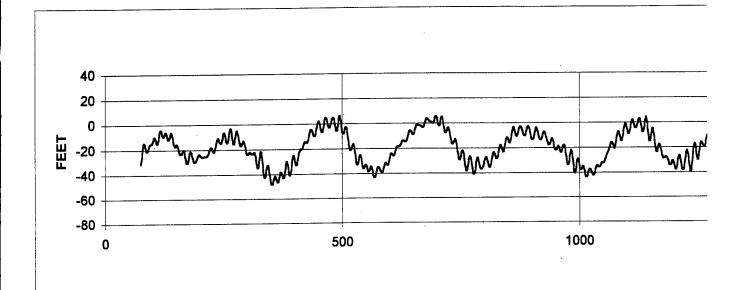


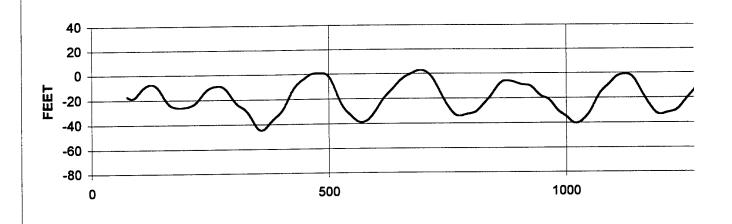


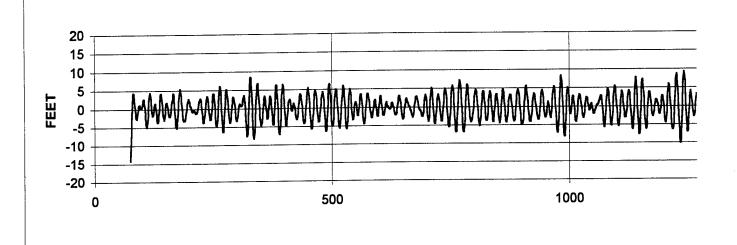




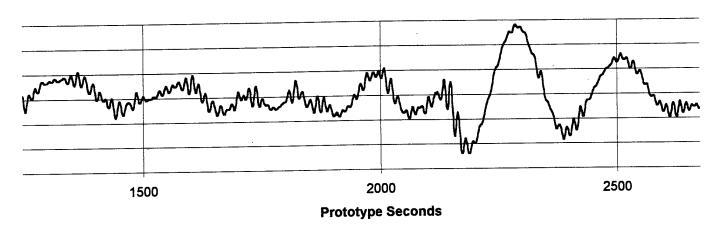


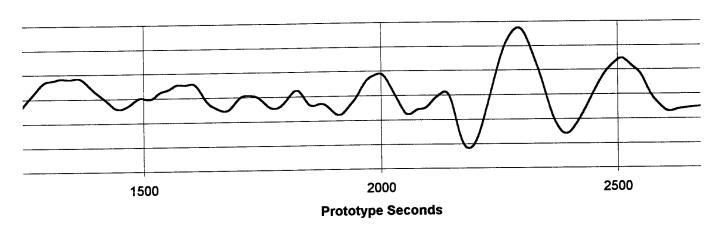


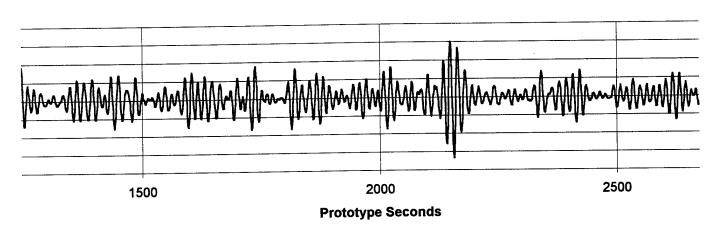


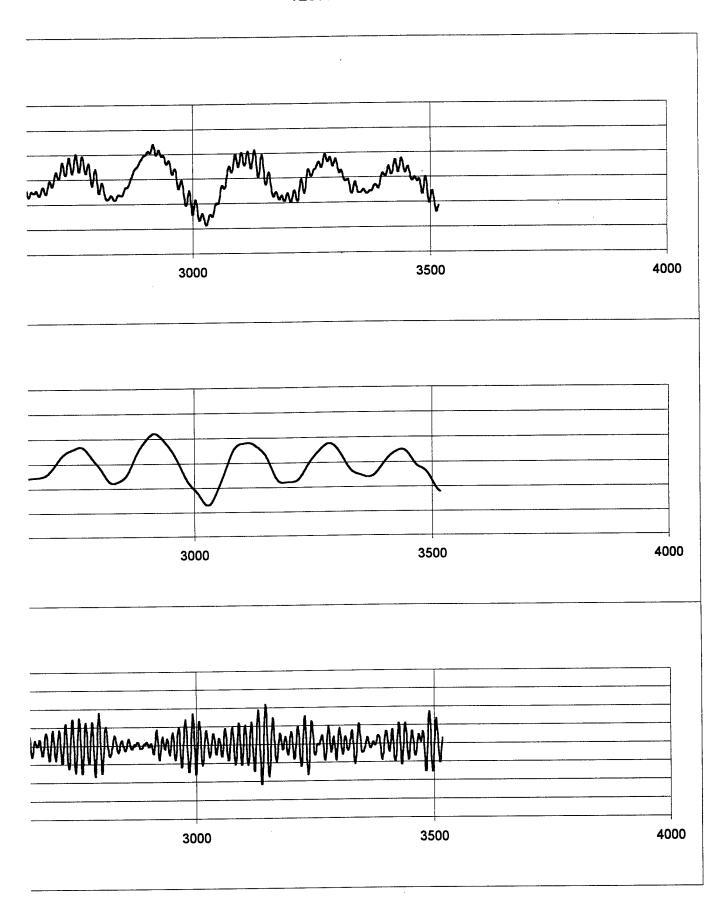




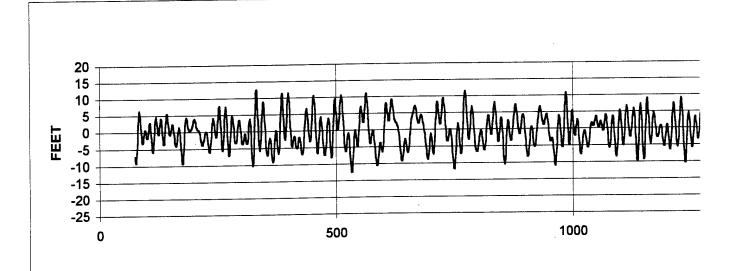


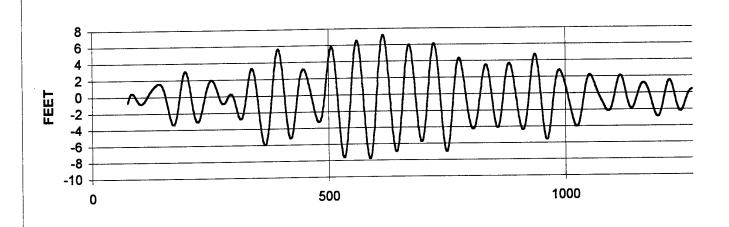


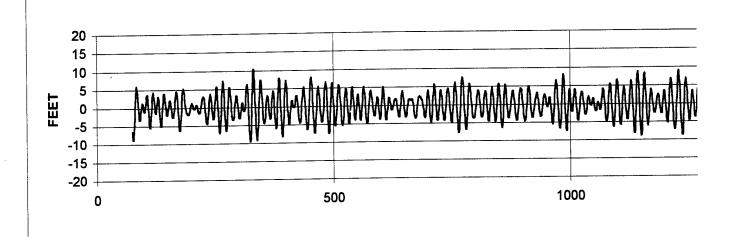




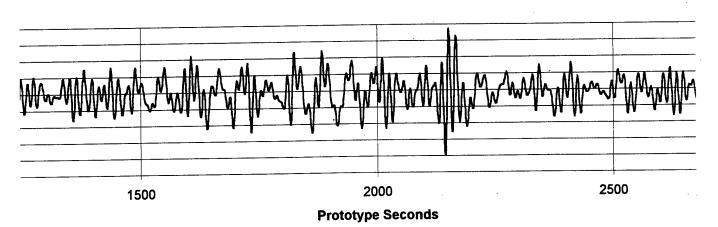
TEST A809 - PT HEAVE



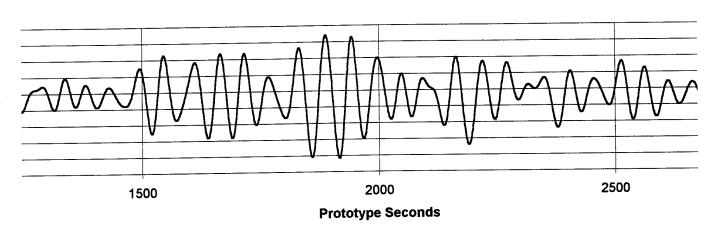


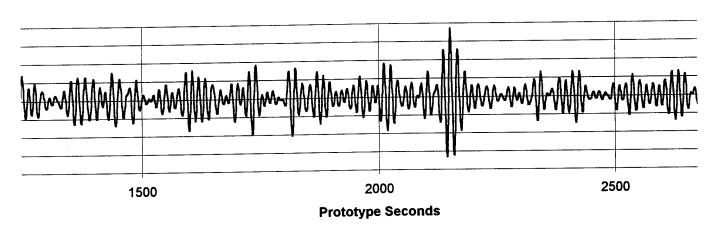


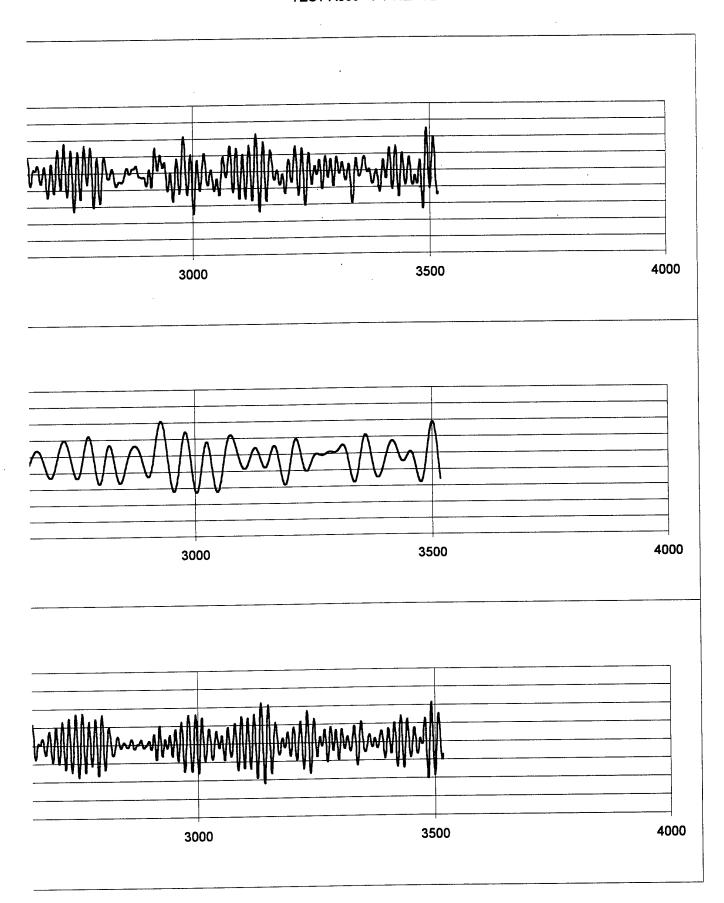
Unfiltered Time History

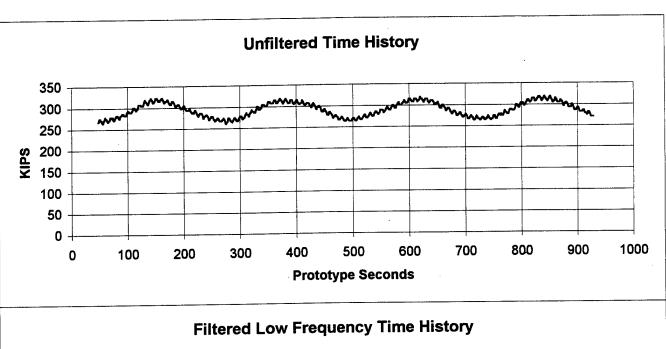


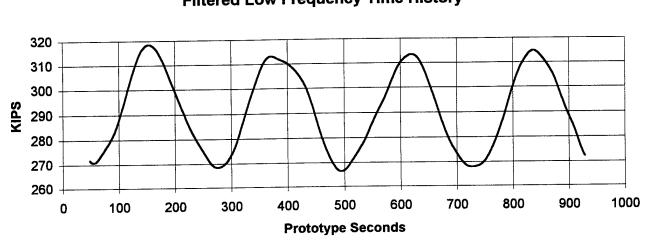
Filtered Low Frequency Time History

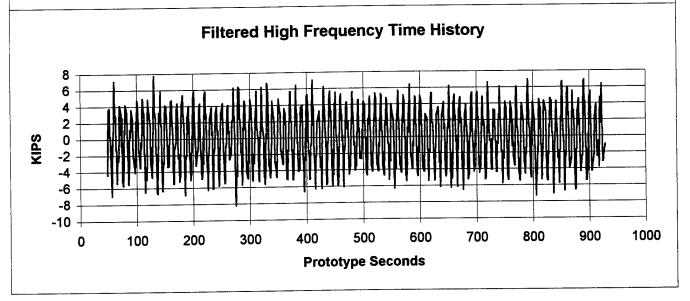


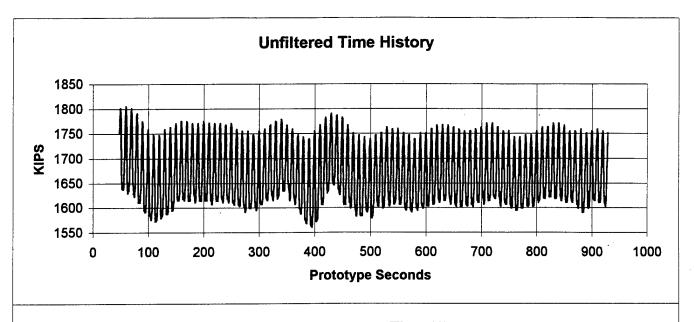




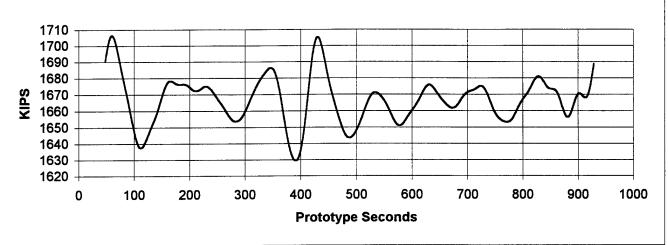




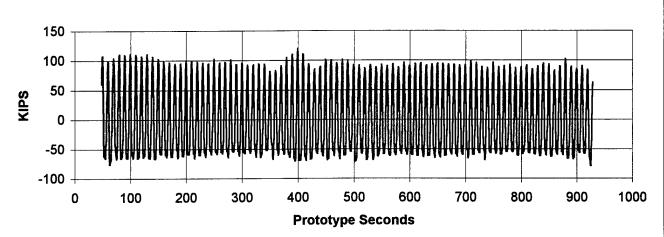


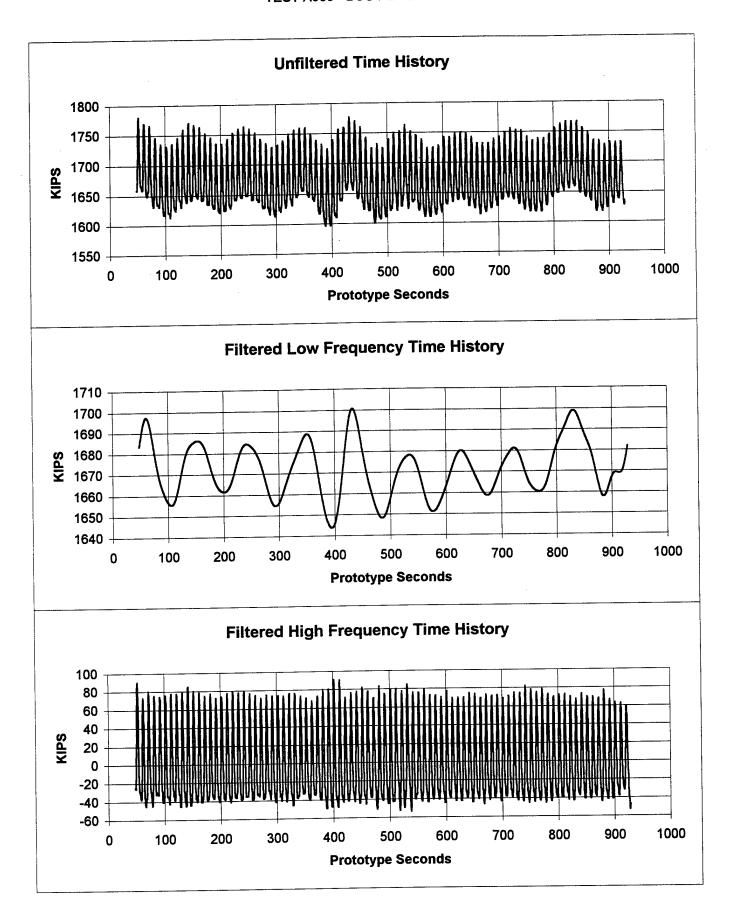


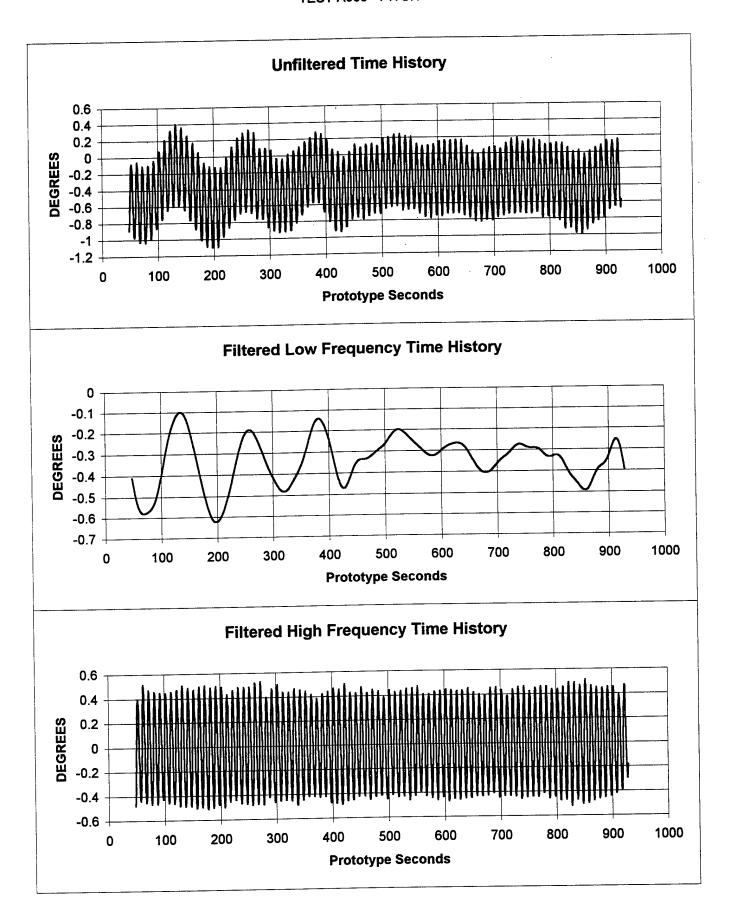


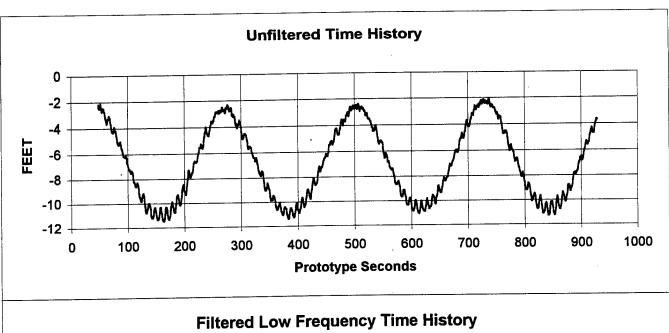


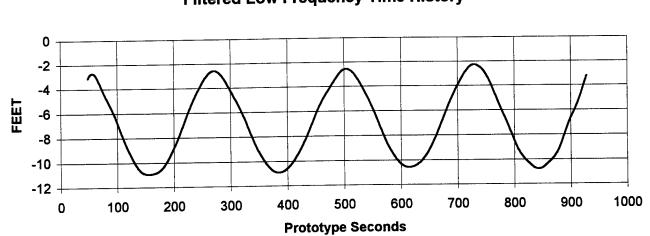


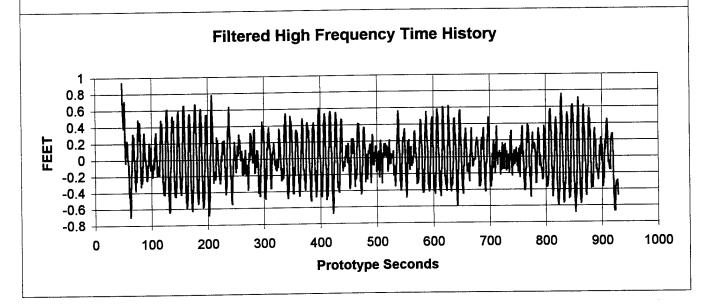


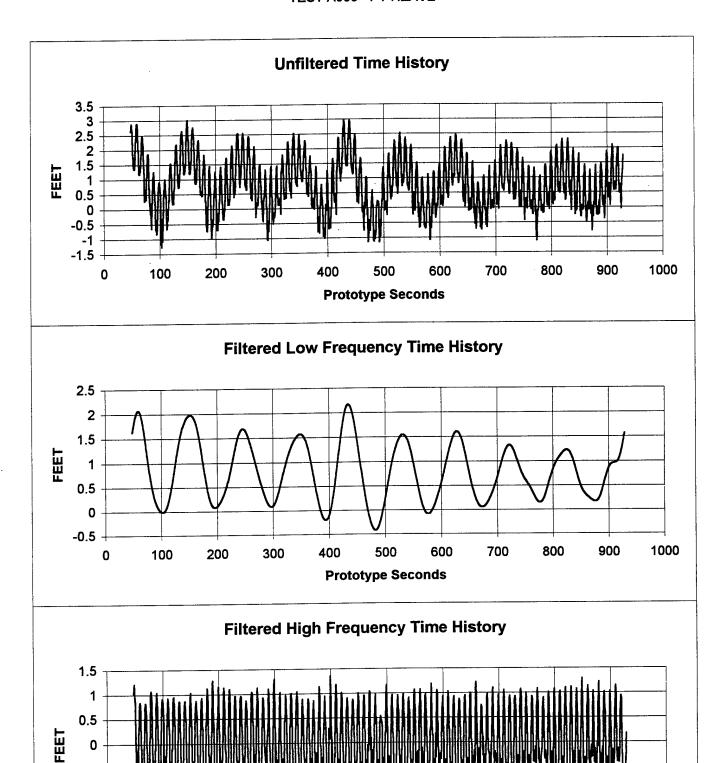








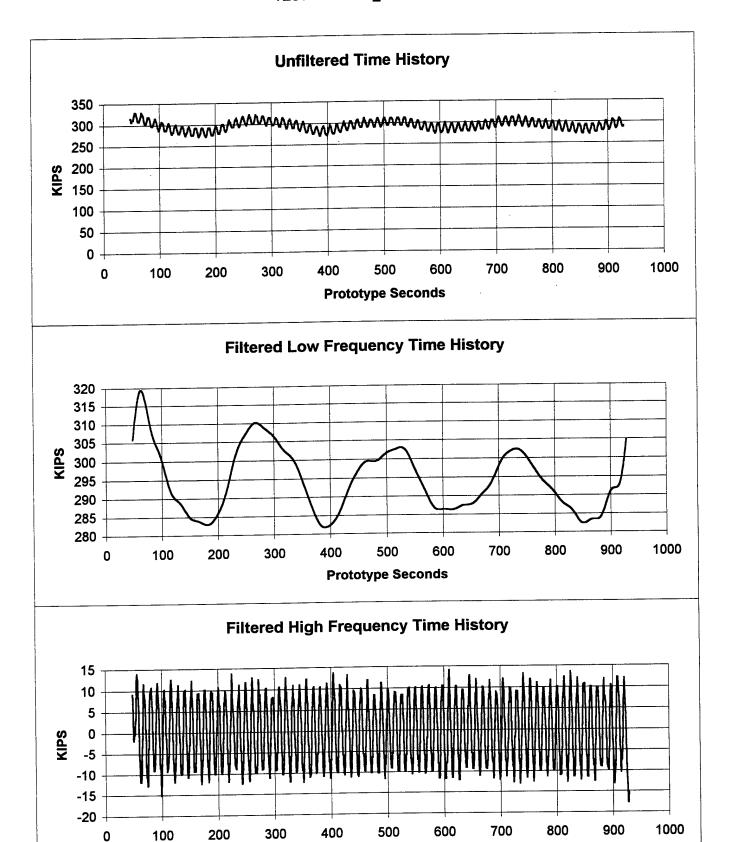




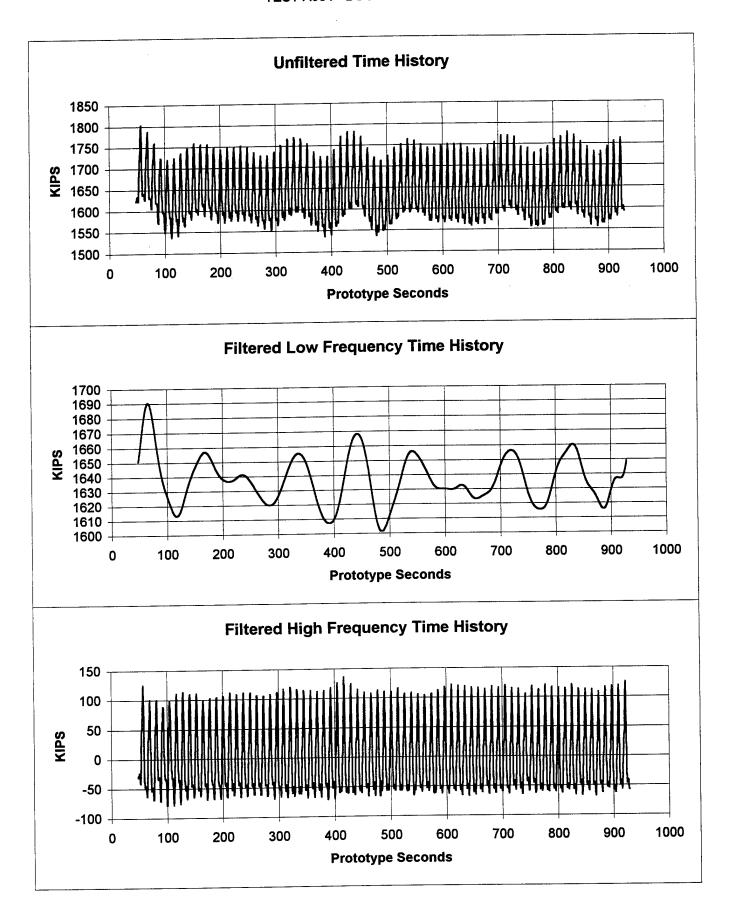
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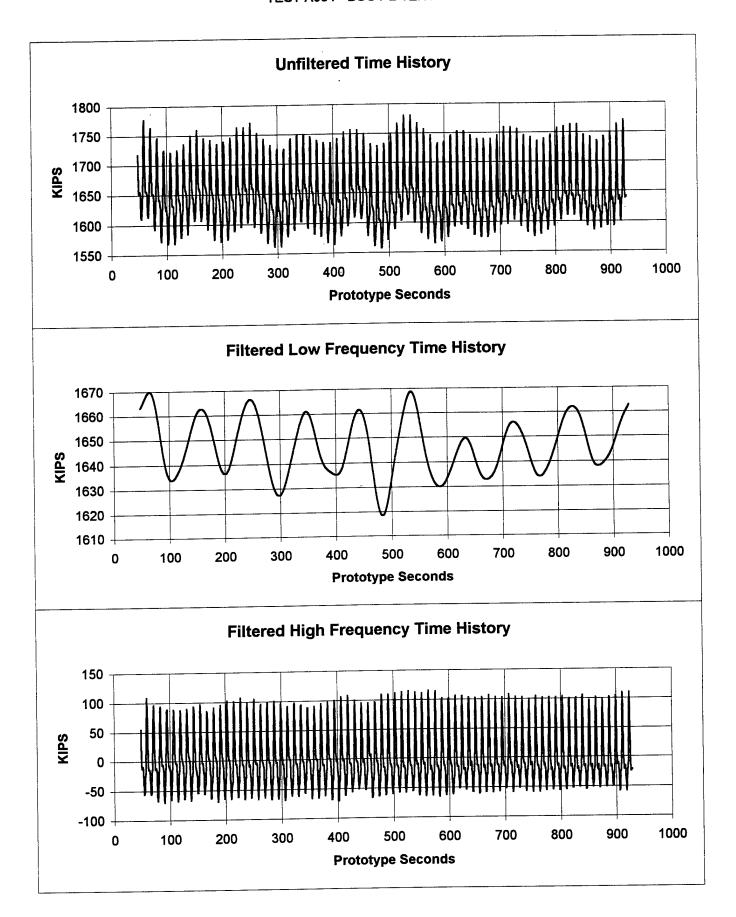
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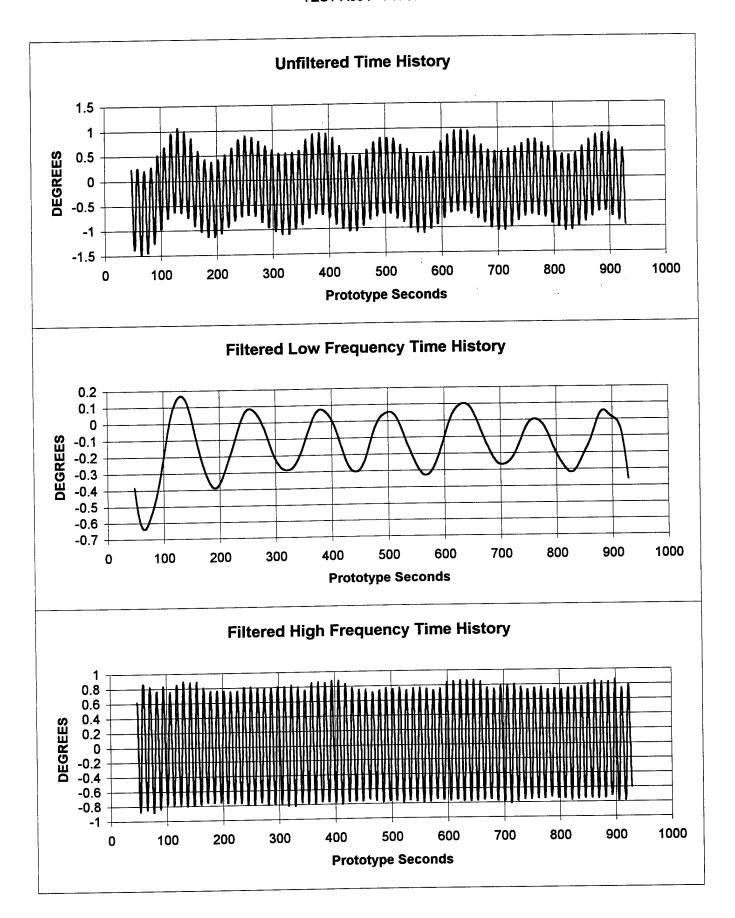
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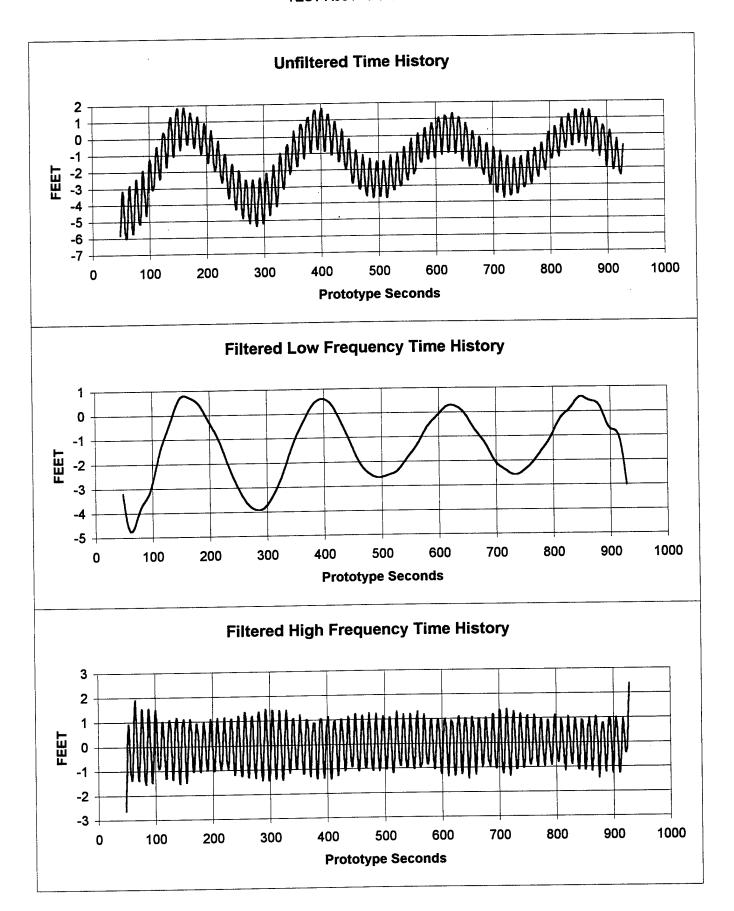


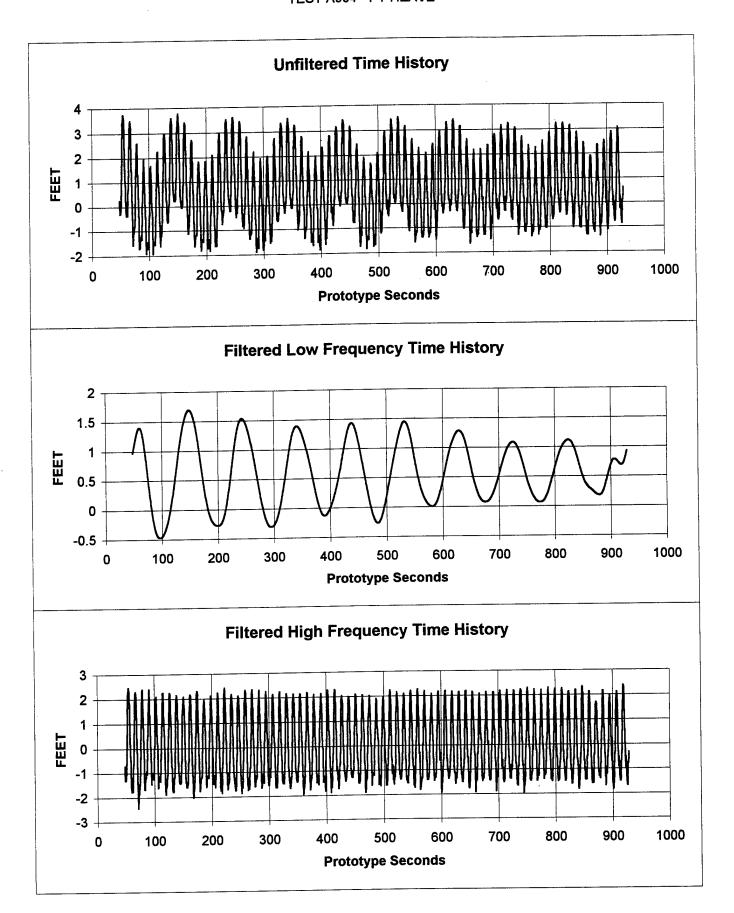
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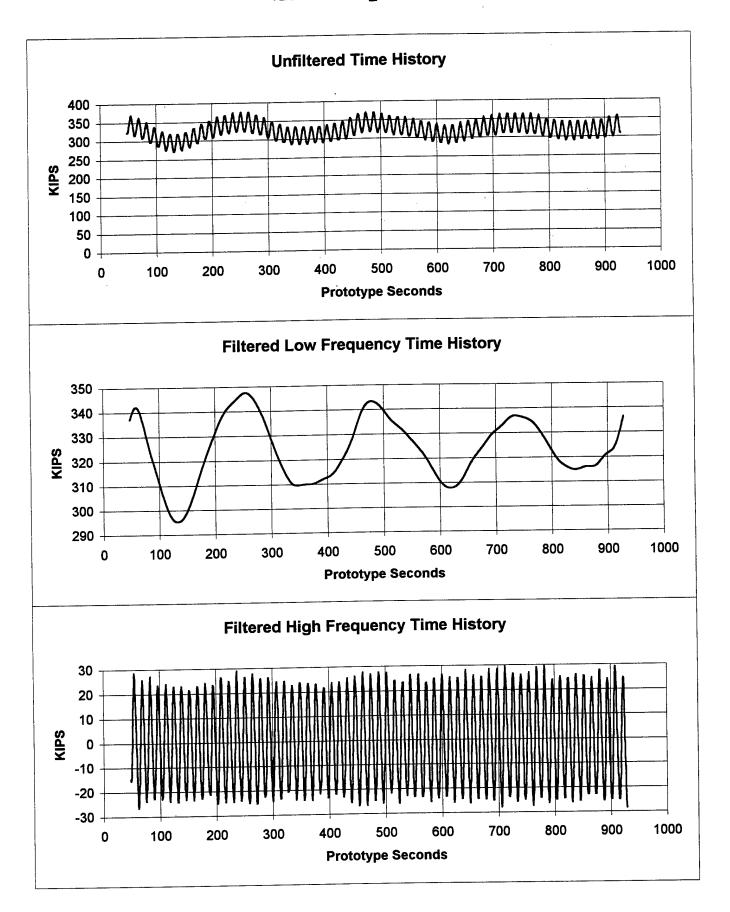




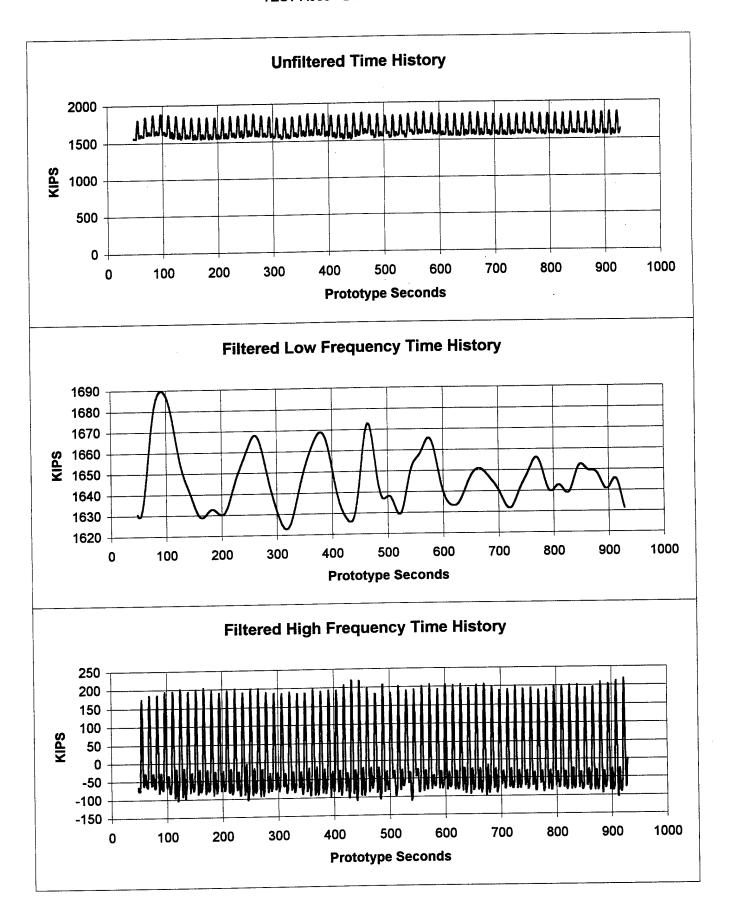


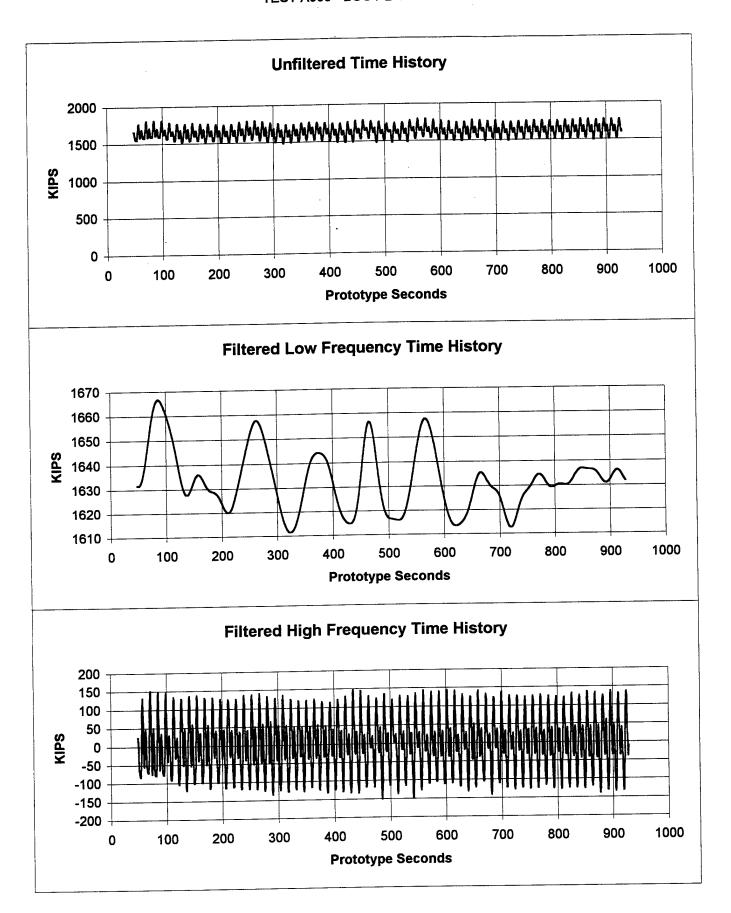


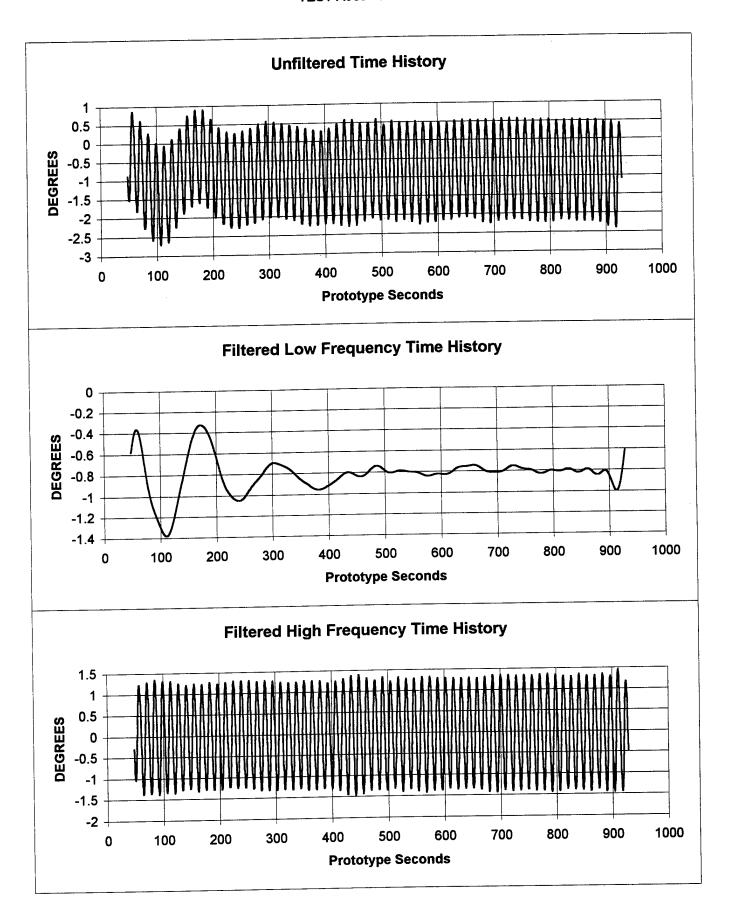




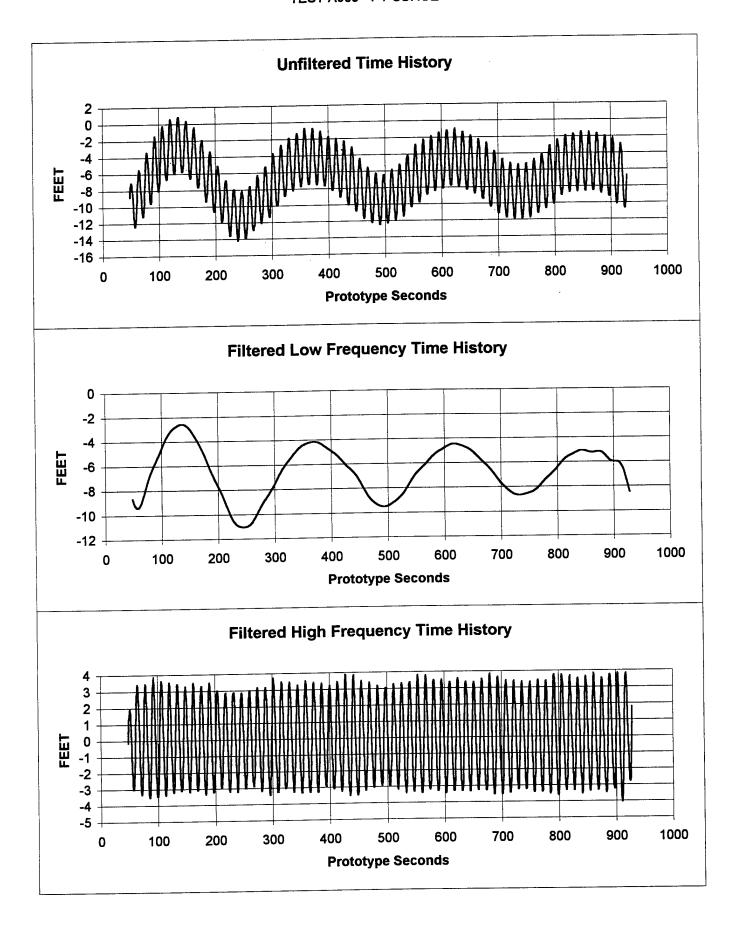
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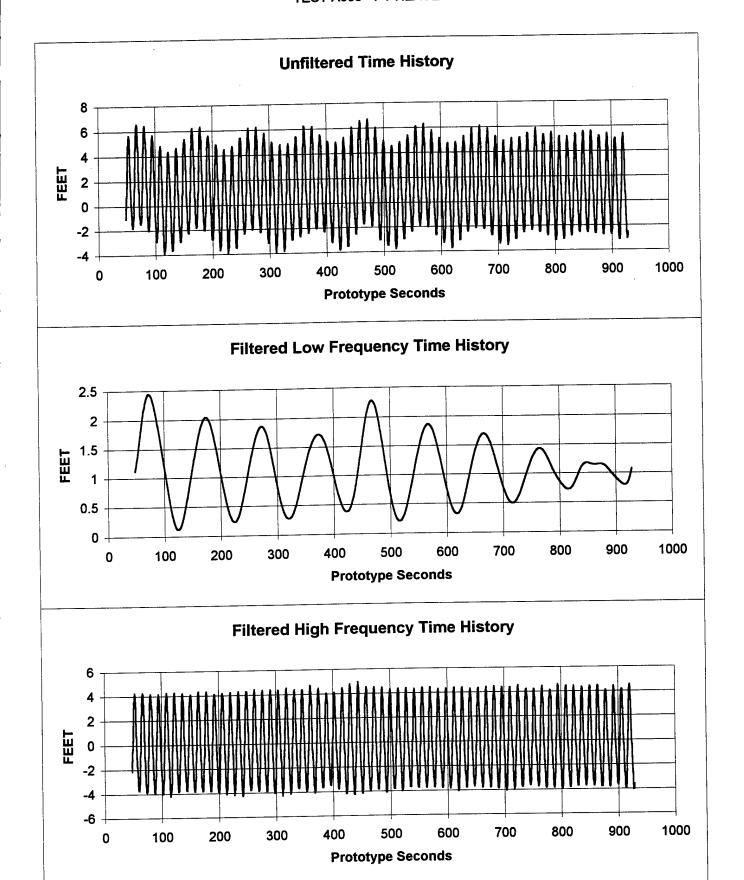


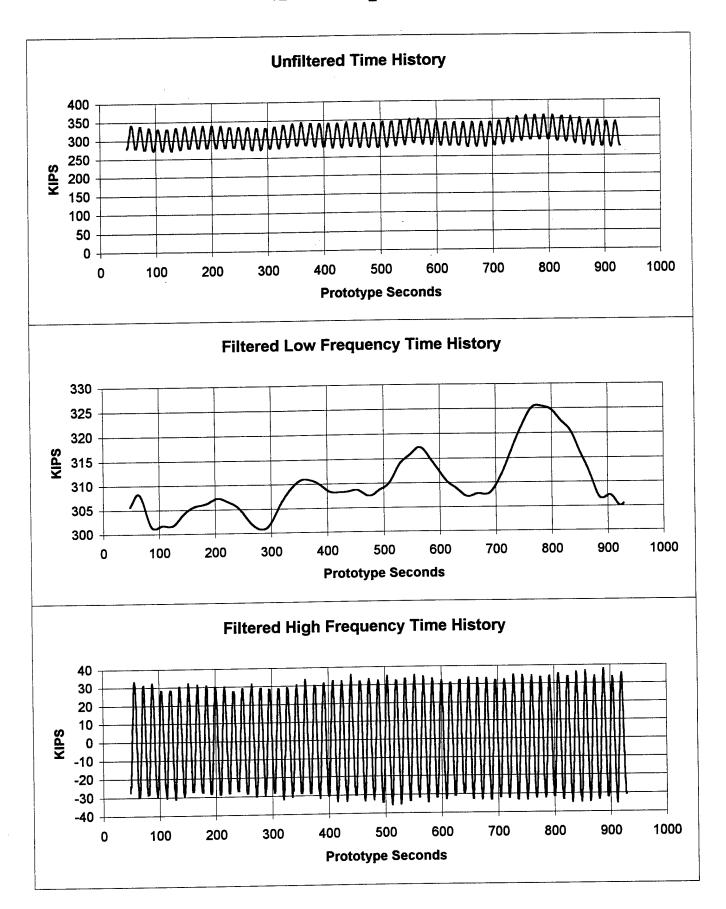
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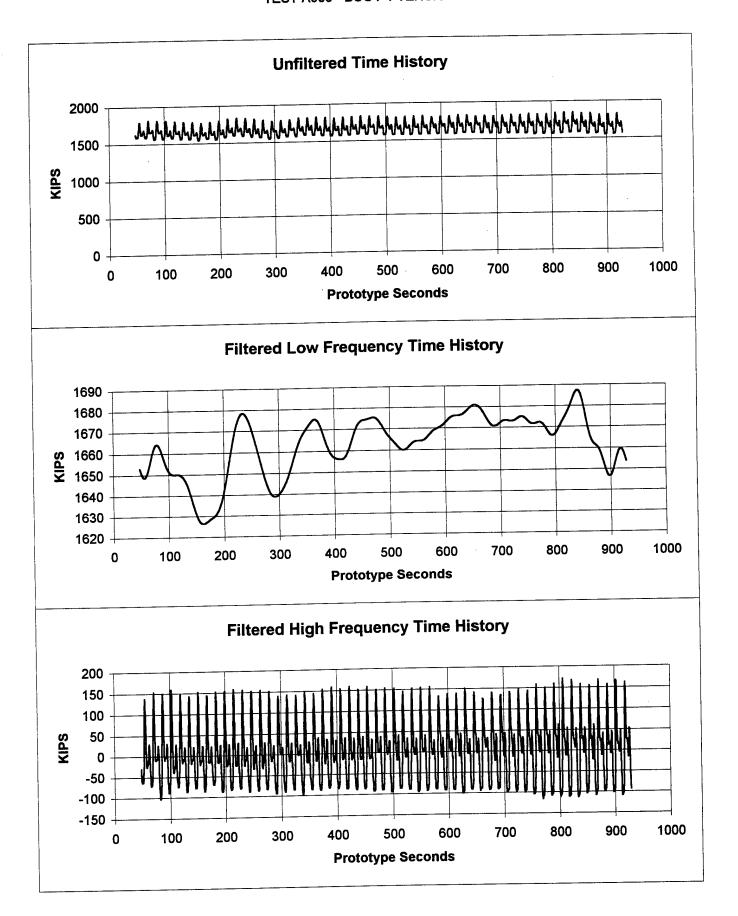
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TEST A905 - PT HEAVE

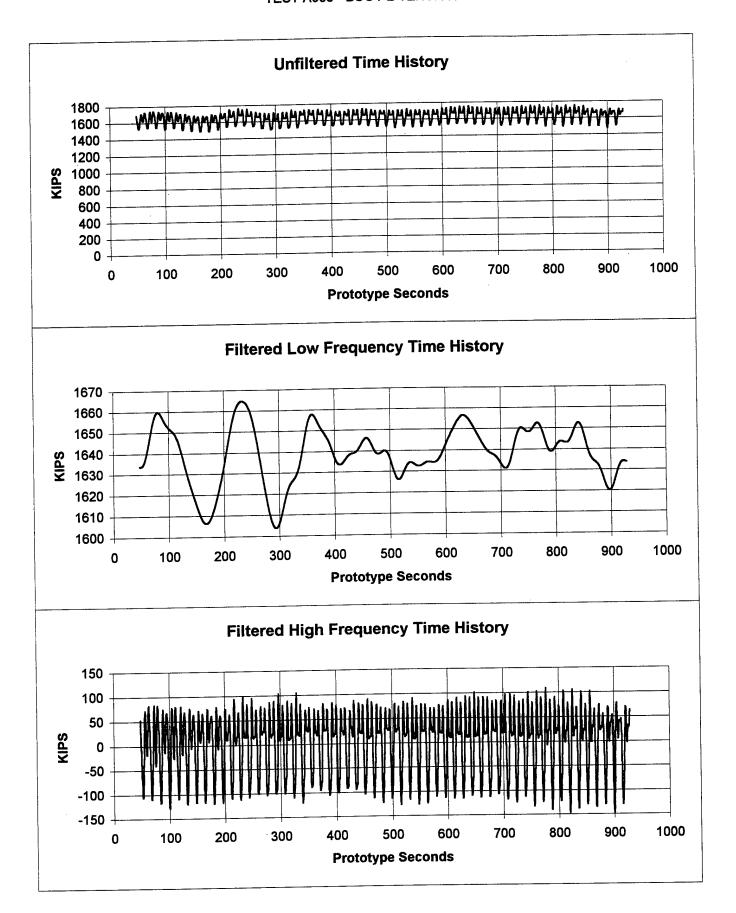


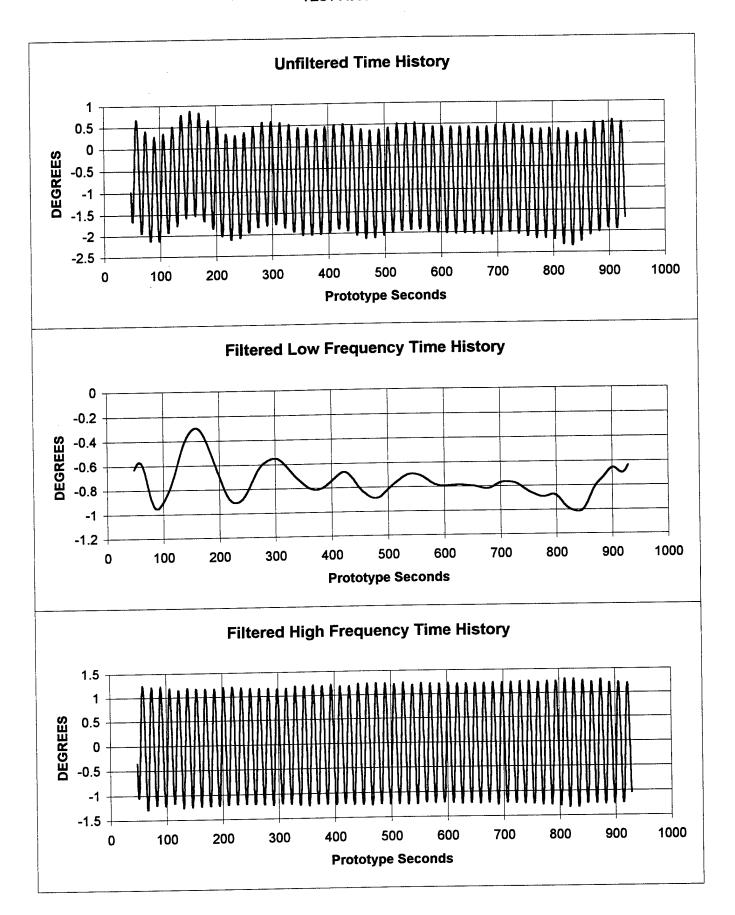


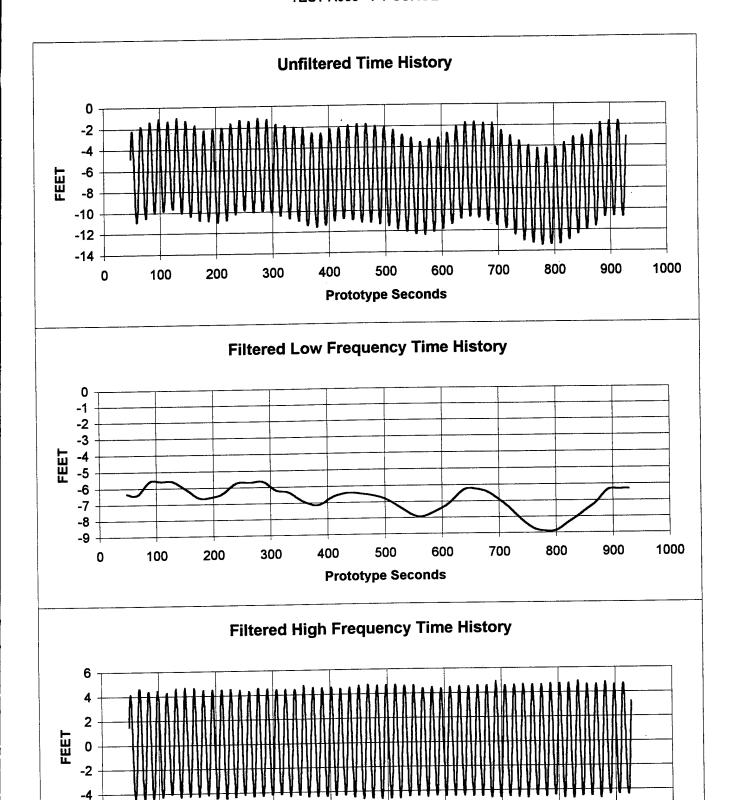
TEST A906 - BUOY 1 TENSION



TEST A906 - BUOY 2 TENSION

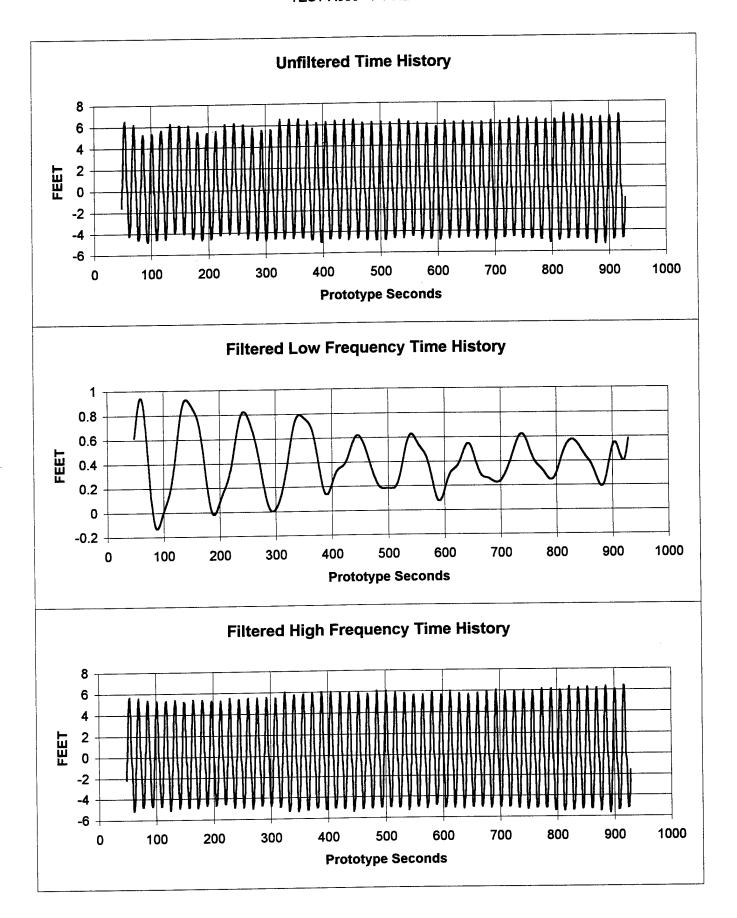


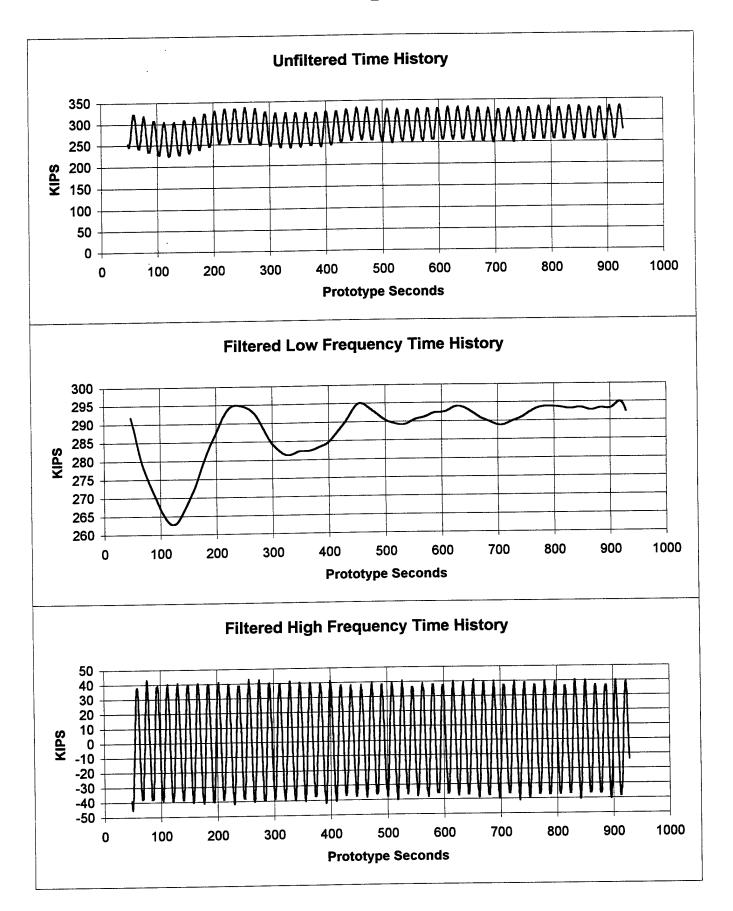




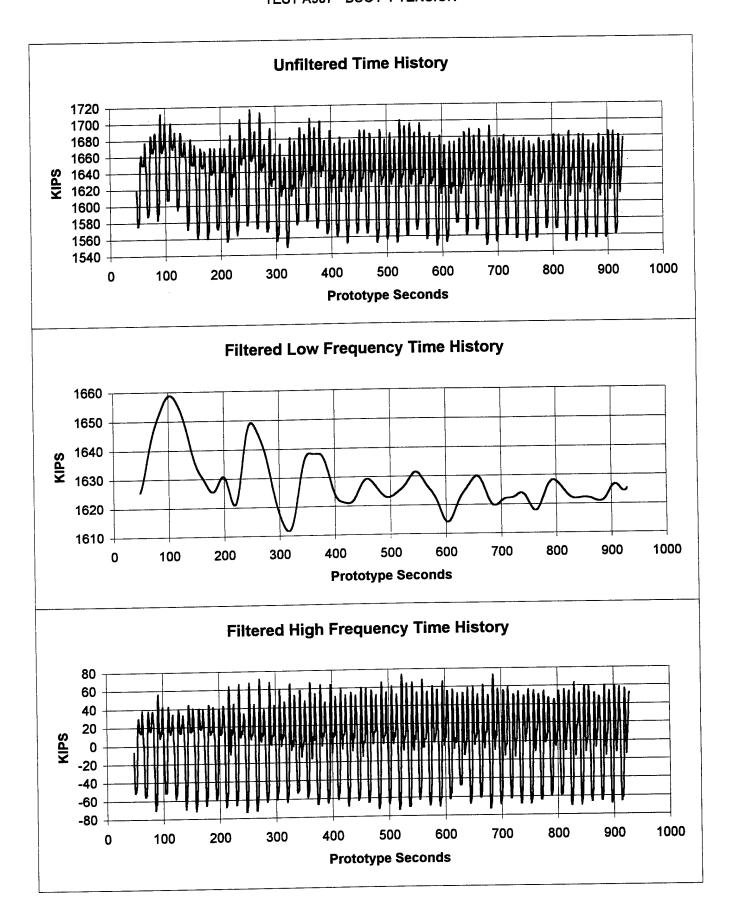
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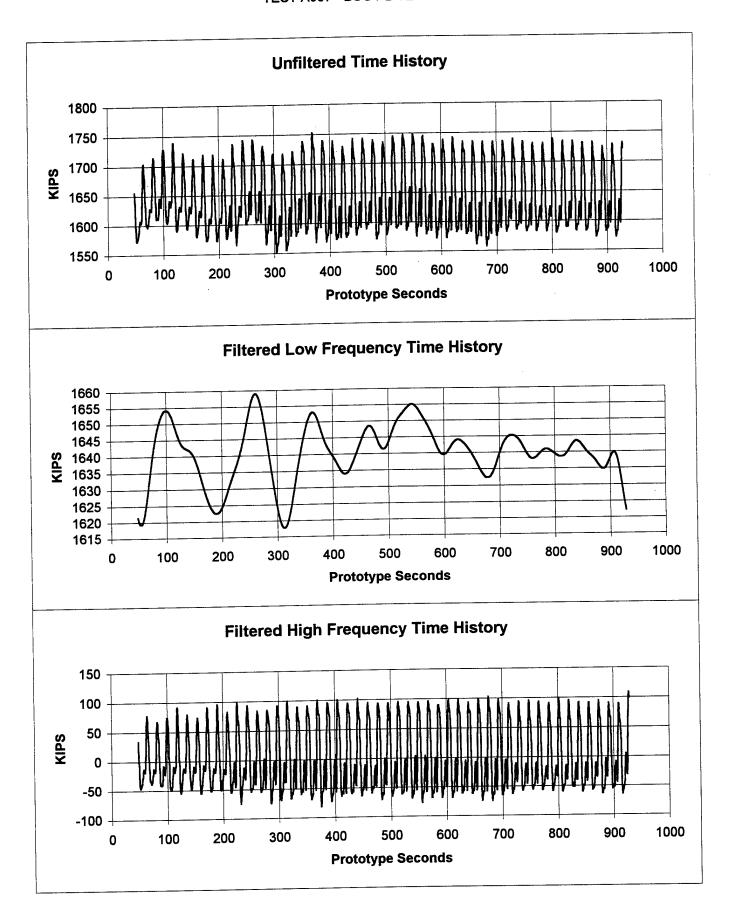
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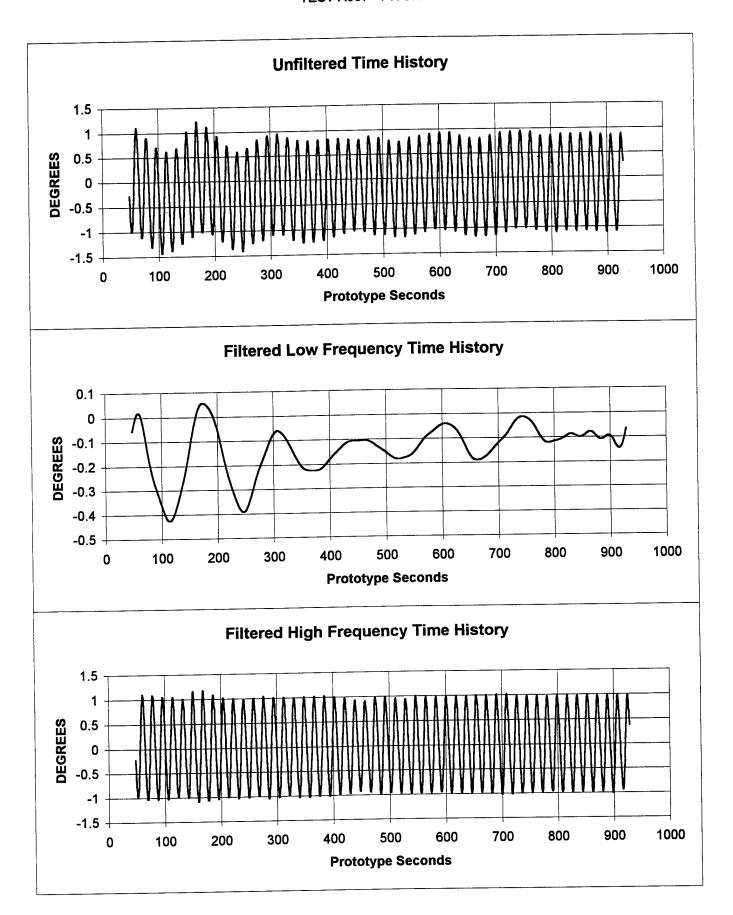


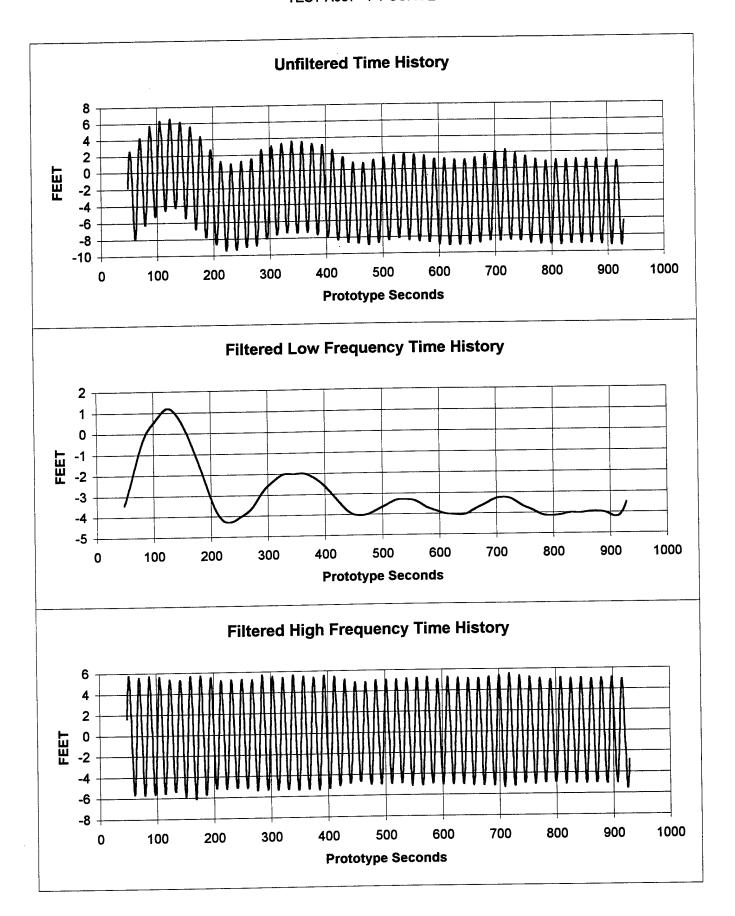


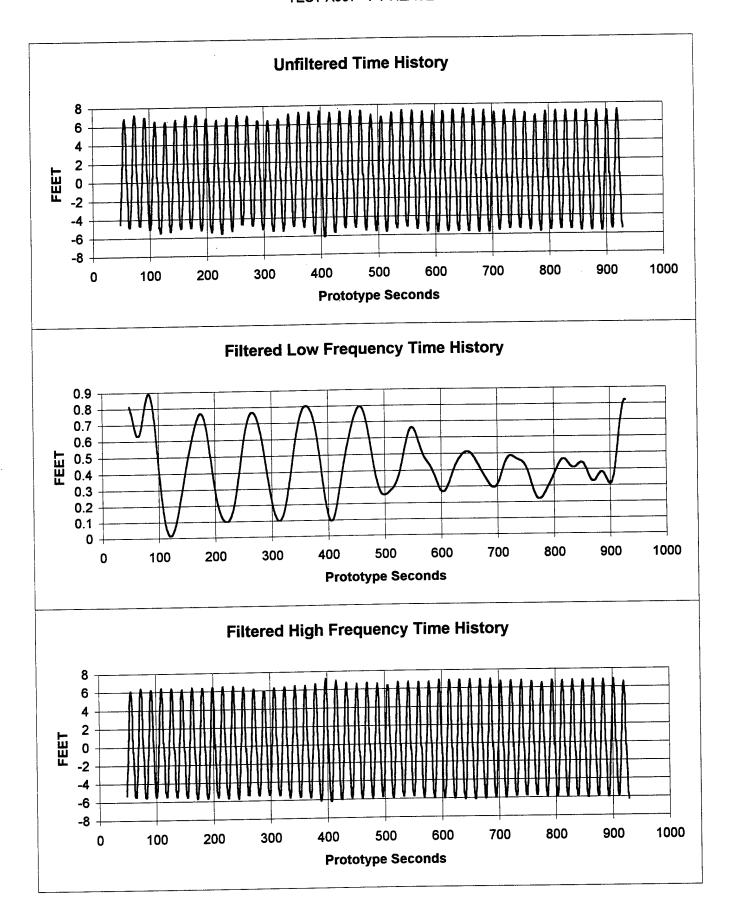
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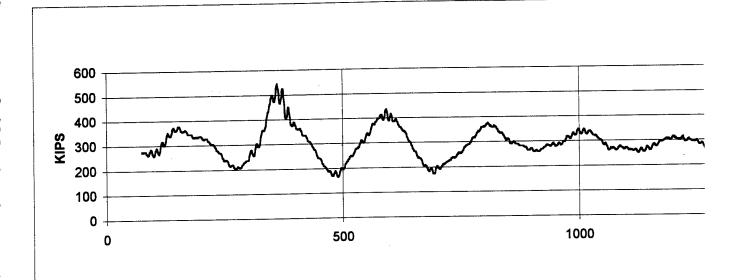


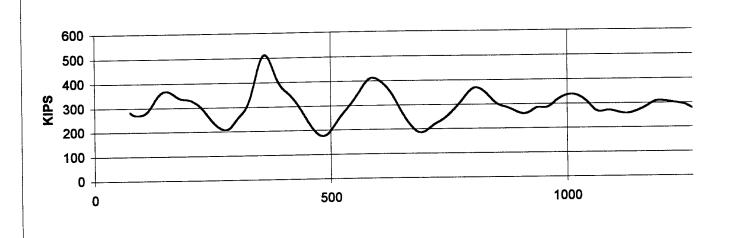


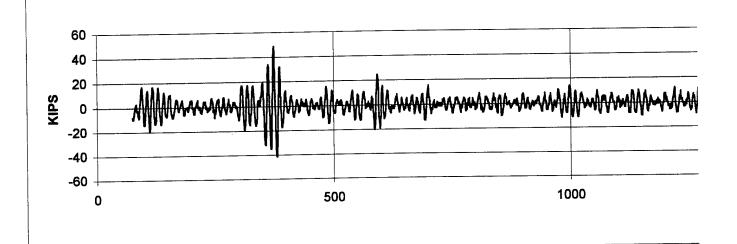




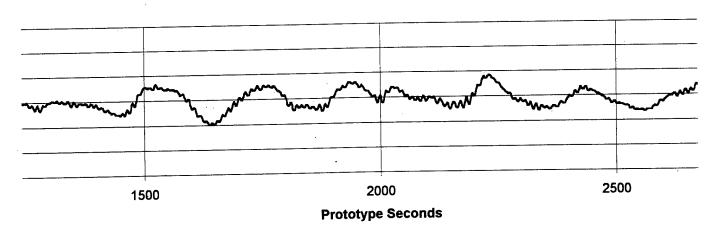
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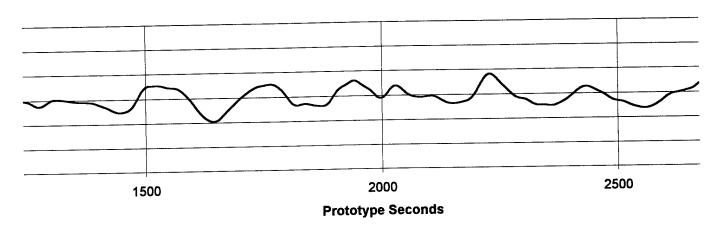


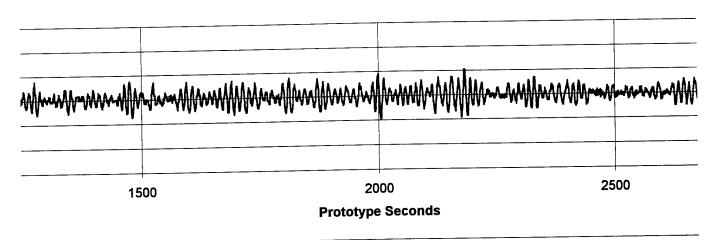


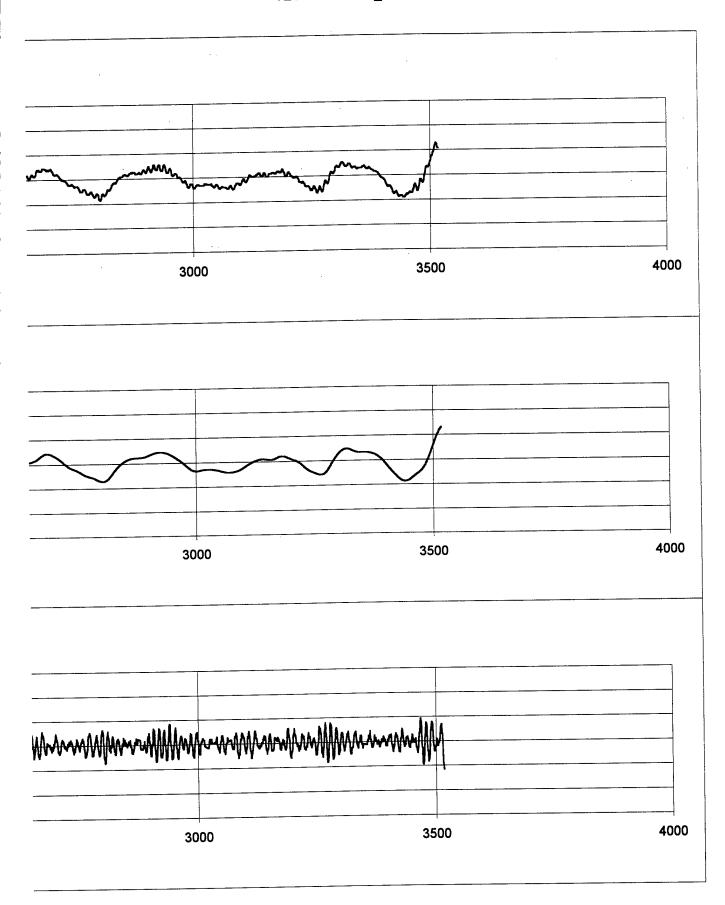


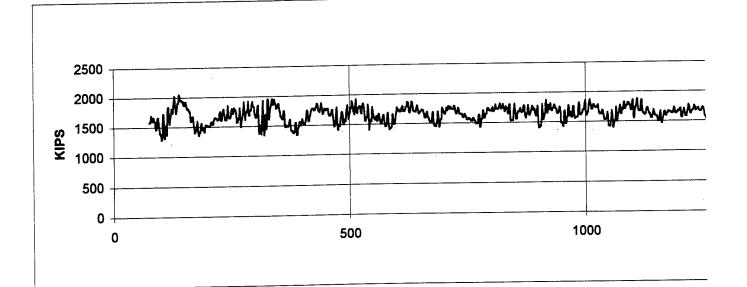


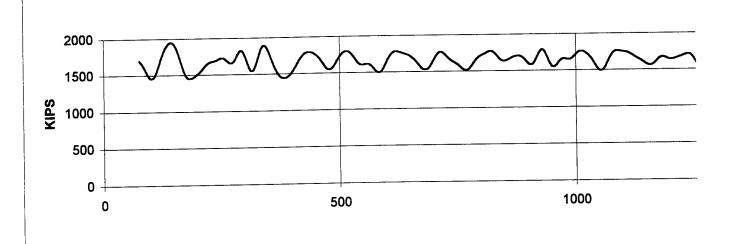
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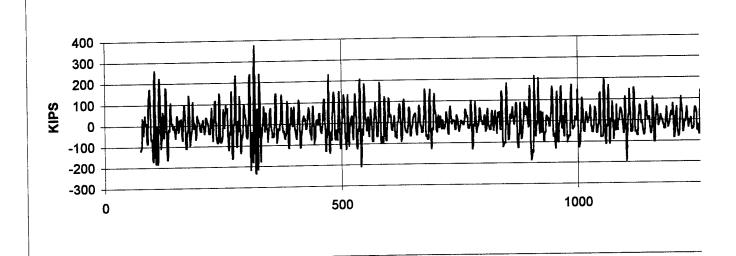


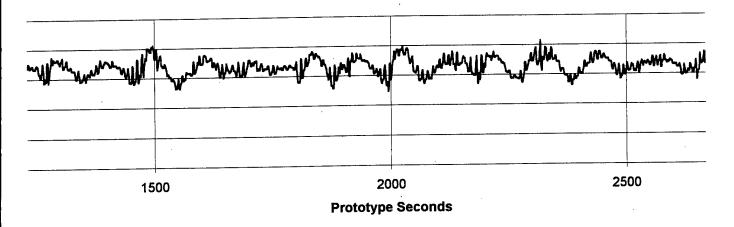




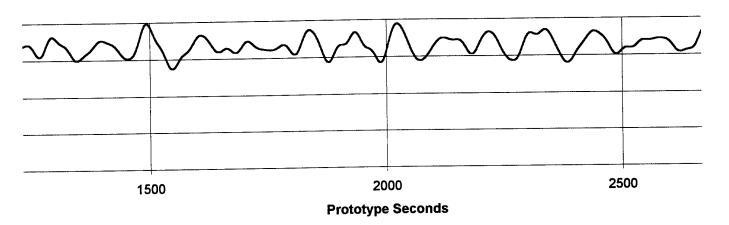


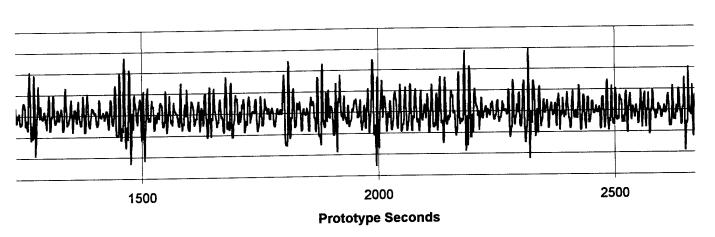




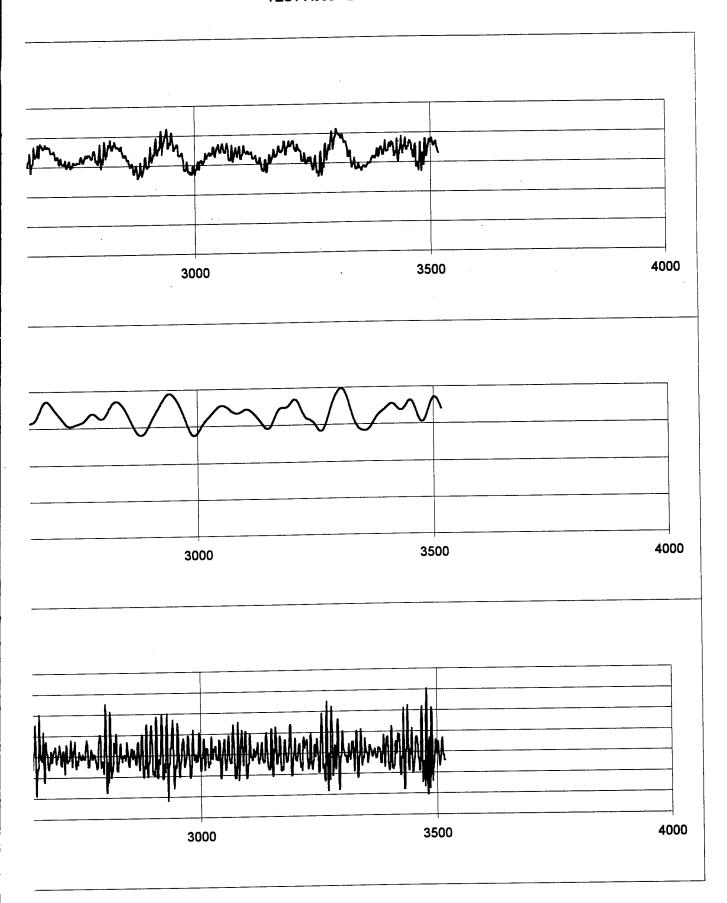


Filtered Low Frequency Time History

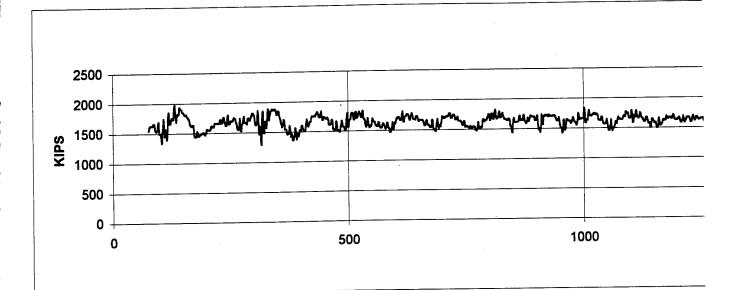


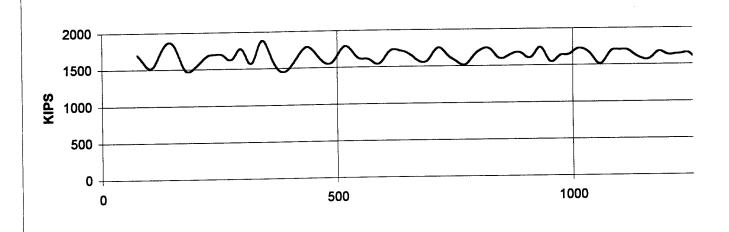


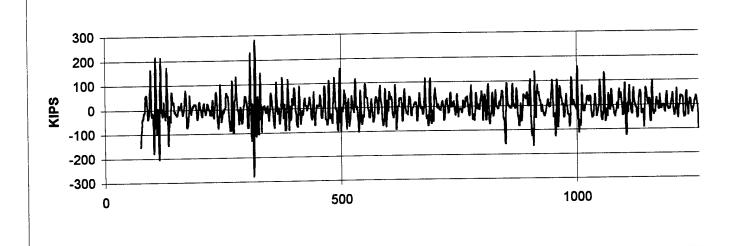
TEST A908 - BUOY 1 TENSION

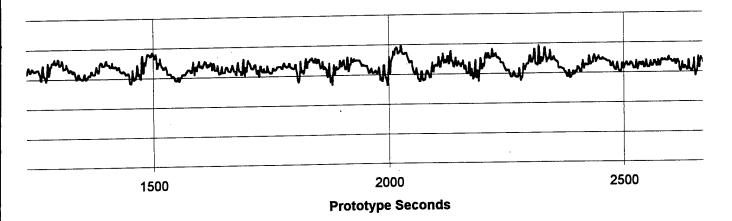


TEST A908 - BUOY 2 TENSION

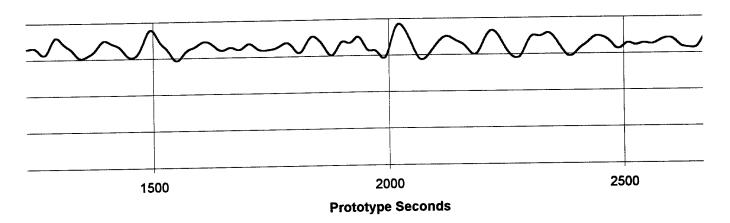


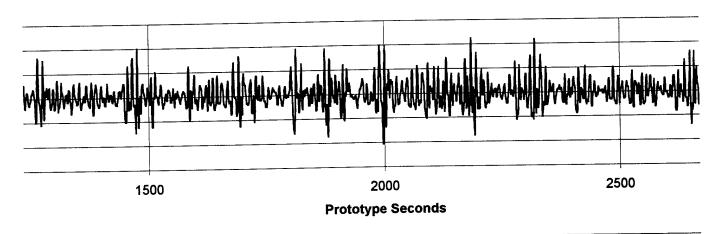




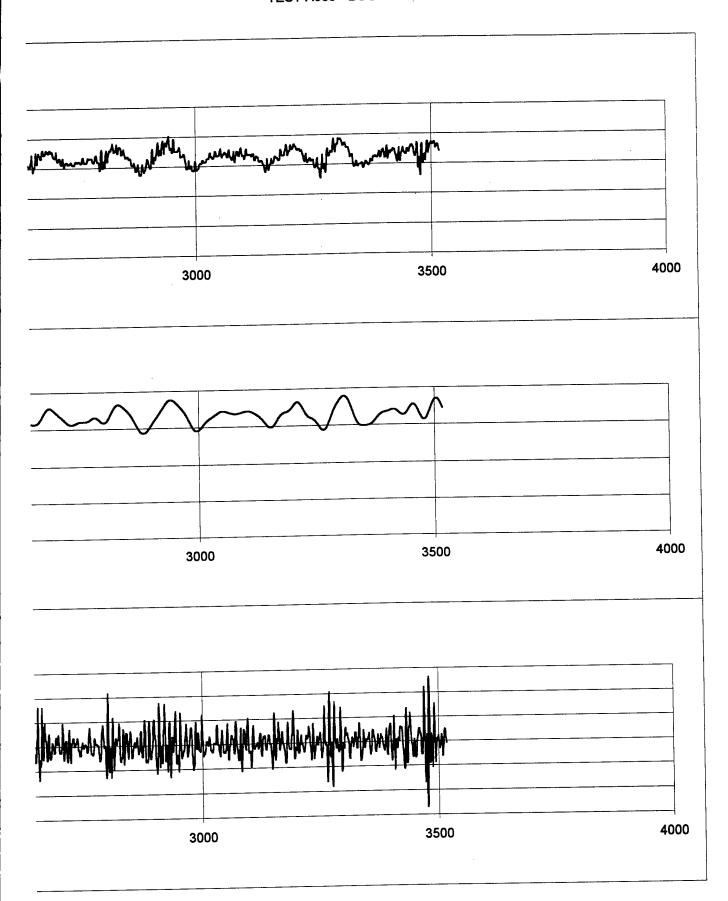


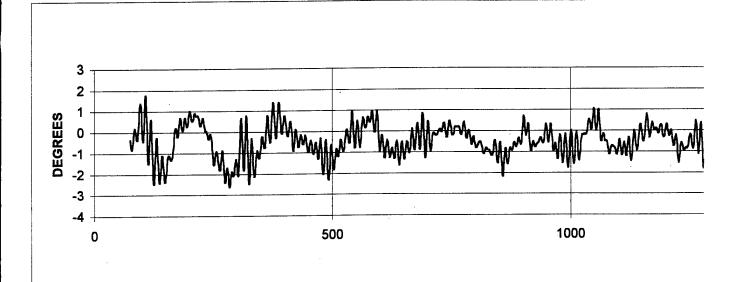
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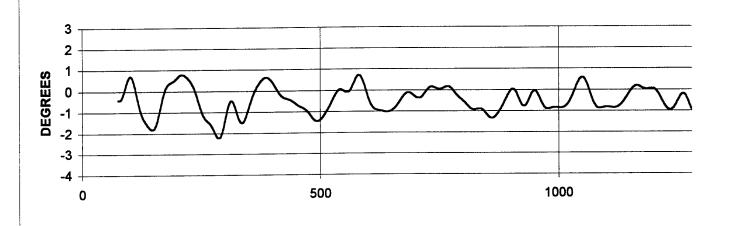


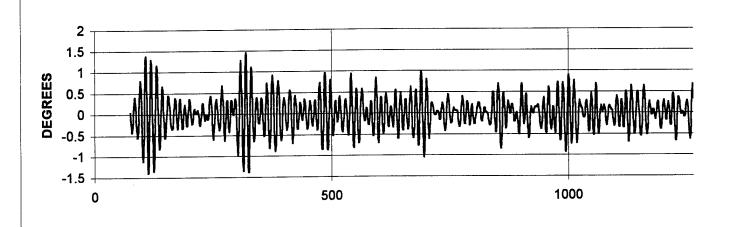


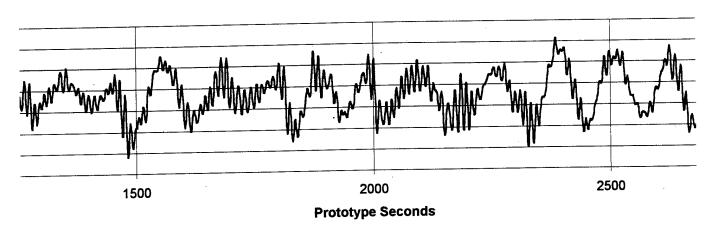
TEST A908 - BUOY 2 TENSION



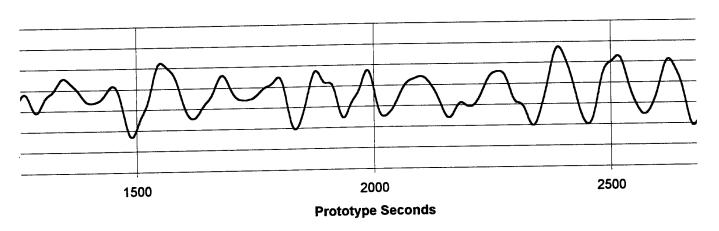


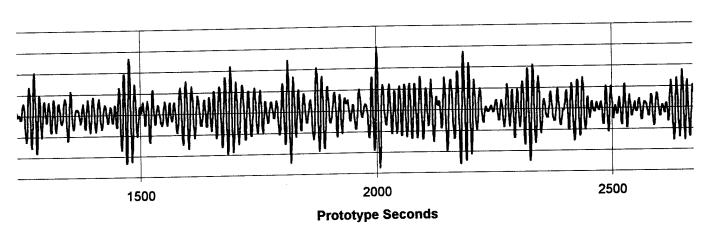


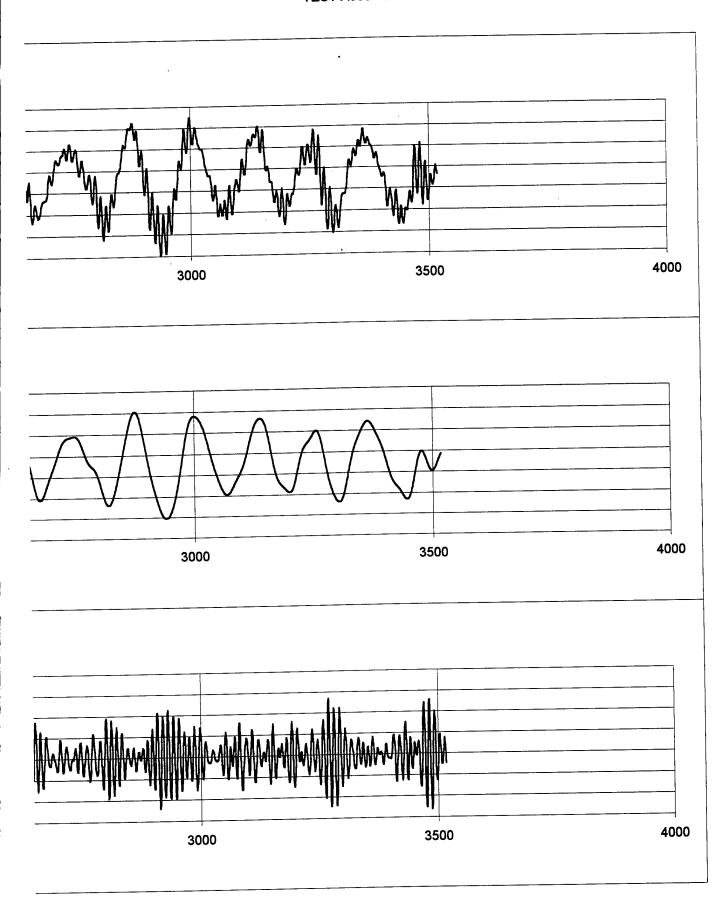


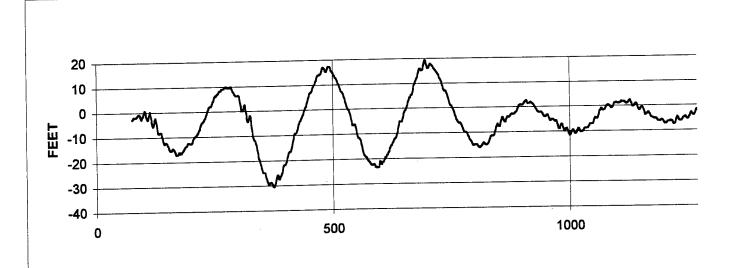


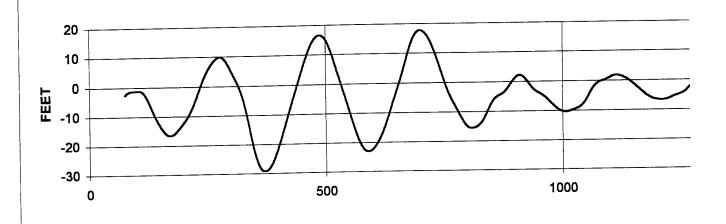
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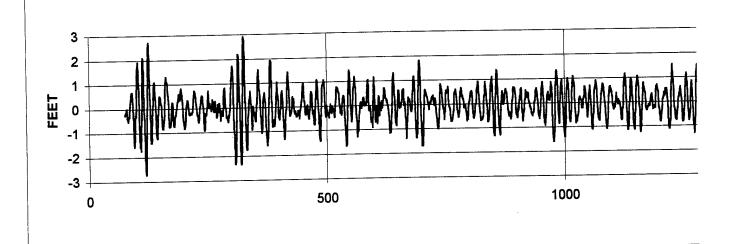


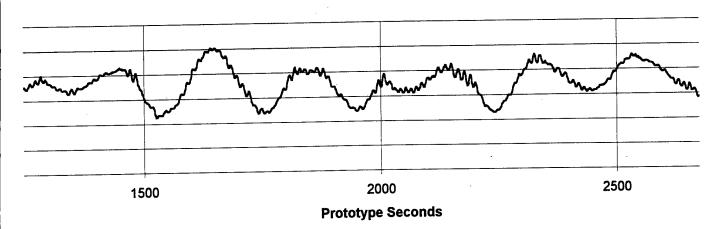




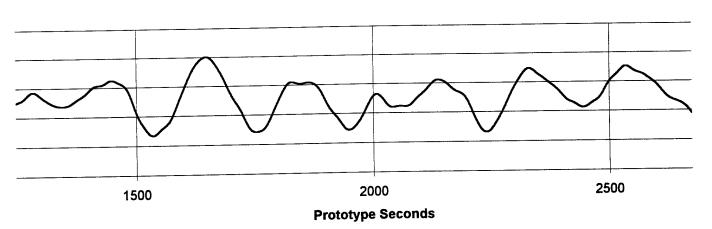


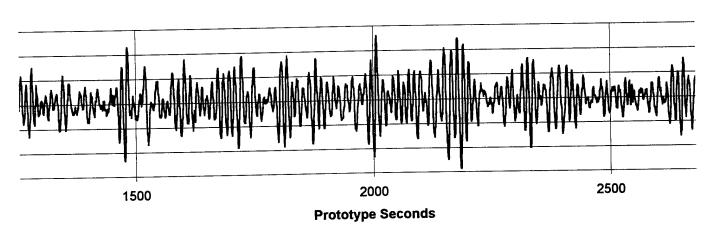


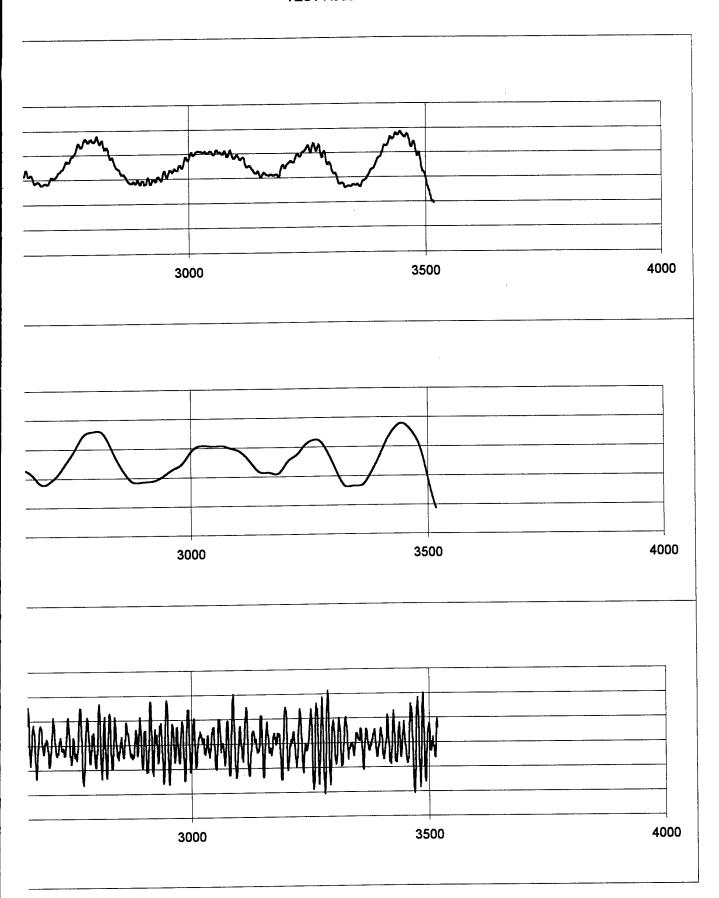


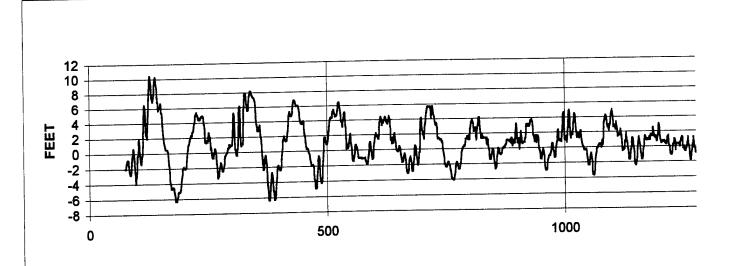


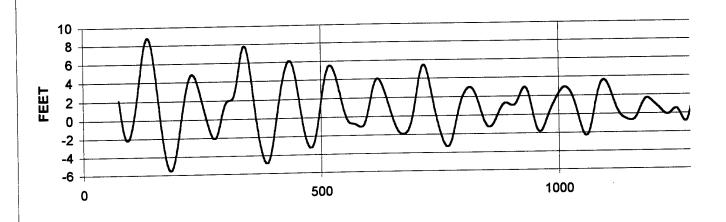
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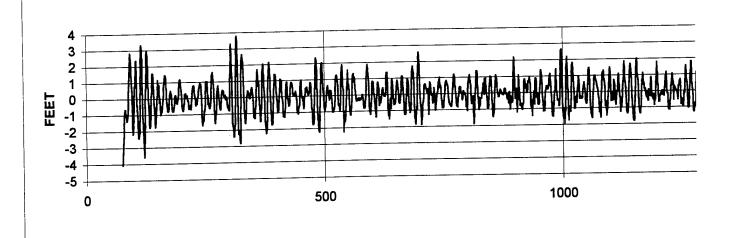


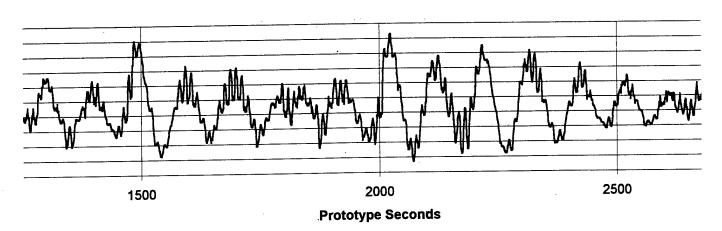




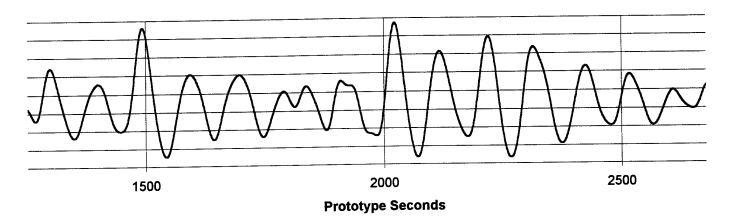


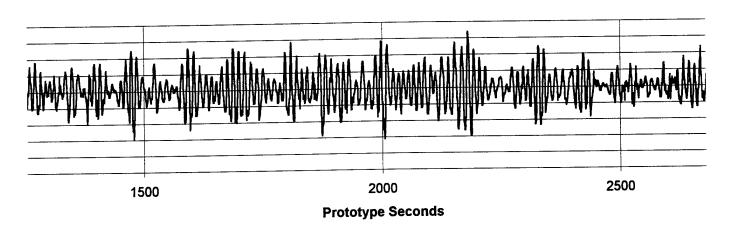


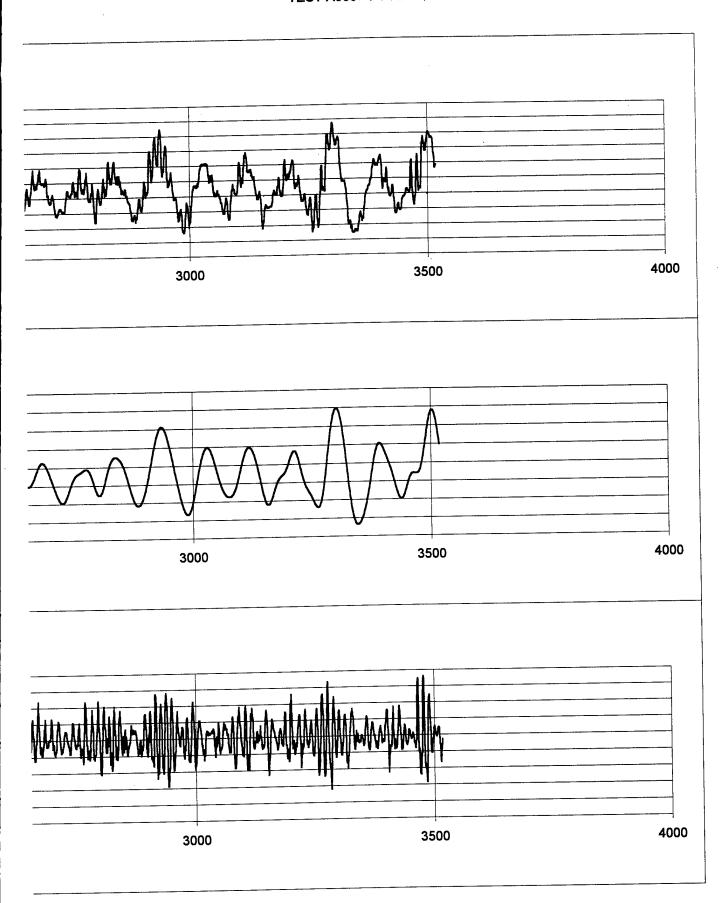


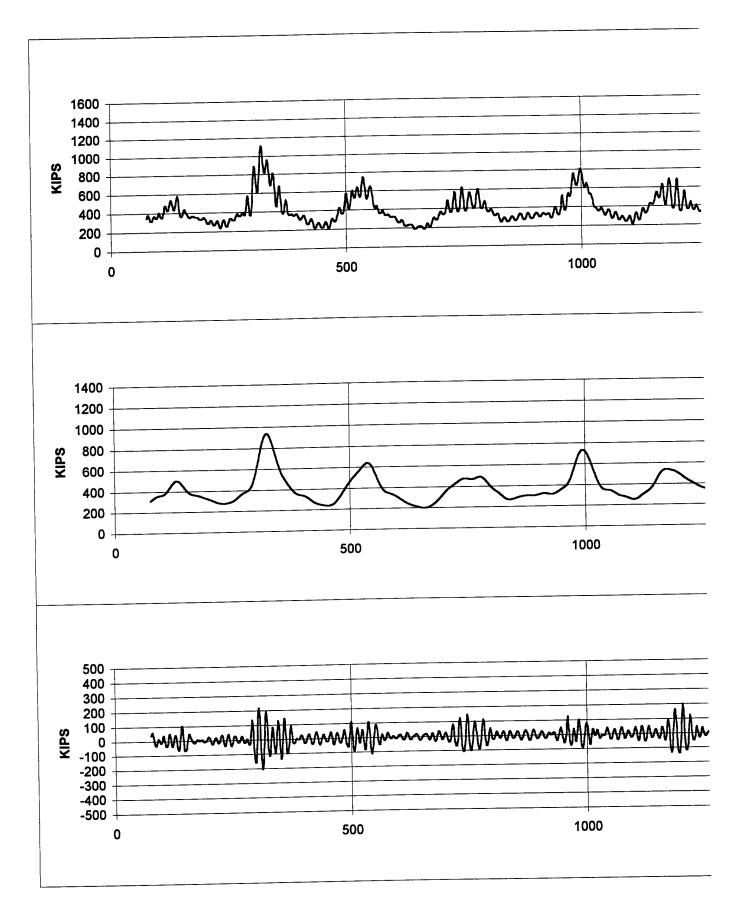


Filtered Low Frequency Time History



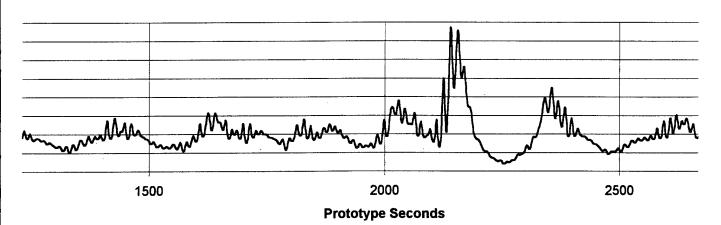




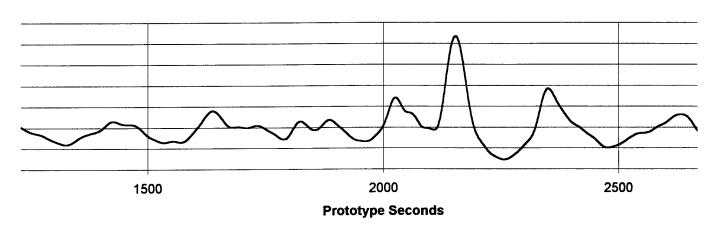


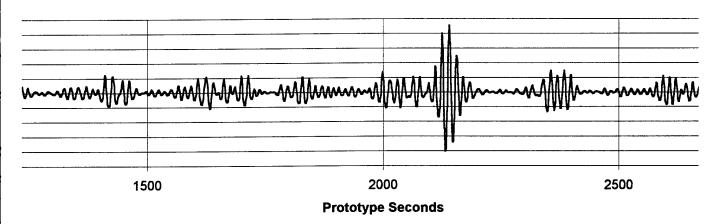
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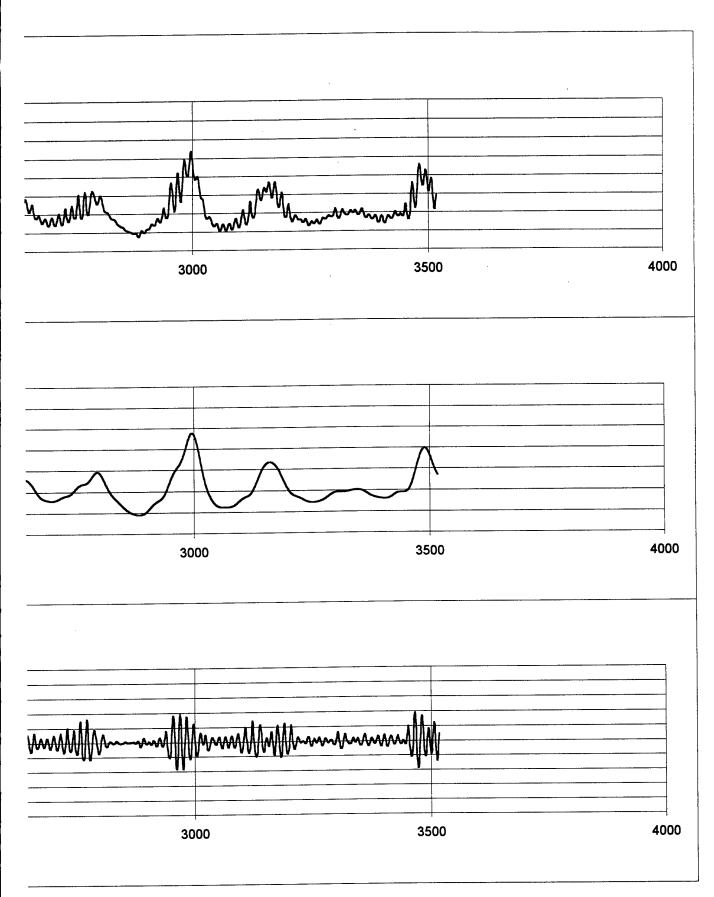




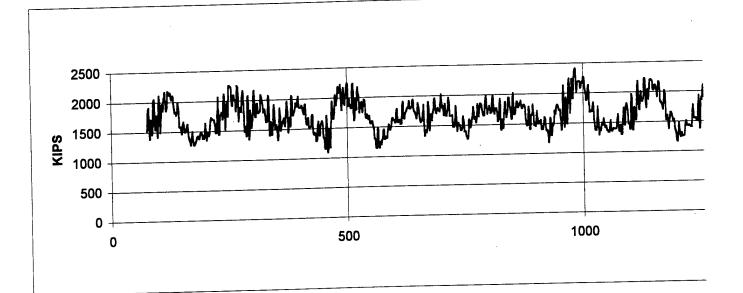
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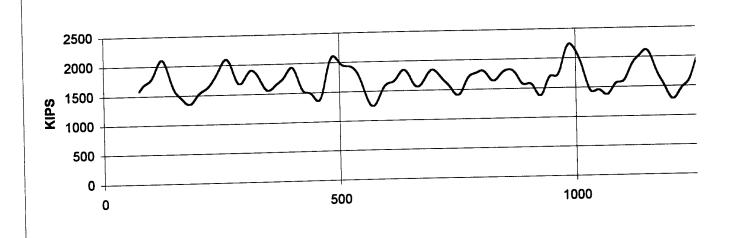


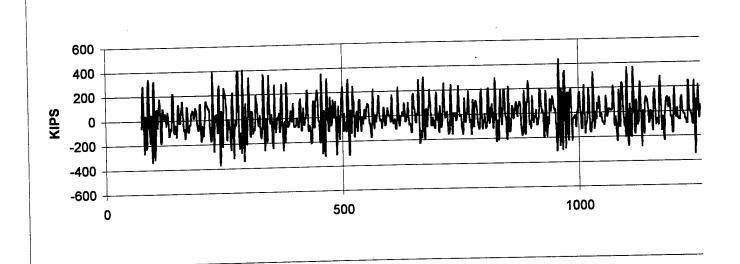


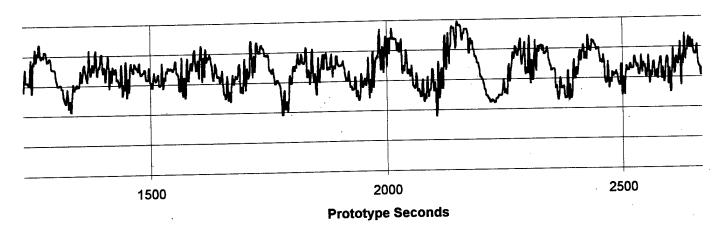


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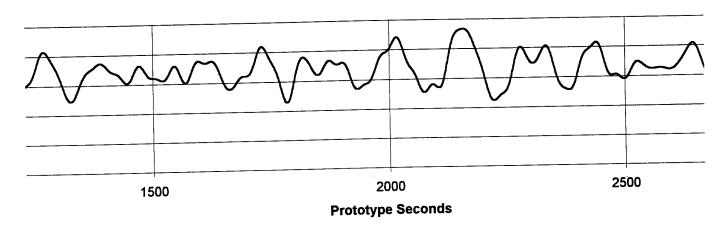


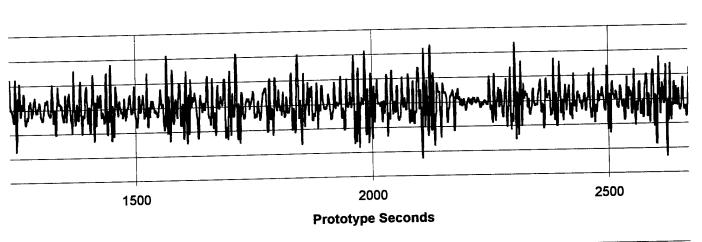




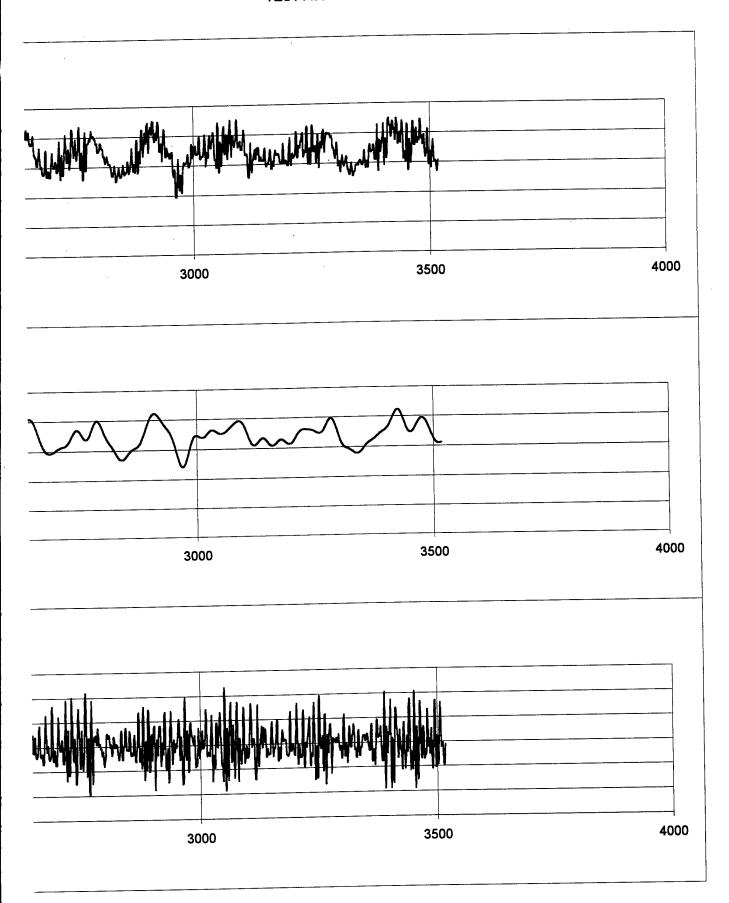


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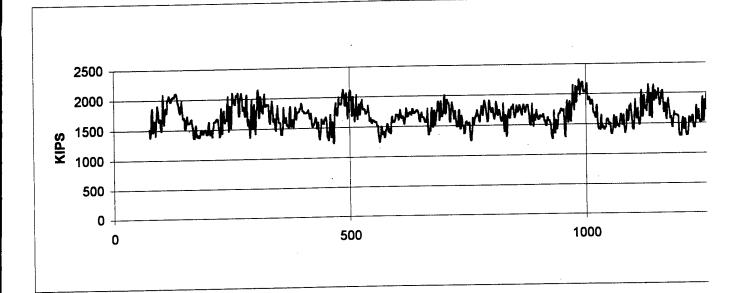


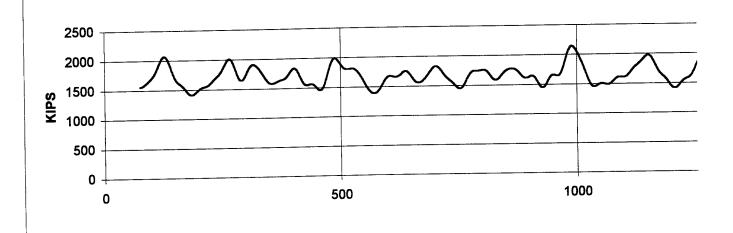


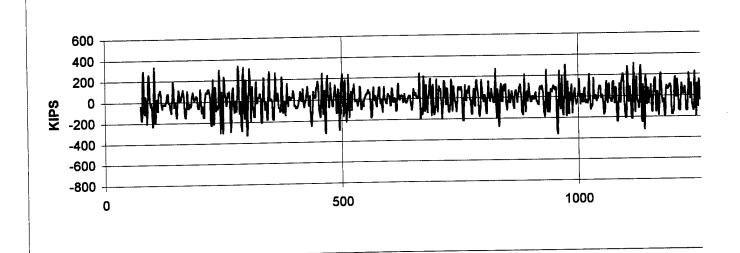
TEST A909 - BUOY 1 TENSION

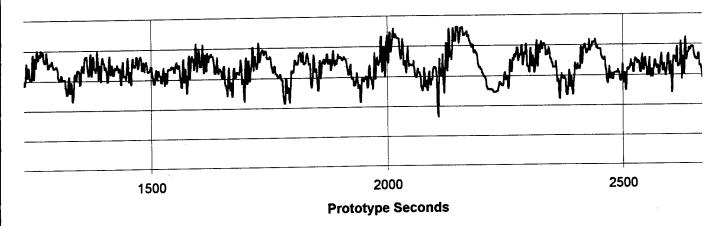


TEST A909 - BUOY 2 TENSION

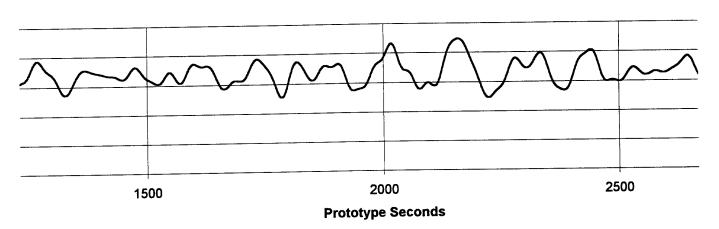


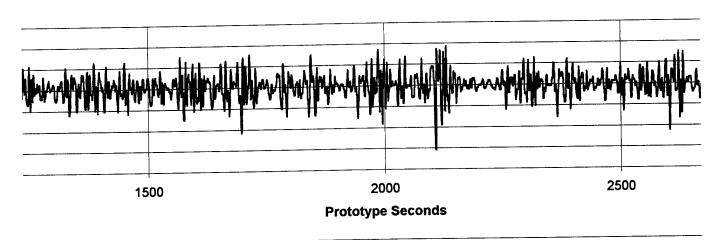




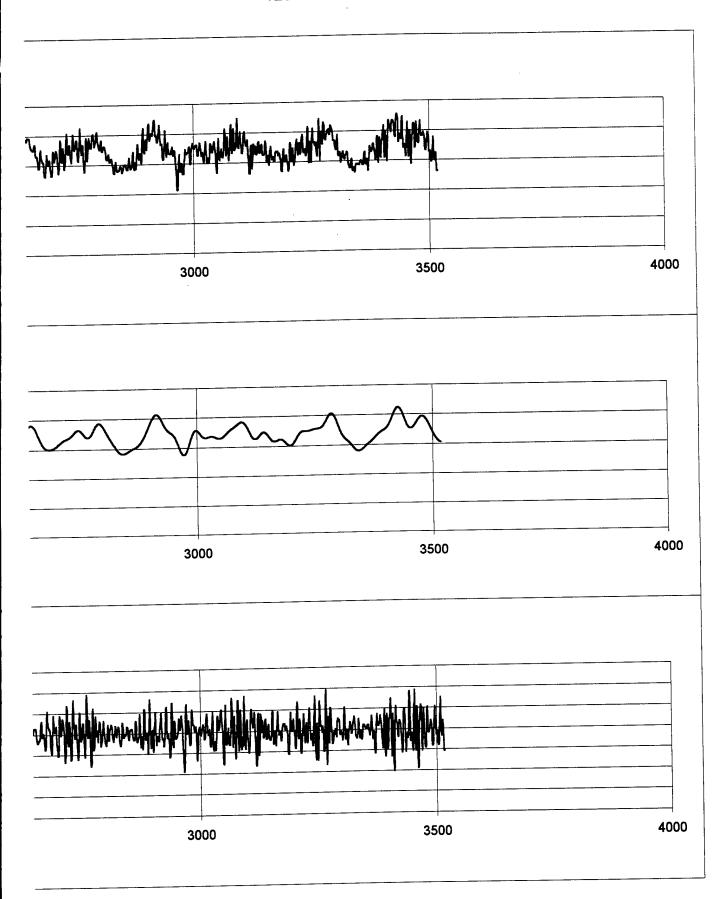


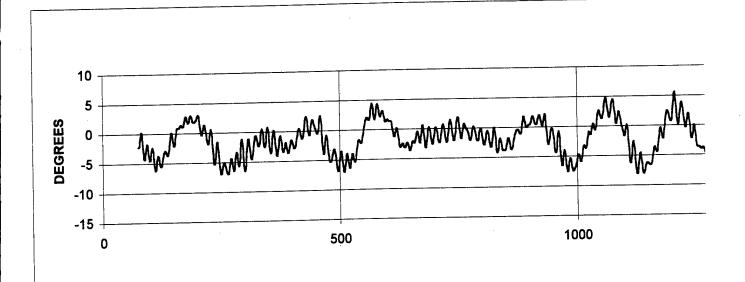
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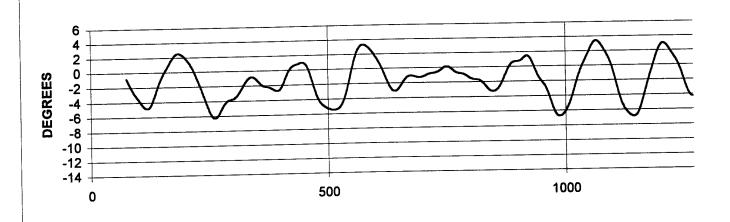


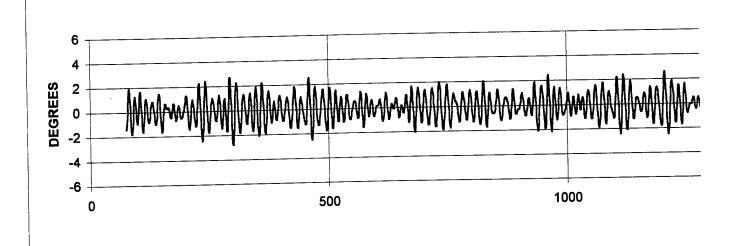


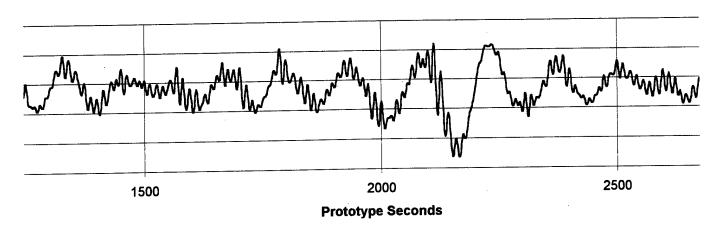
TEST A909 - BUOY 2 TENSION



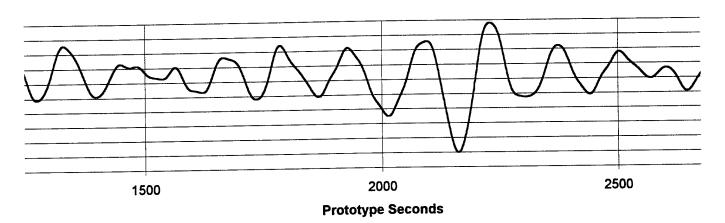


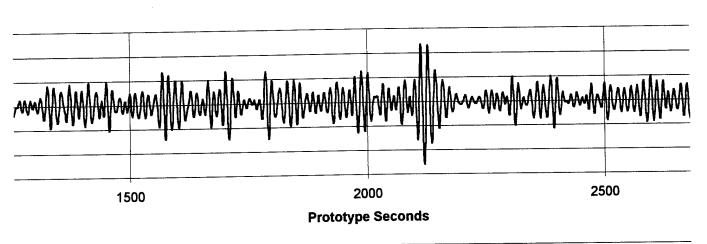


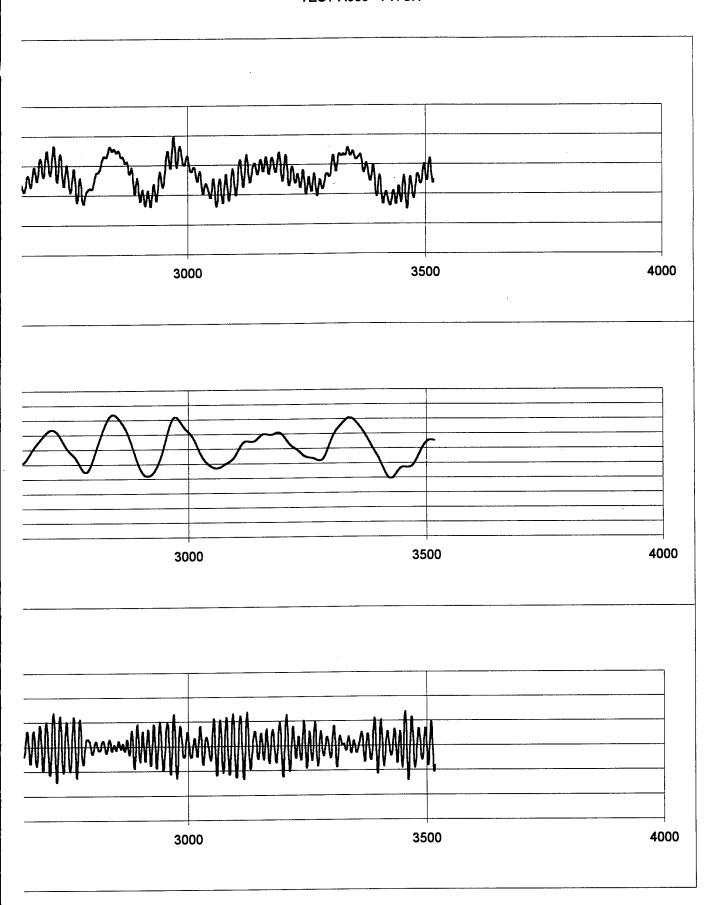




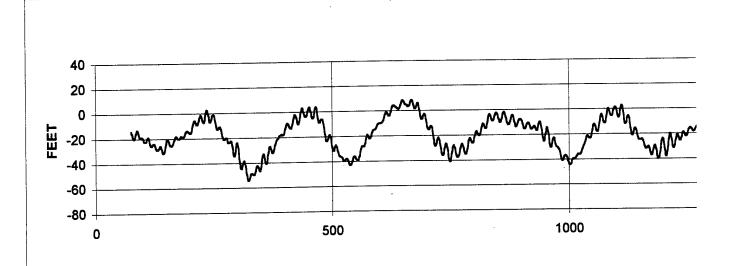
Filtered Low Frequency Time History

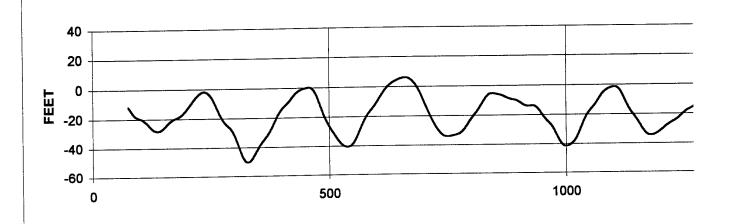


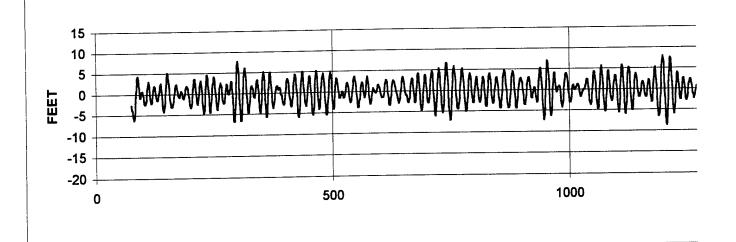


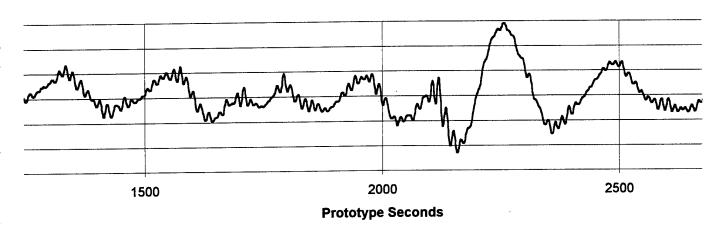


TEST A909 - PT SURGE

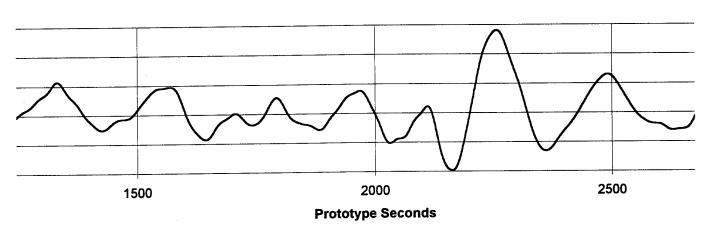


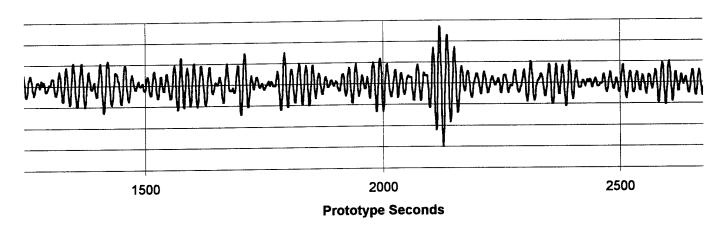


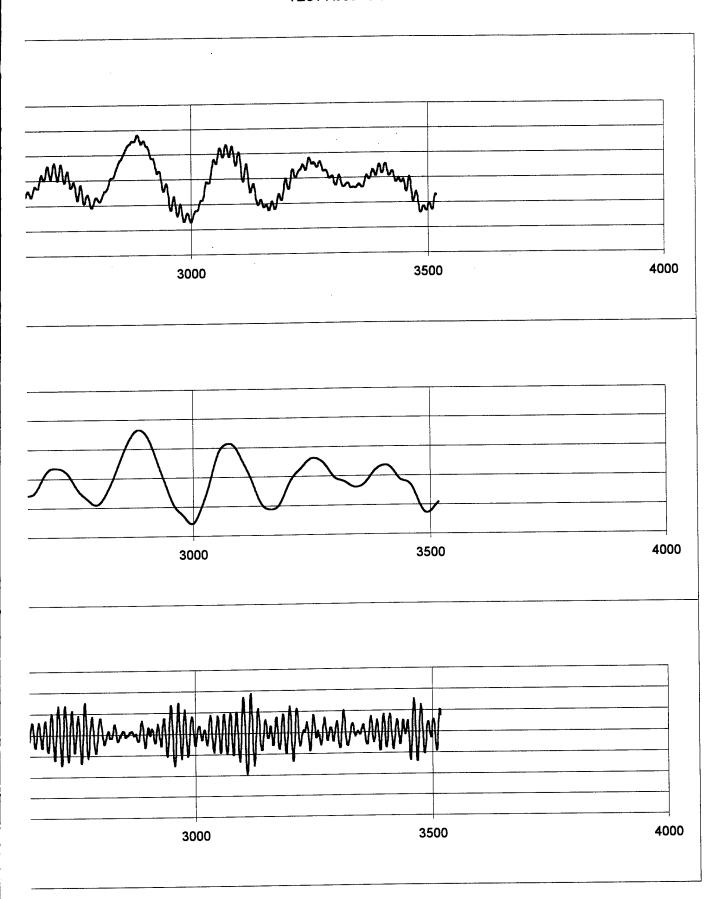




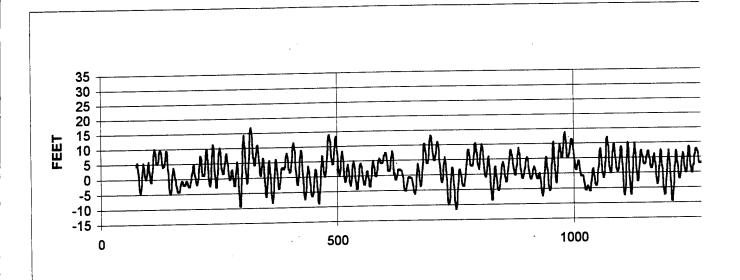
Filtered Low Frequency Time History

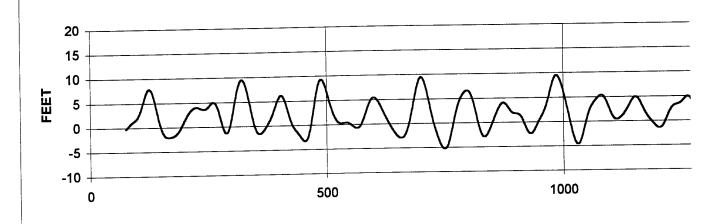


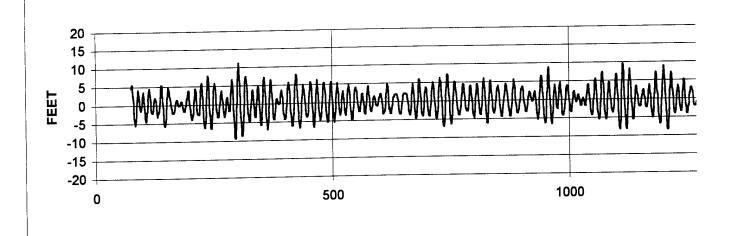


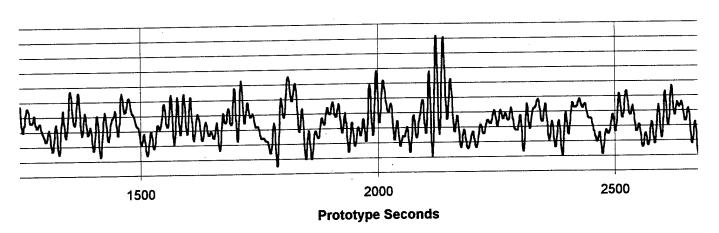


TEST A909 - PT HEAVE

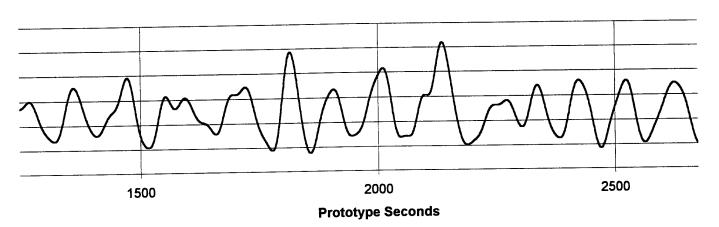


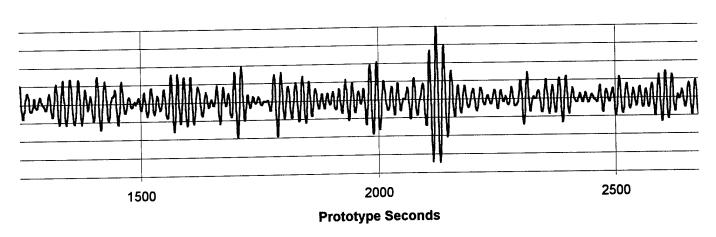


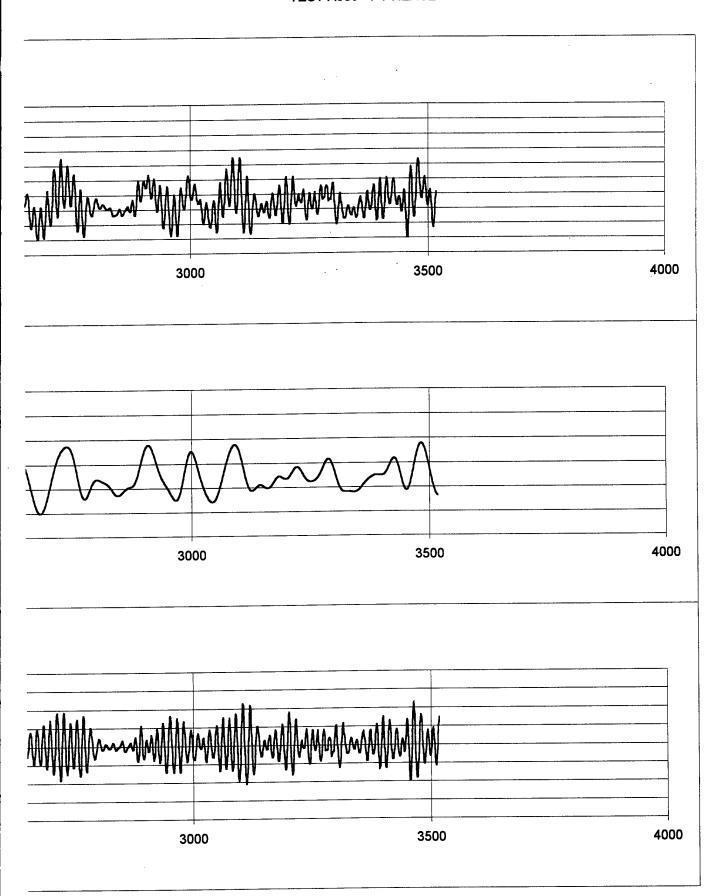


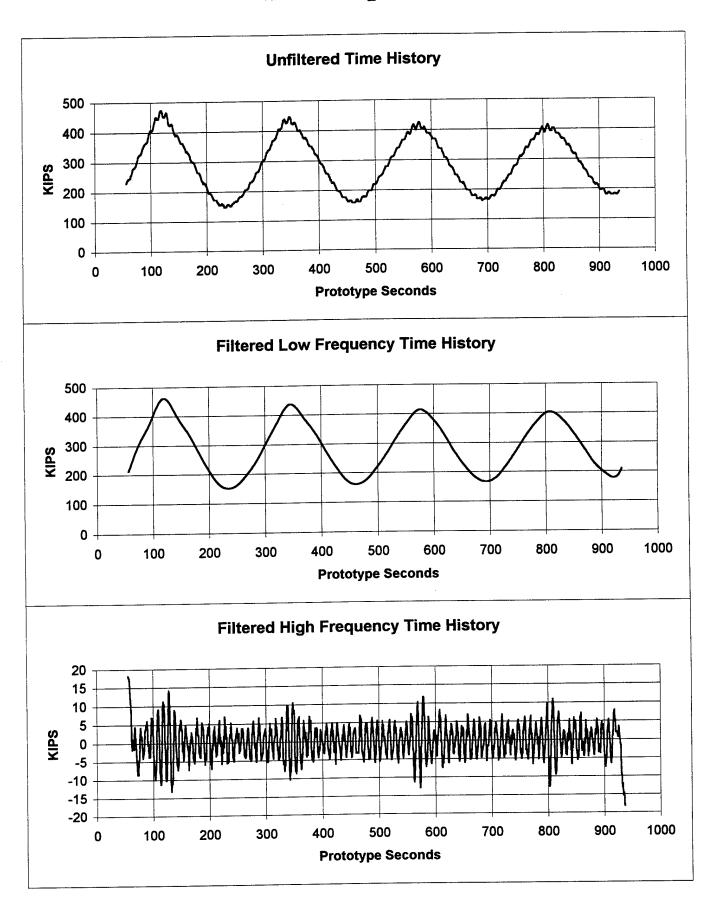


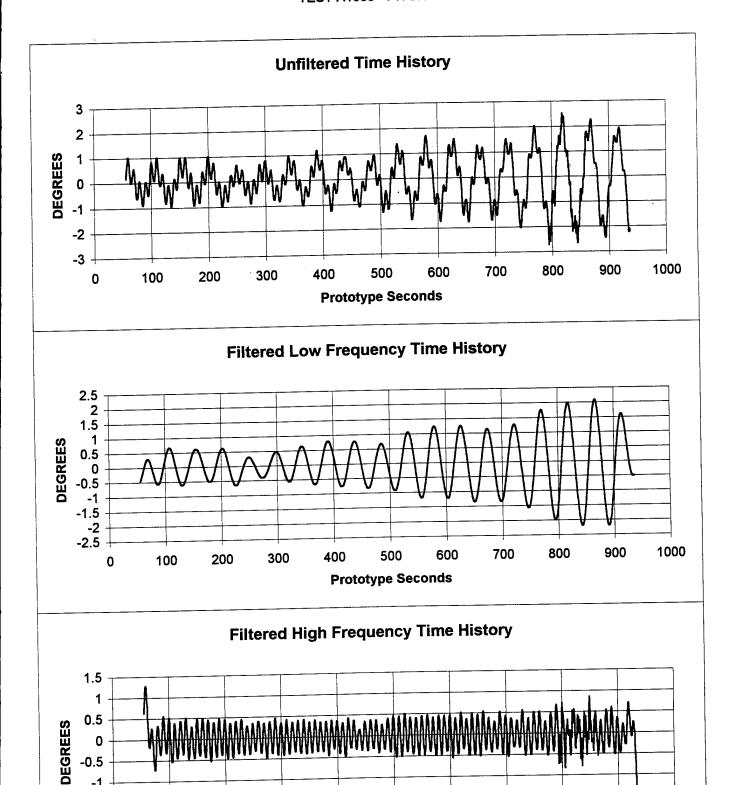
Filtered Low Frequency Time History







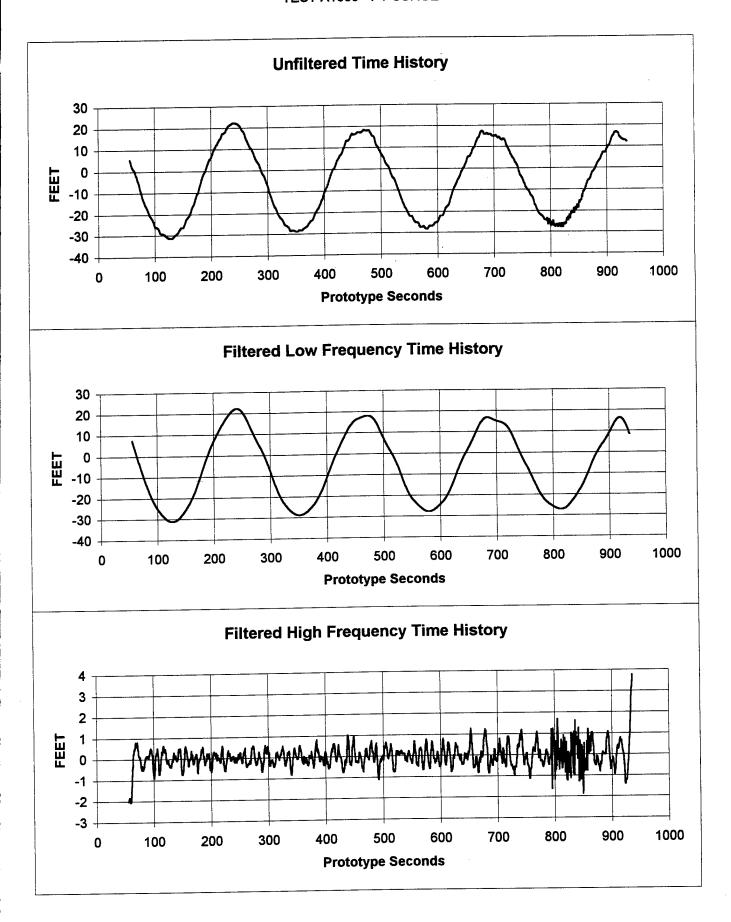


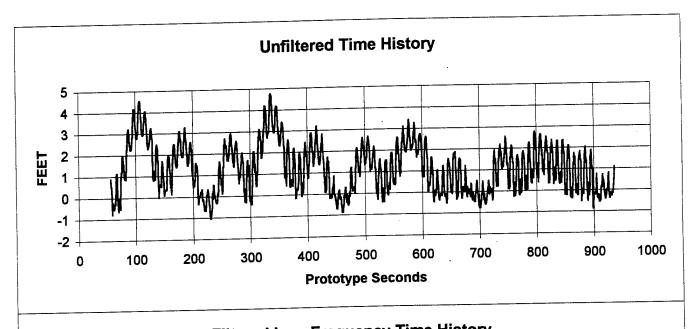


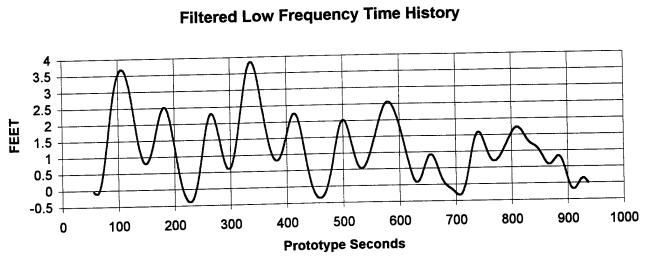
Page 1

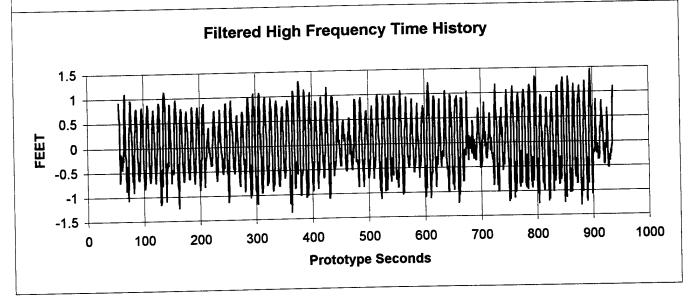
Prototype Seconds

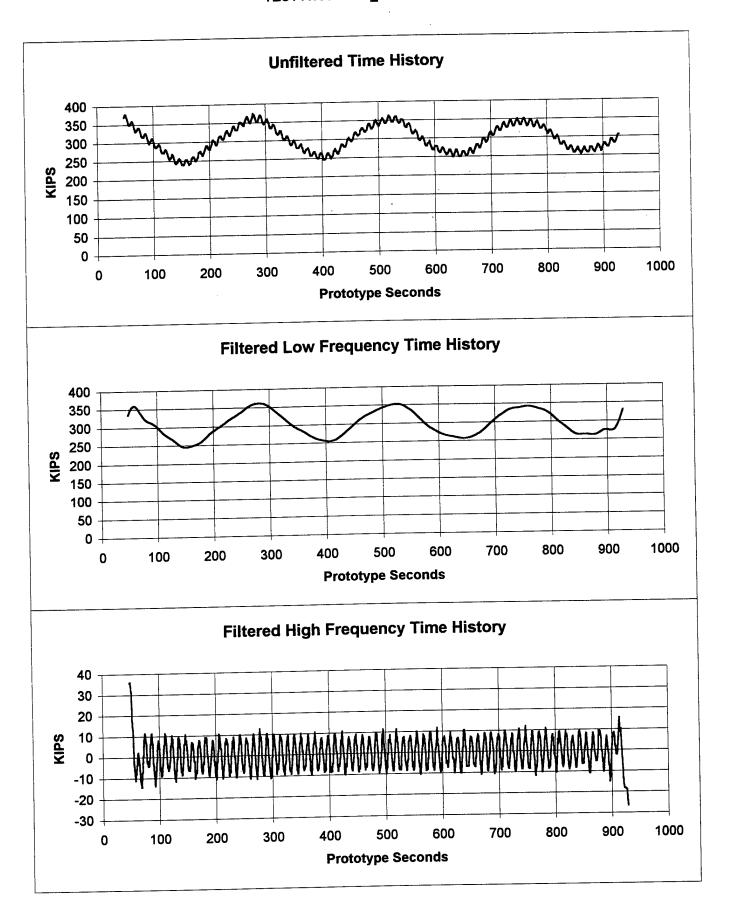
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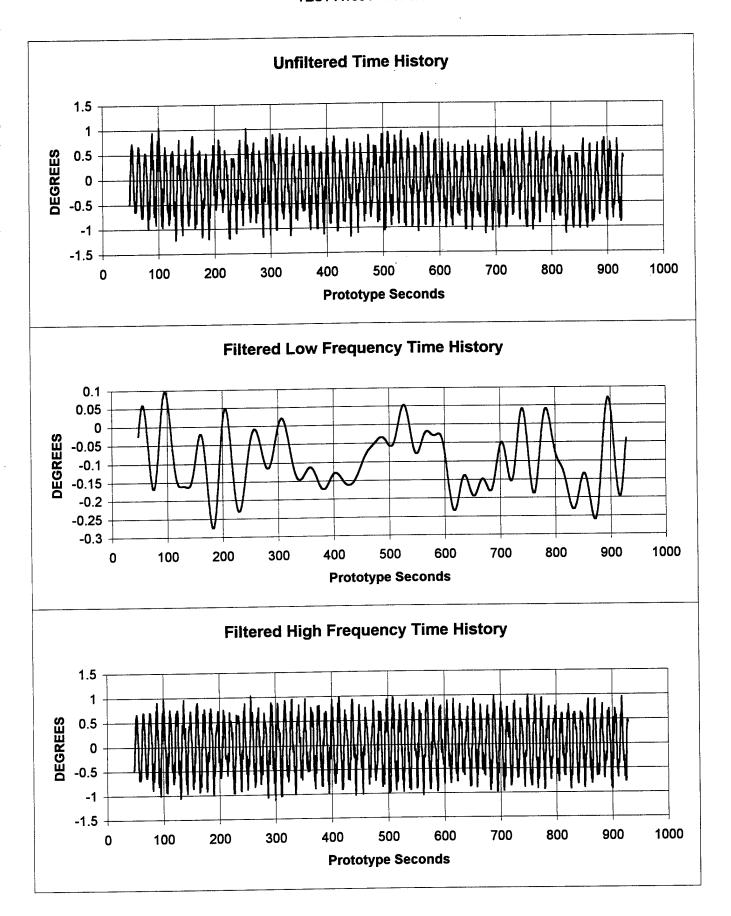


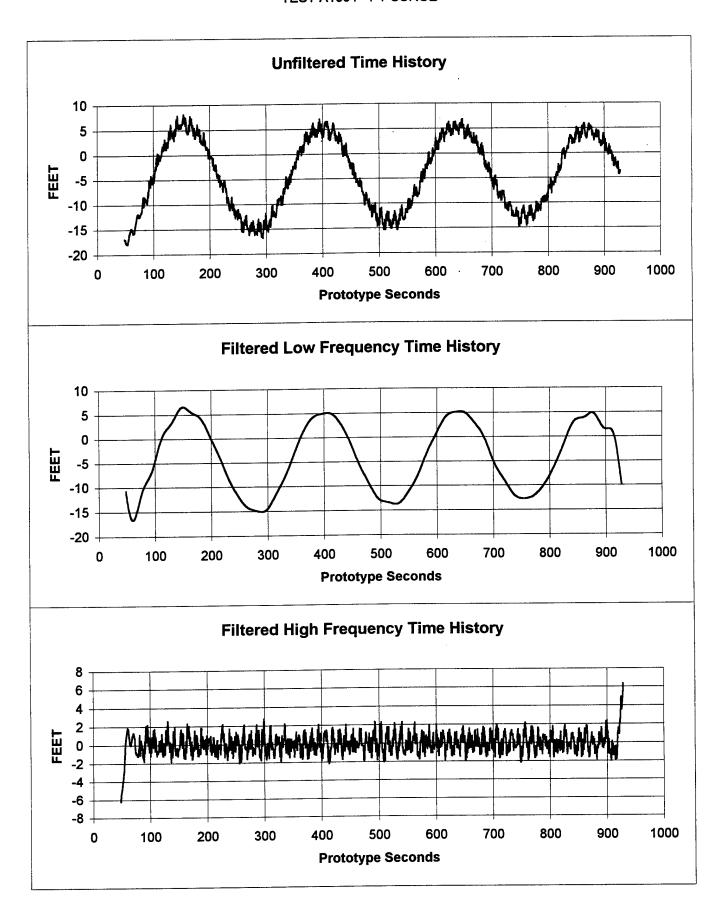


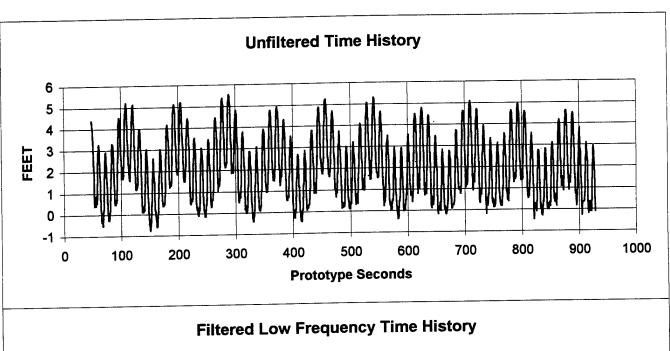


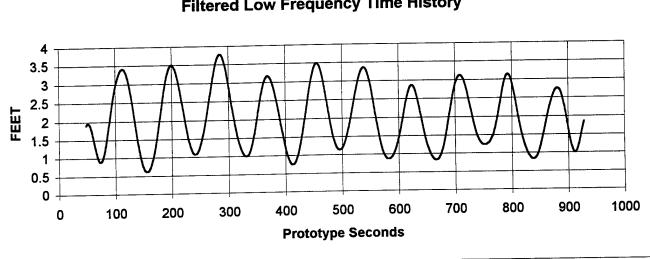


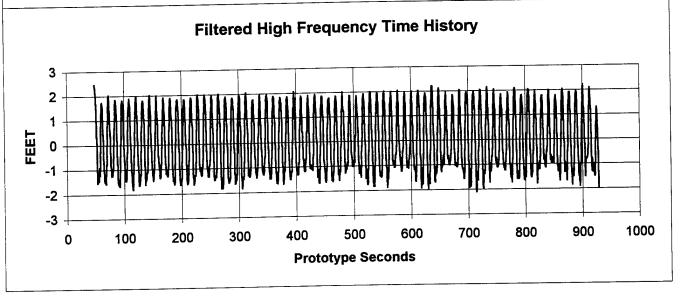
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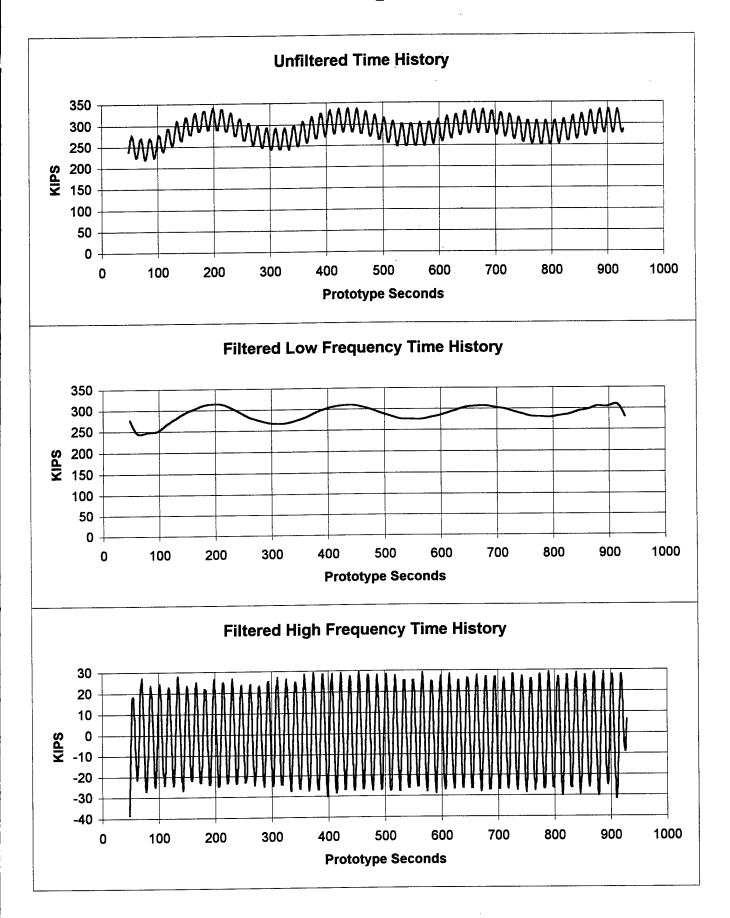


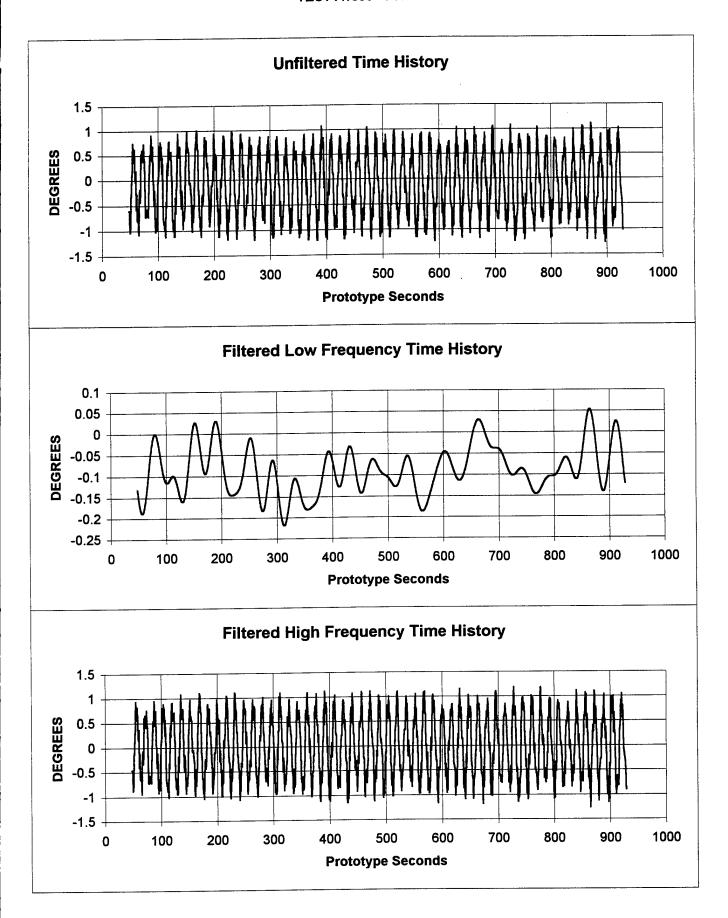




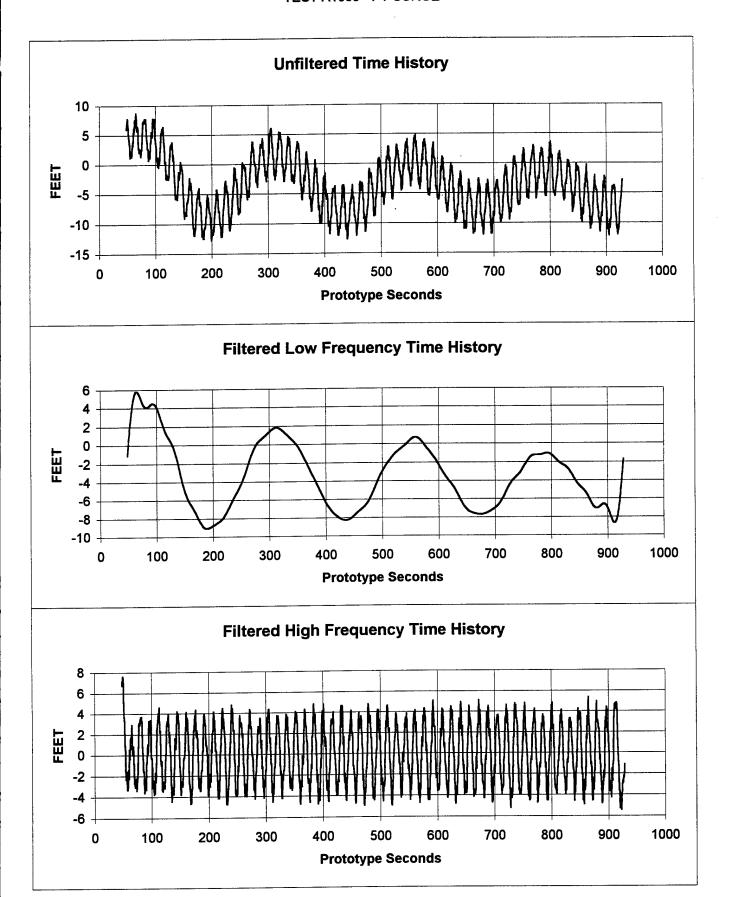


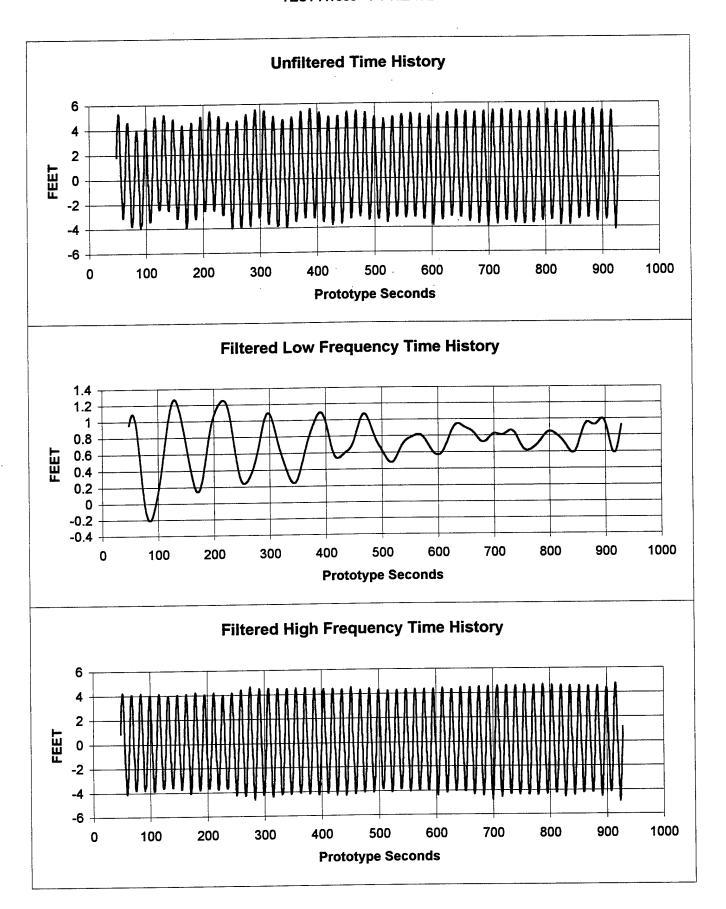


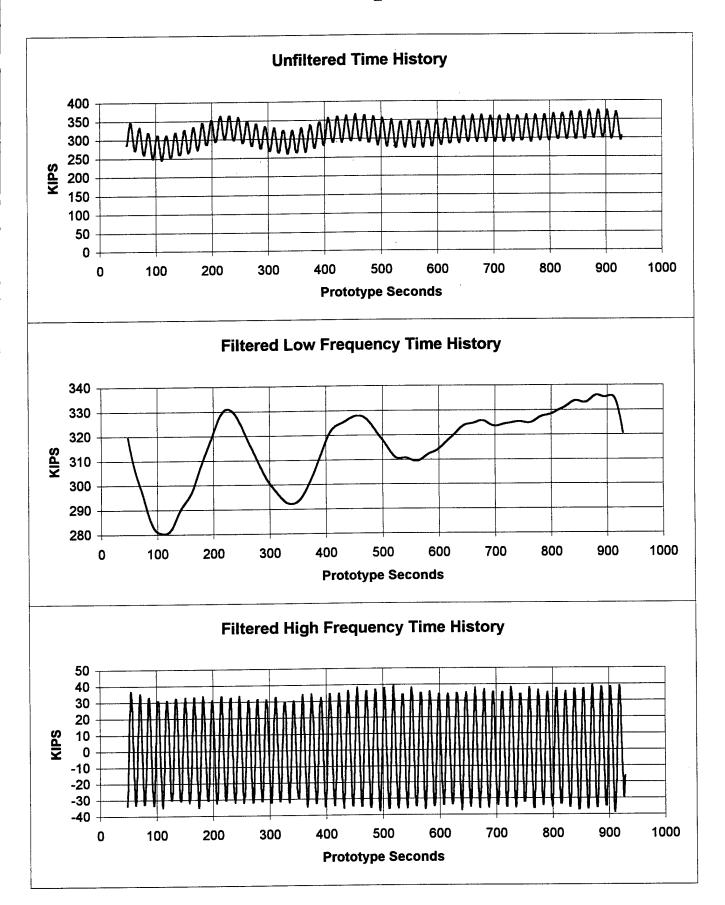


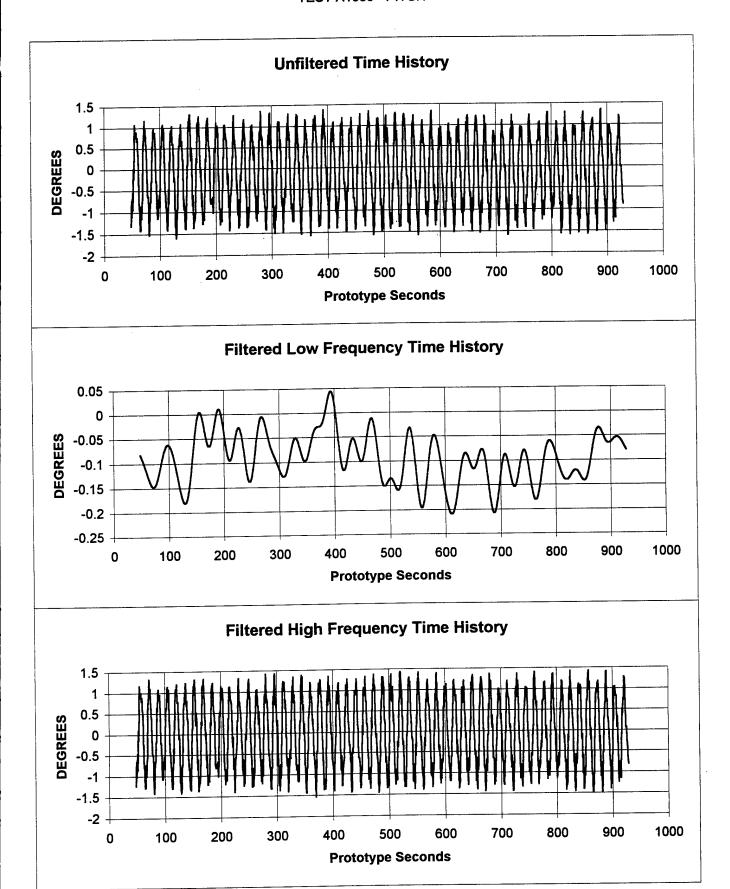


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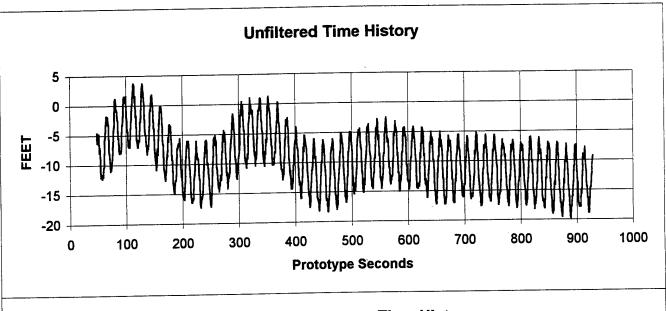




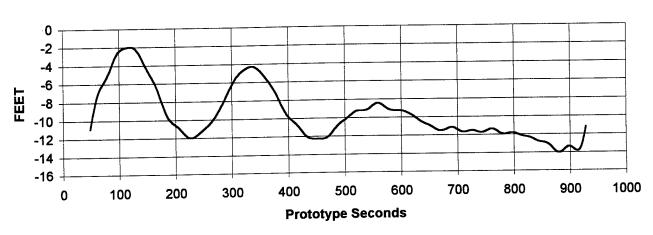


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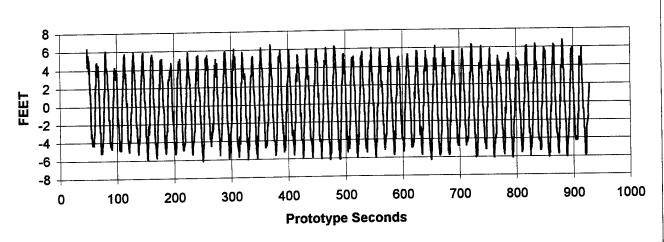
TEST A1006 - PT SURGE

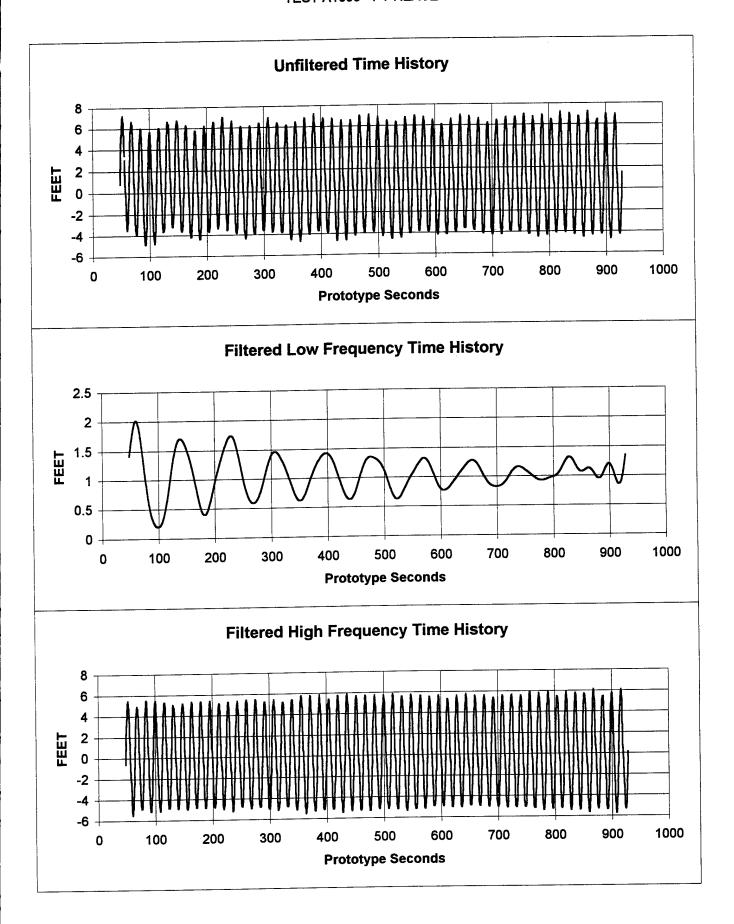


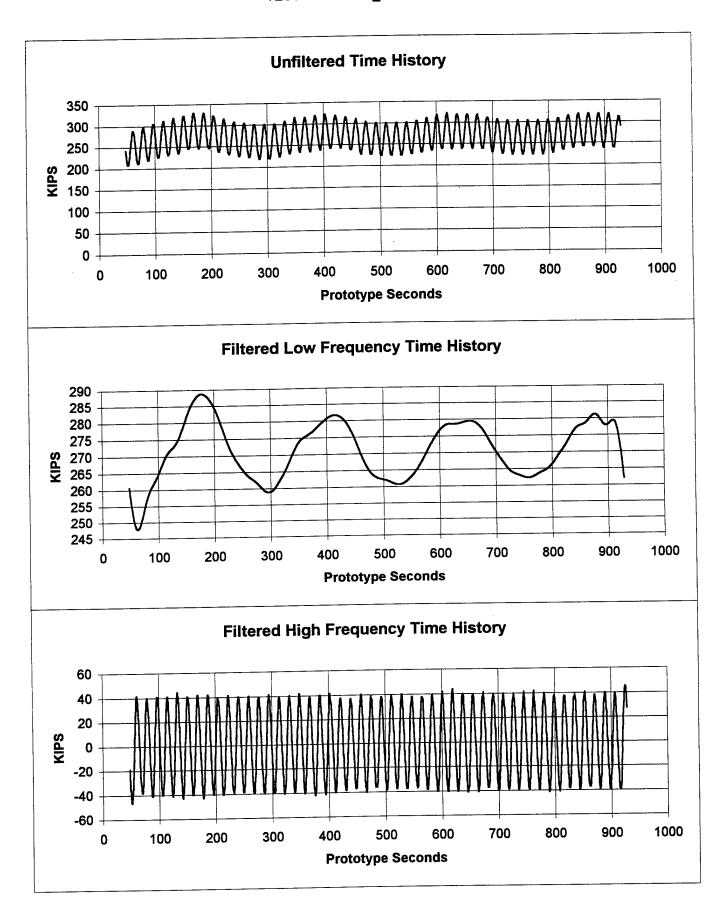


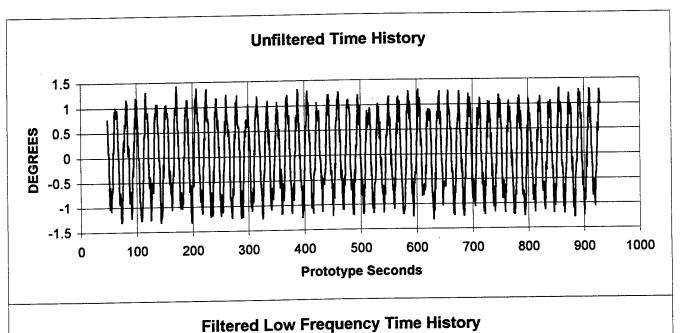


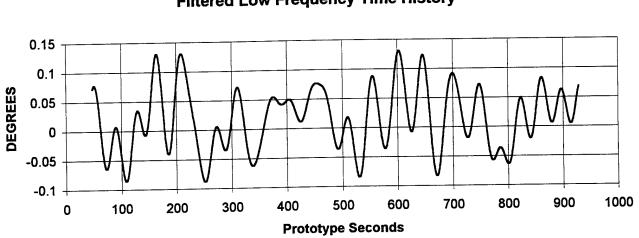


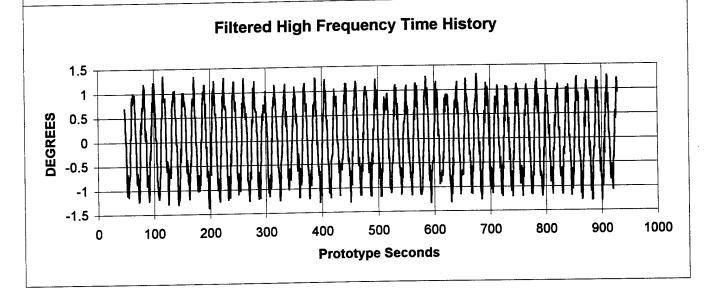




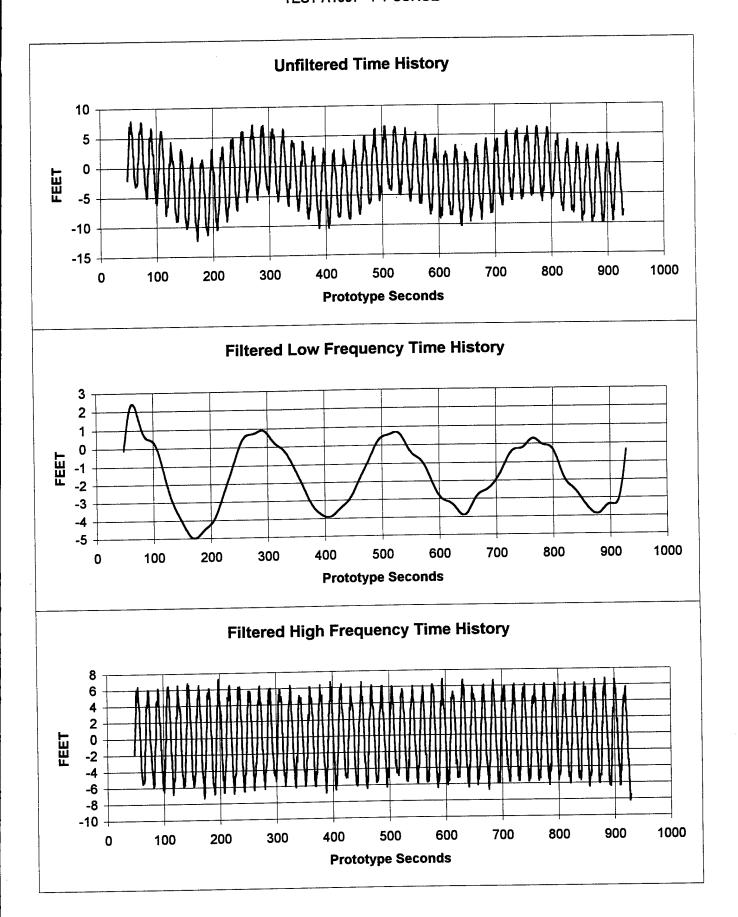




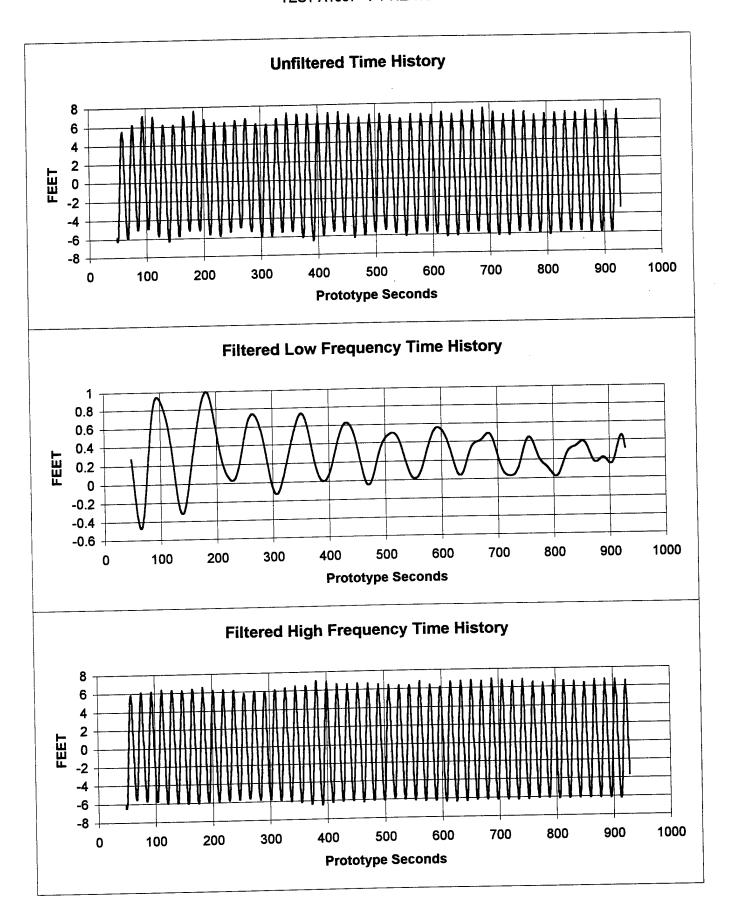




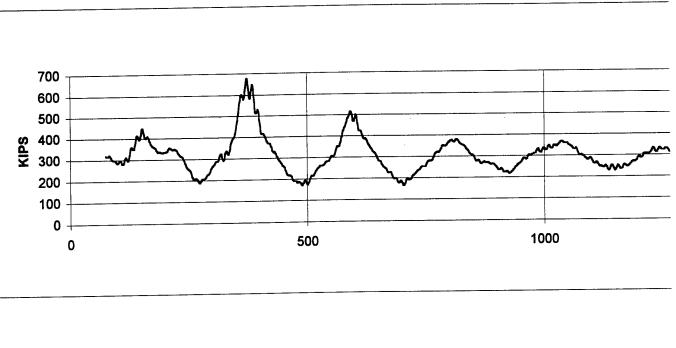
TEST A1007 - PT SURGE

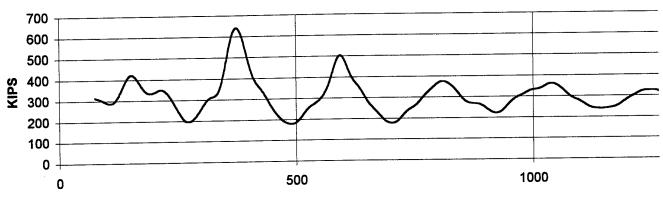


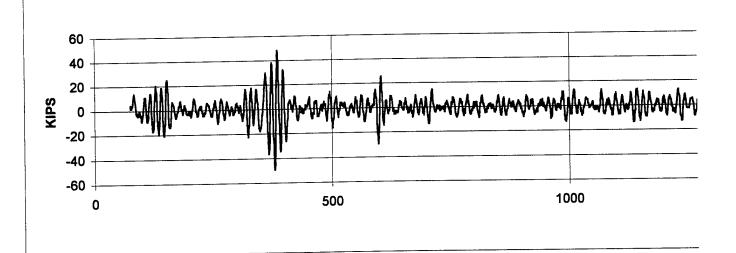
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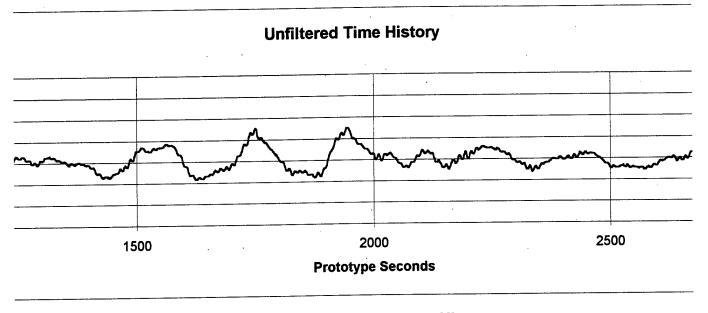


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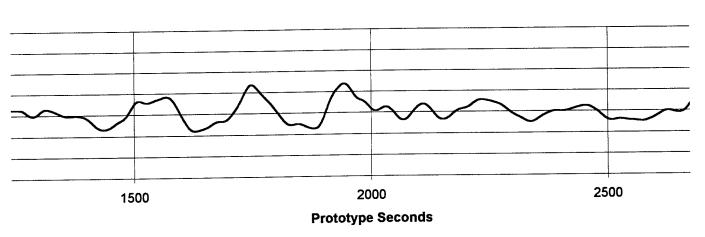


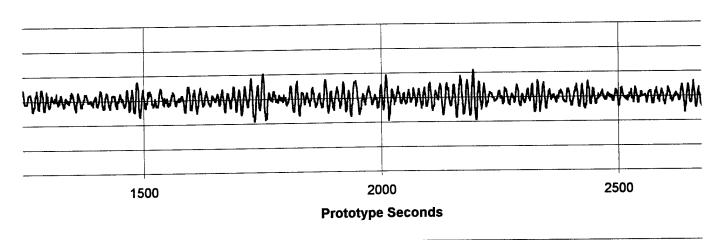




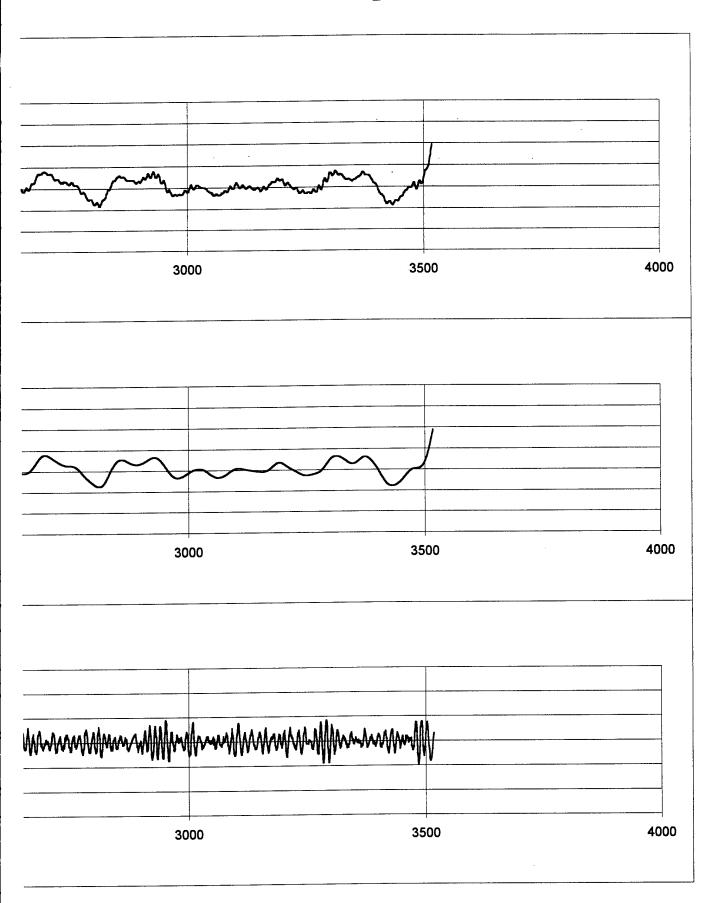


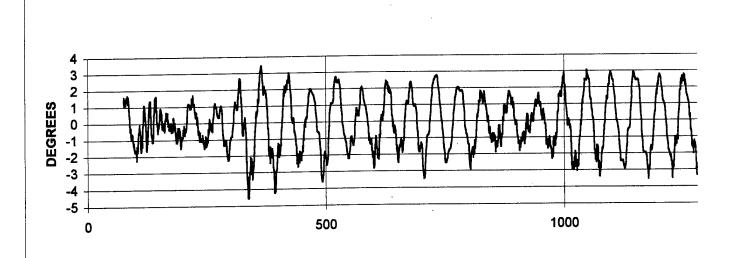


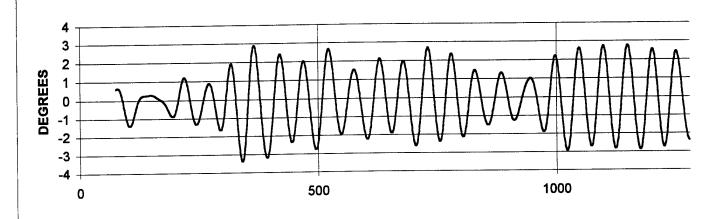


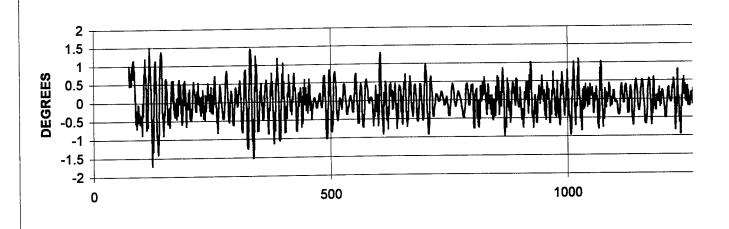


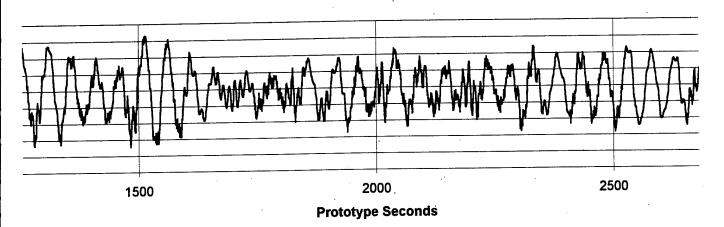
TEST A1008 - ML_1 TENSION



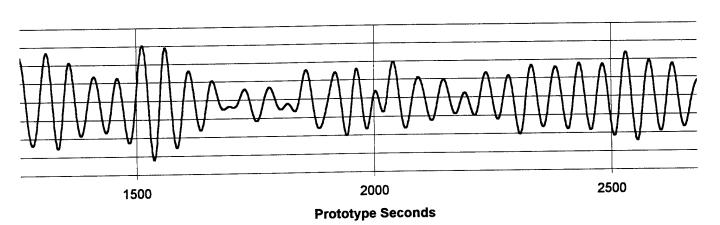


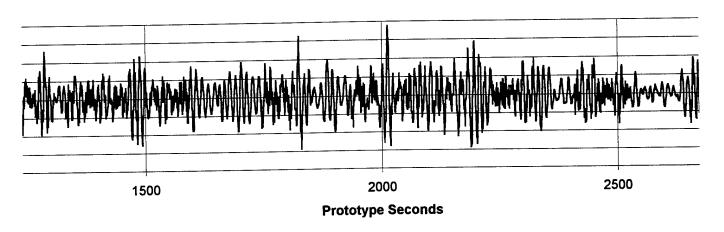


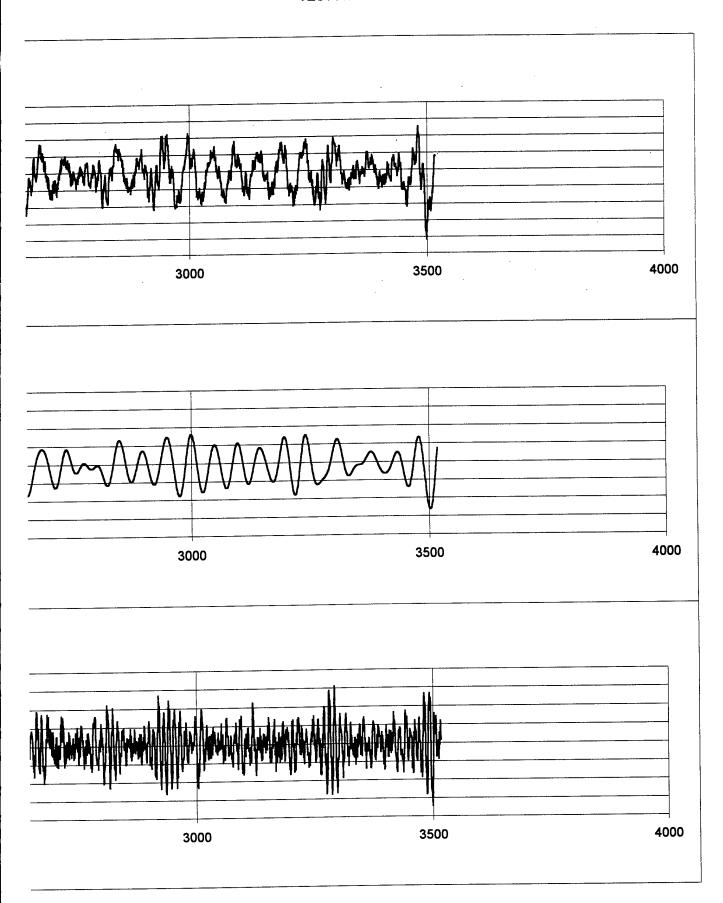


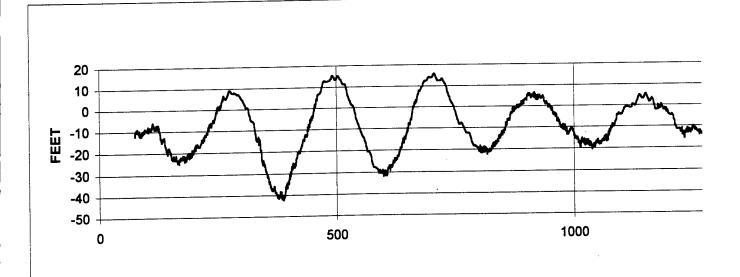


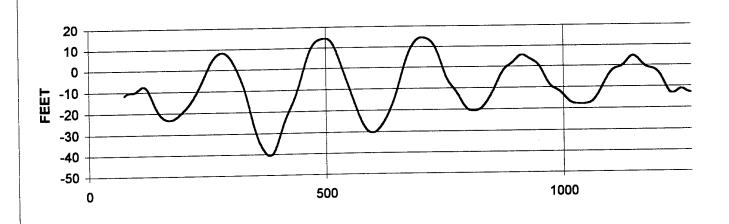
Filtered Low Frequency Time History

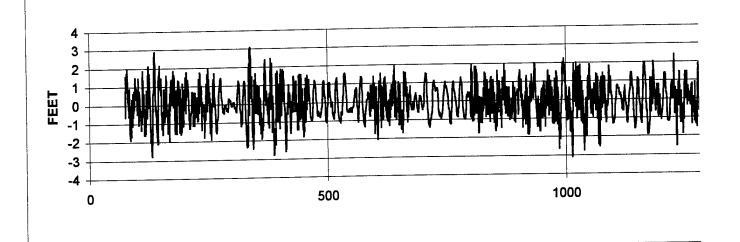


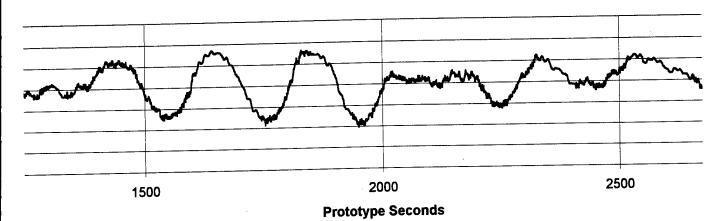




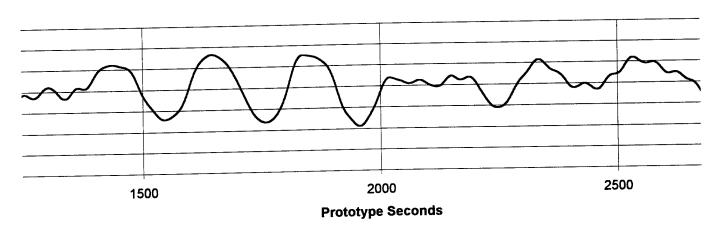


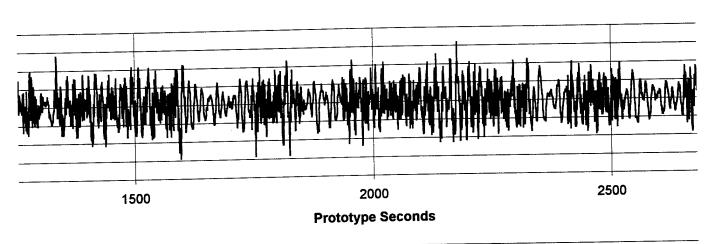




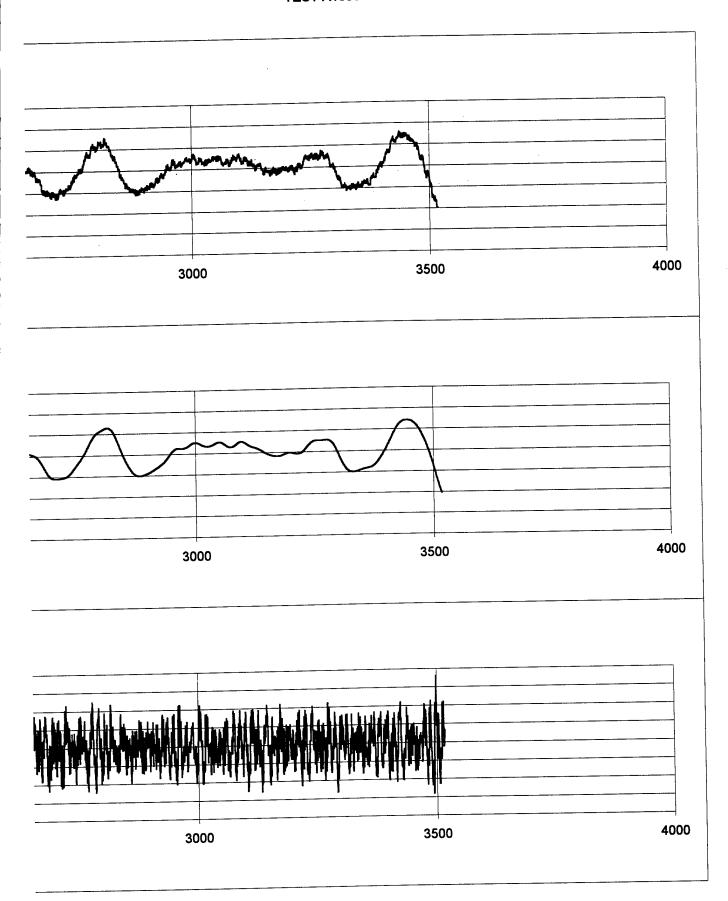


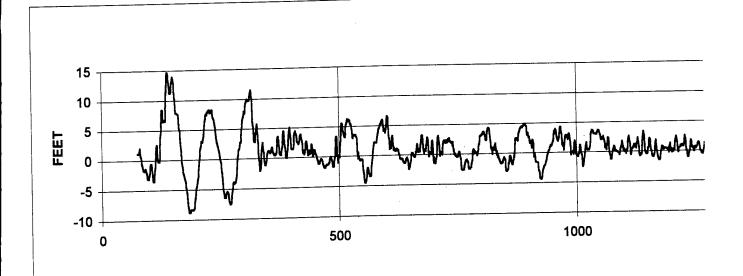
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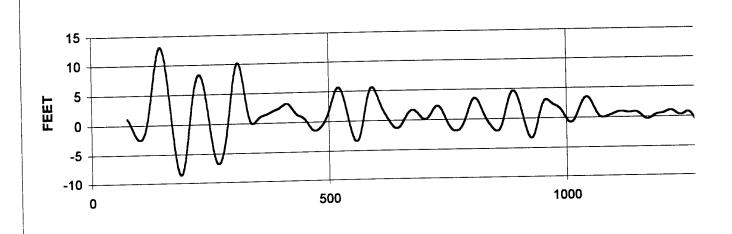


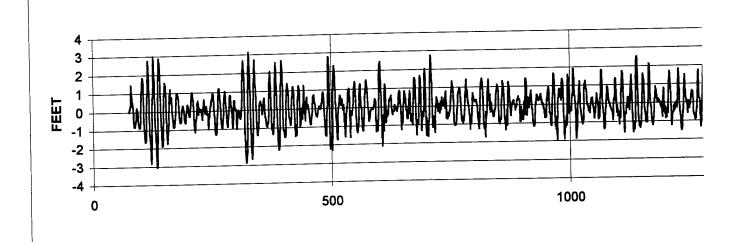


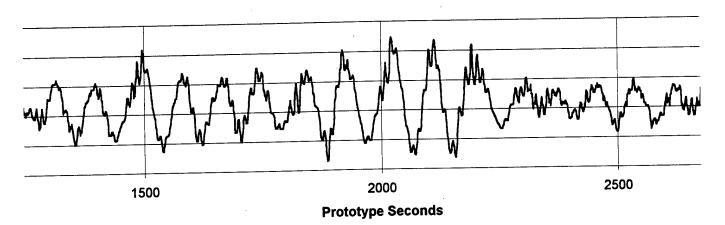
TEST A1008 - PT SURGE



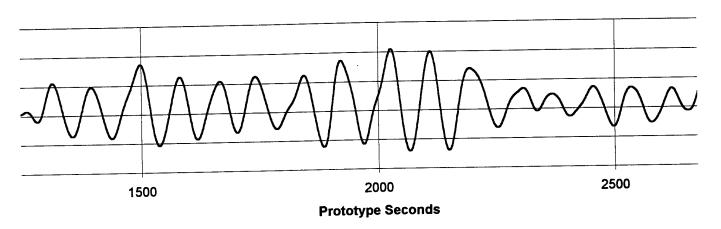


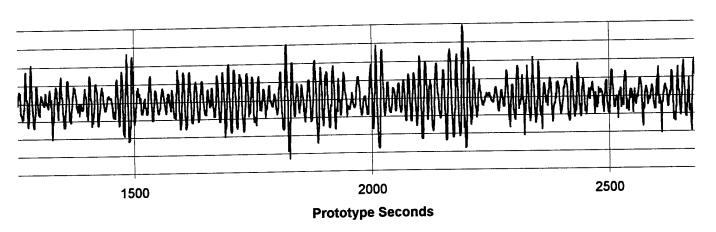


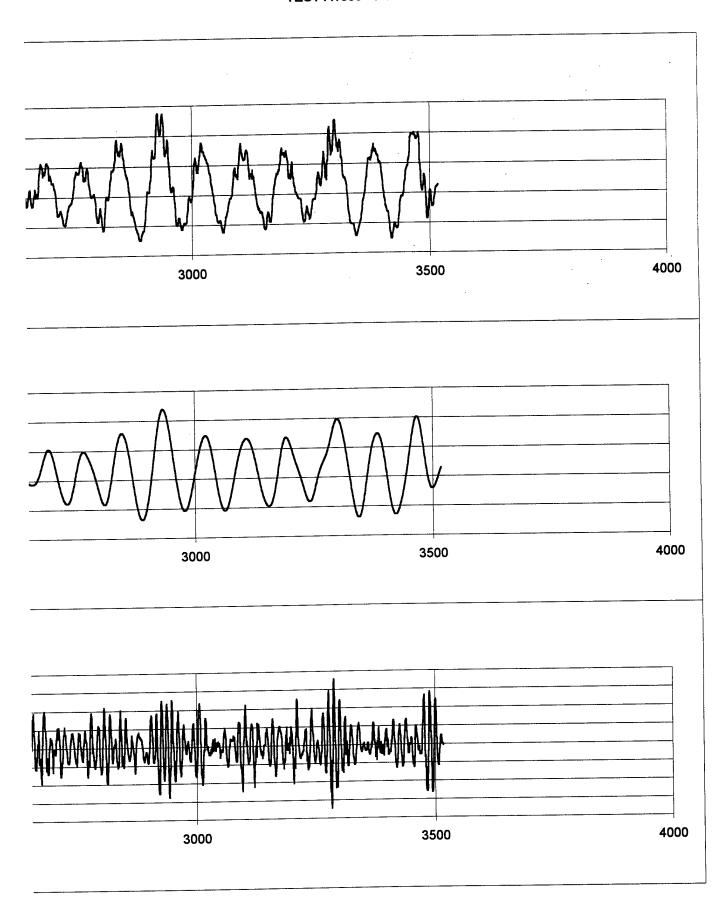




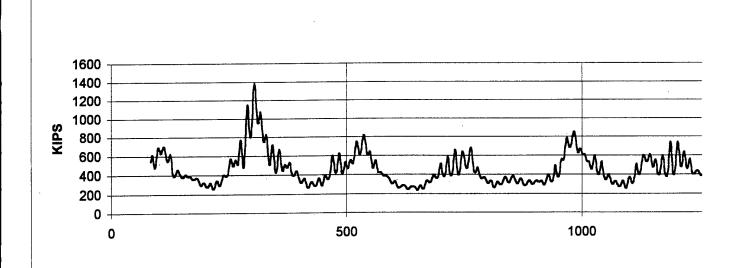
Filtered Low Frequency Time History

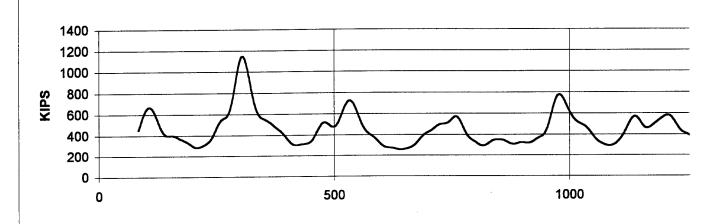


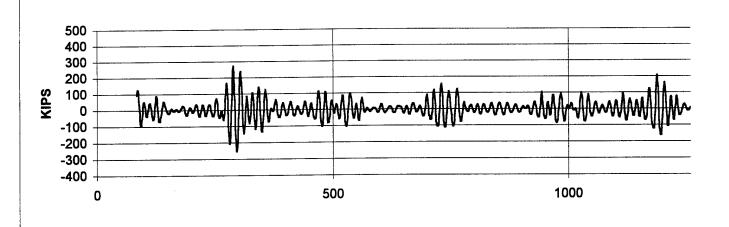




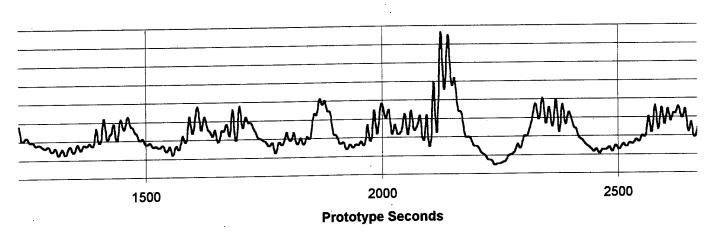
TEST A1009 - ML_1 TENSION



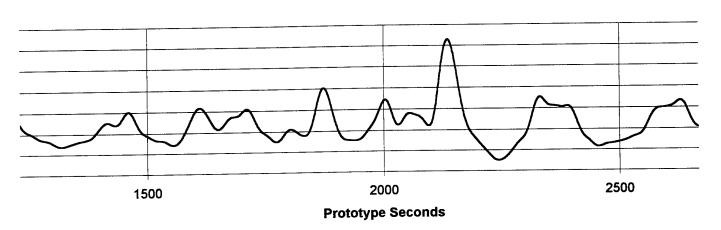


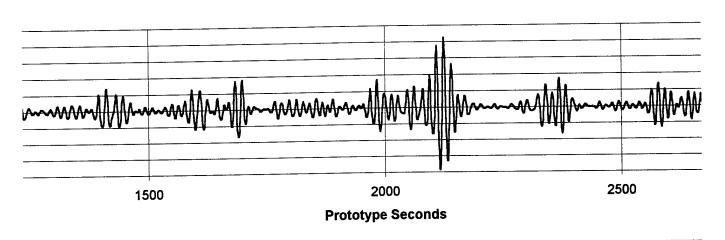


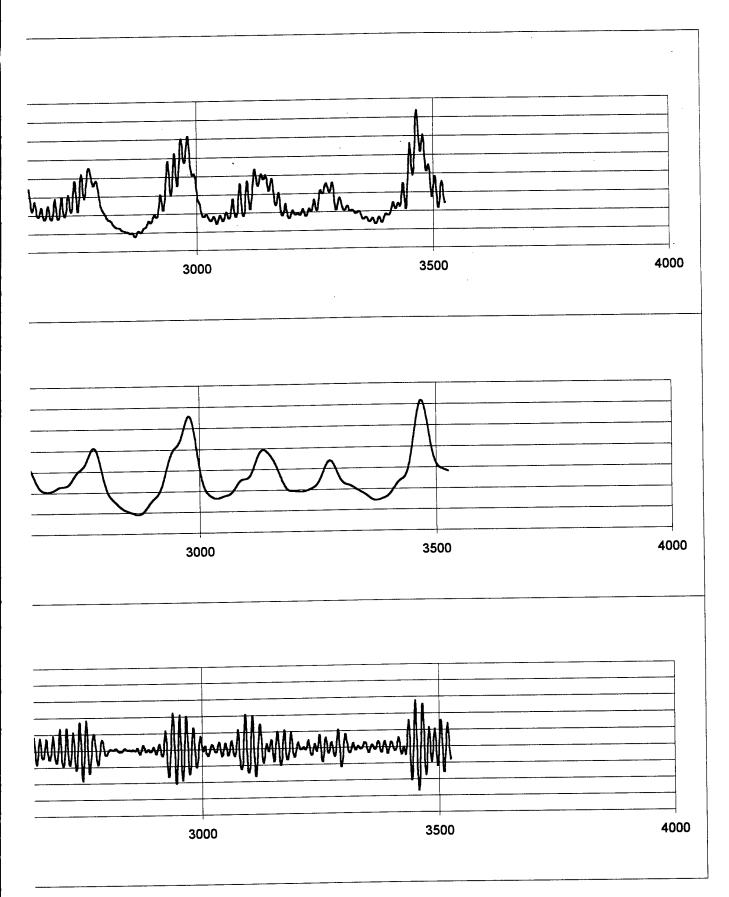


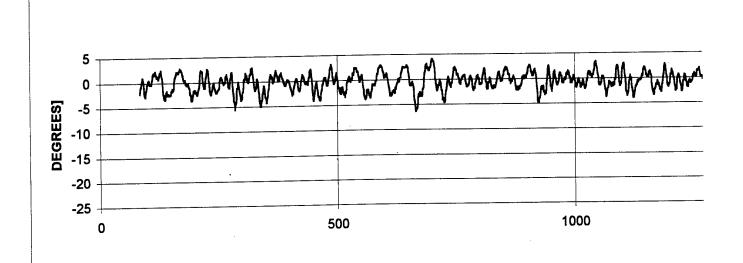


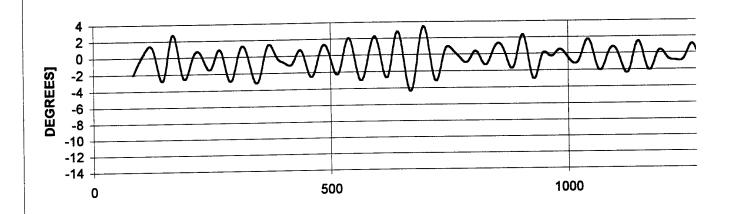
Filtered Low Frequency Time History

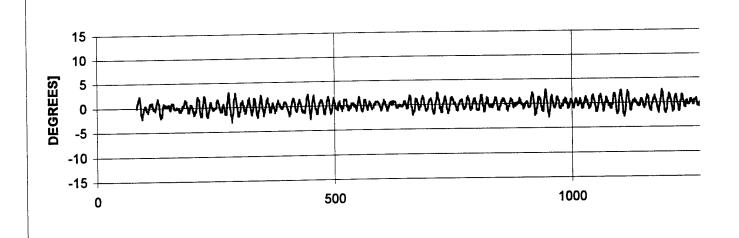


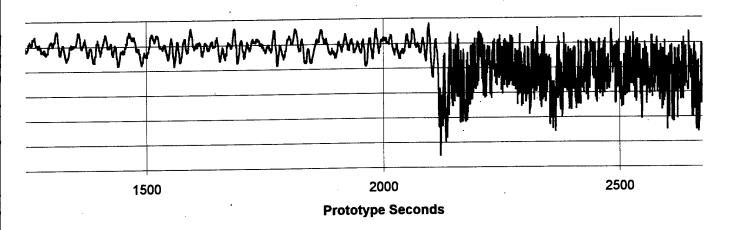




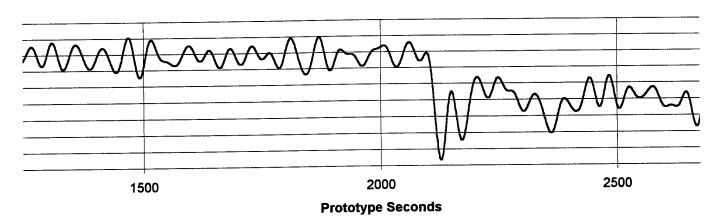


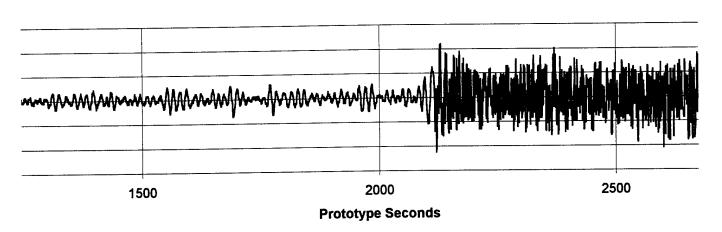


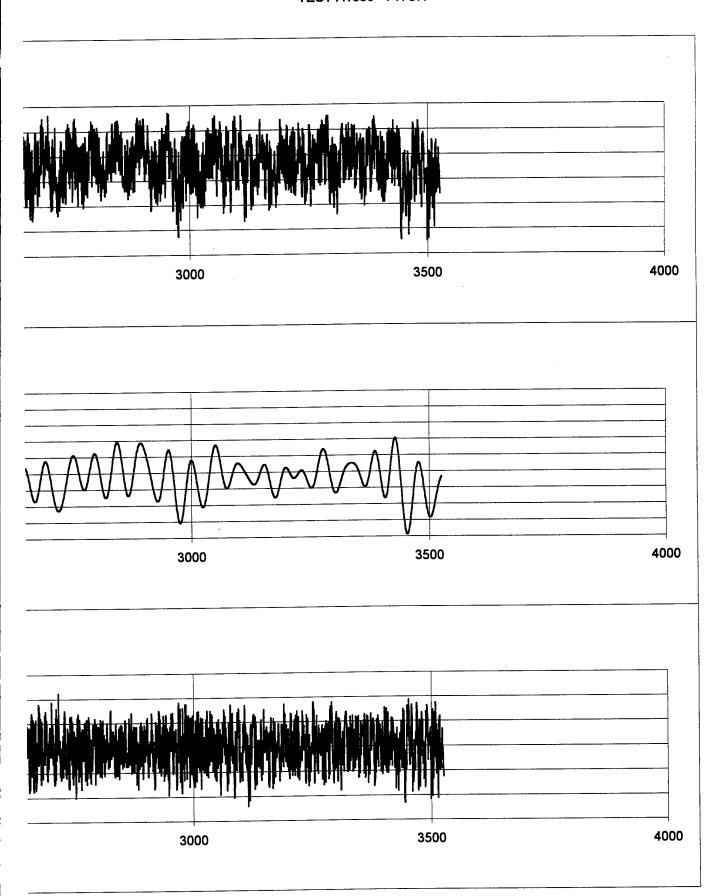




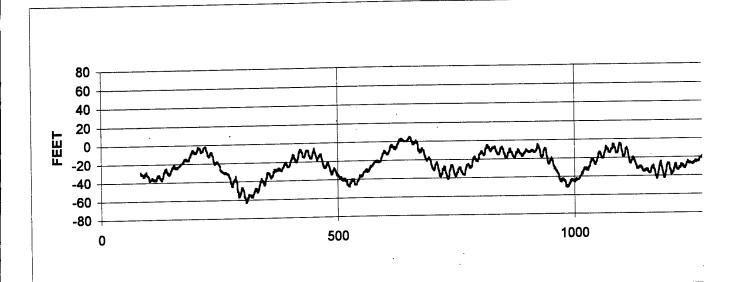
Filtered Low Frequency Time History

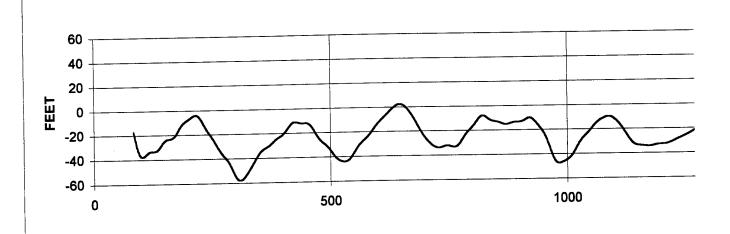


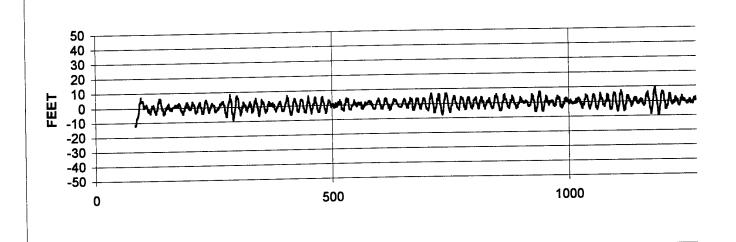




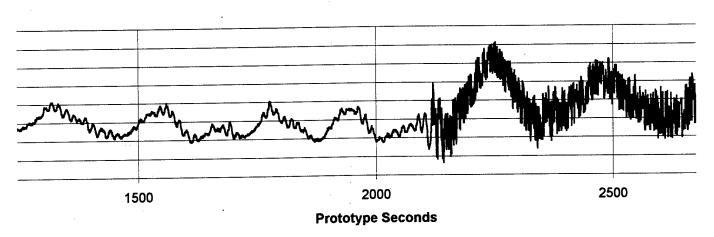
TEST A1009 - PT SURGE



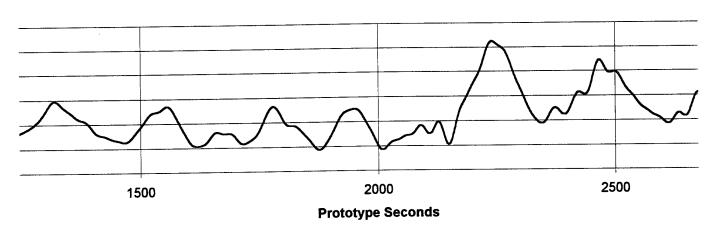


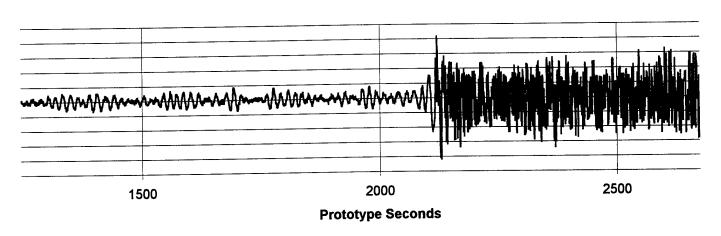


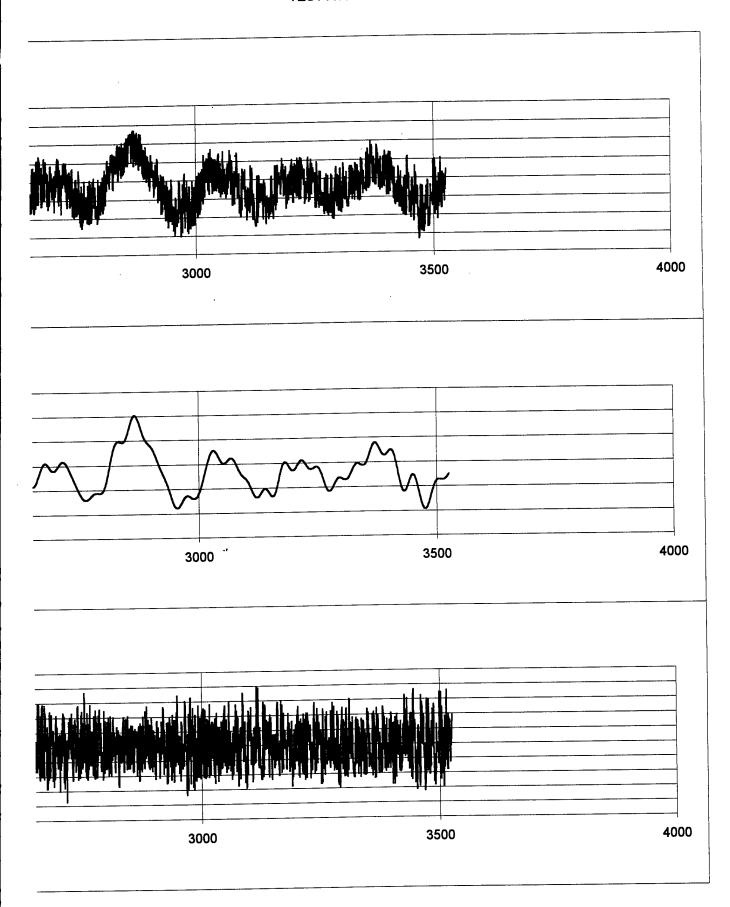


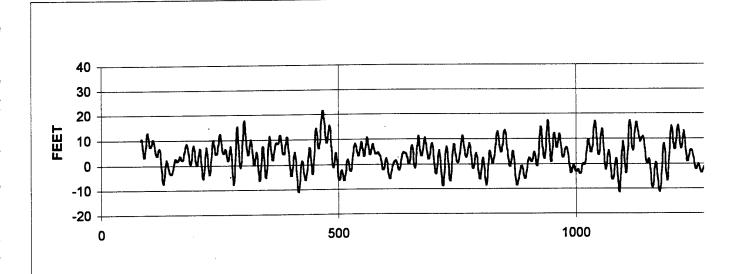


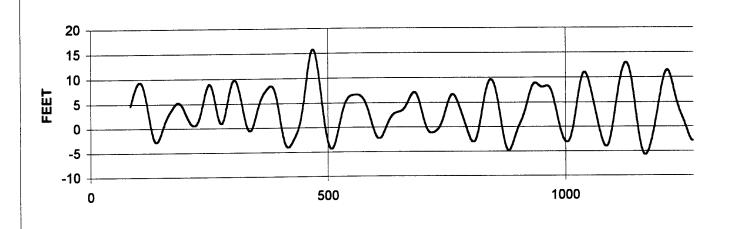
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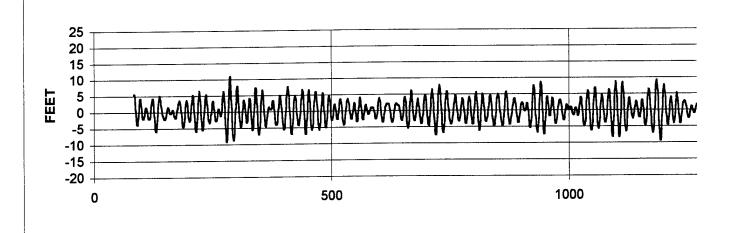


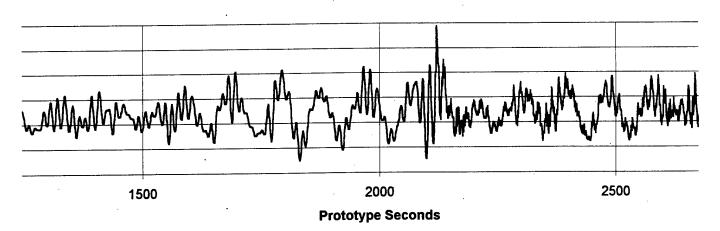




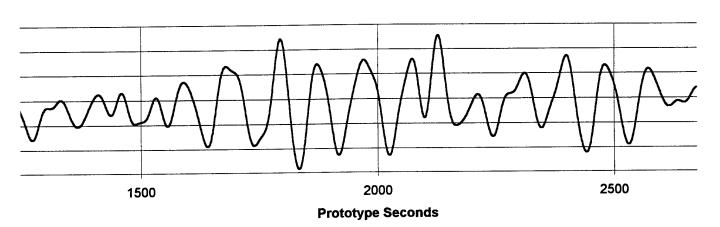


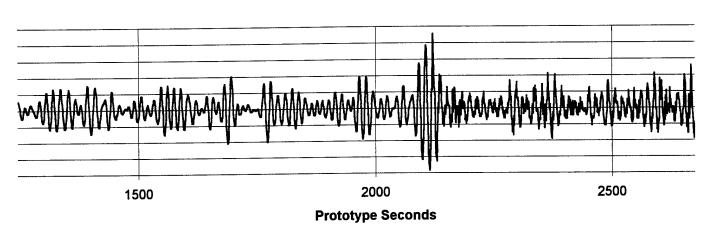


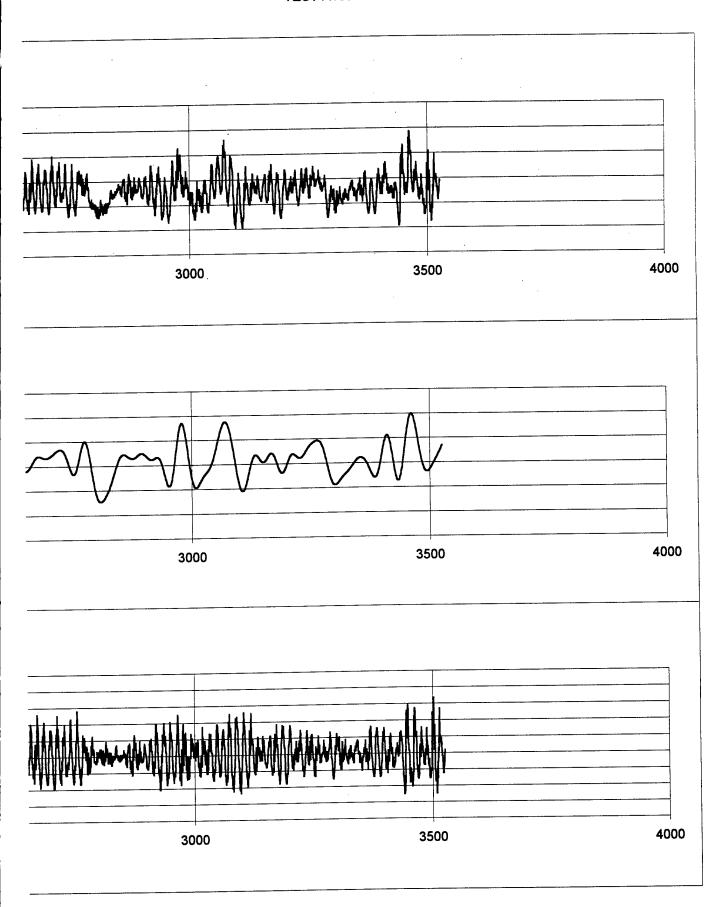


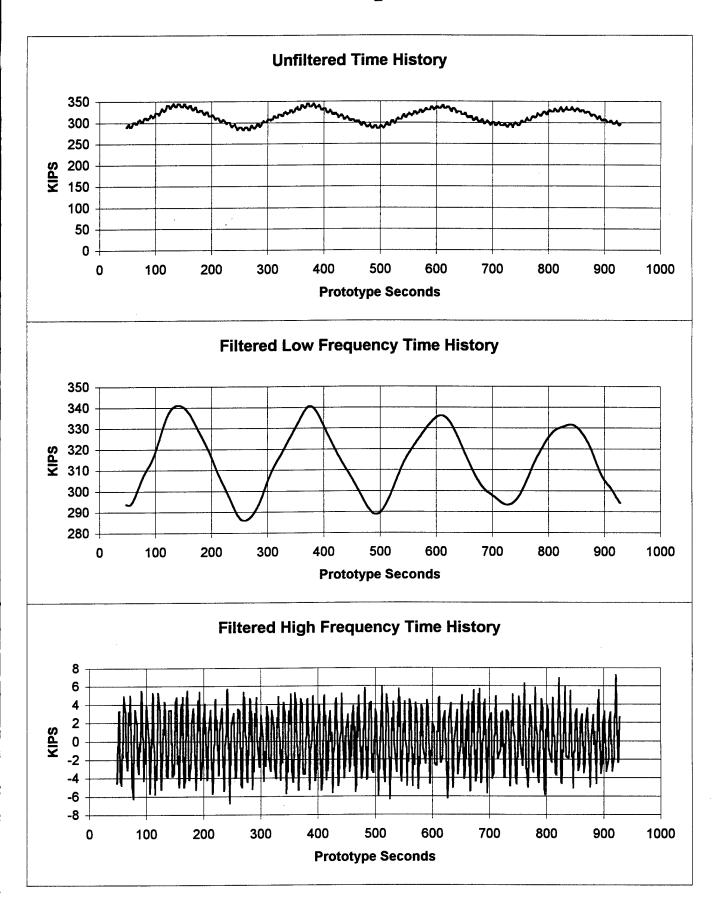


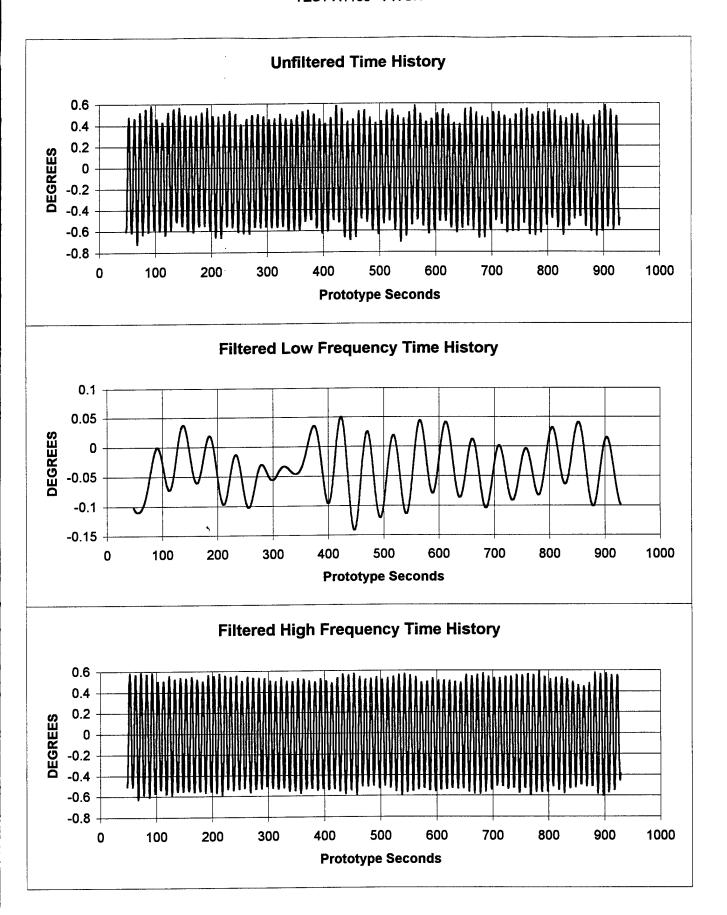
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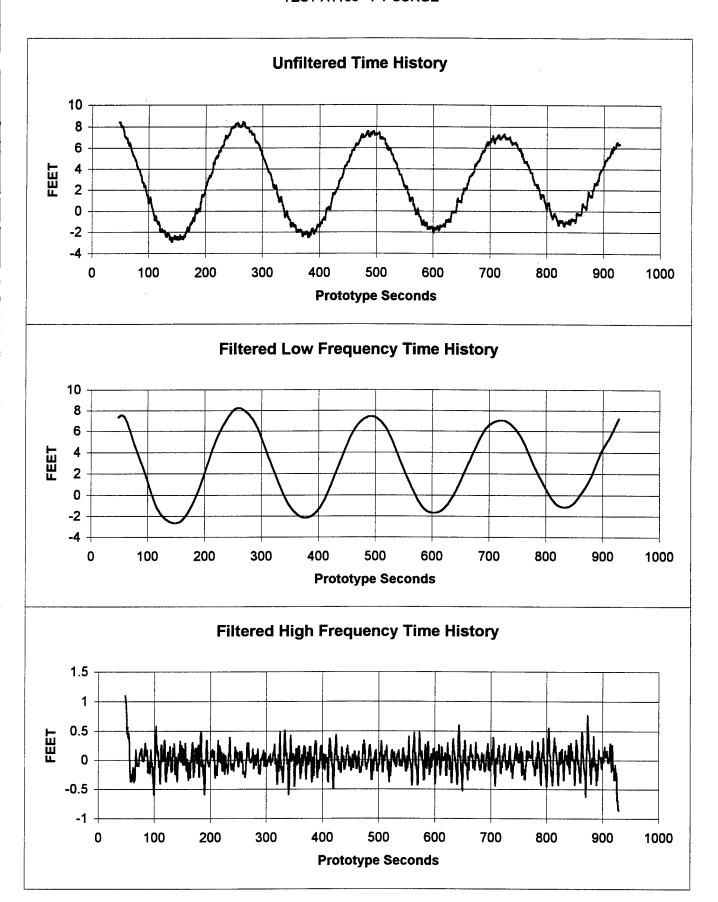




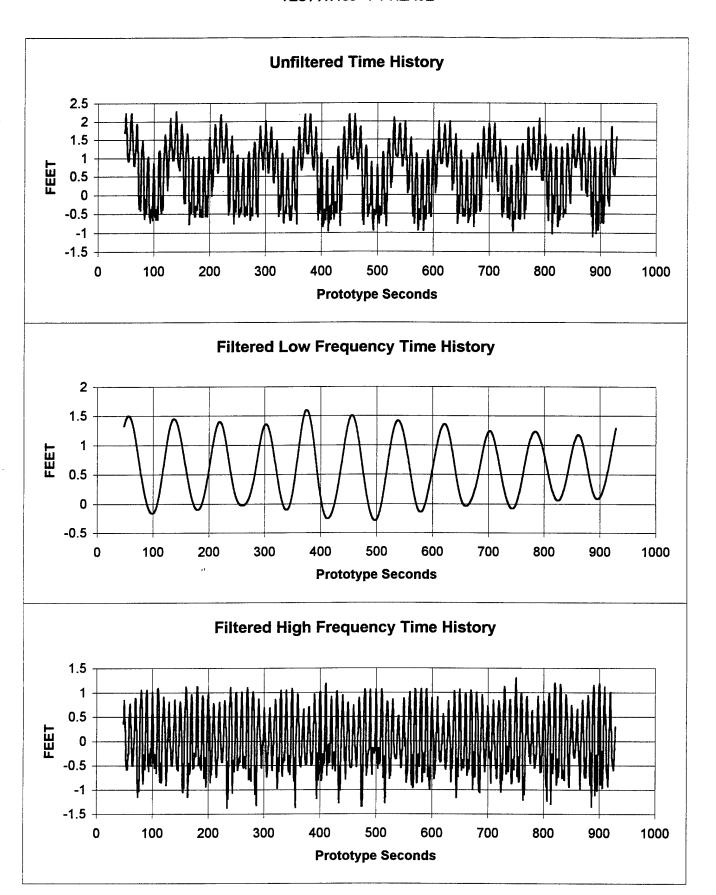


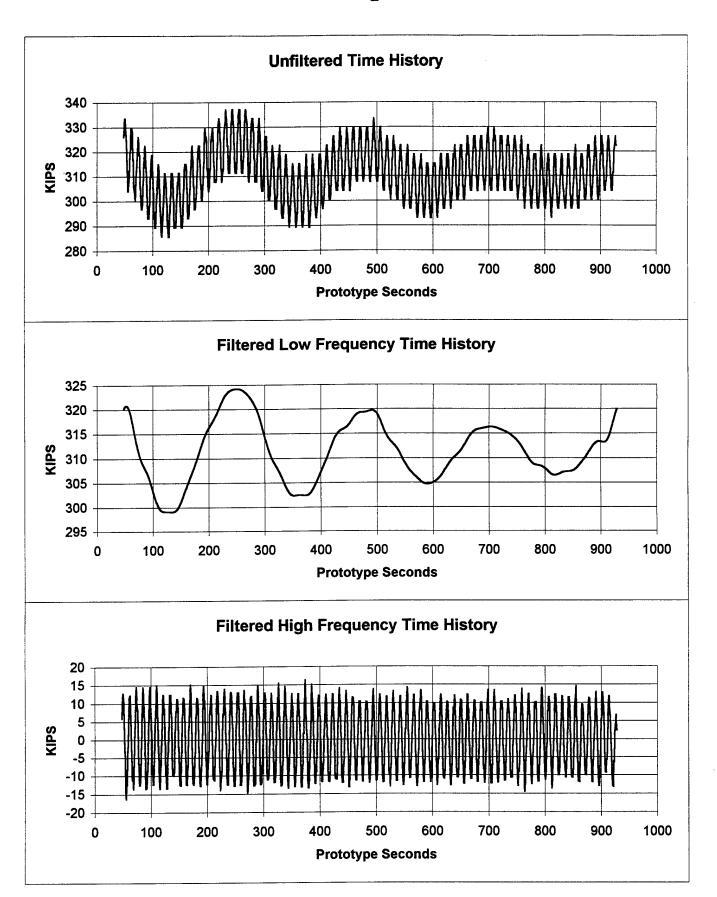




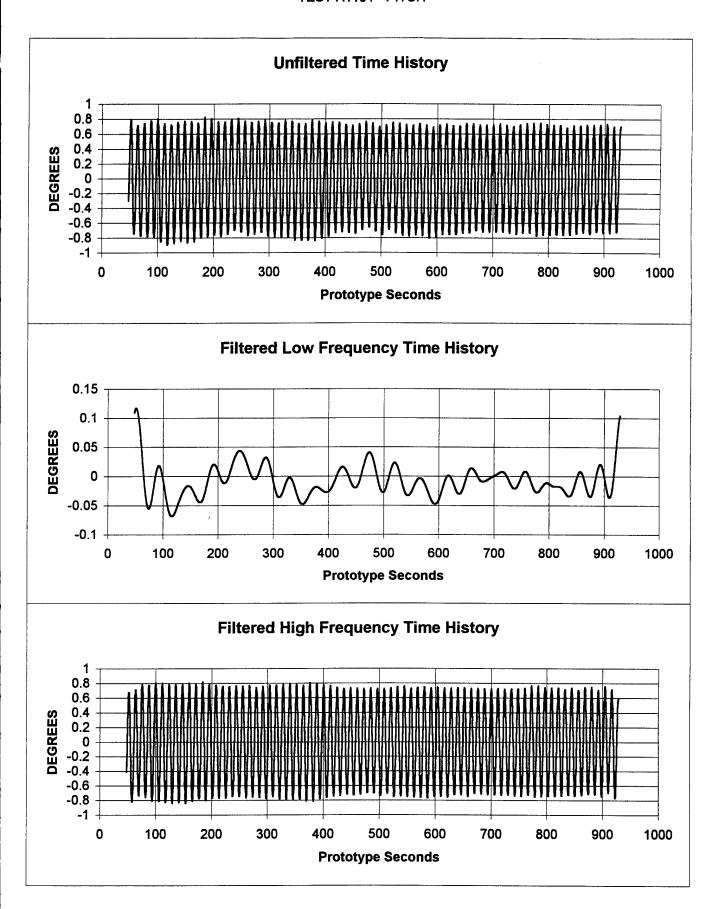


TEST A1103 - PT HEAVE



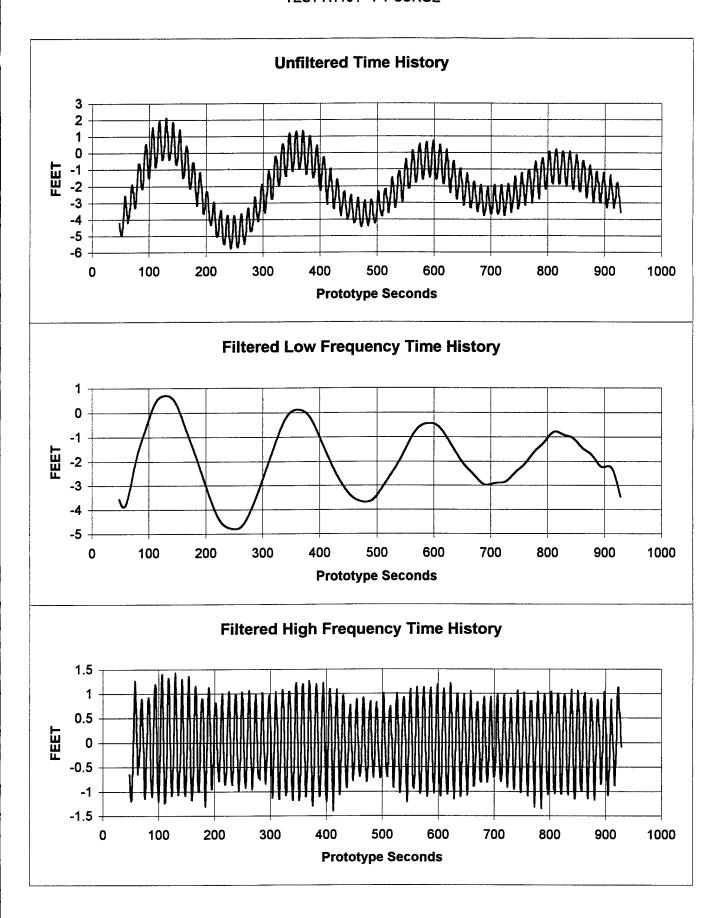


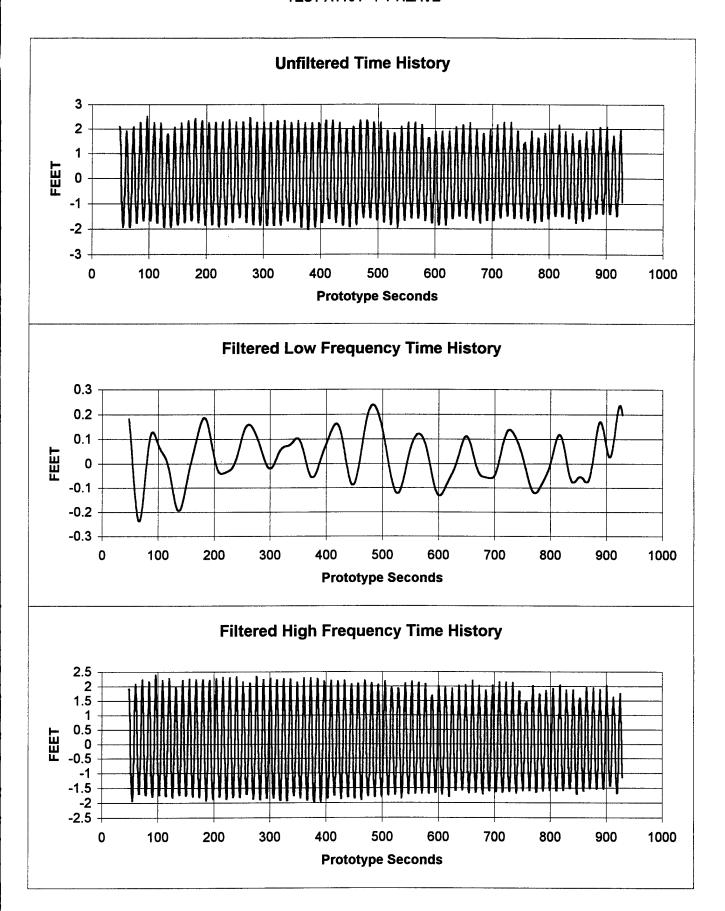
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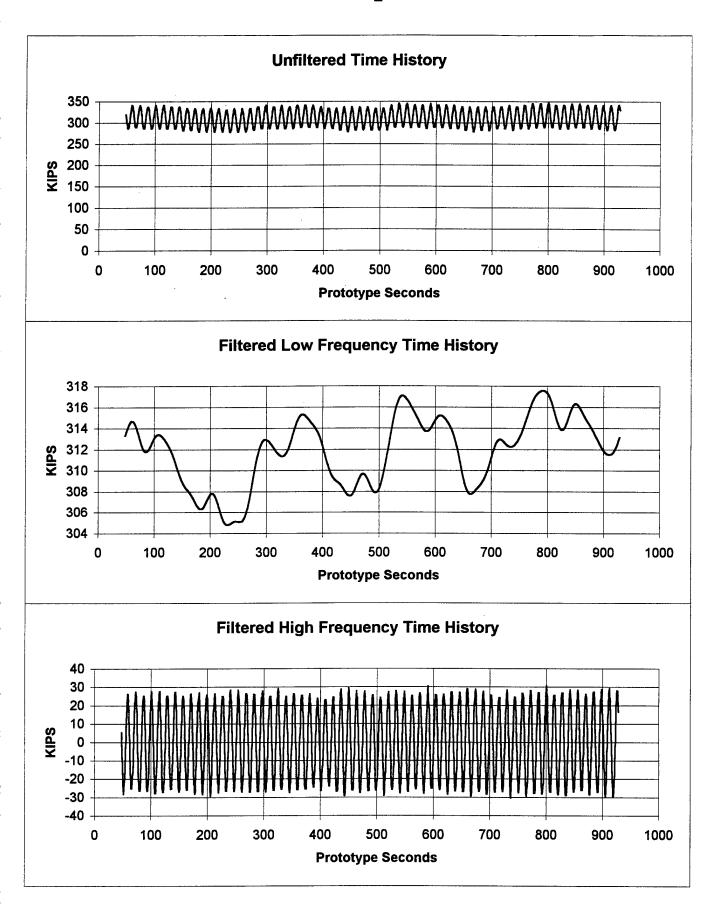


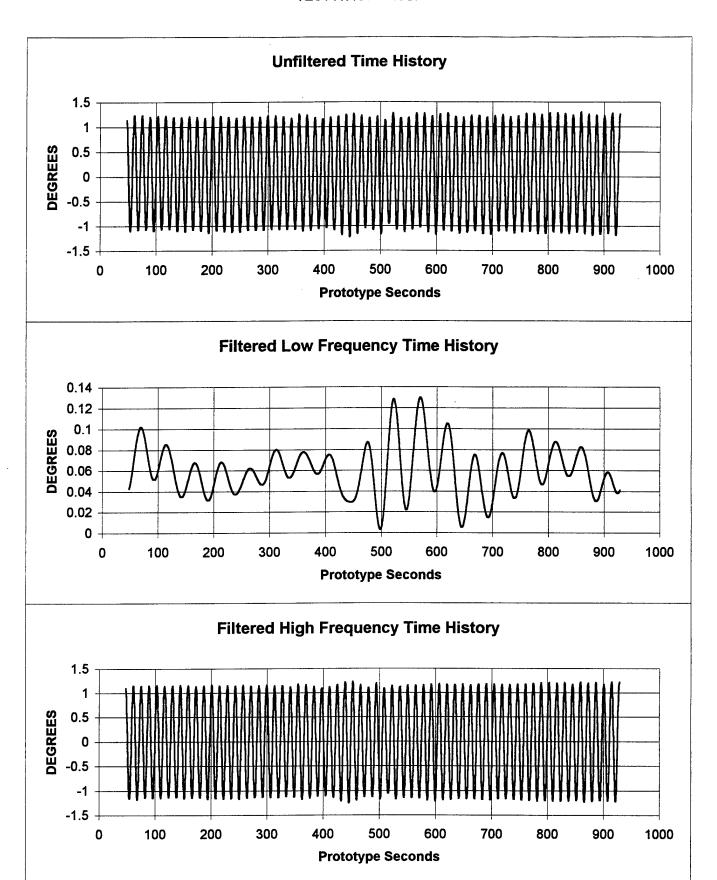
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TEST A1104 - PT SURGE

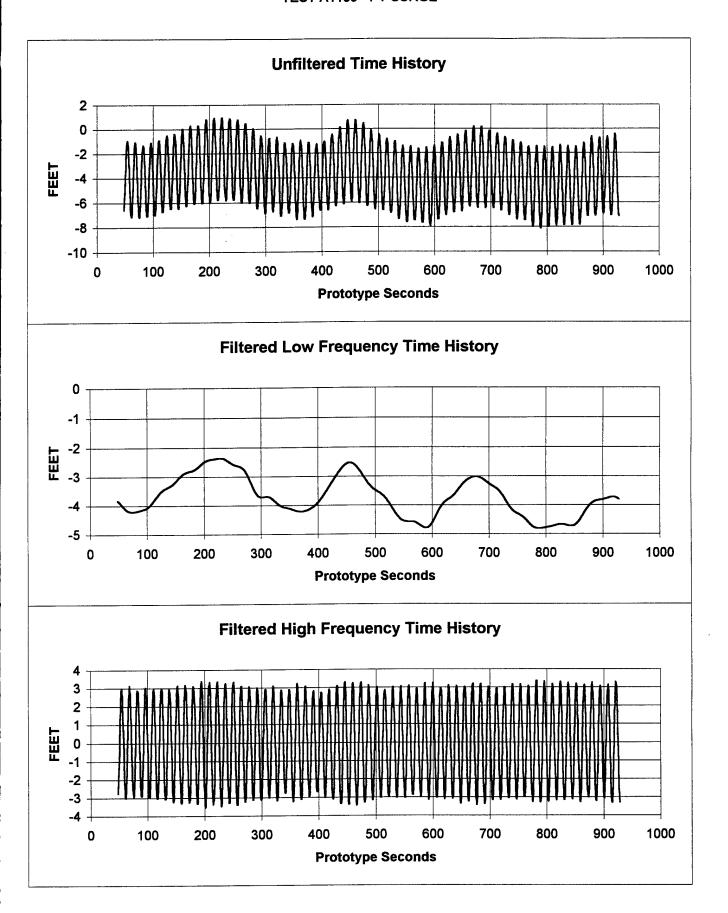




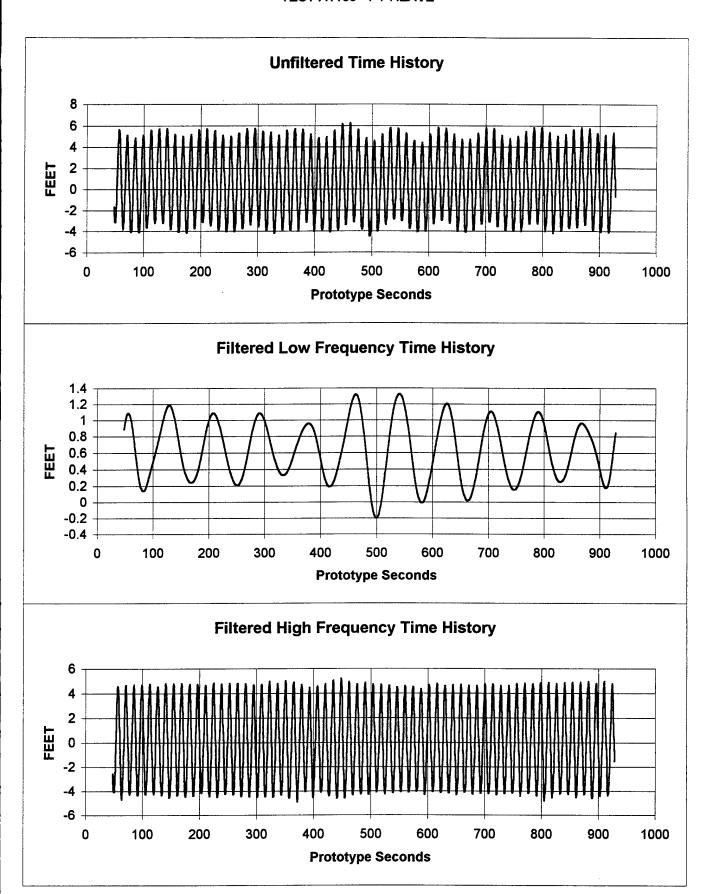


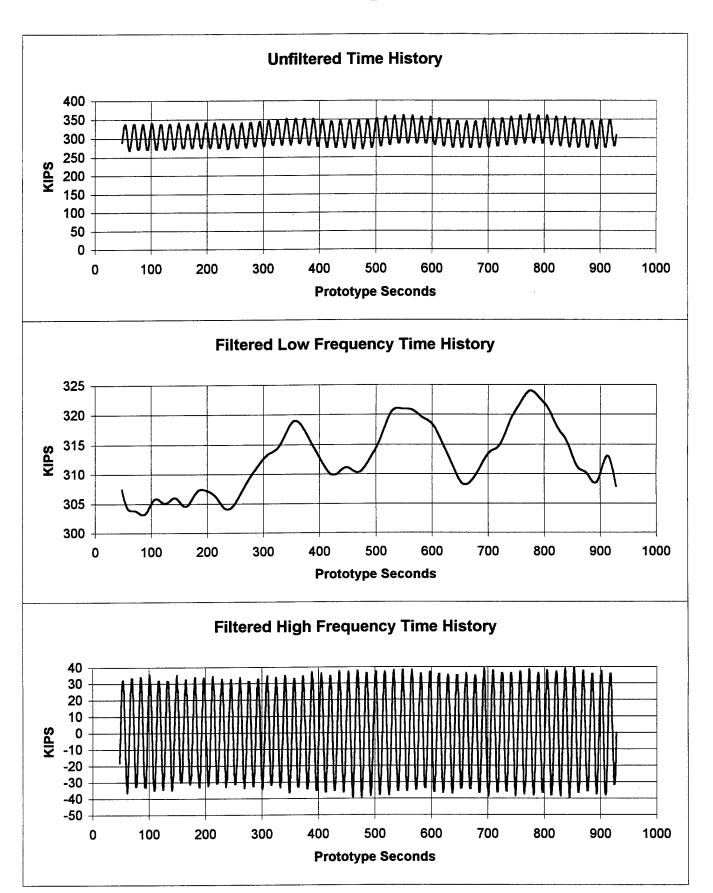


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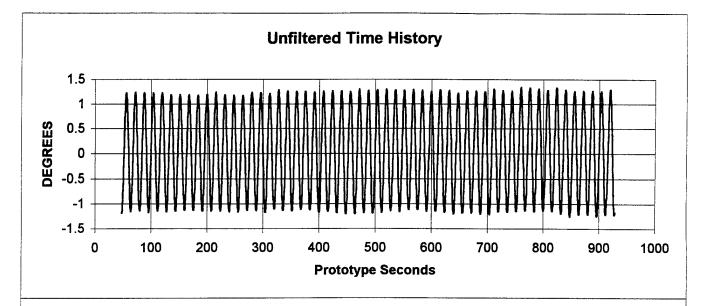


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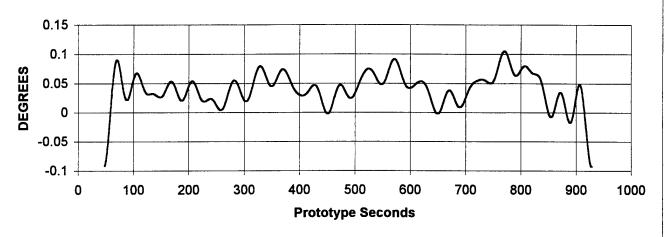




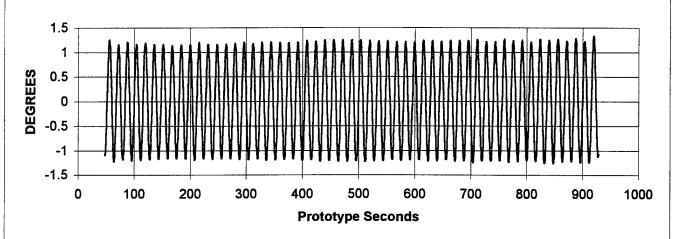
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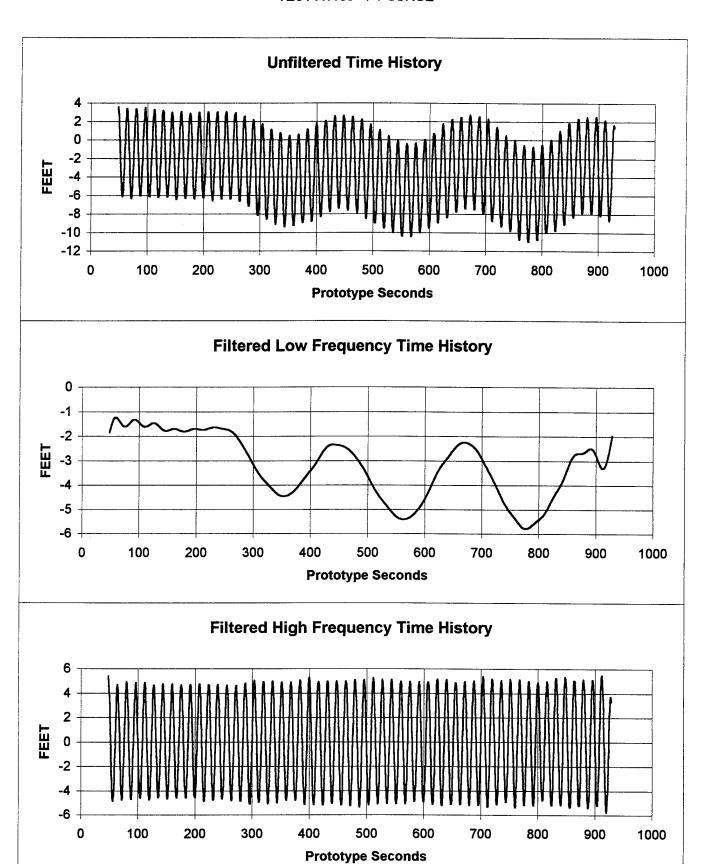




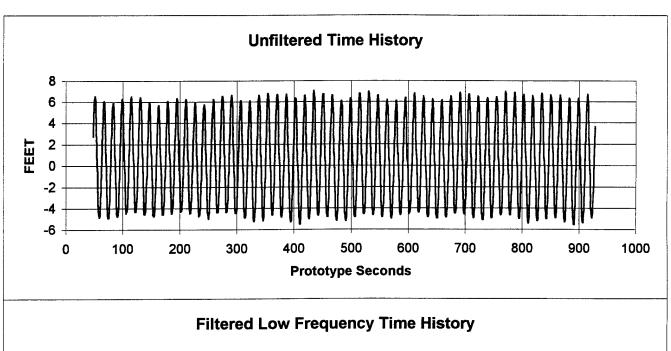


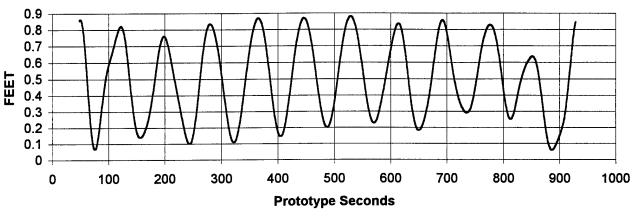




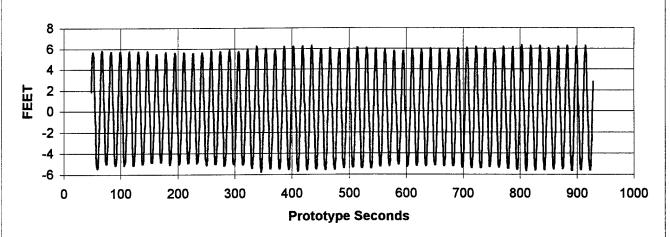


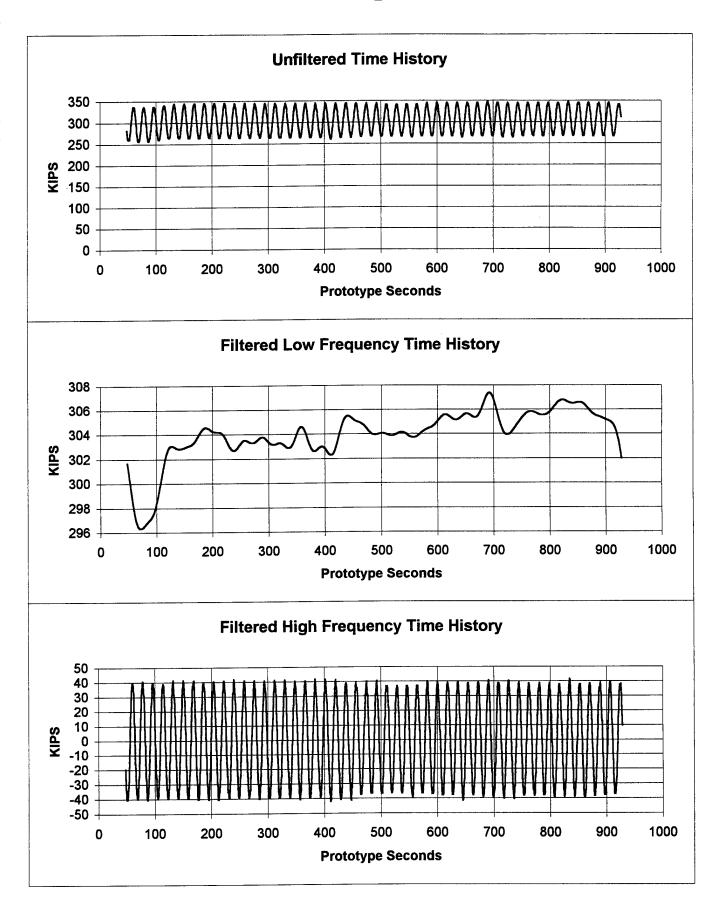
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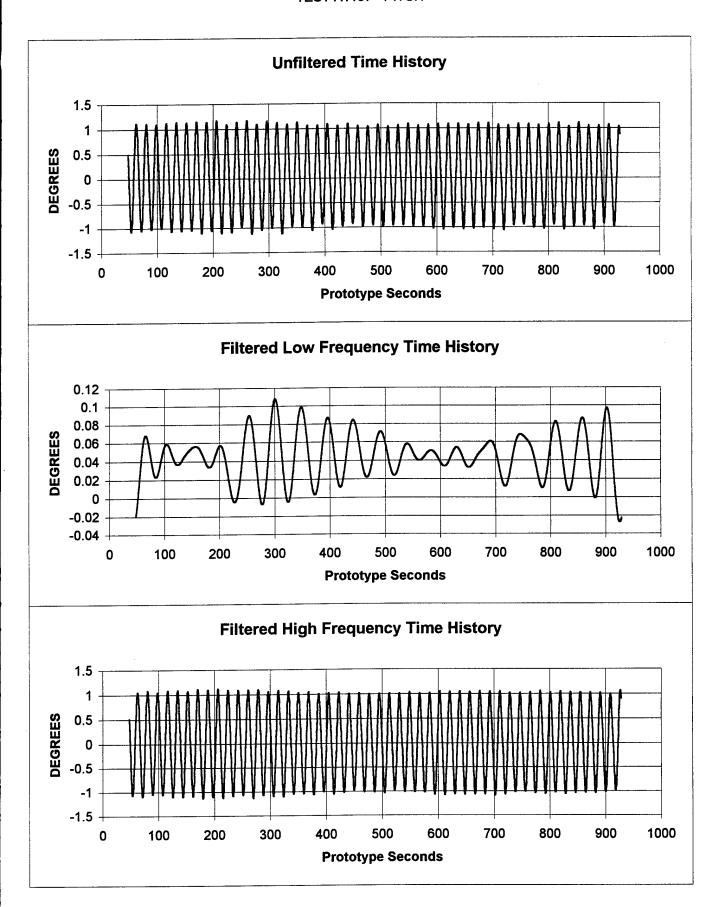


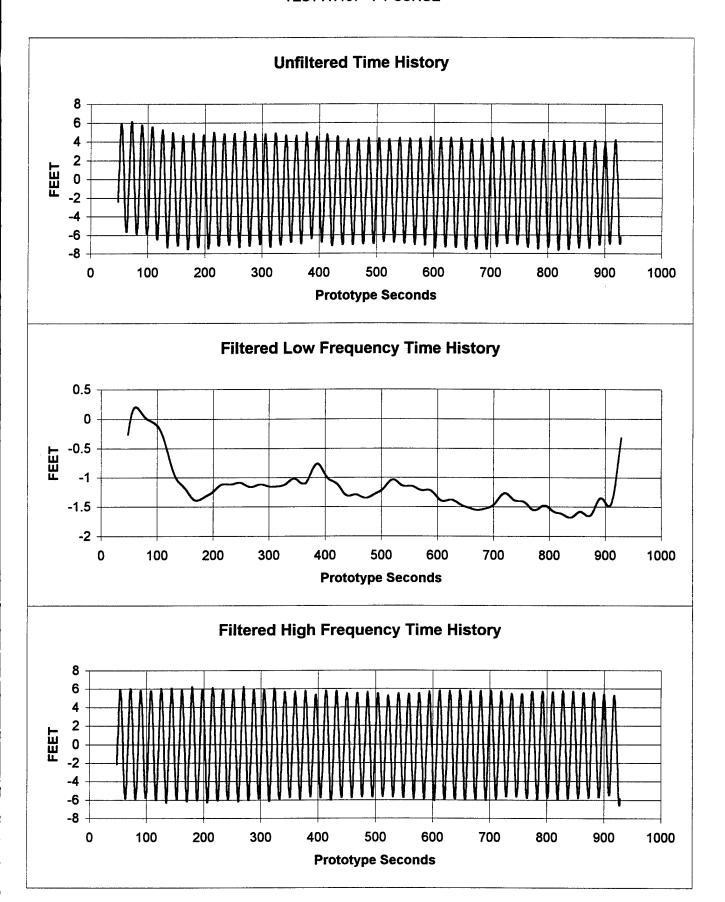




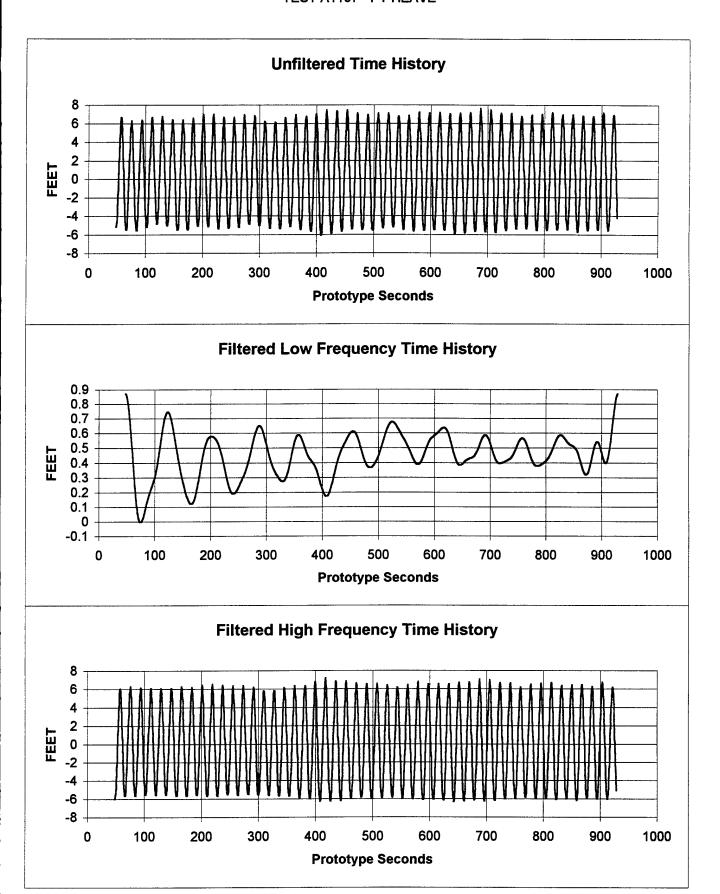


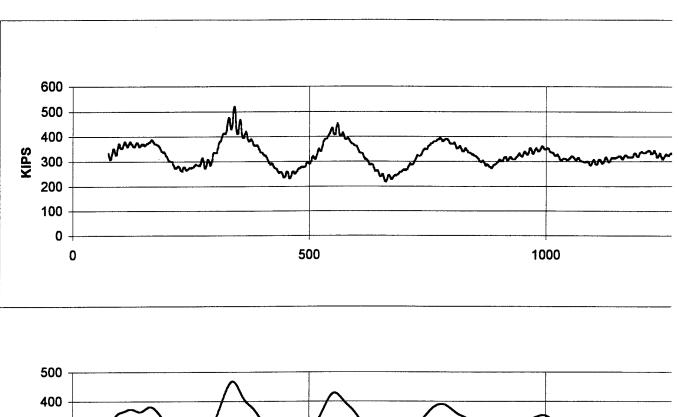


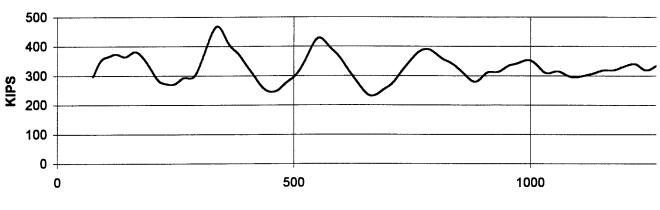


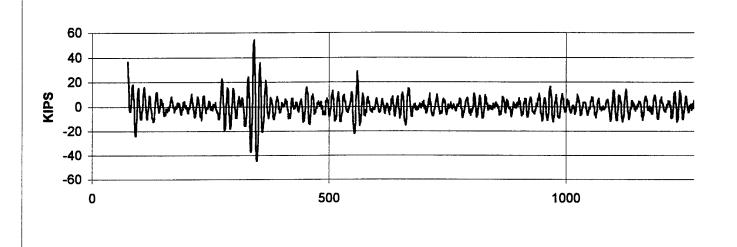


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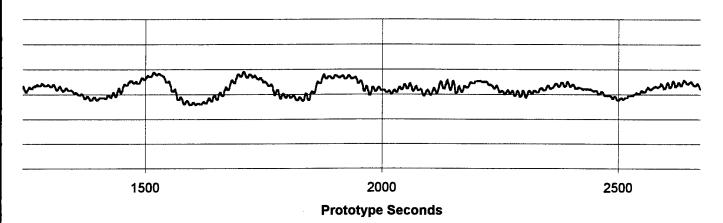




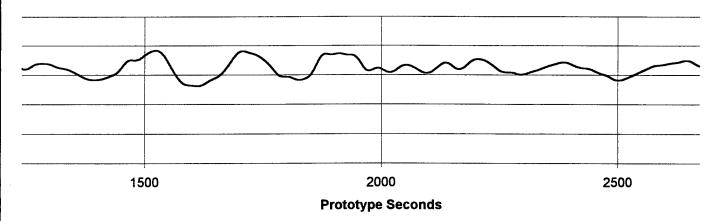


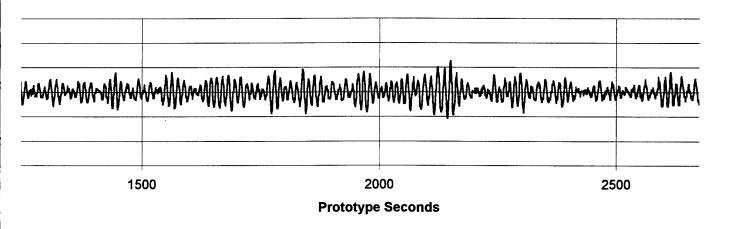


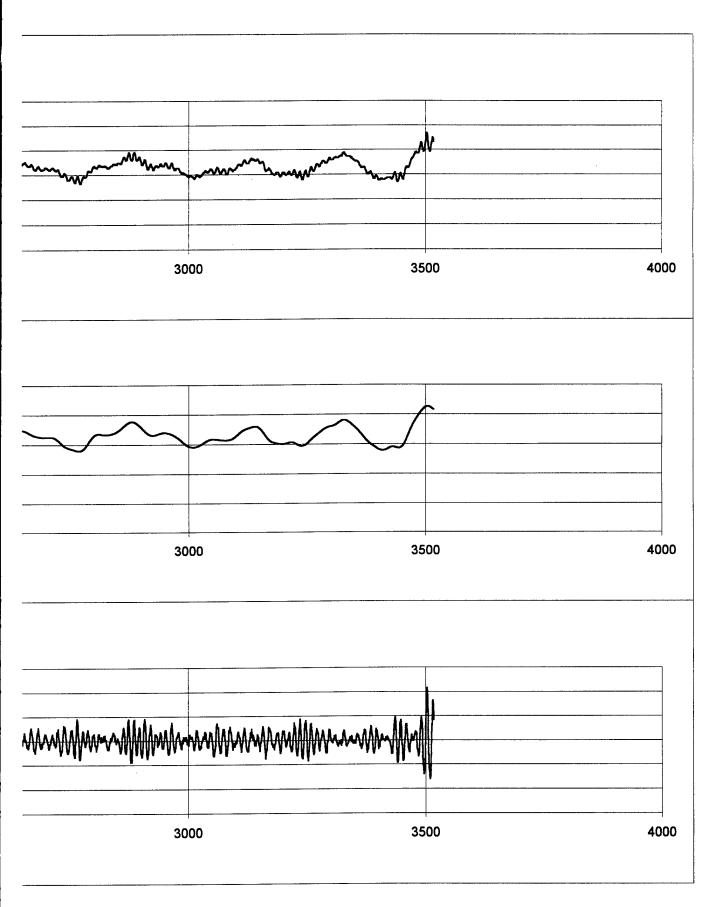


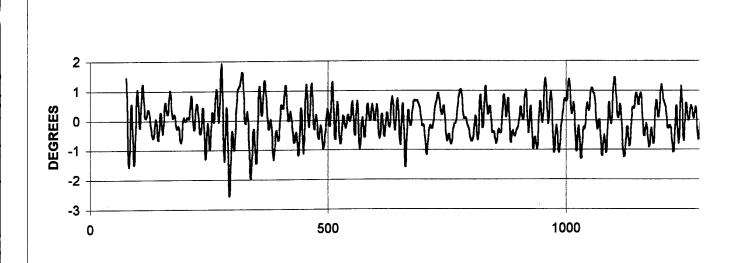


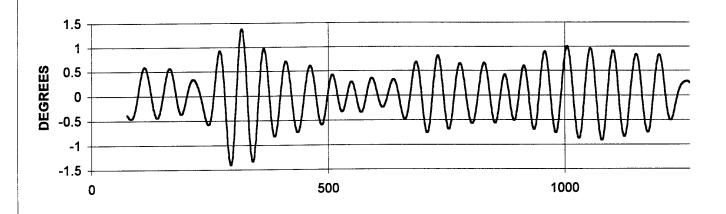
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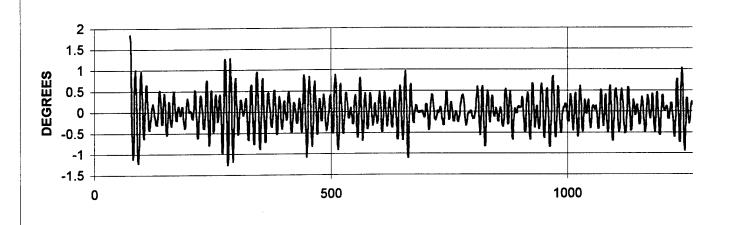


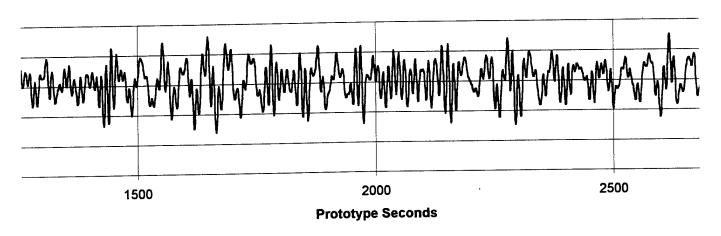




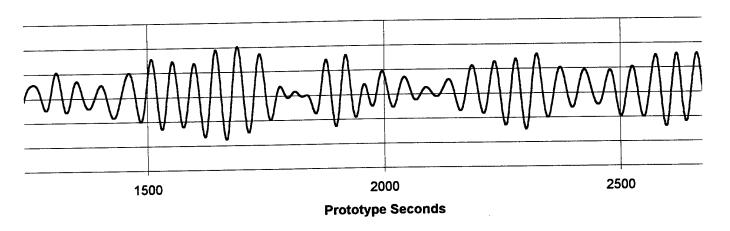


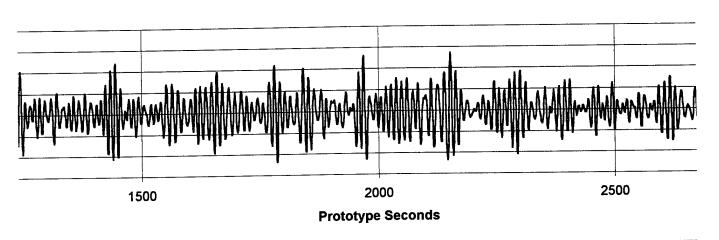


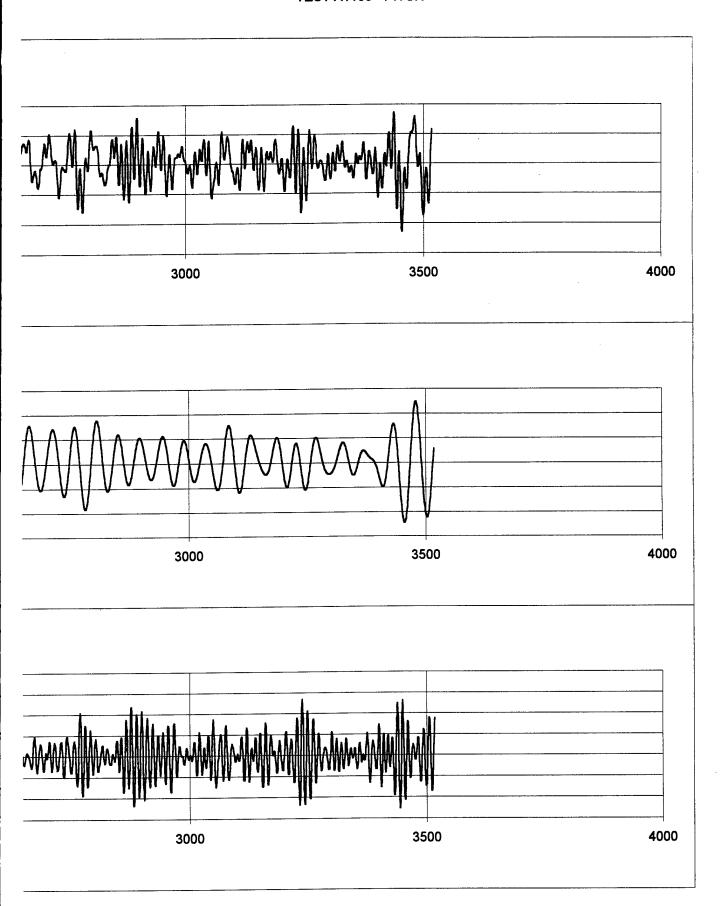




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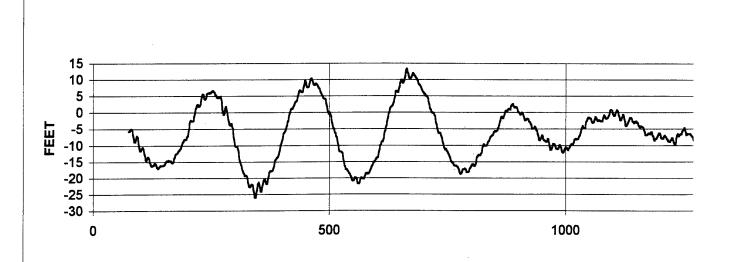


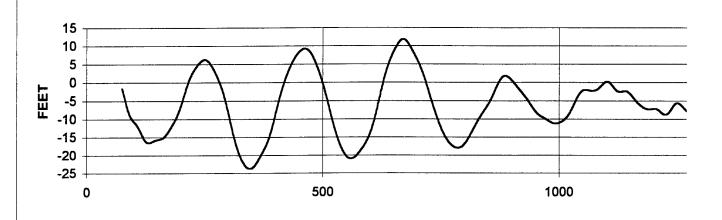


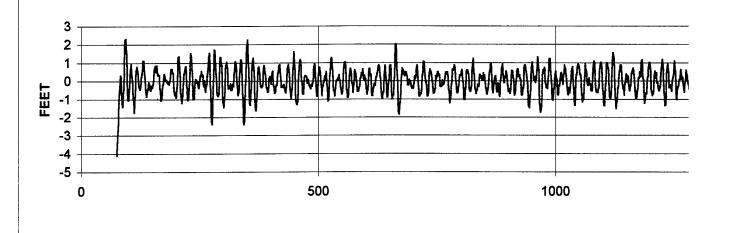


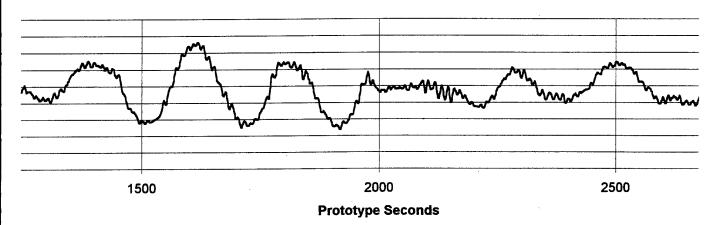
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TEST A1108 - PT SURGE

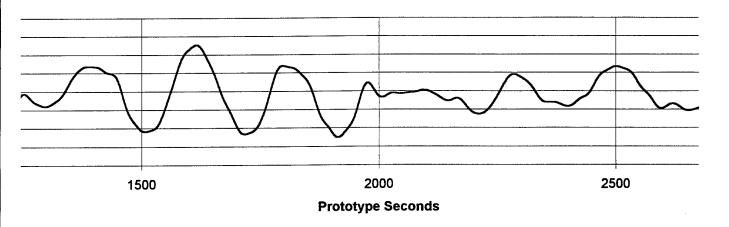


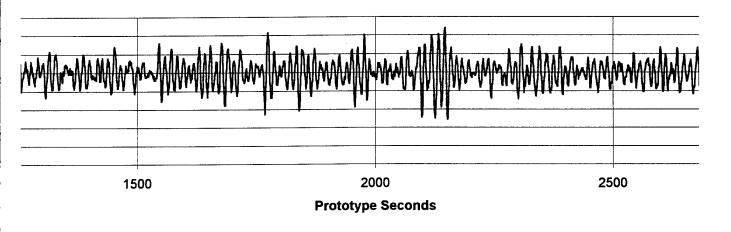


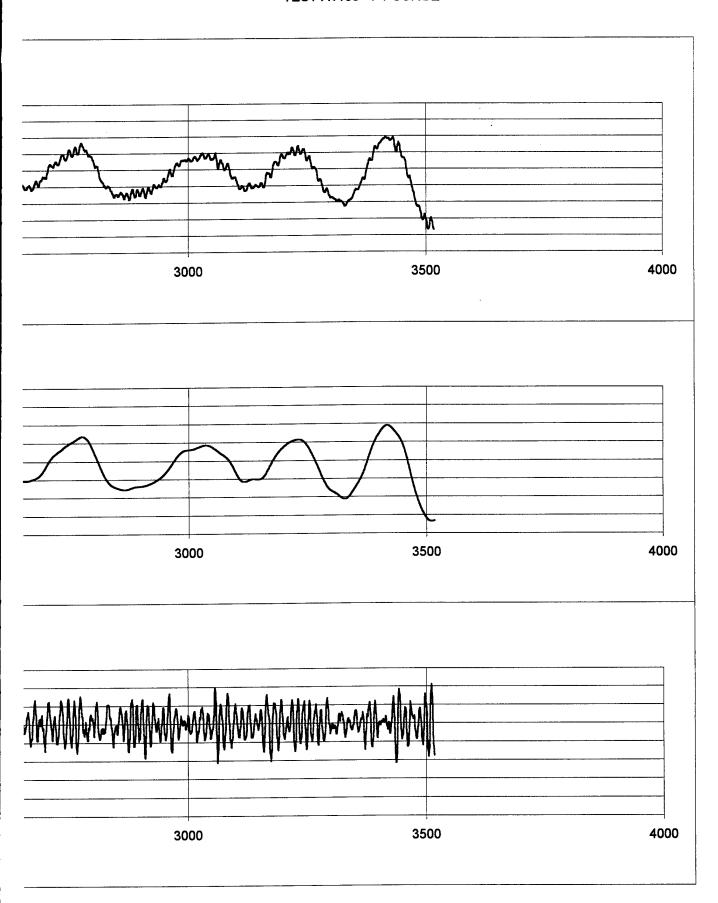




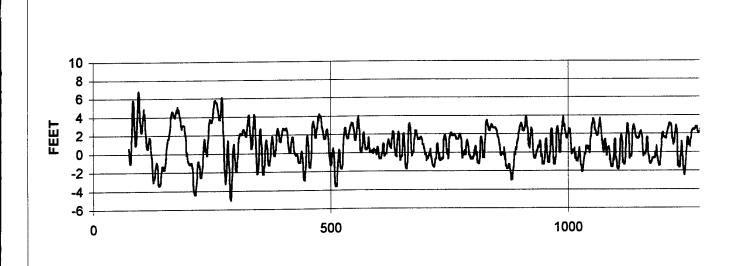
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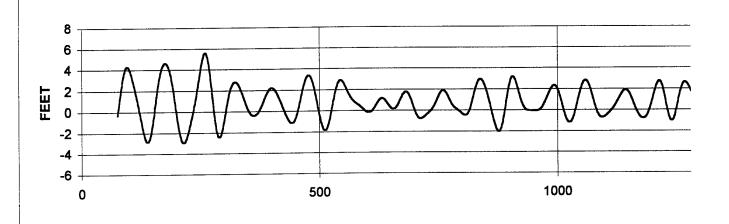


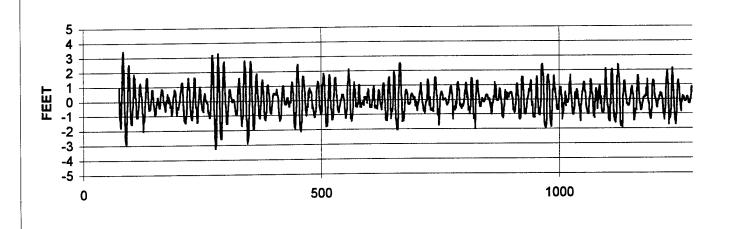


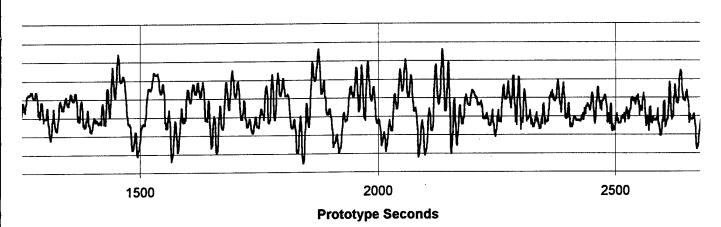


TEST A1108 - PT HEAVE

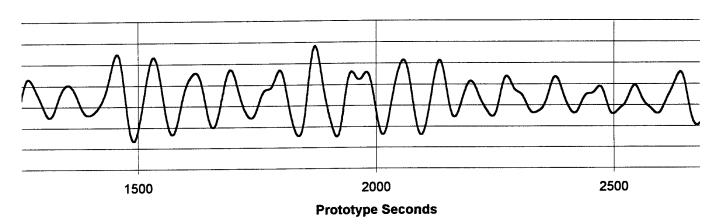


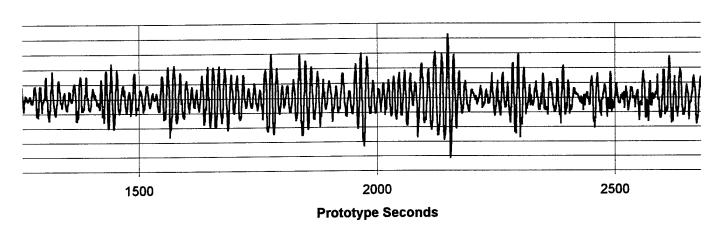


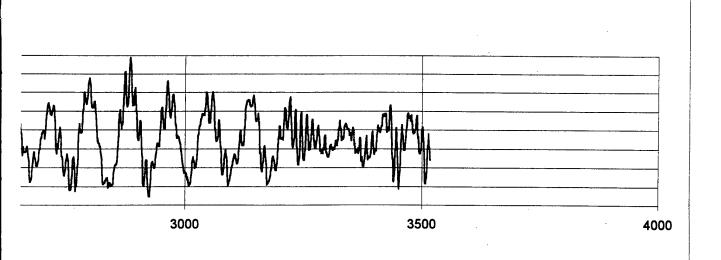


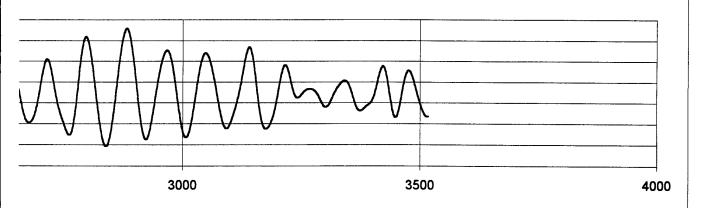


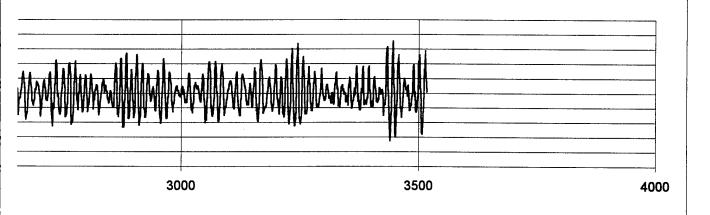
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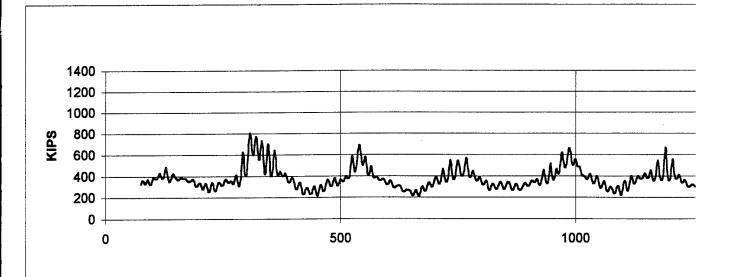


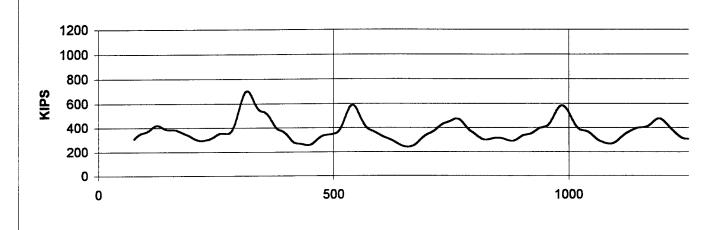


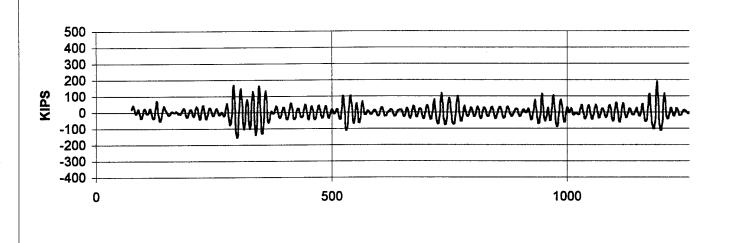




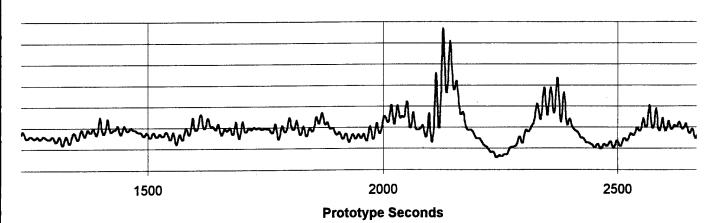




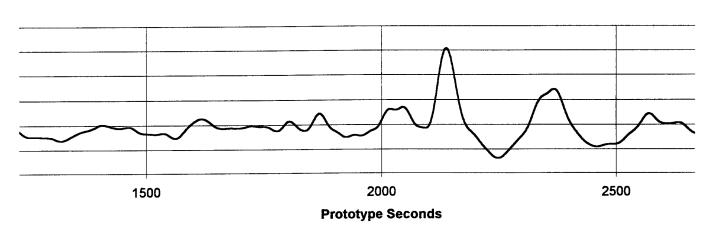


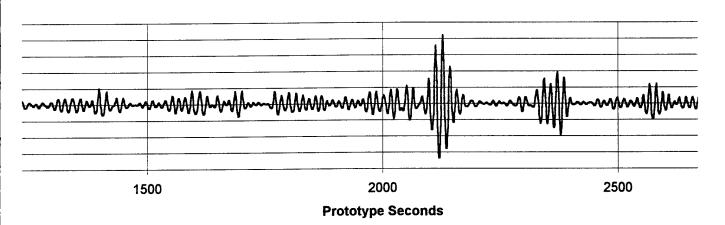


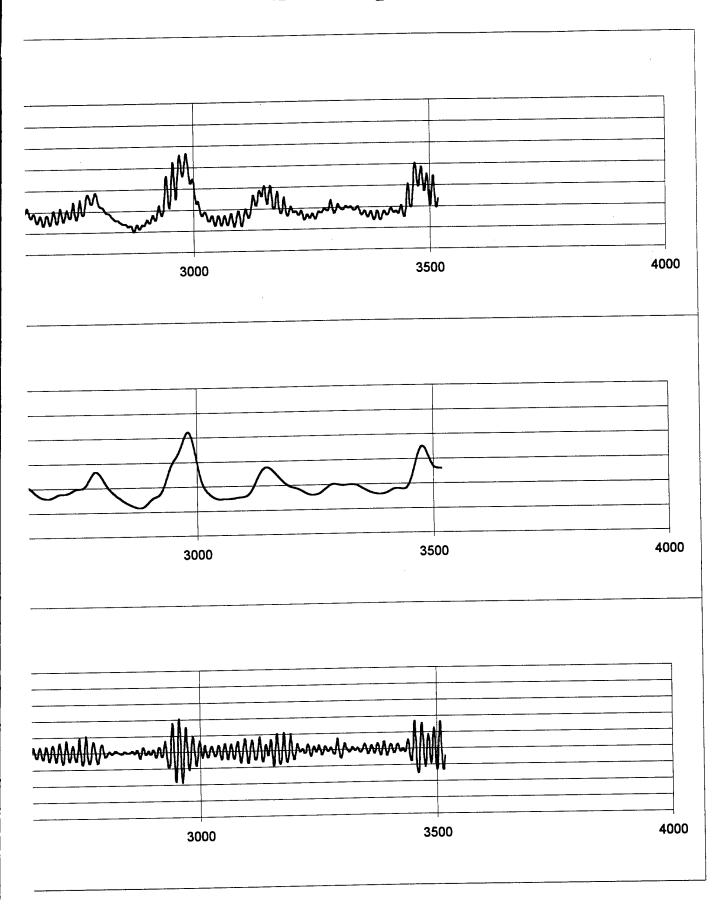


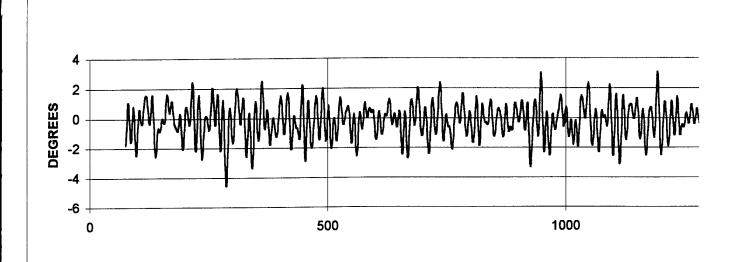


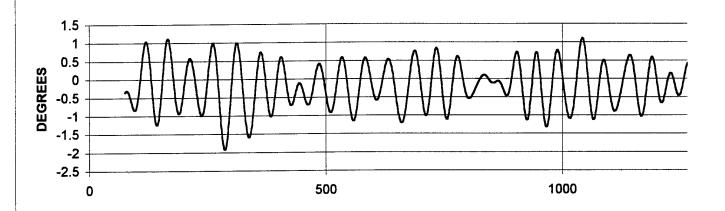
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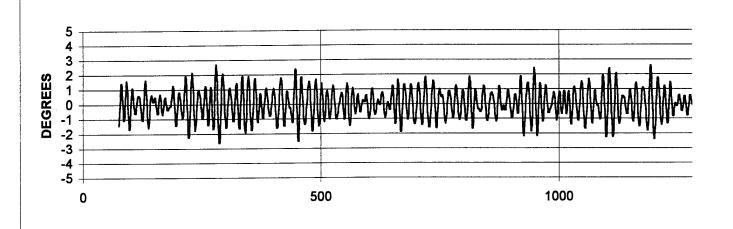


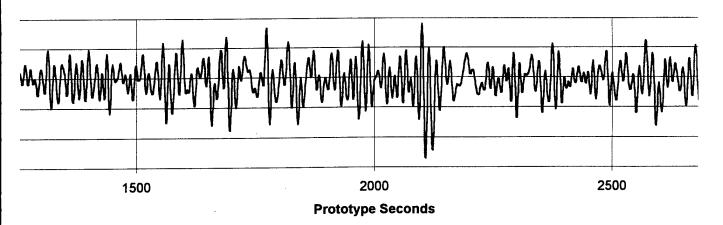




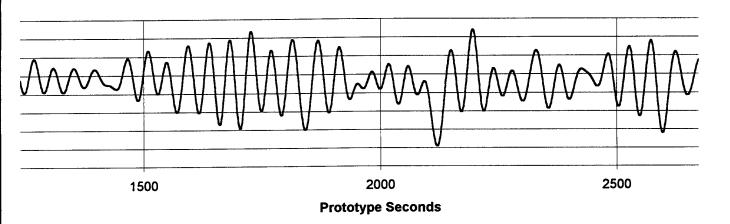


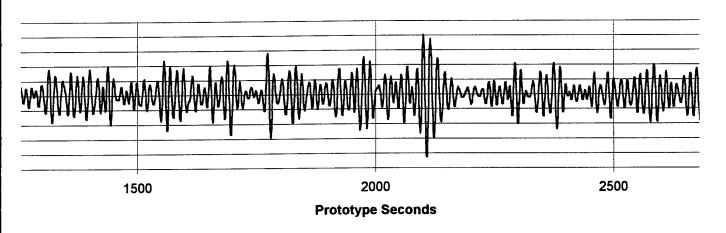


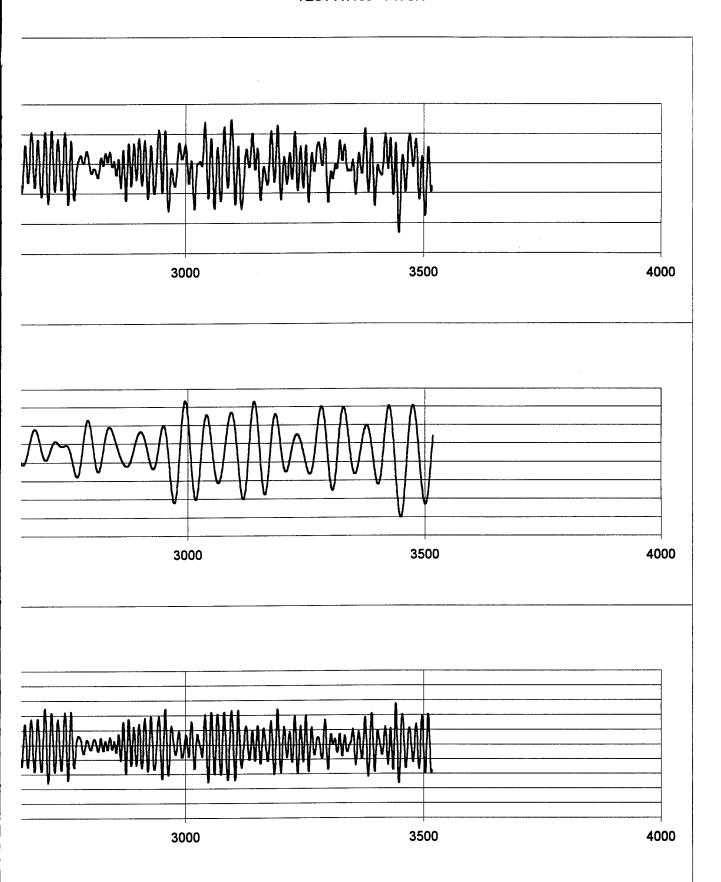


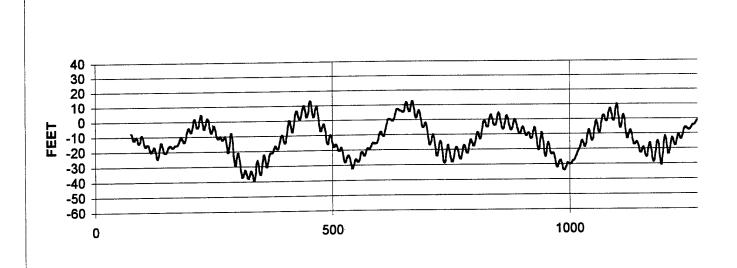


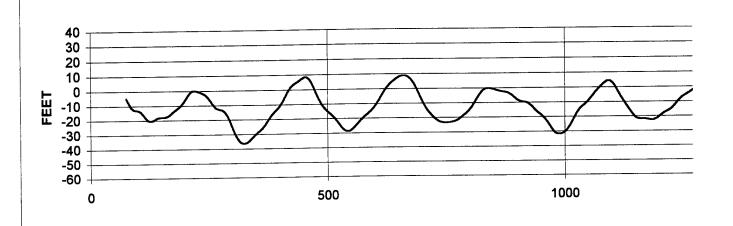
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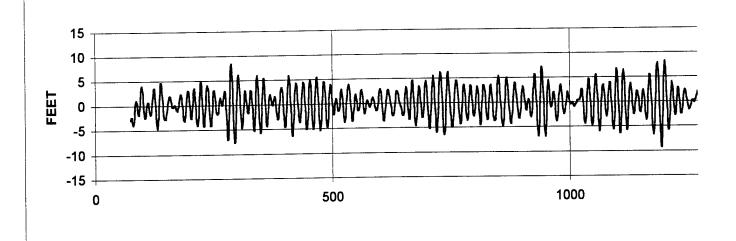


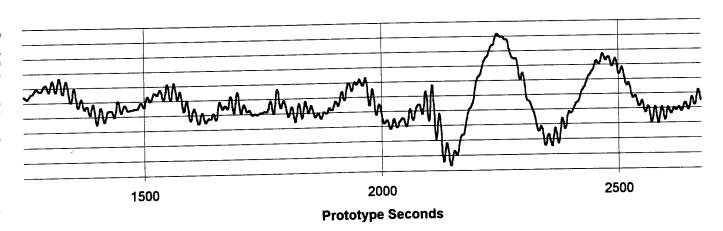




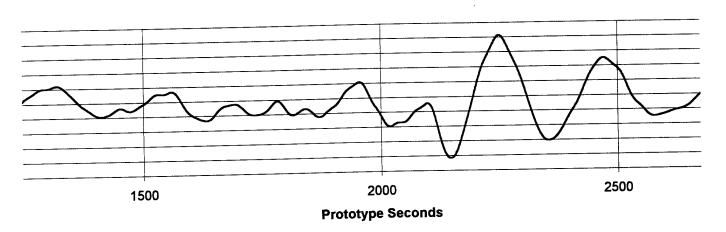


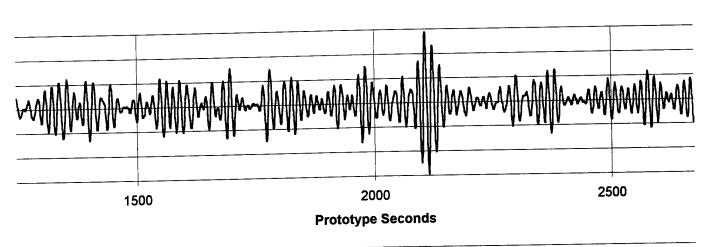


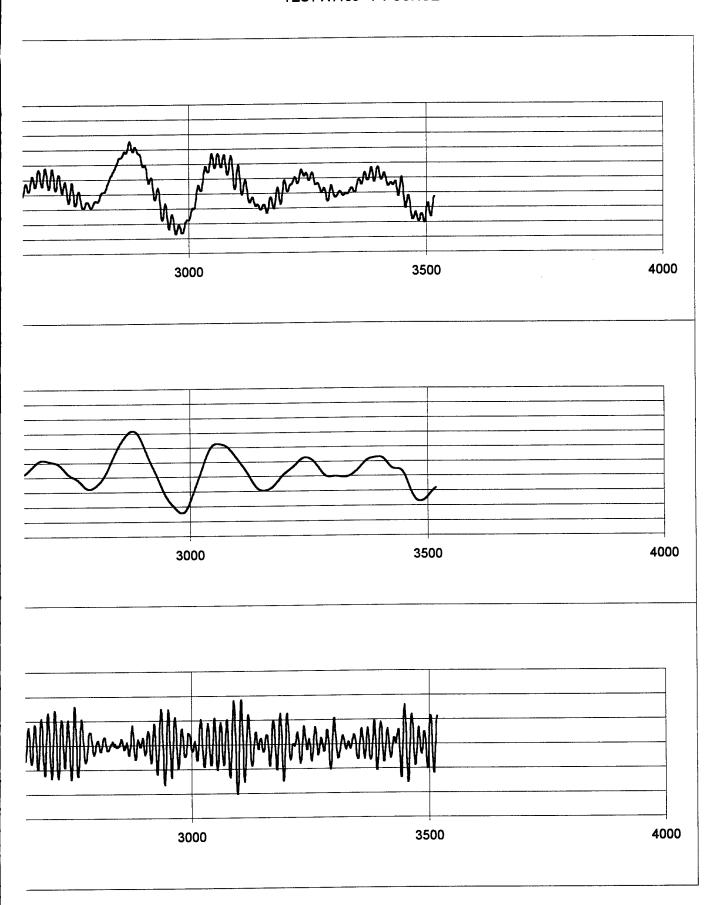


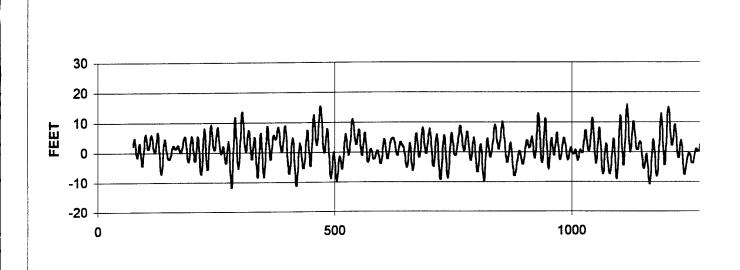


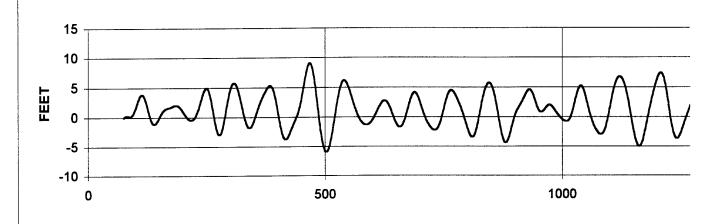
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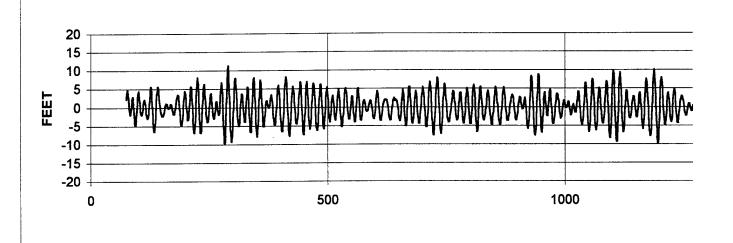


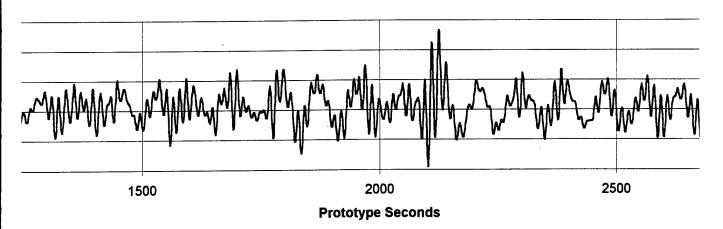




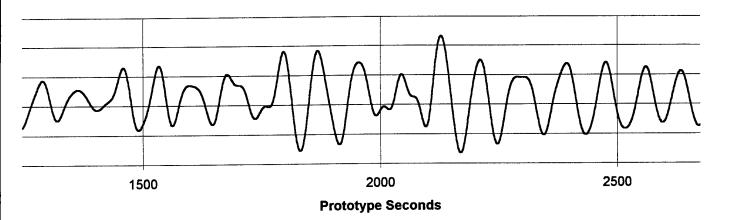


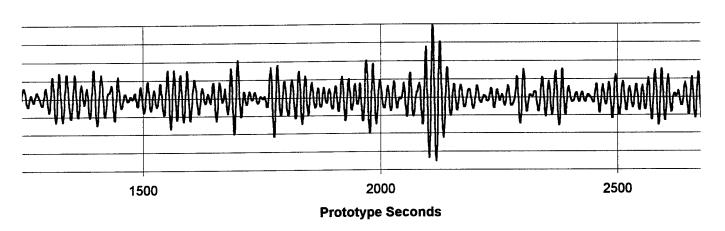


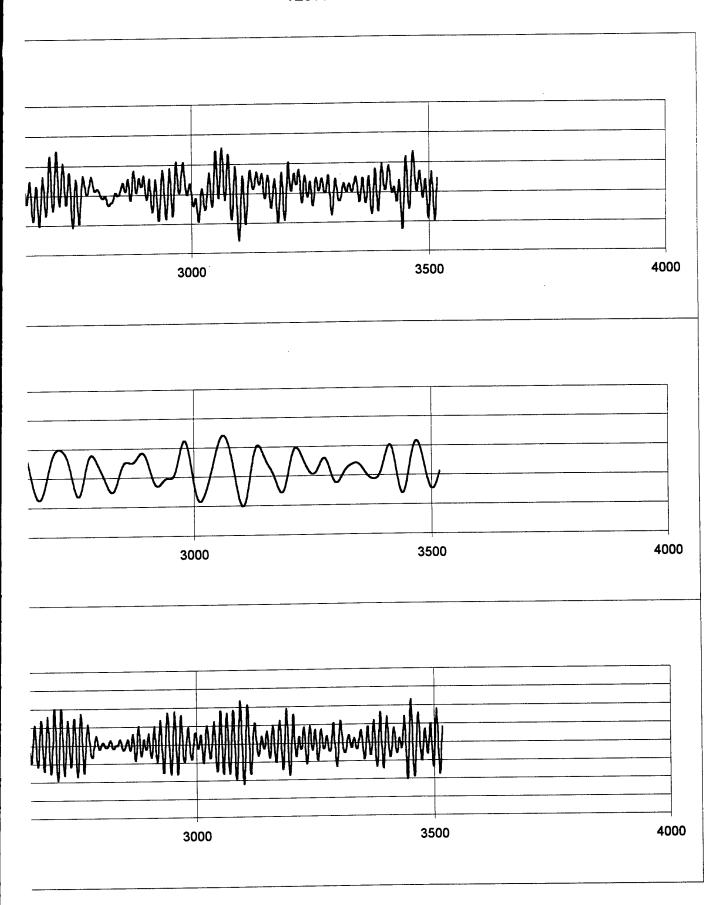




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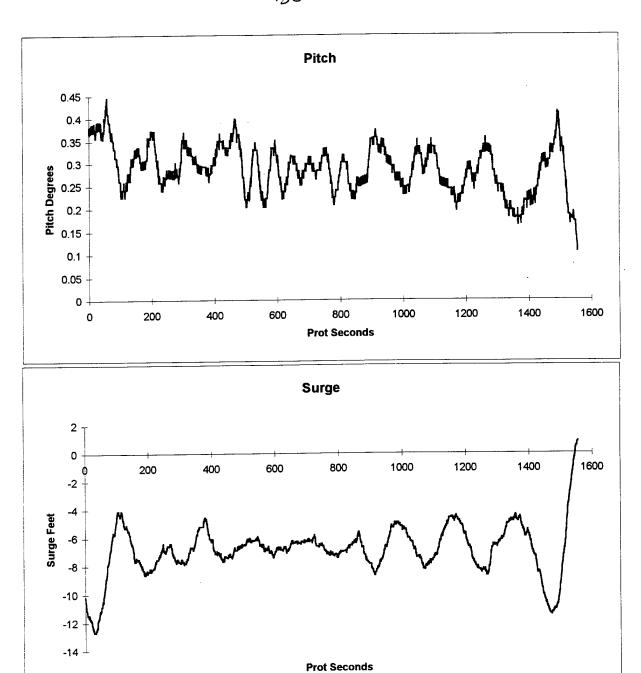


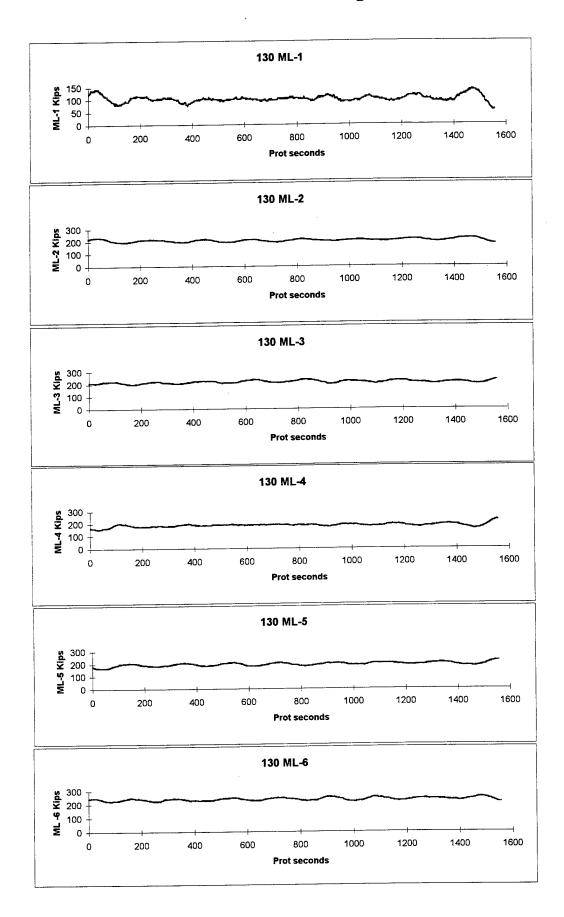


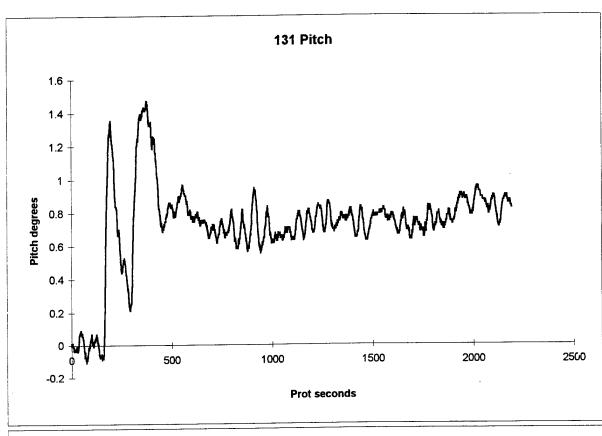


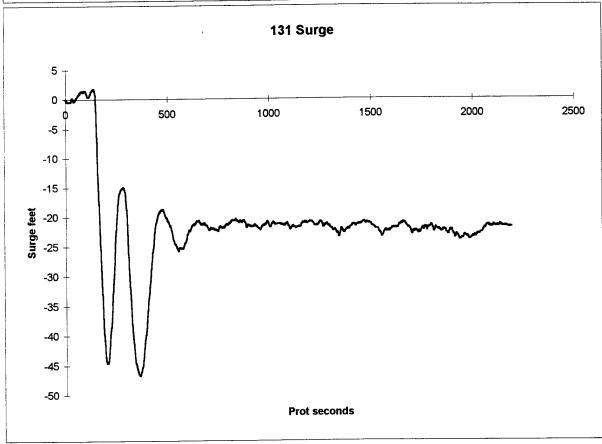
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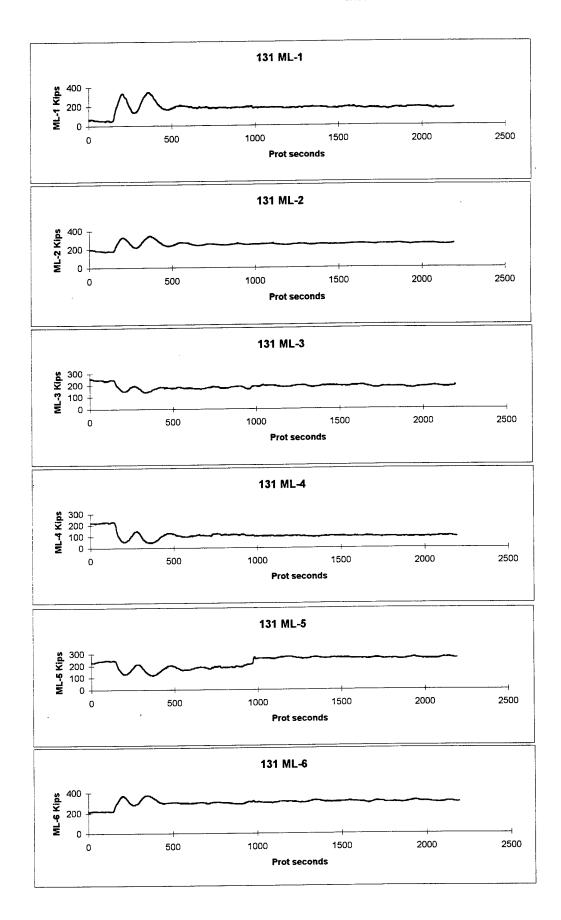
APPENDIX J TOWING TEST TIME HISTORY PLOTS

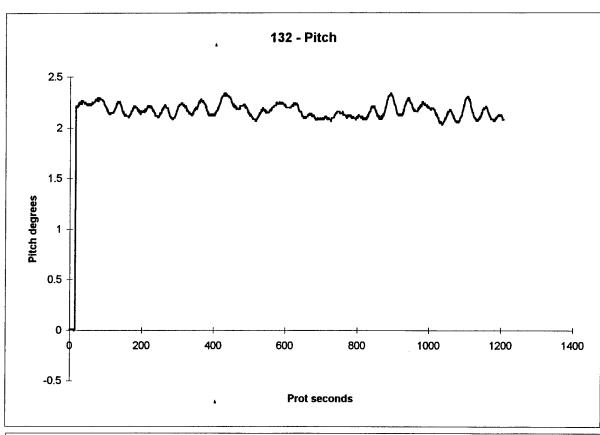


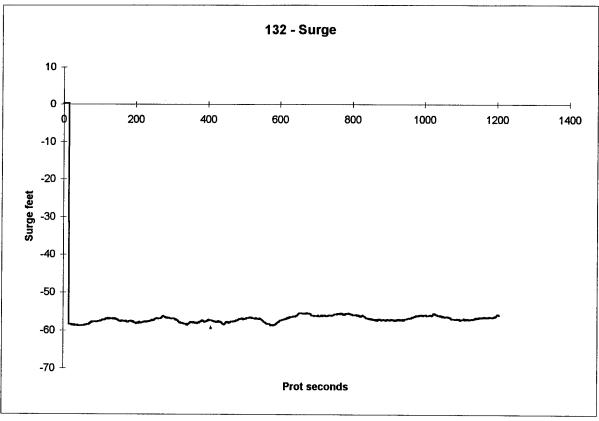


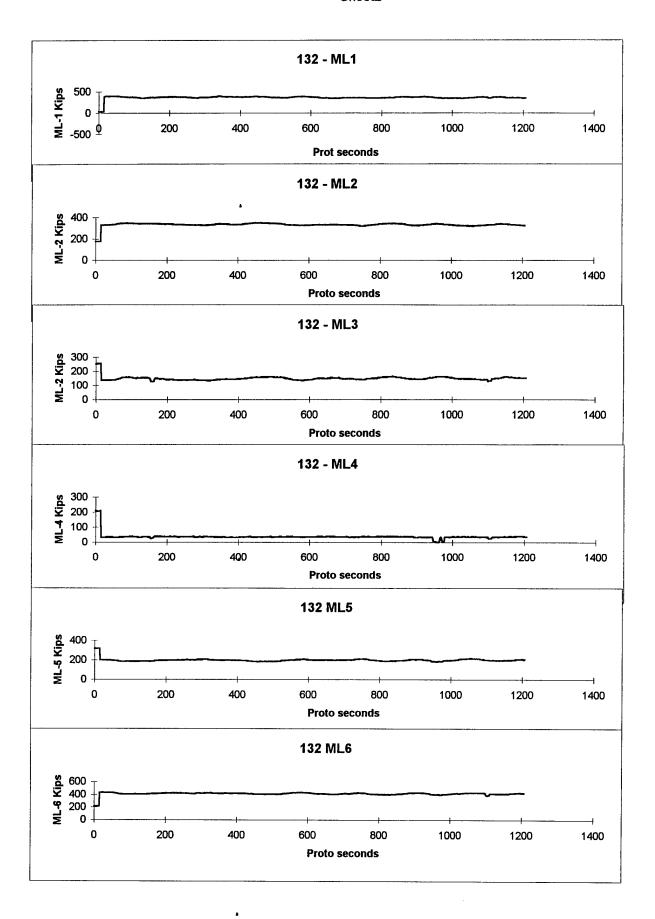




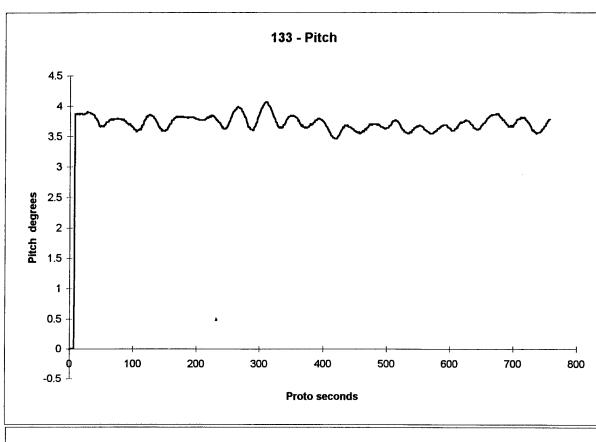


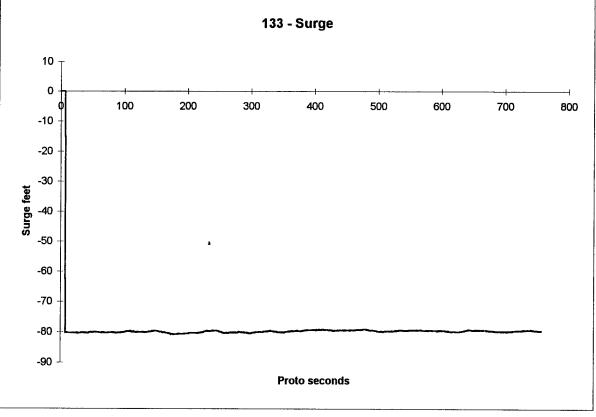


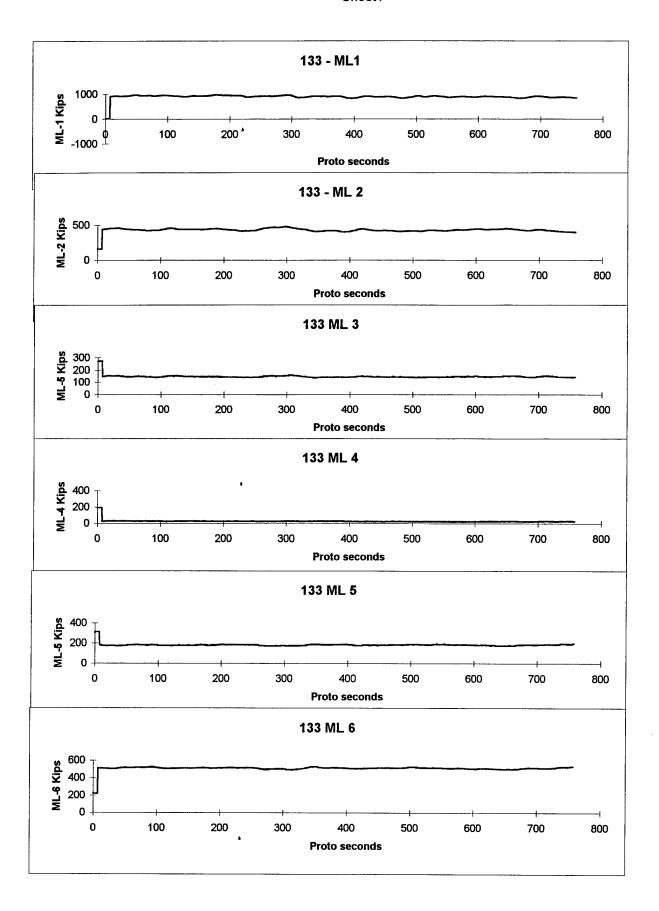




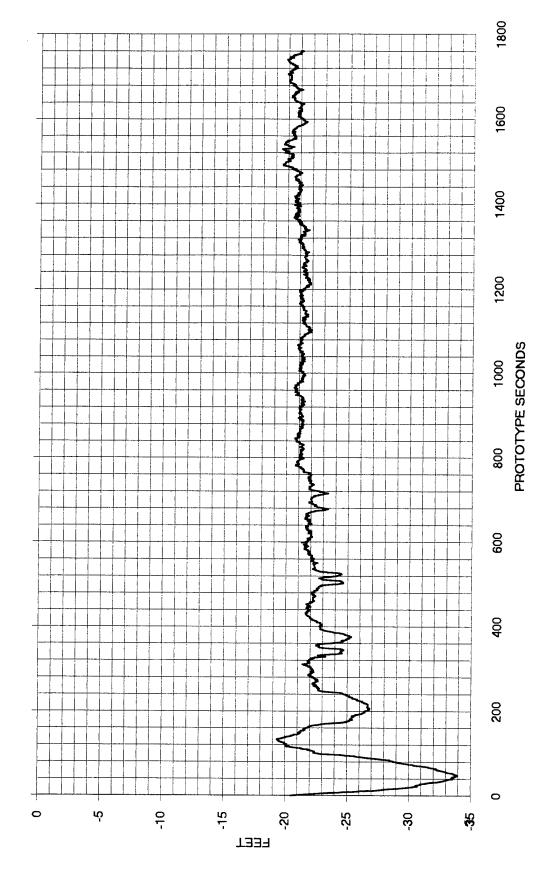
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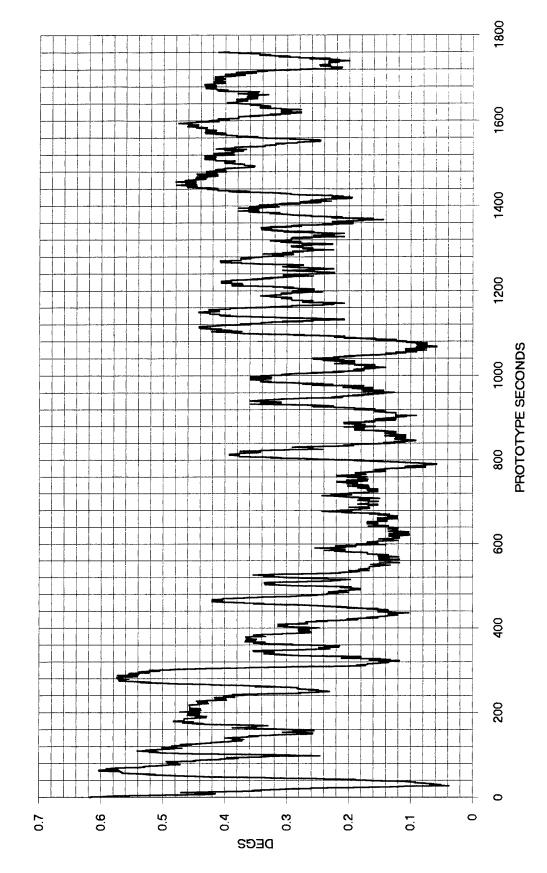




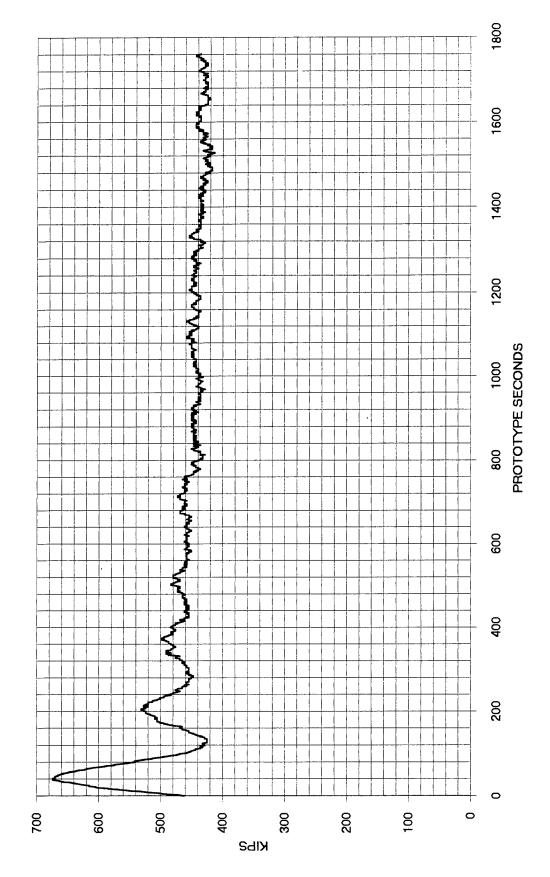
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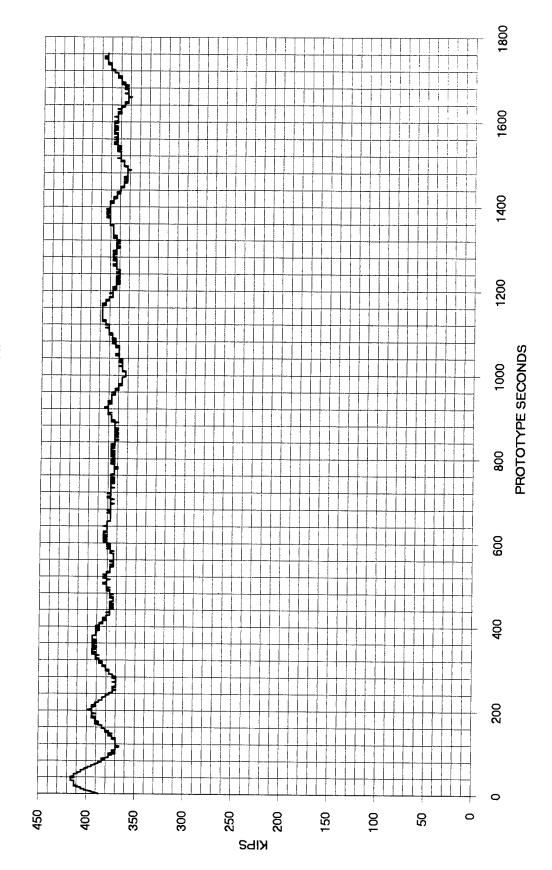


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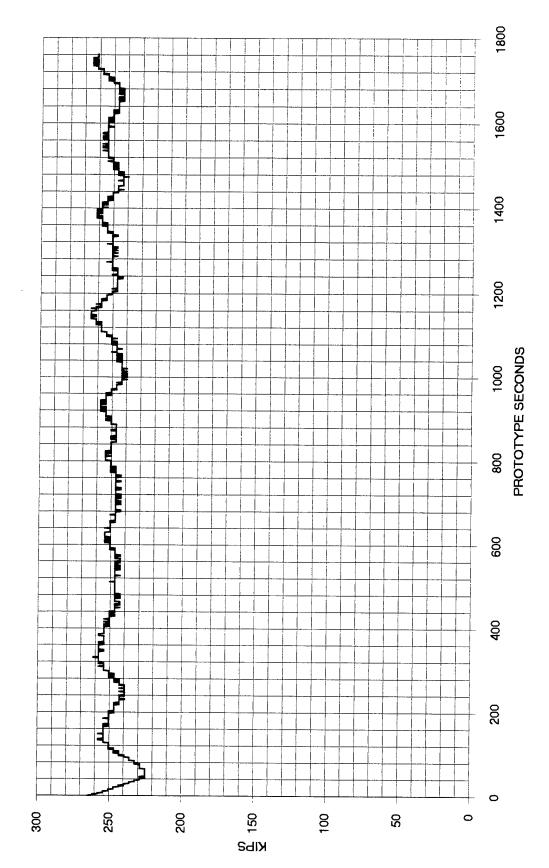


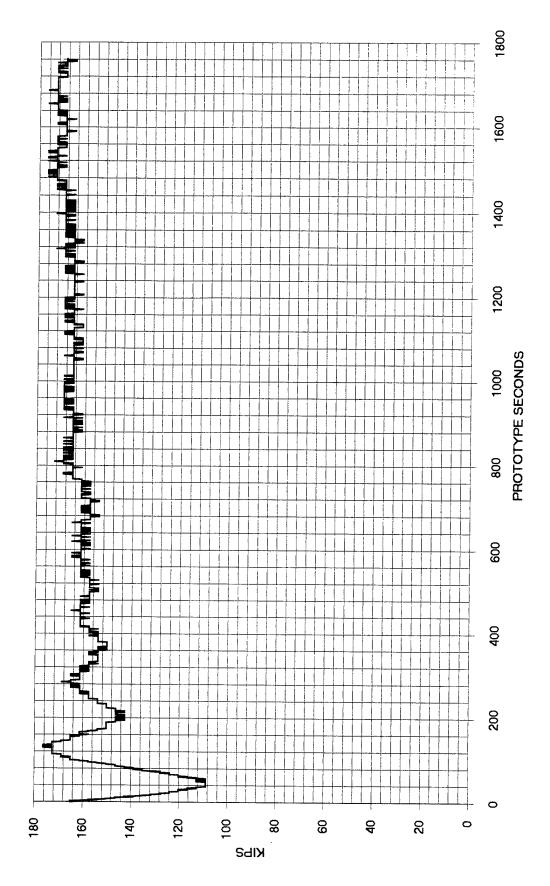
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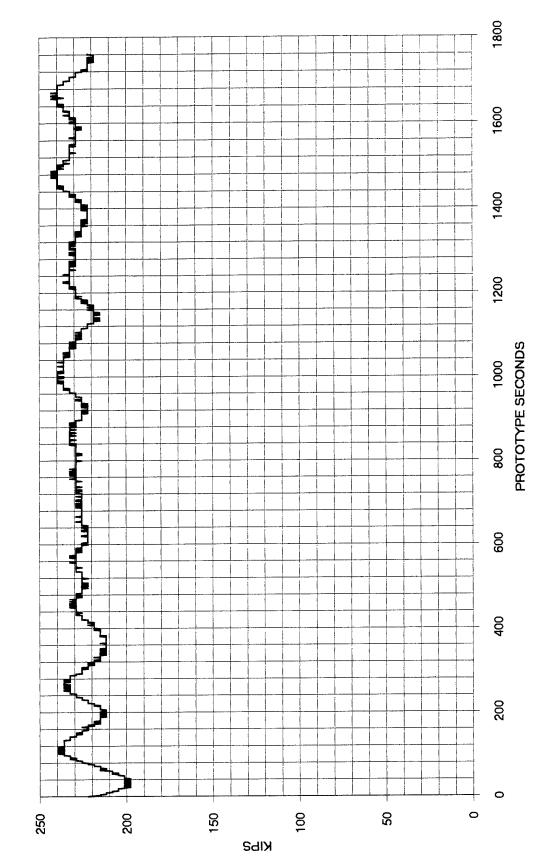


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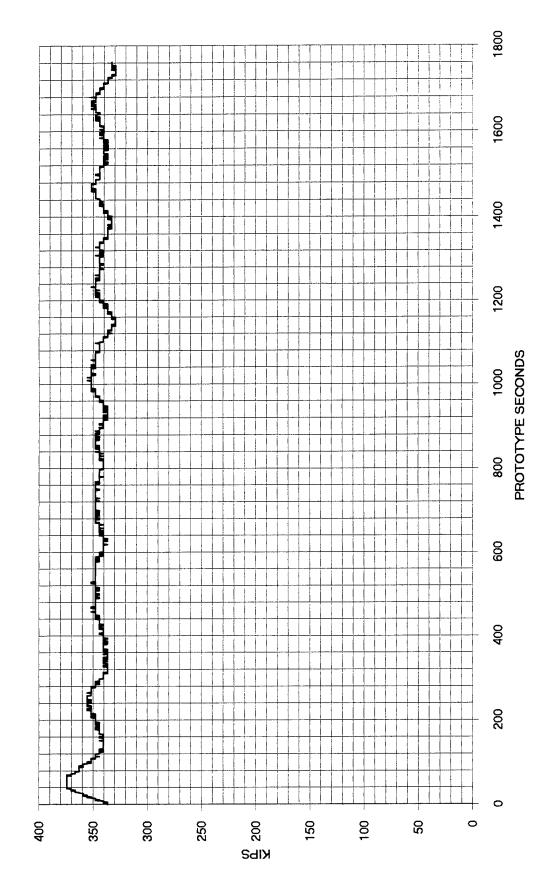




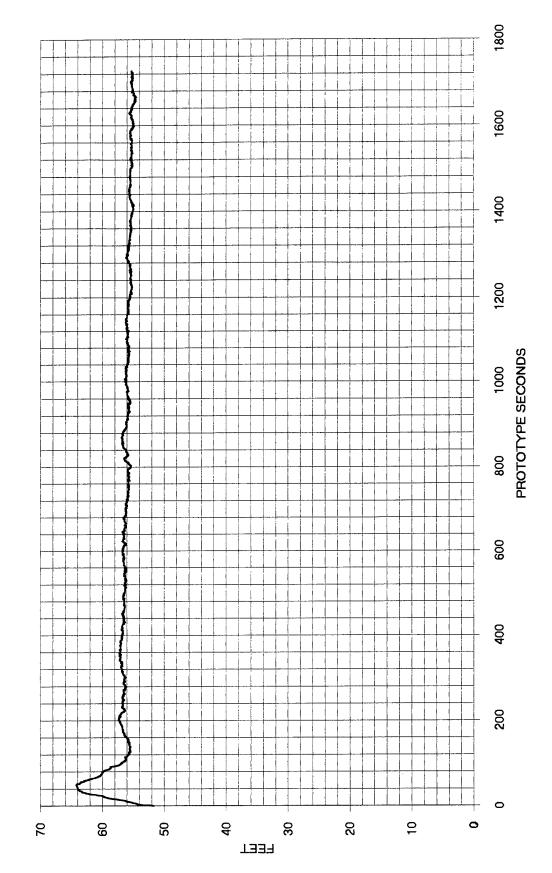
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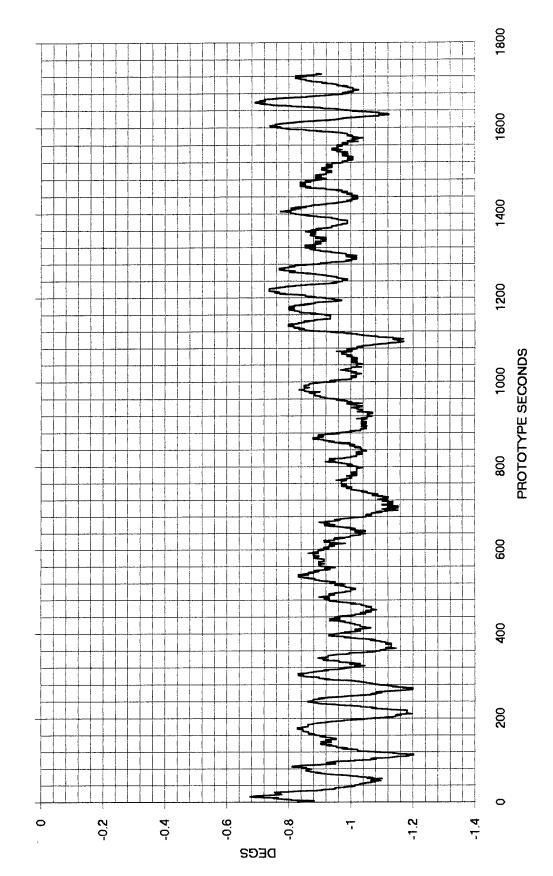


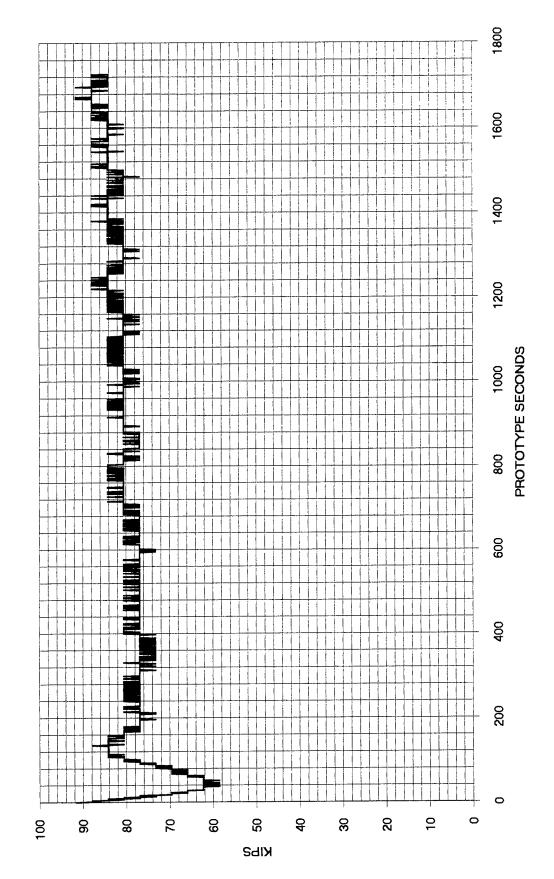
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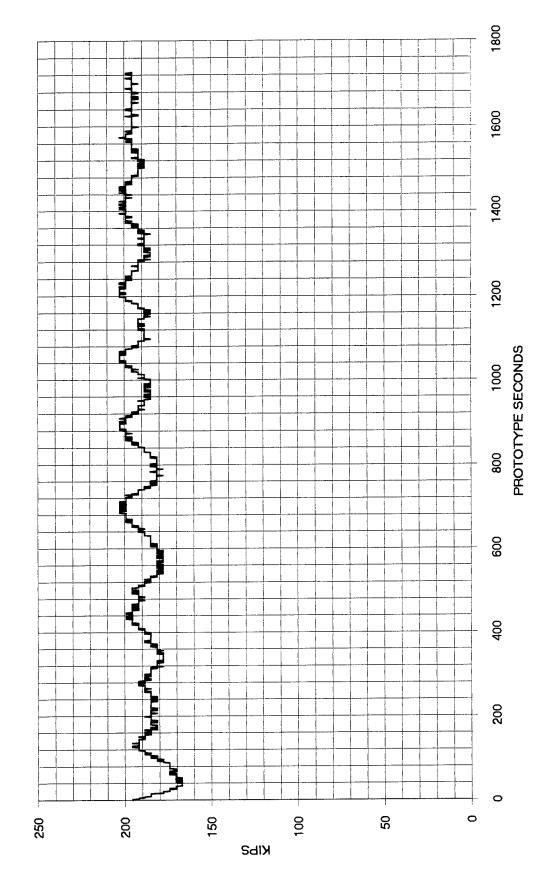
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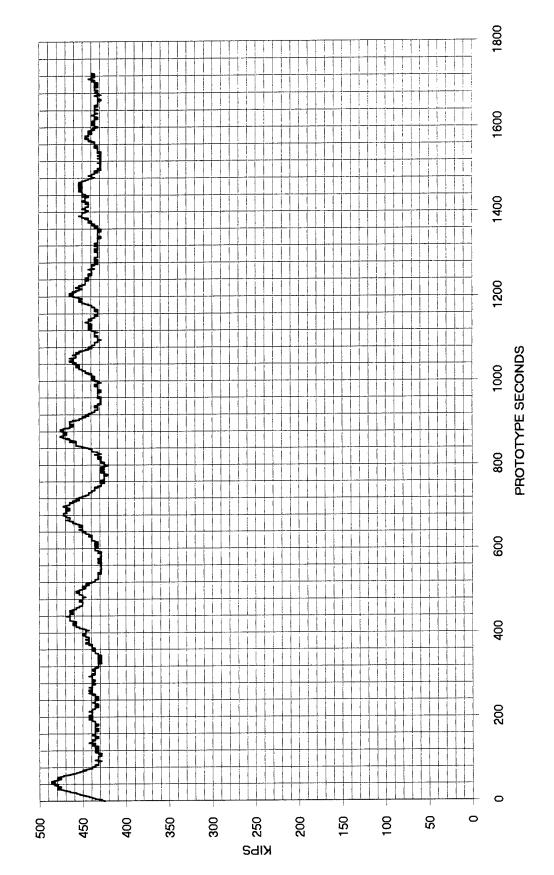




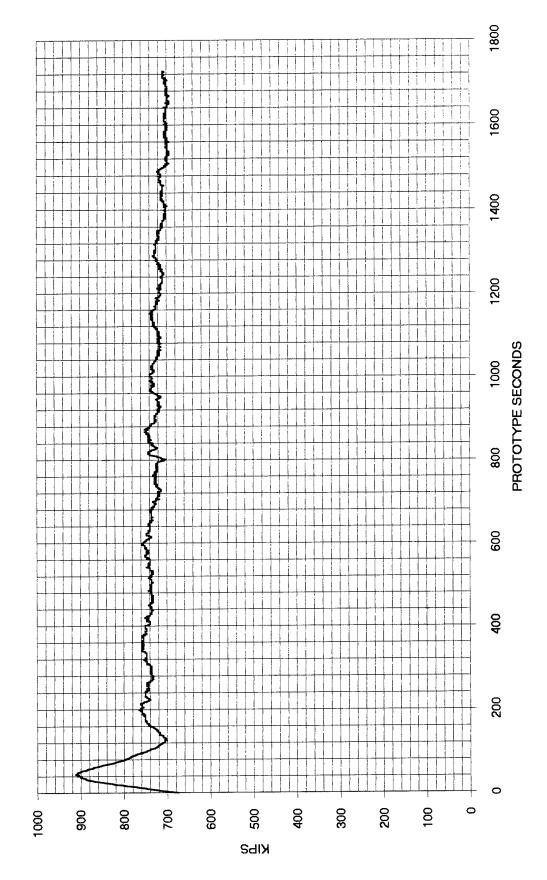
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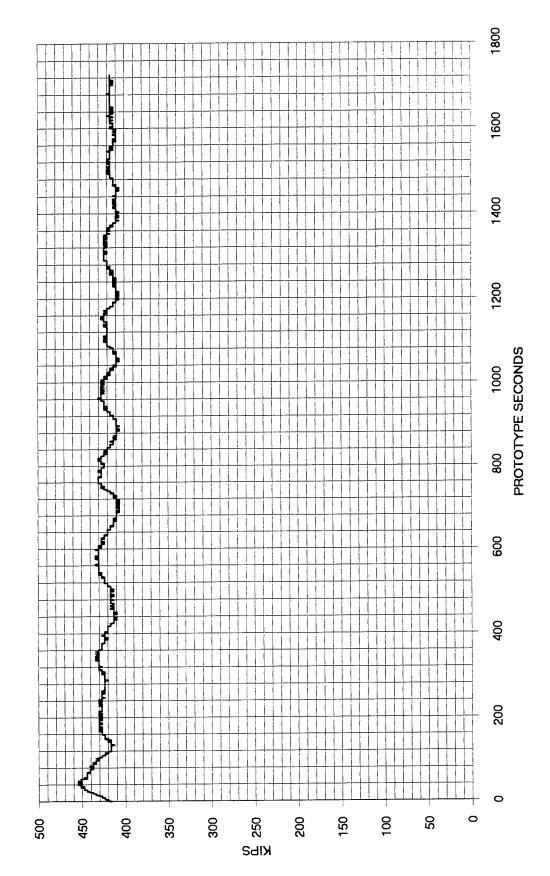
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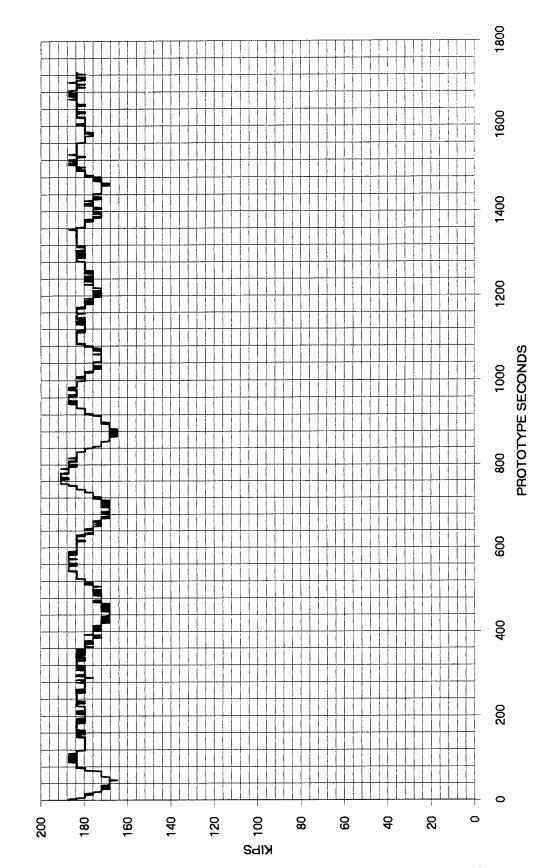
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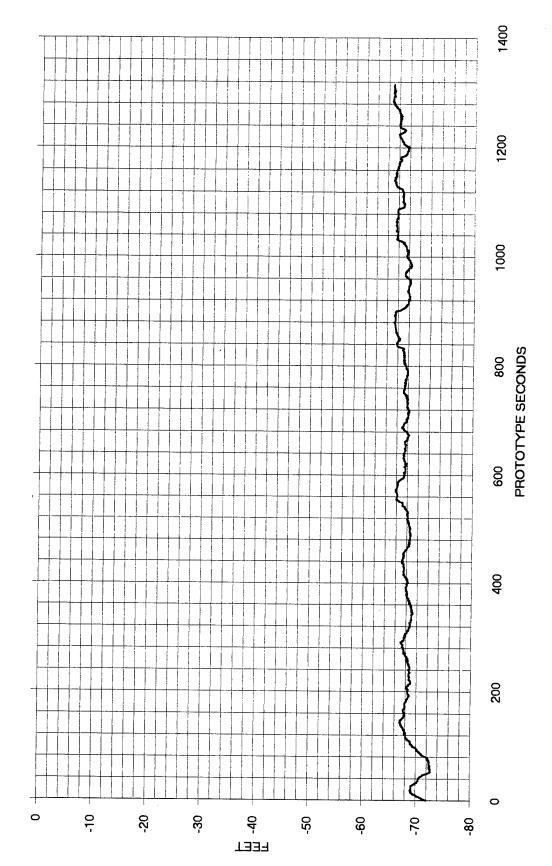
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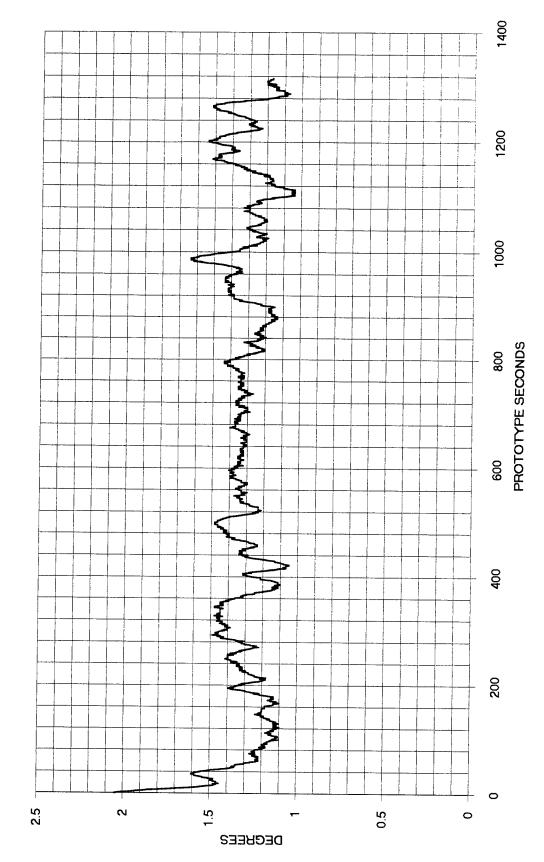


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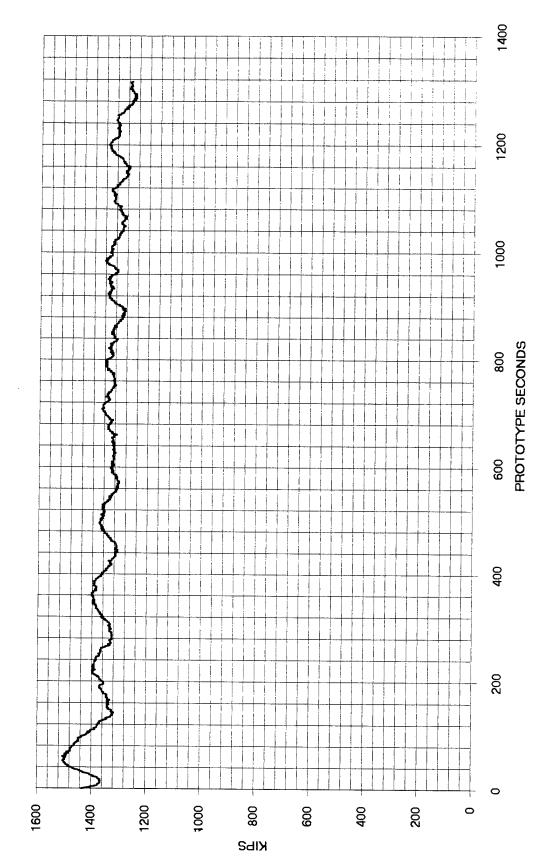
A570 - SURGE TOWING



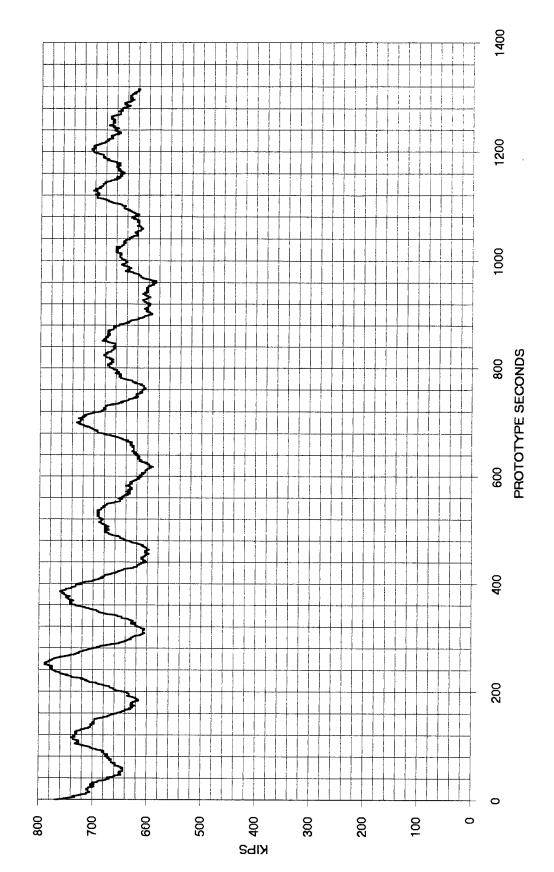


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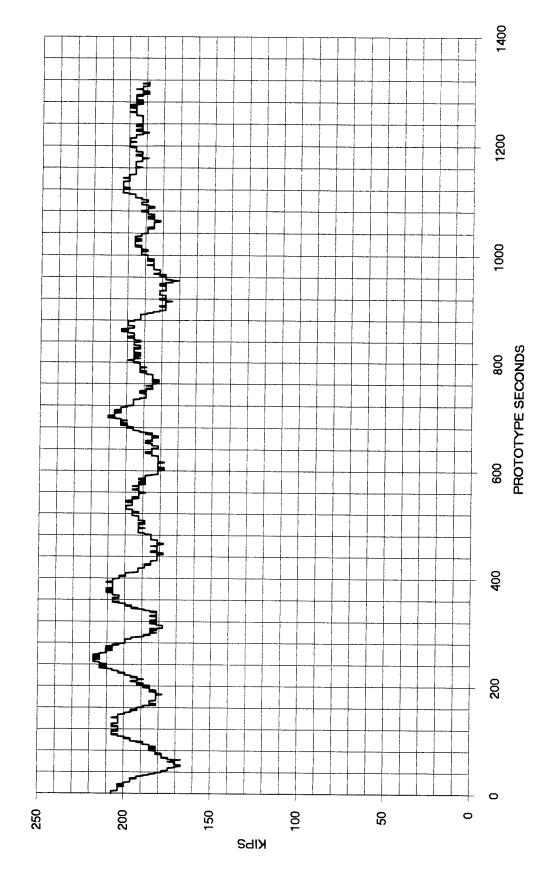
A570 - ML-1 TOWING



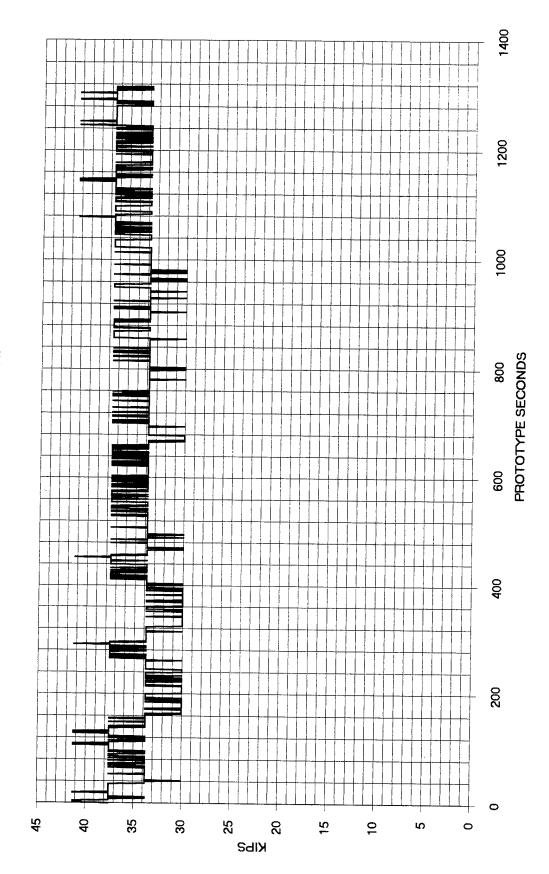
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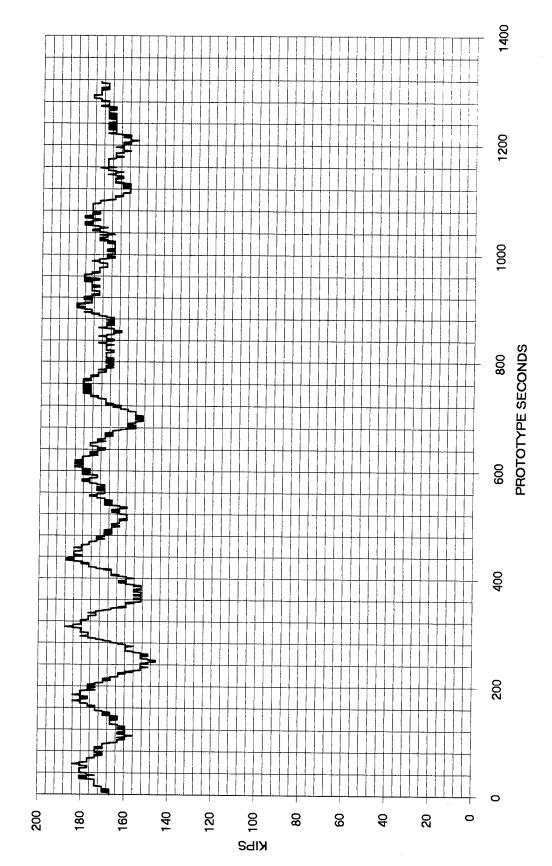
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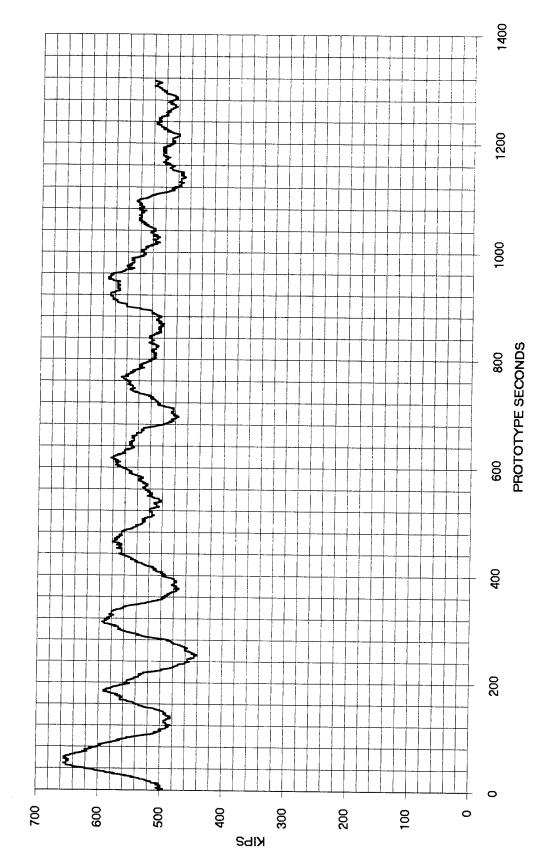


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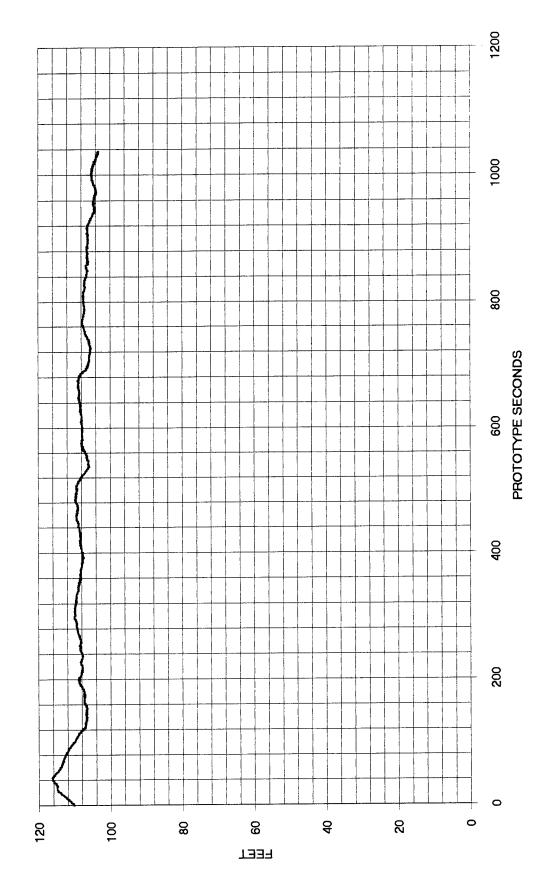


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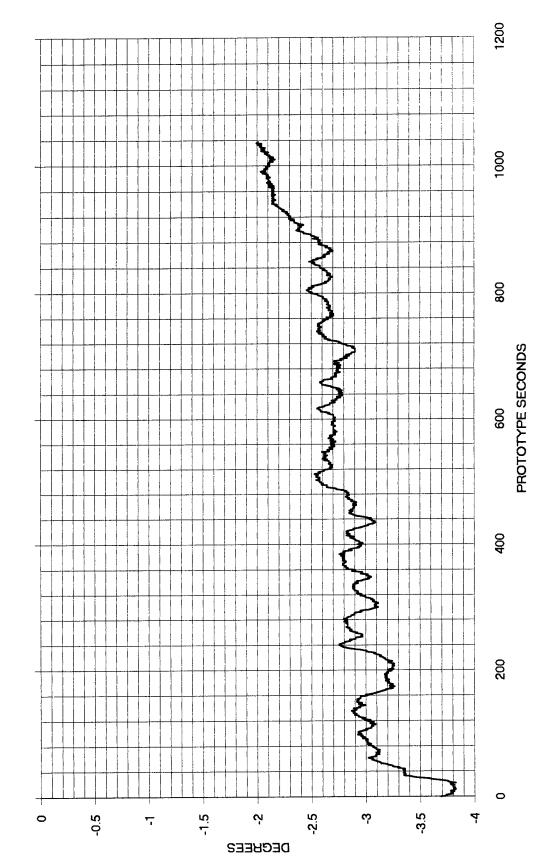




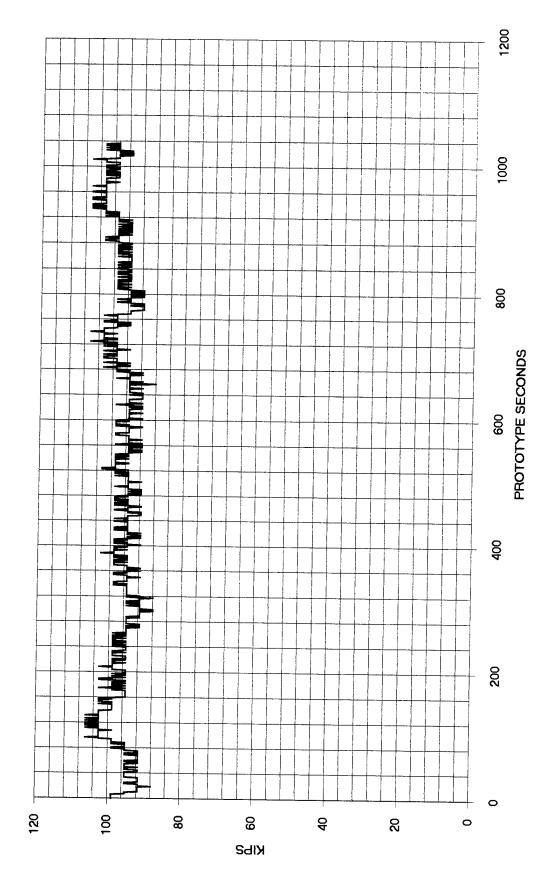
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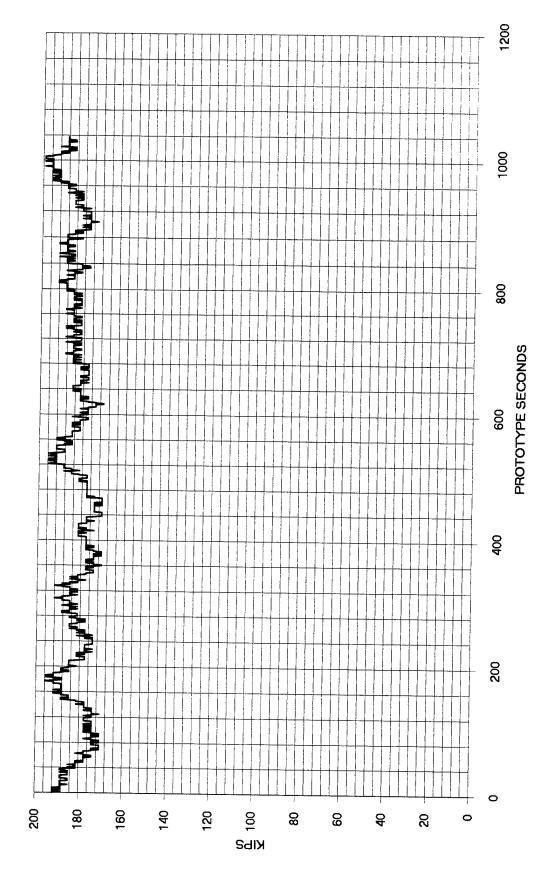
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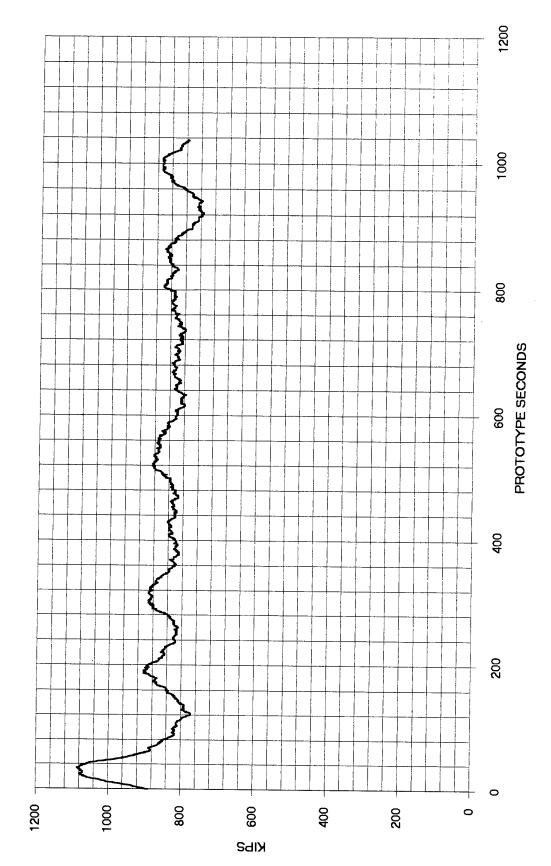
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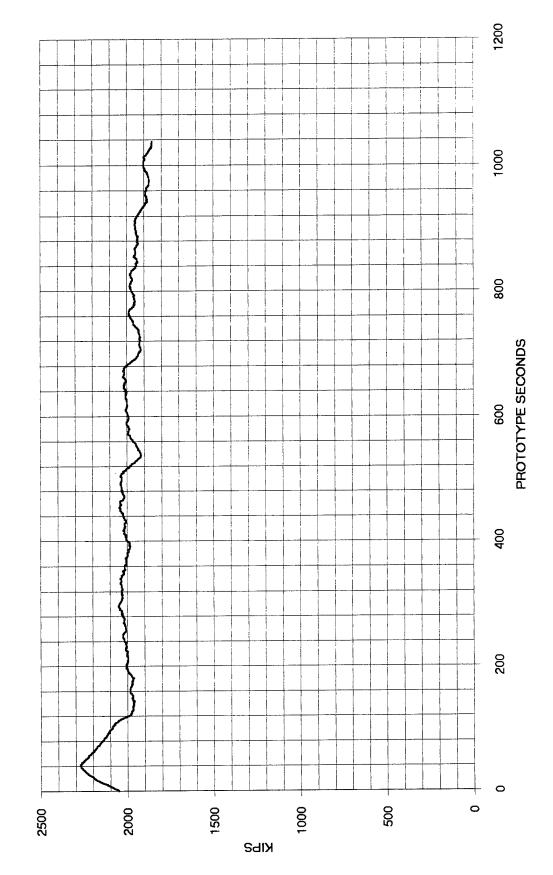
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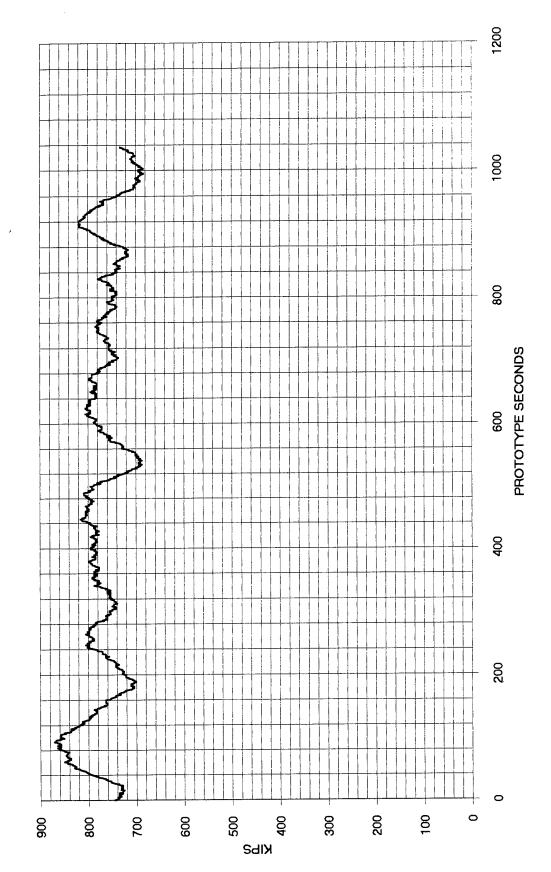
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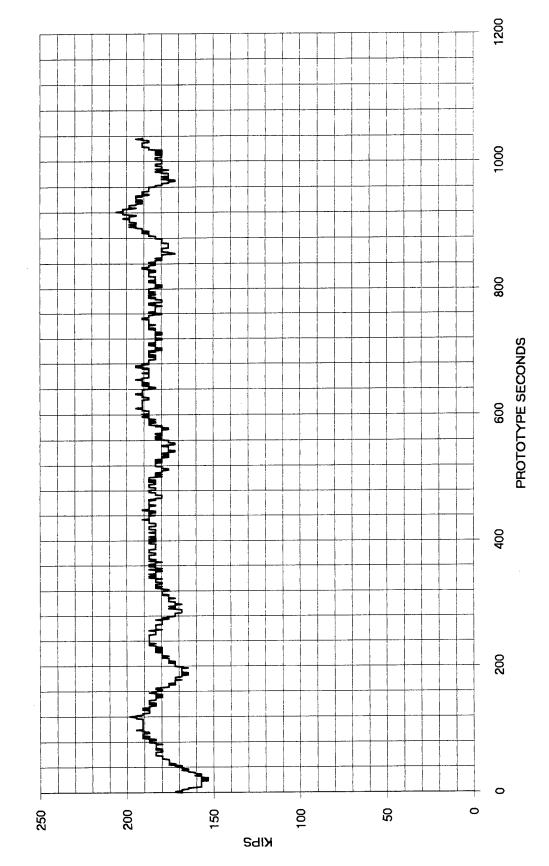
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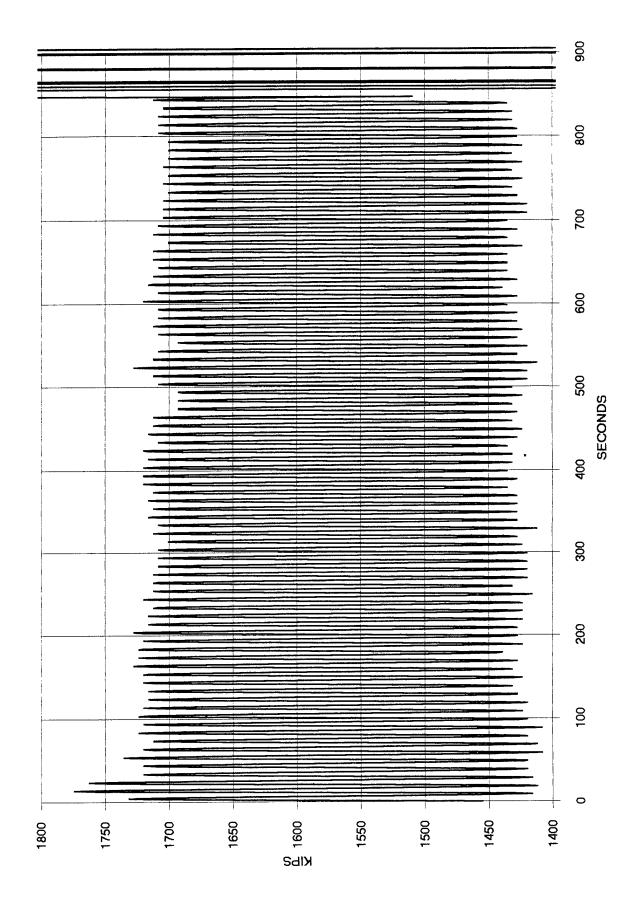
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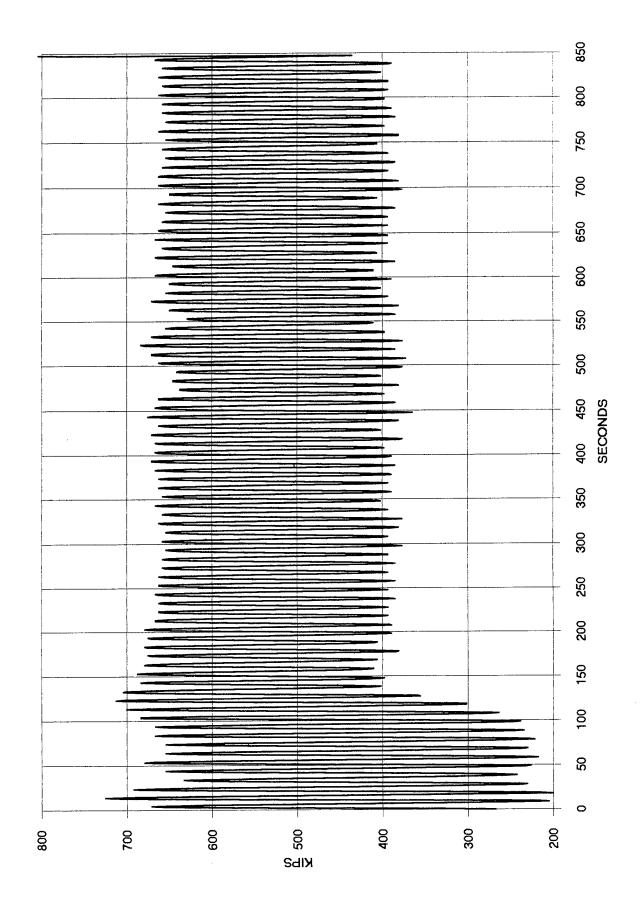


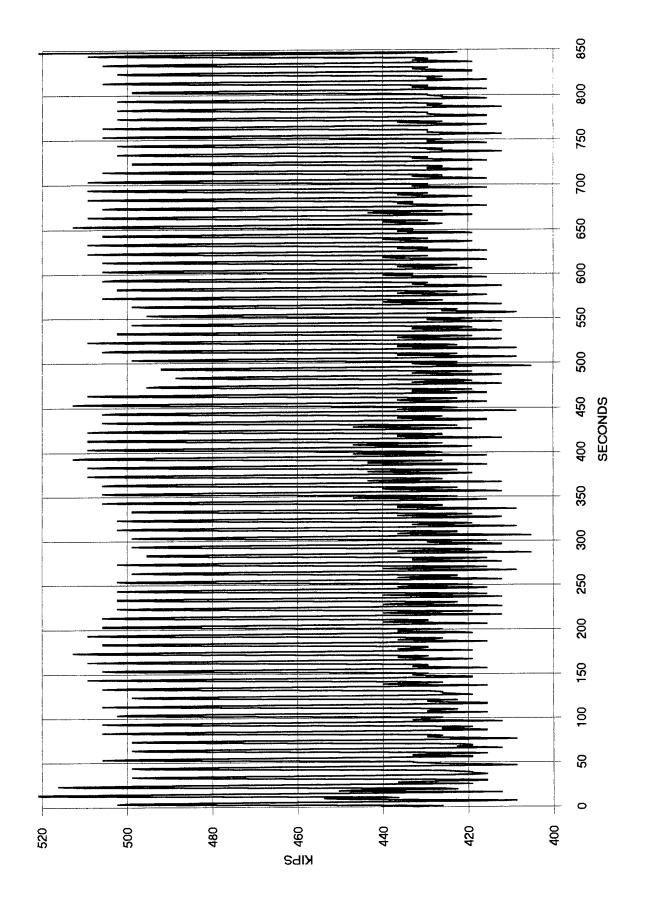
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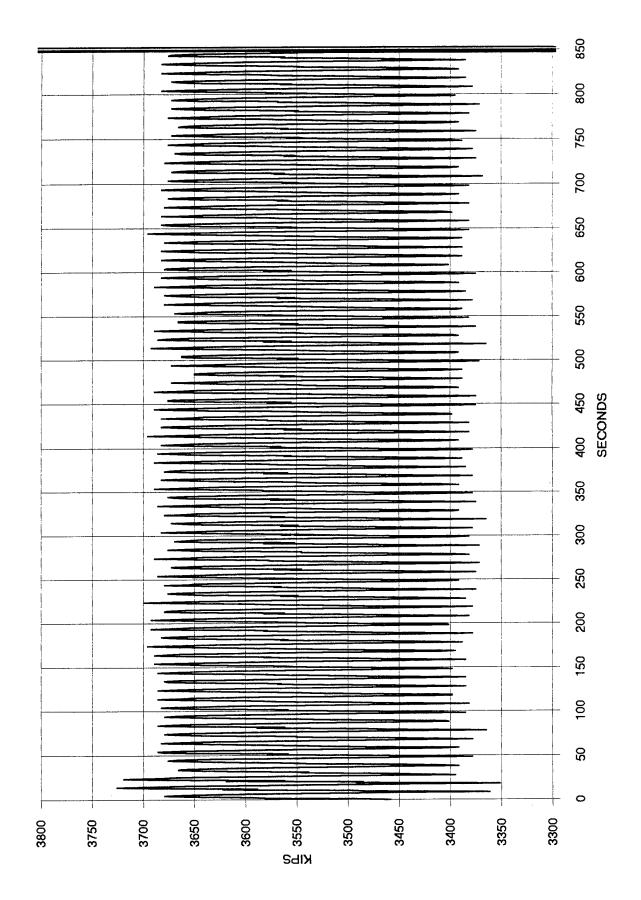
APPENDIX K

TIME HISTORY PLOTS FOR BUOY-ON-A-FIXED-BAR TESTS

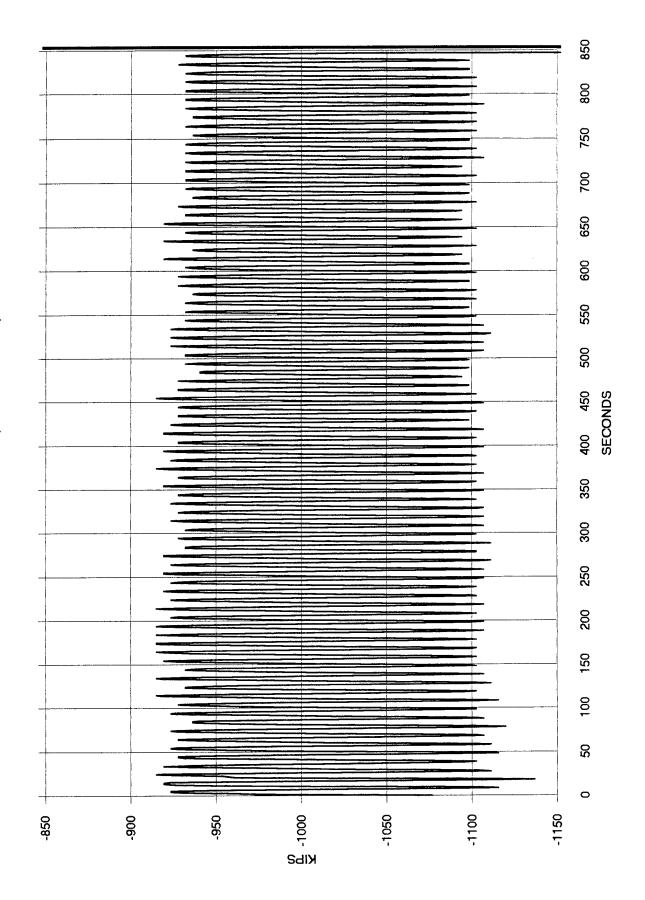


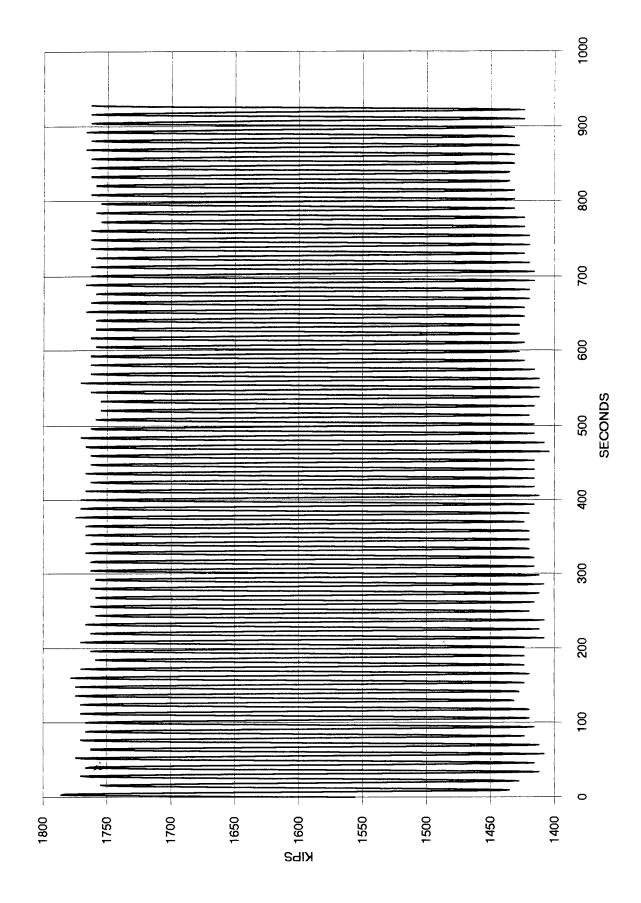


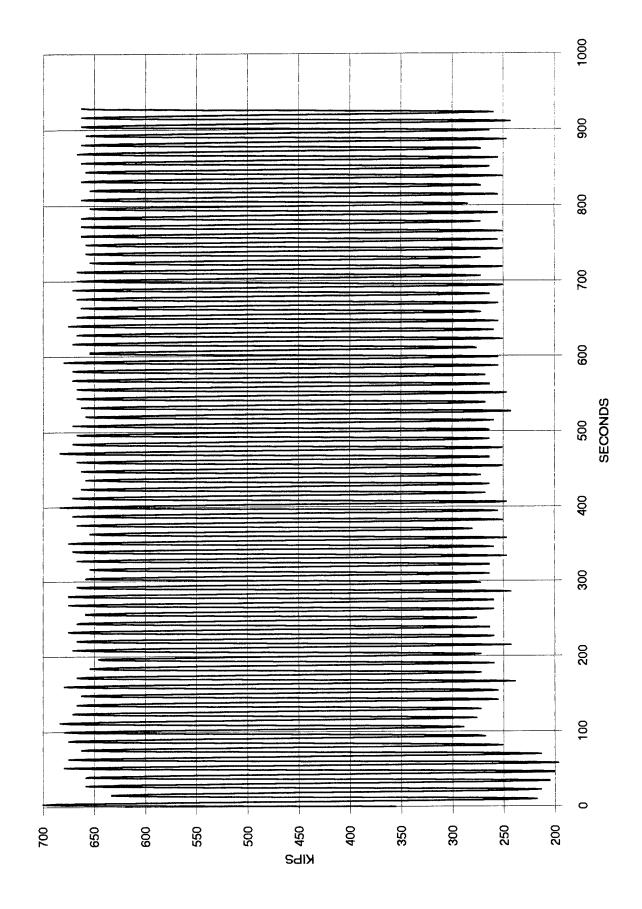




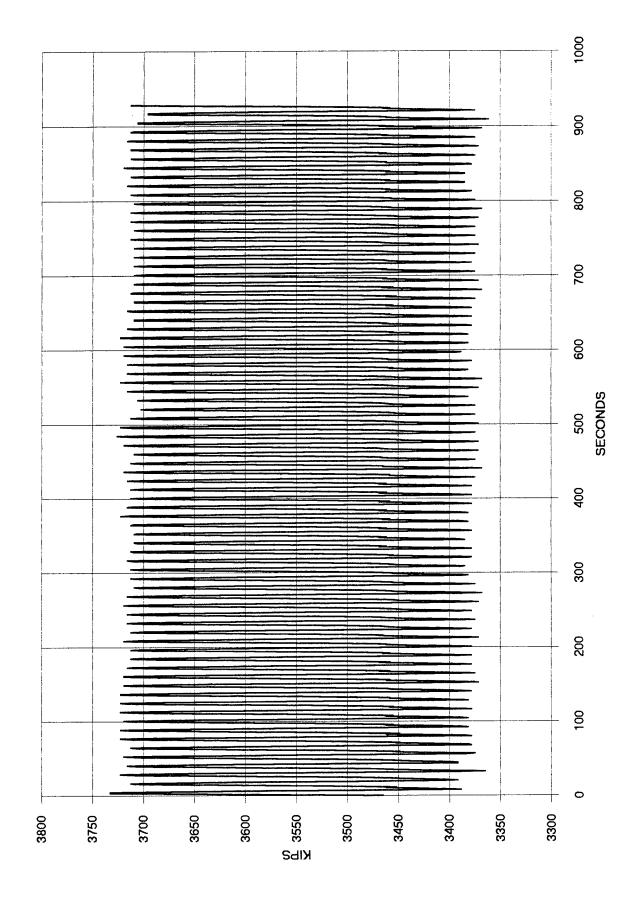
A531 - BT-5 THP (LINK BUOY)

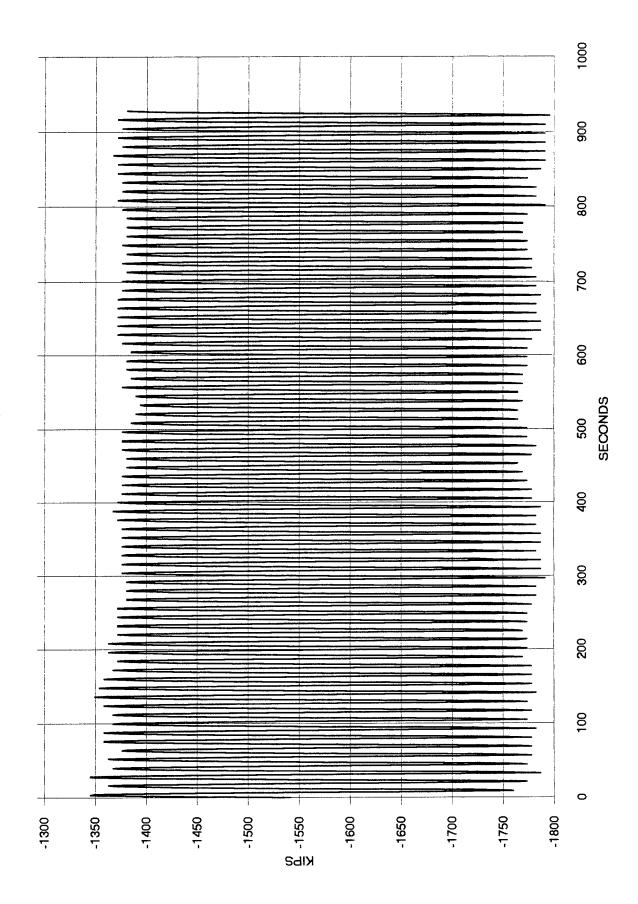


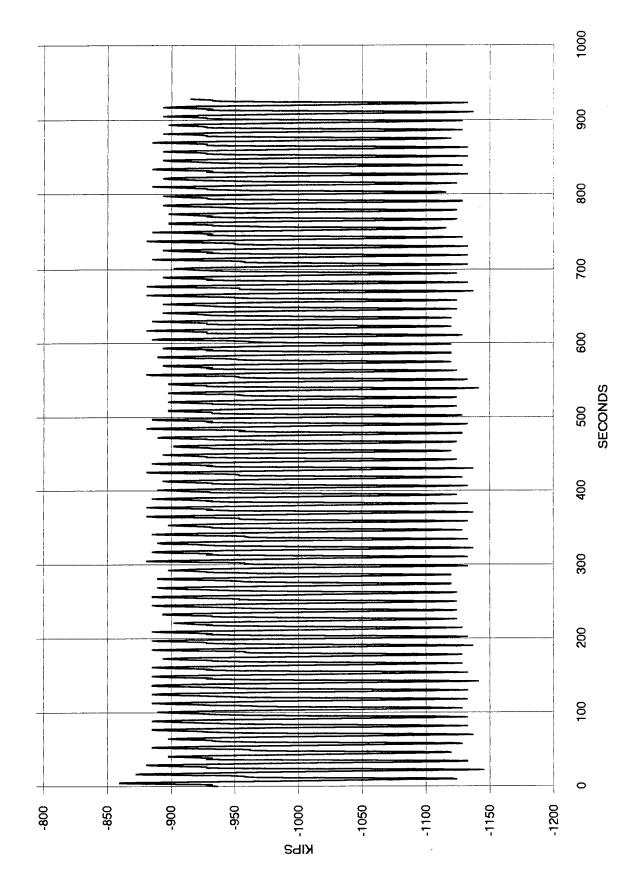


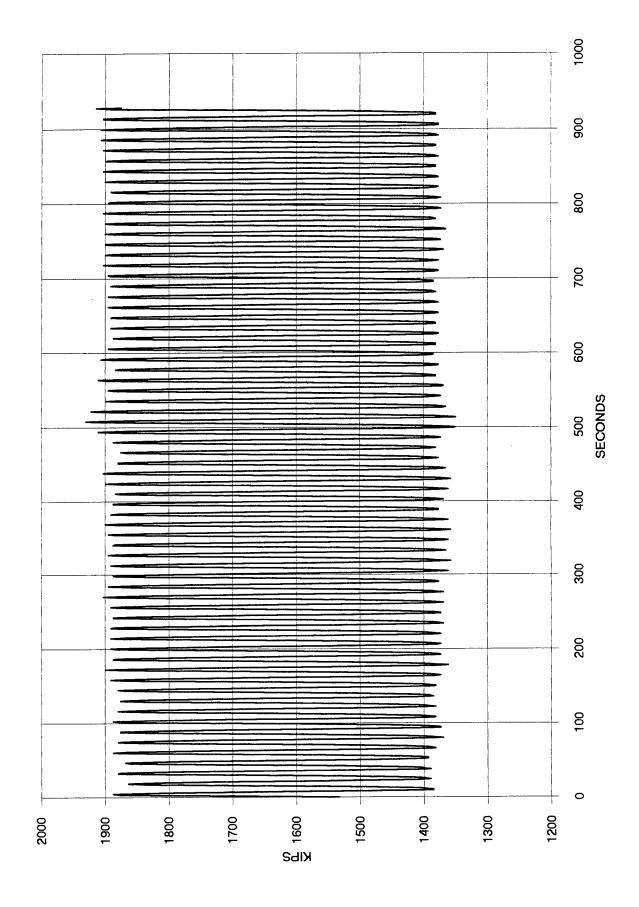


A532 - BT-3 THP (HOUR GLASS)

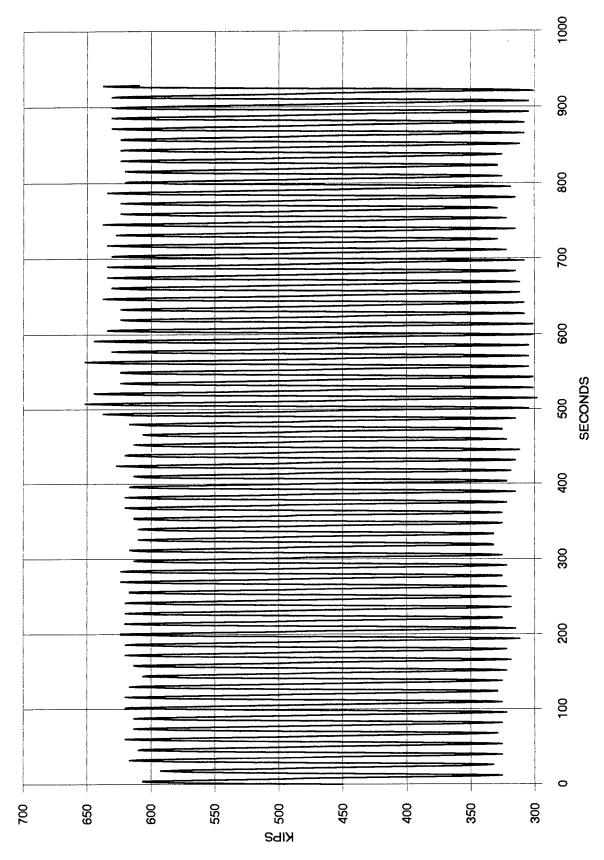


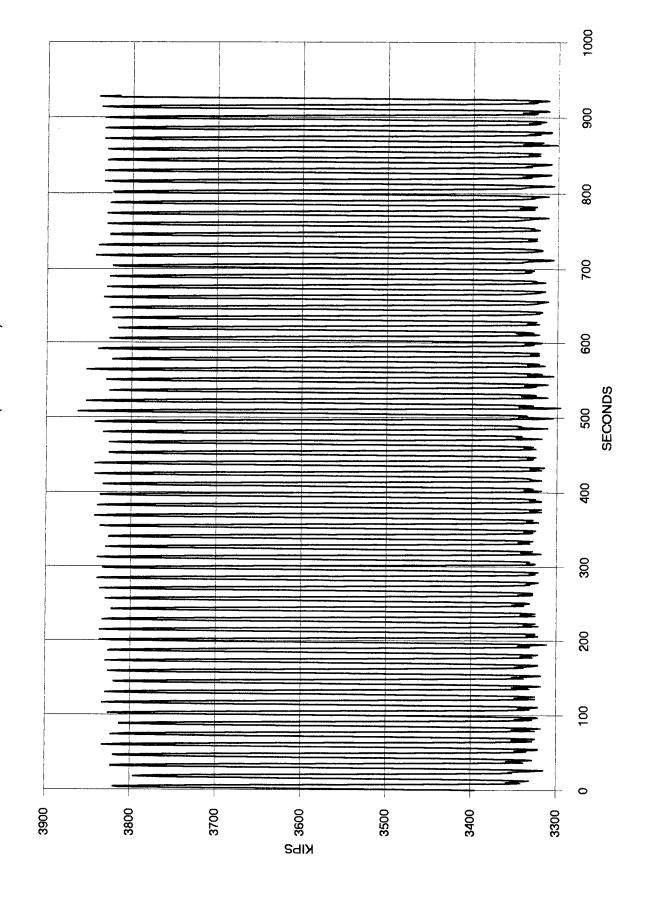






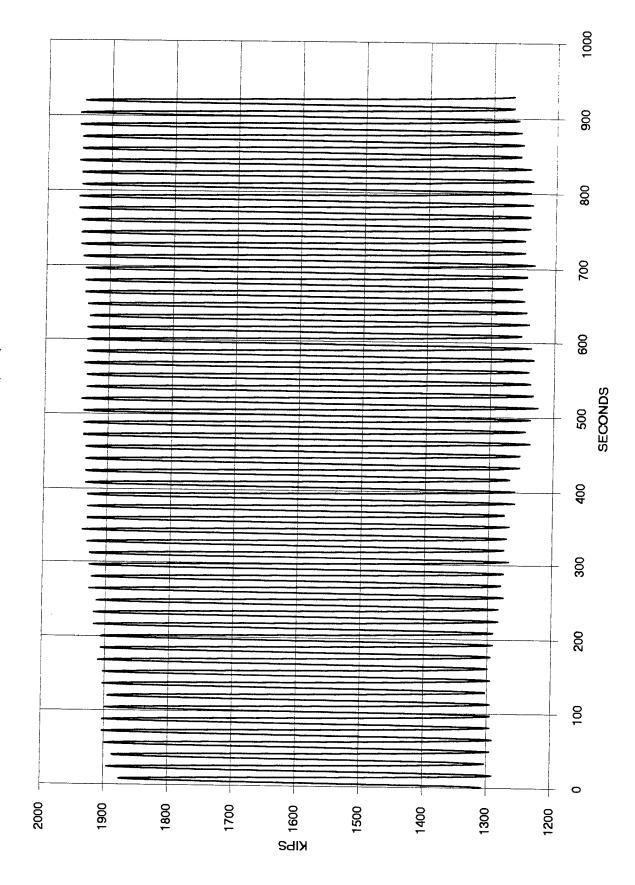
A533 - BT-2 THP (INV. CONE)

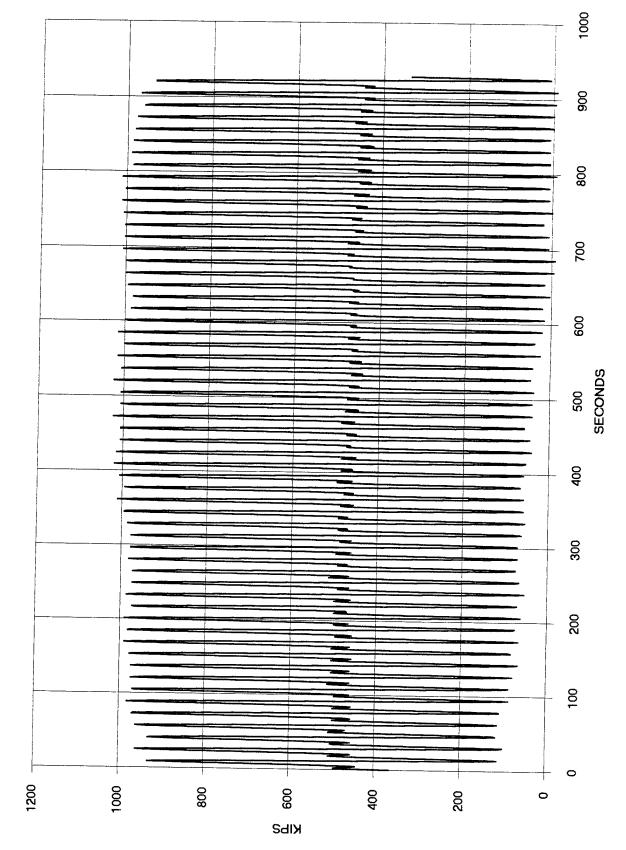


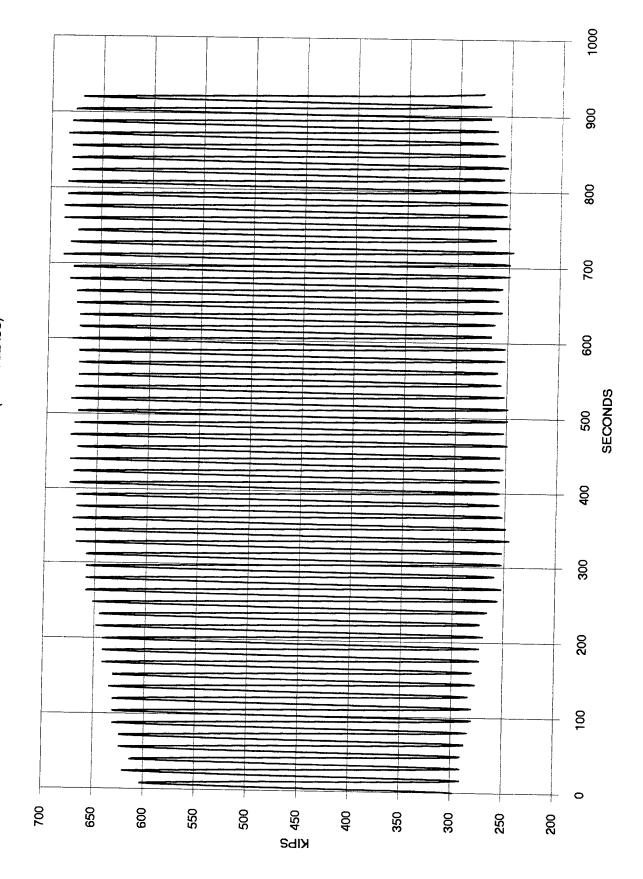


A533 - BT-5 THP (LINK BUOY)

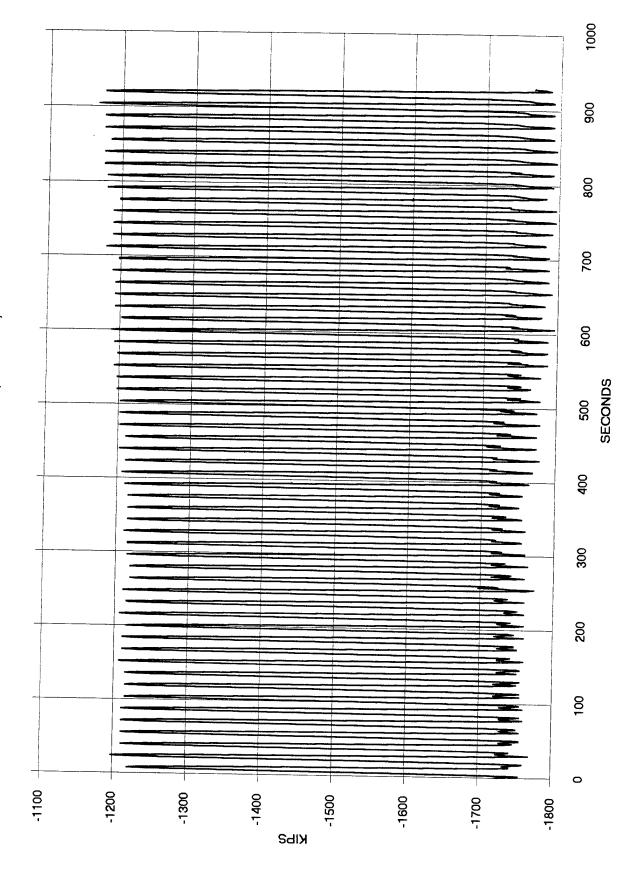
A533 - BT-6 THP (CONST. TENSION)

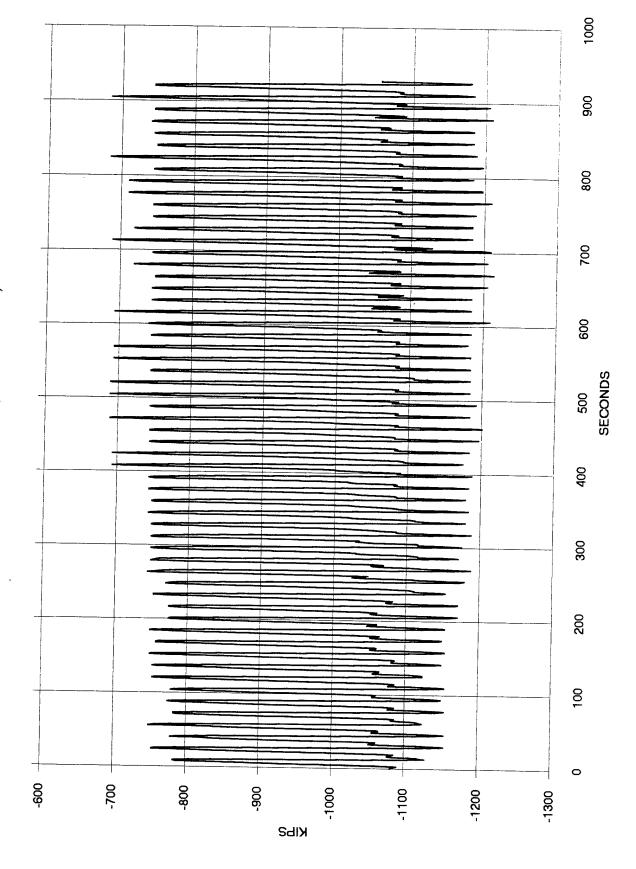




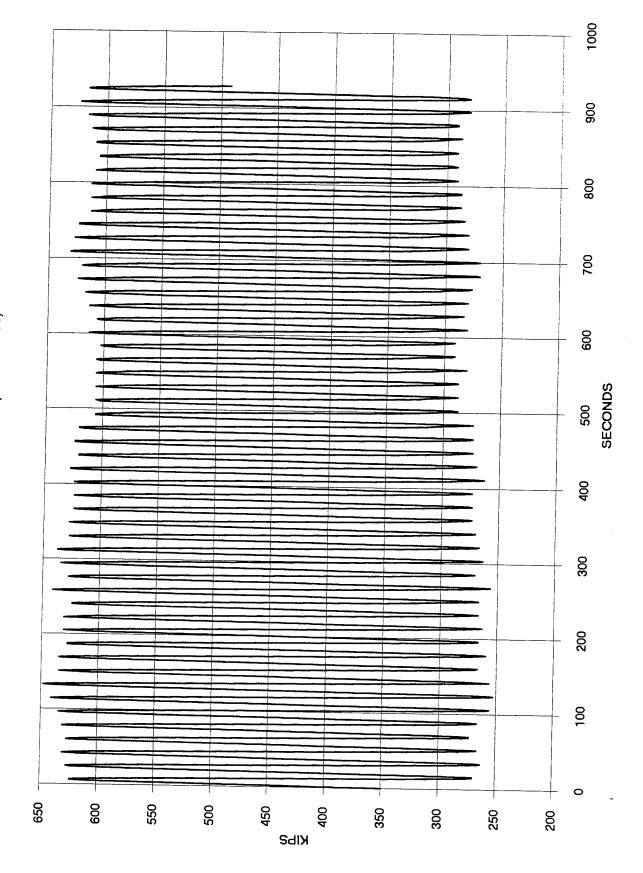


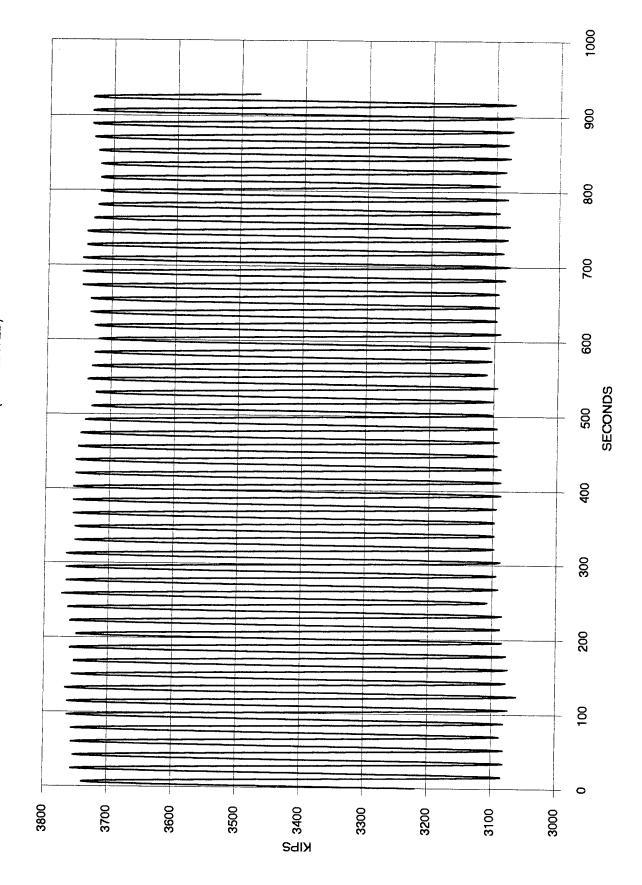
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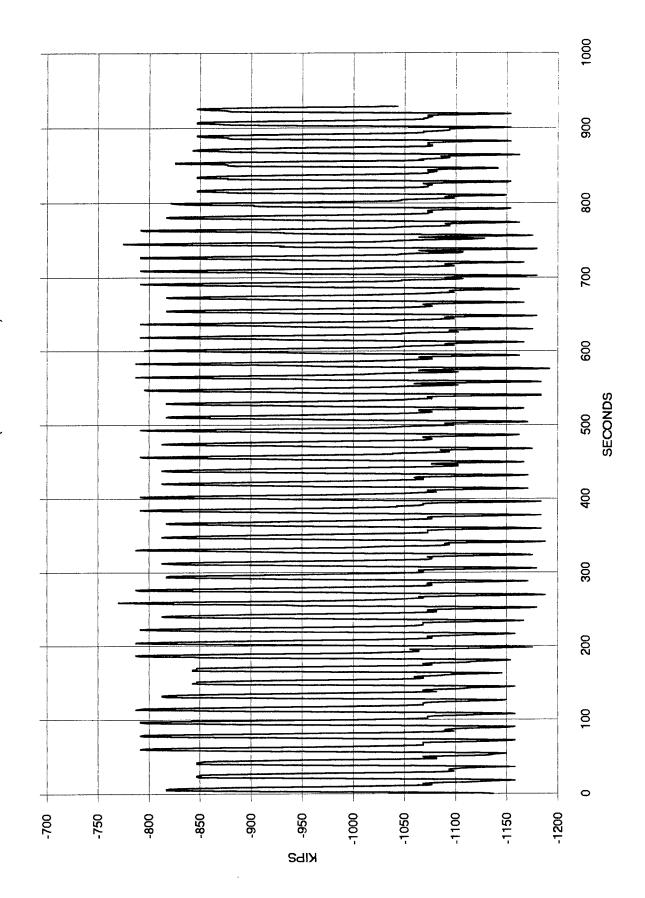


A535 - BT-1 THP (DRY)

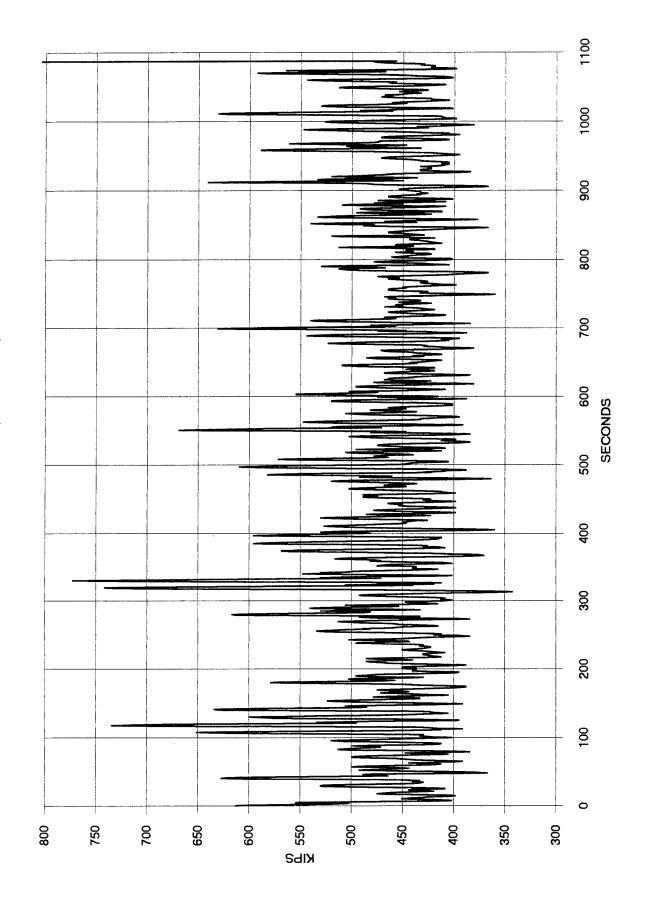


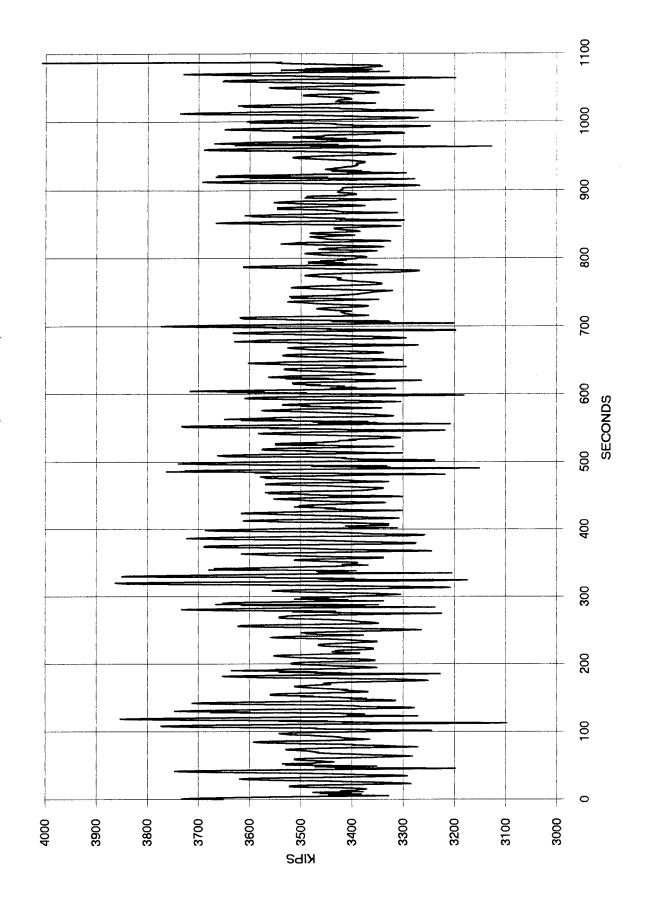


A535 - BT-5 THP (LINK BUOY)



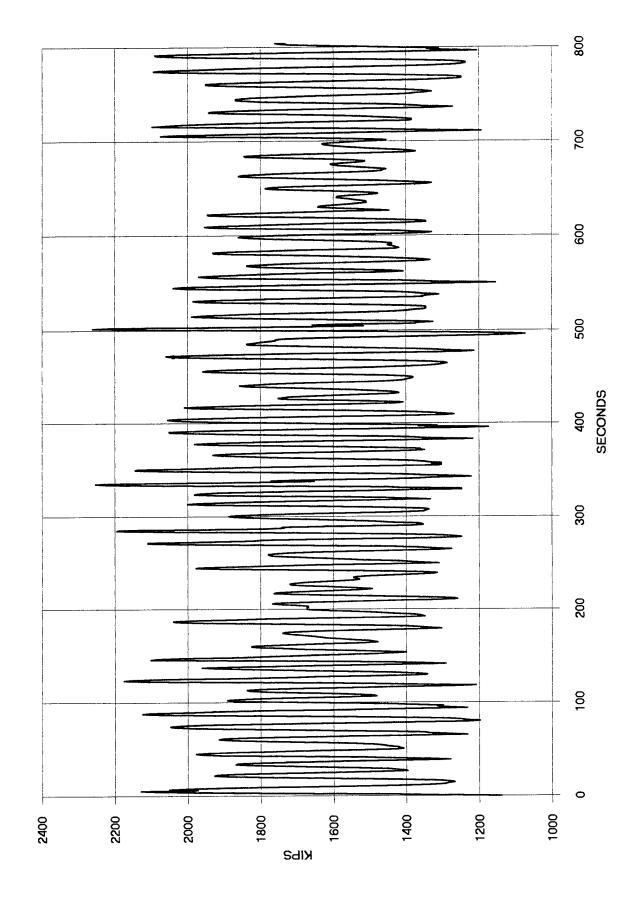
A536 - BT-1 THP (DRY)

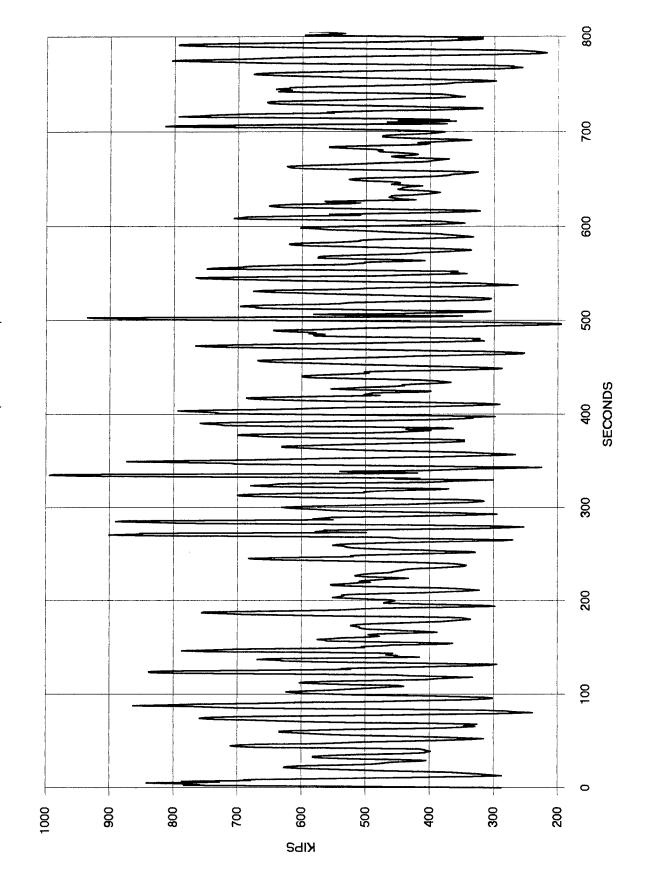




A536 - BT-5 THP (LINK BUOY)

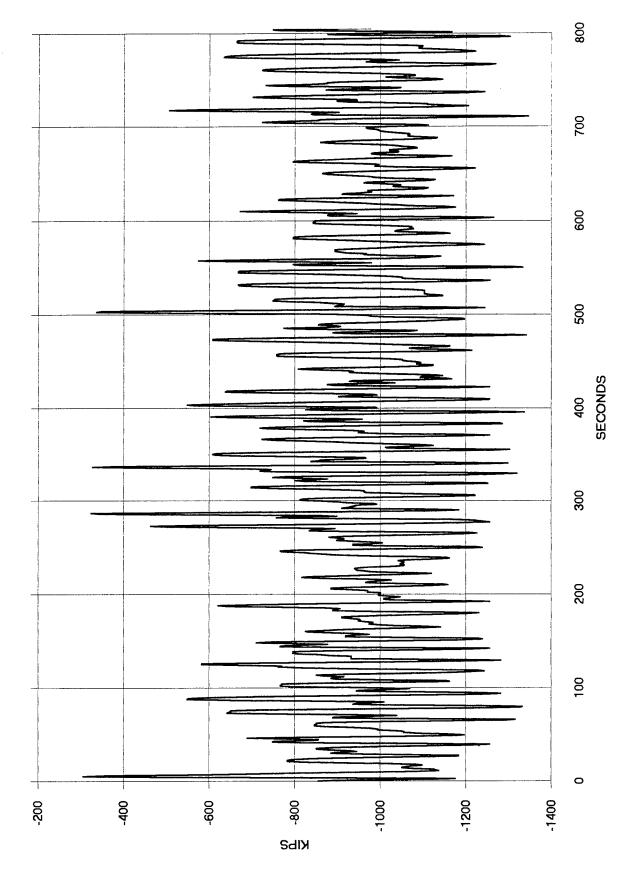
ج A532 - BT-6 THP (CONST. TENSION)

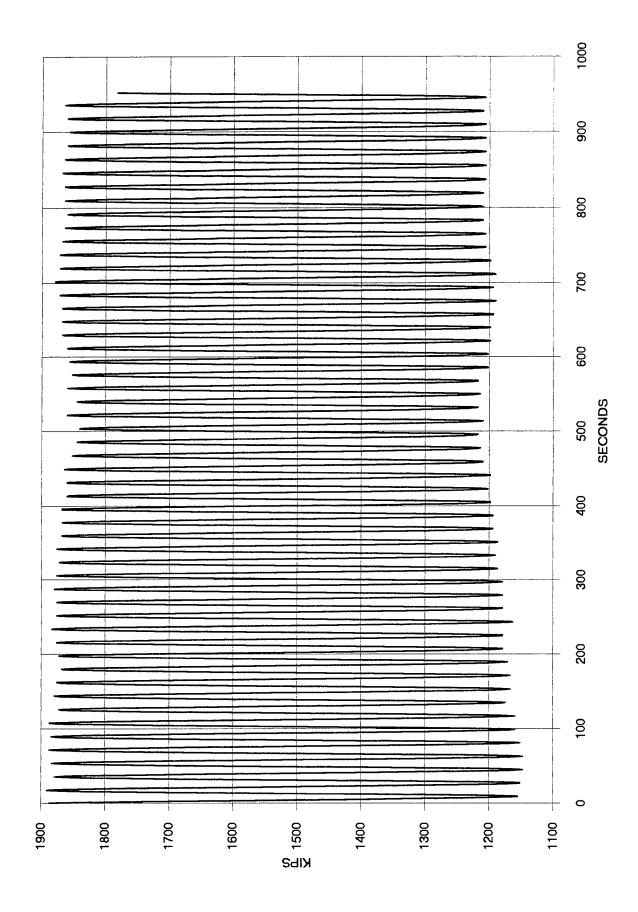


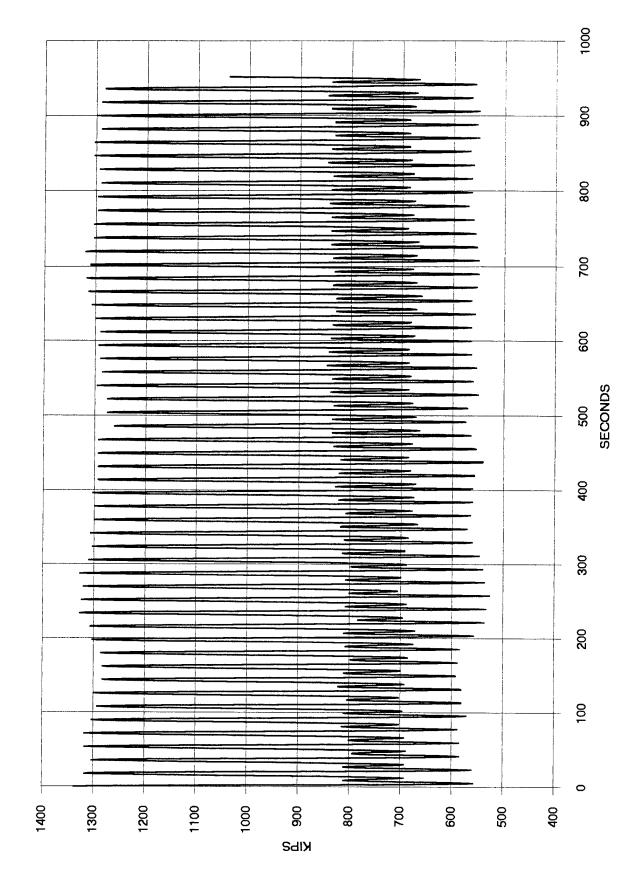


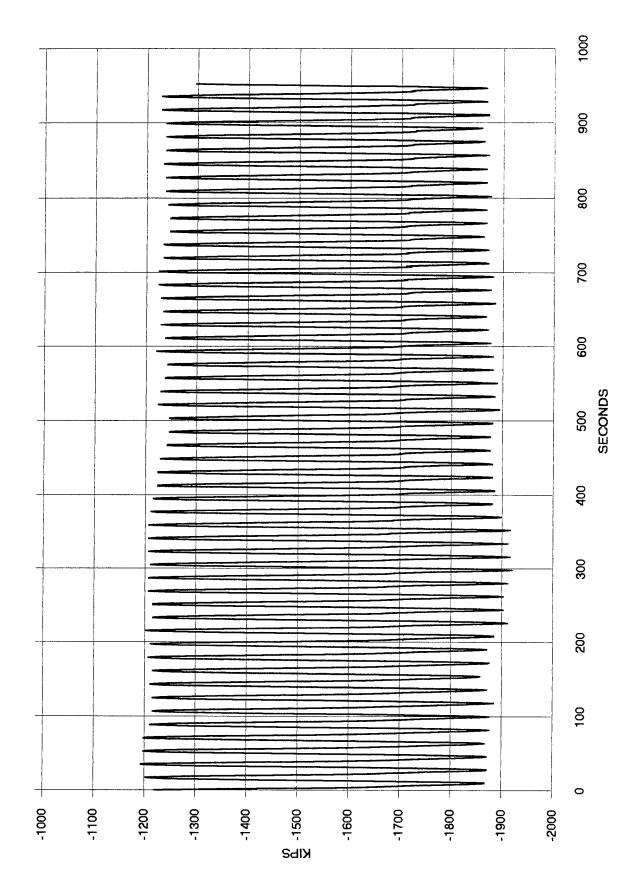
A537 - BT-4 THP (SEGMENTED)

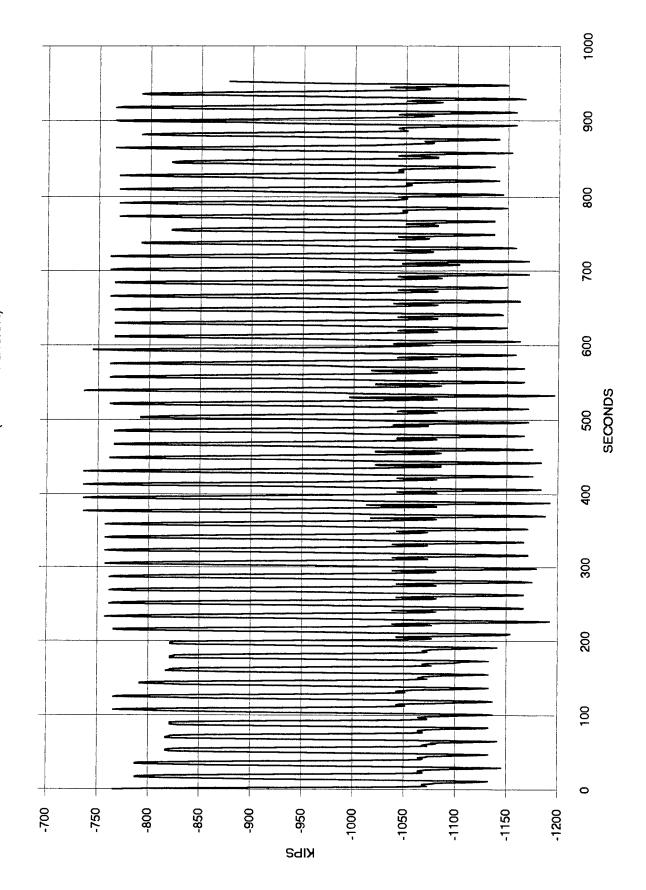
A537 - BT-5 THP (LINK BUOY)

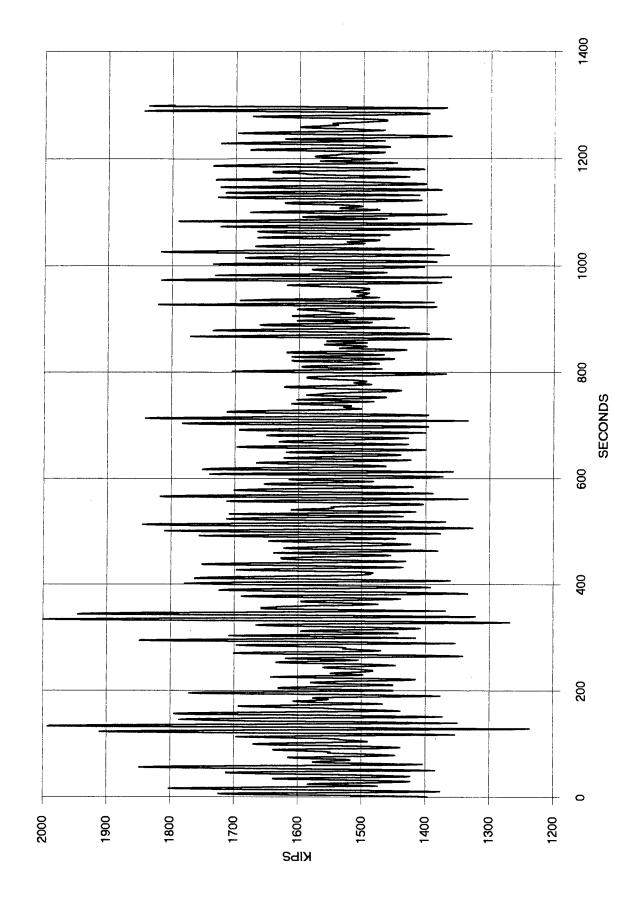




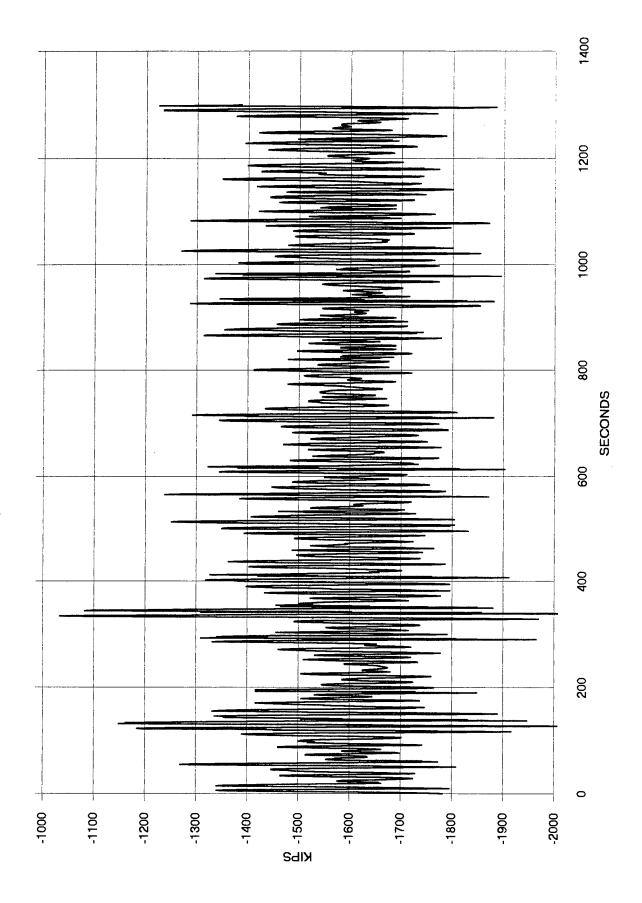


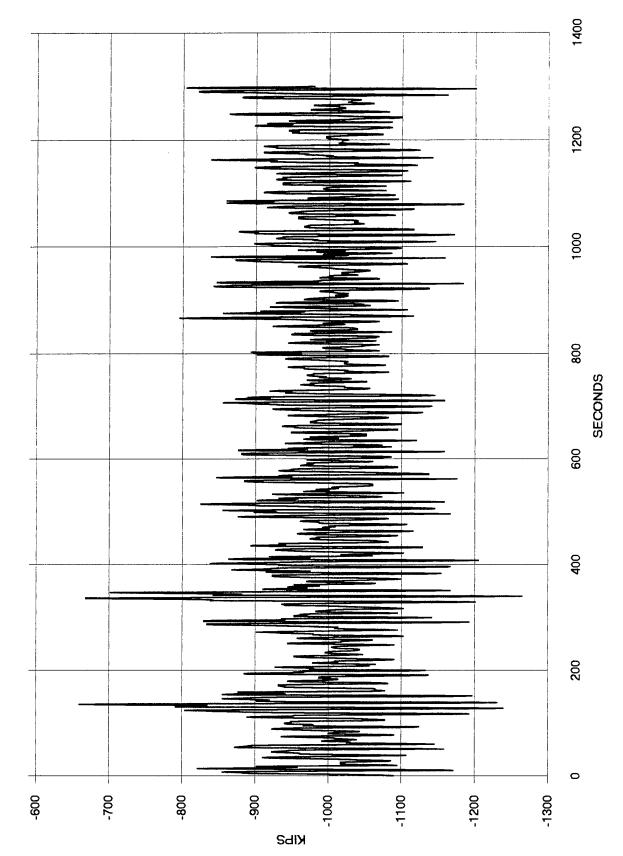


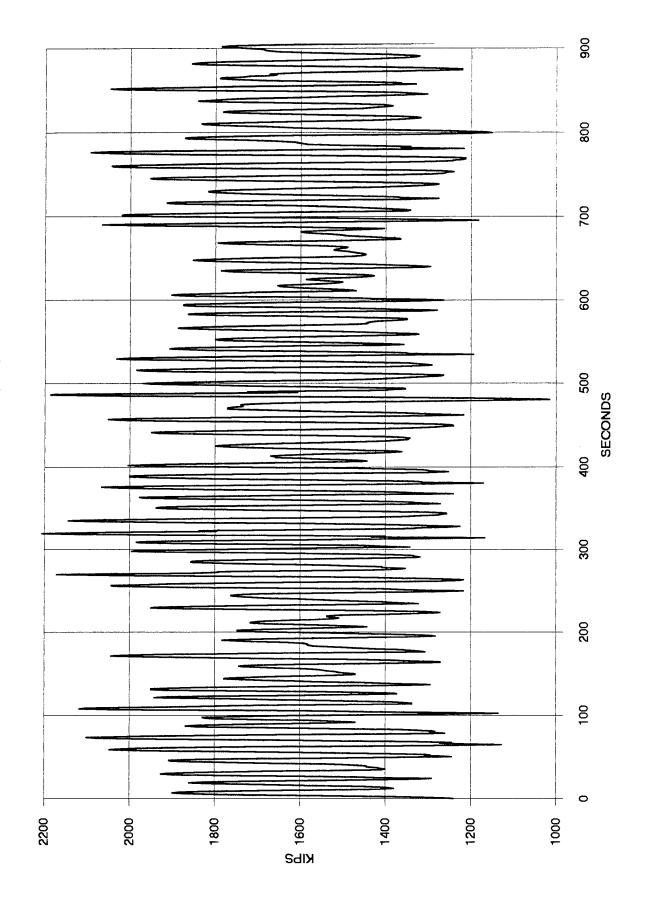


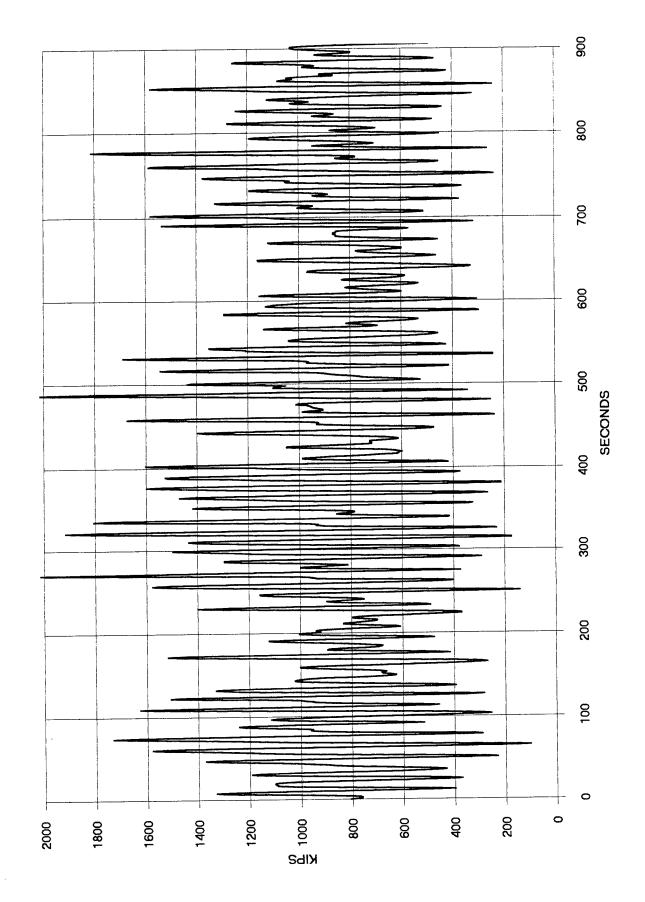


A539 - BT-3 THP (INV. CONE)



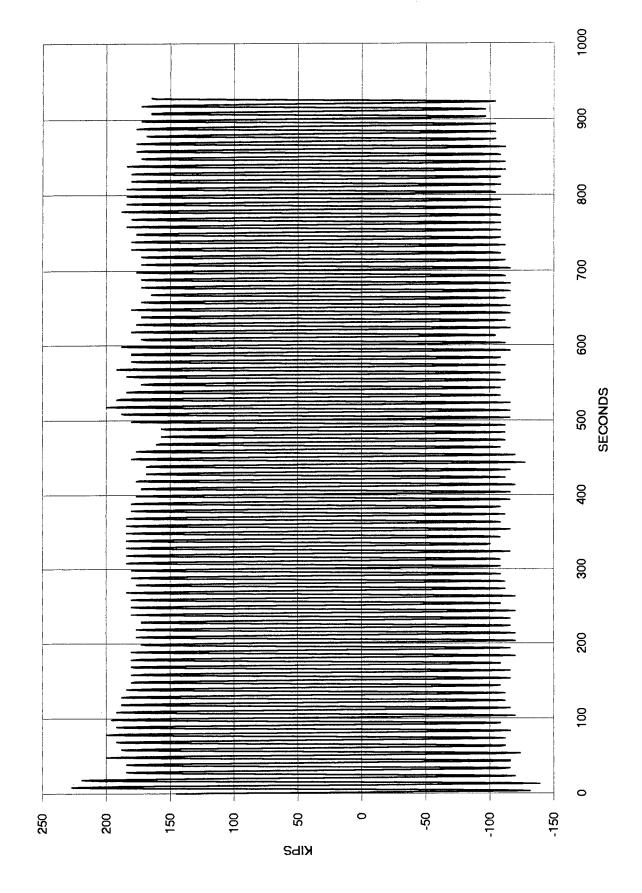




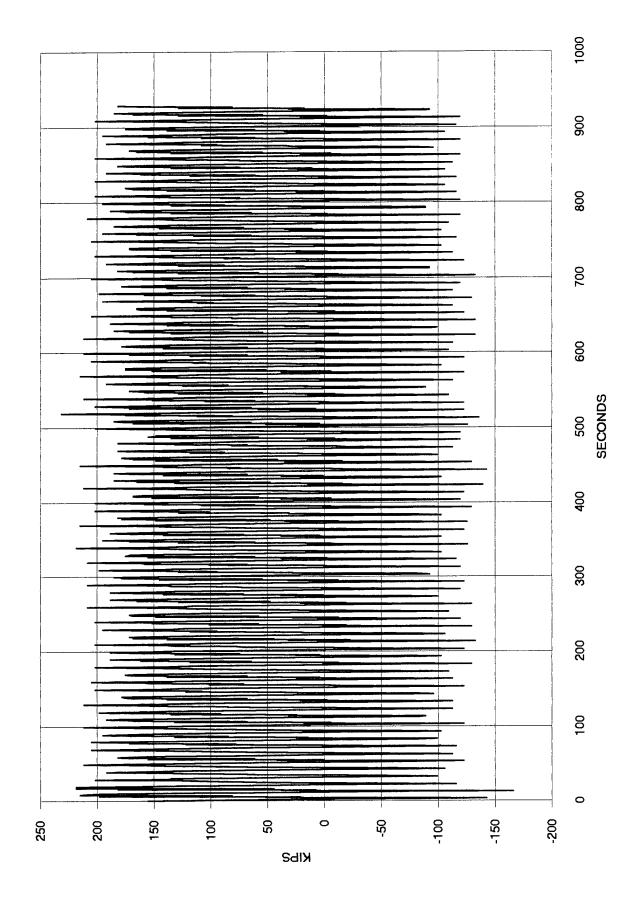


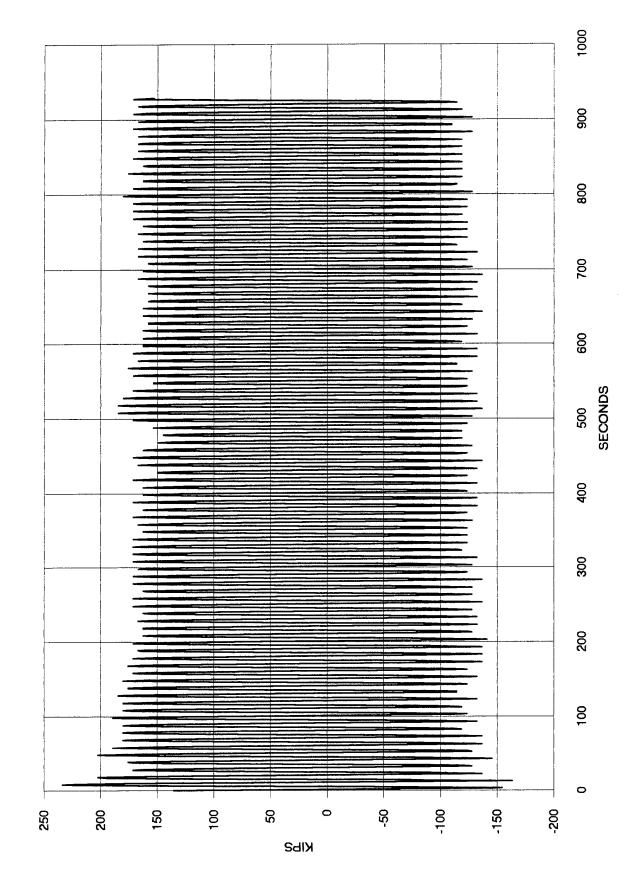
A540 - BT-5 THP (LINK BUOY)

A540 - BT-6 THP (CONST, TENSION)

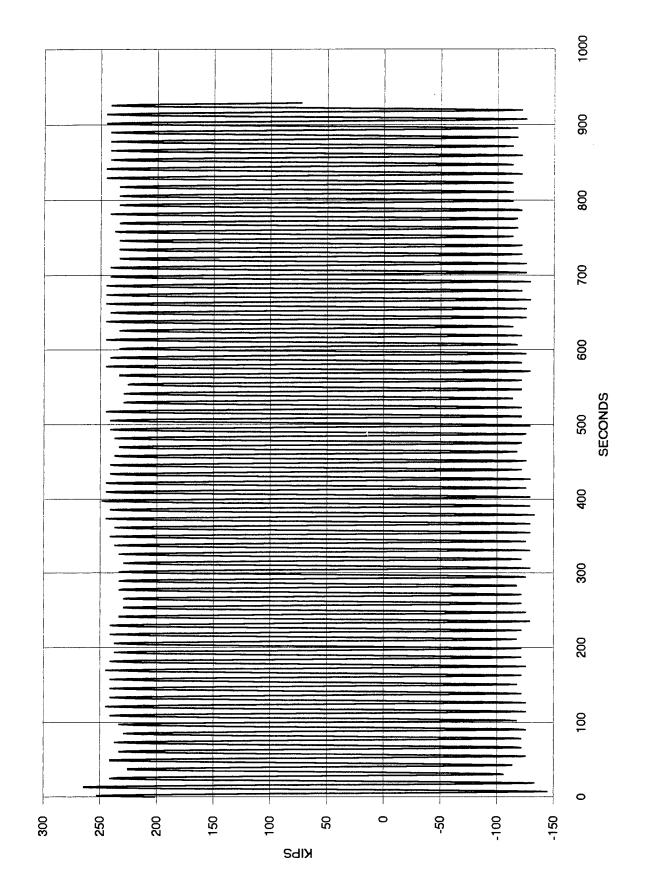


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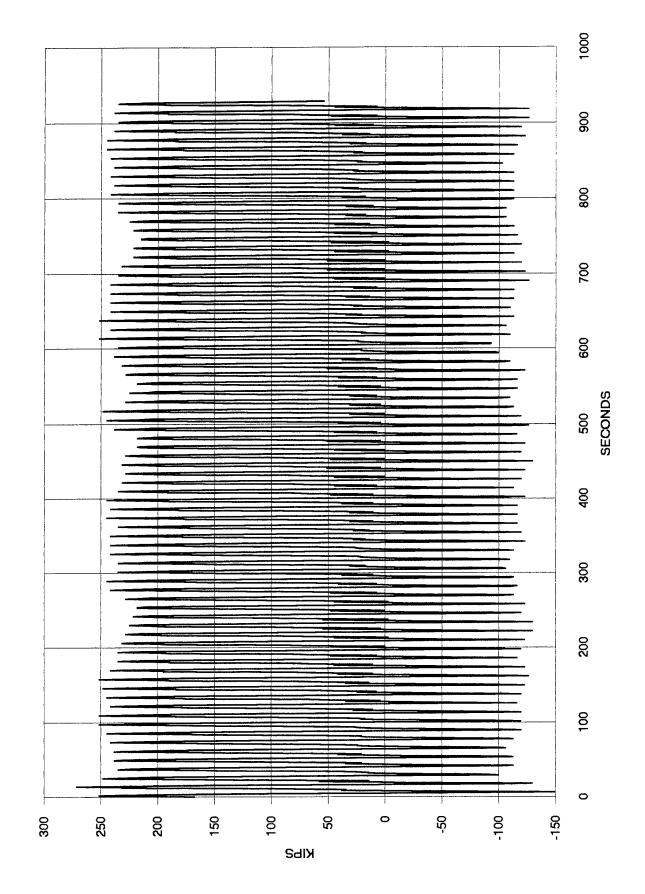


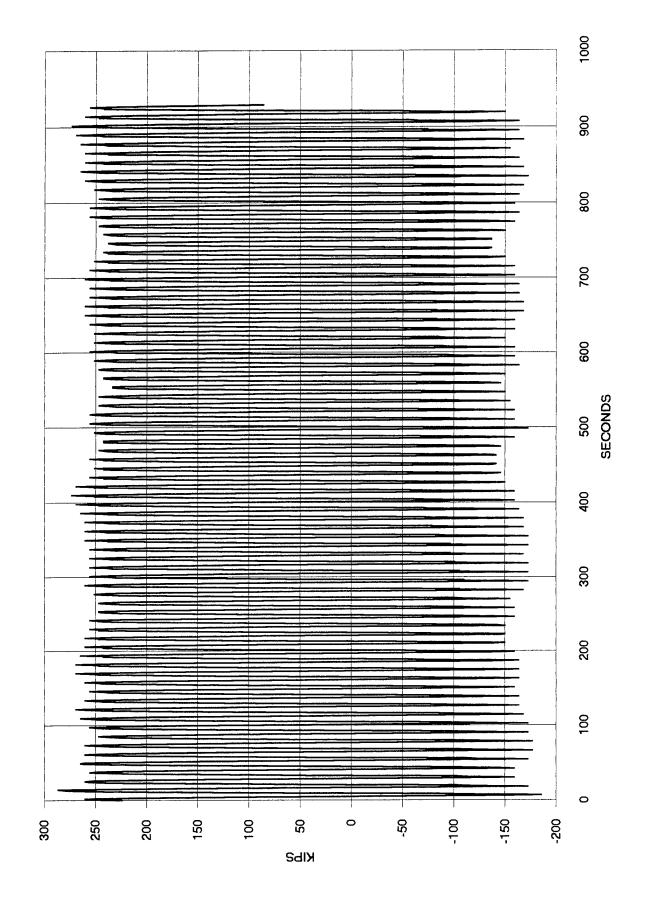


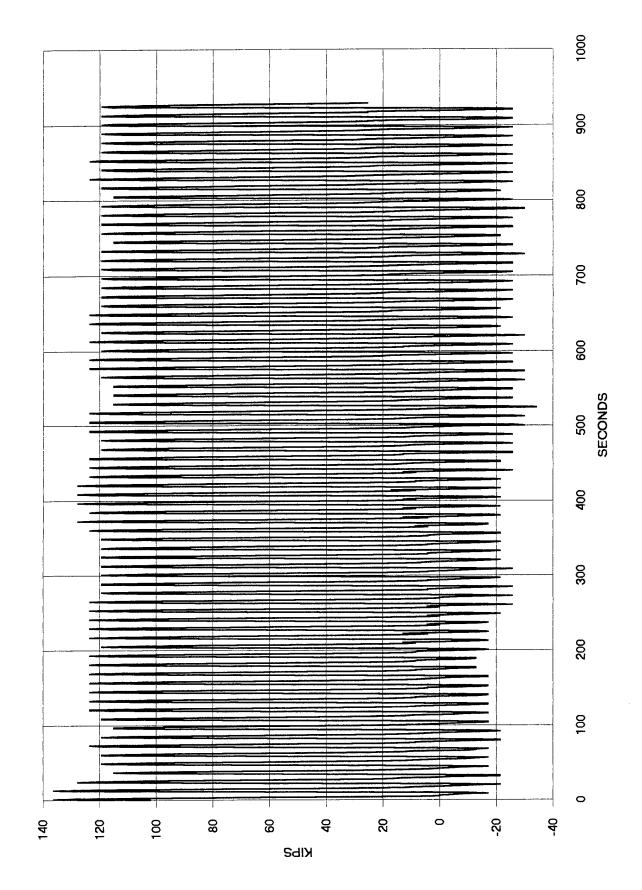
A541 - BT-6 THP (HOUR GLASS)

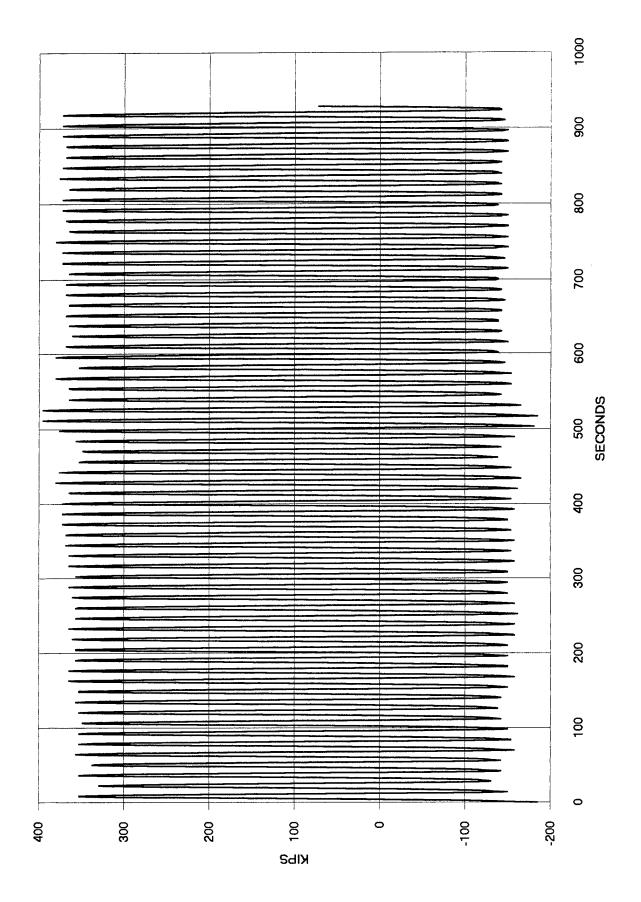


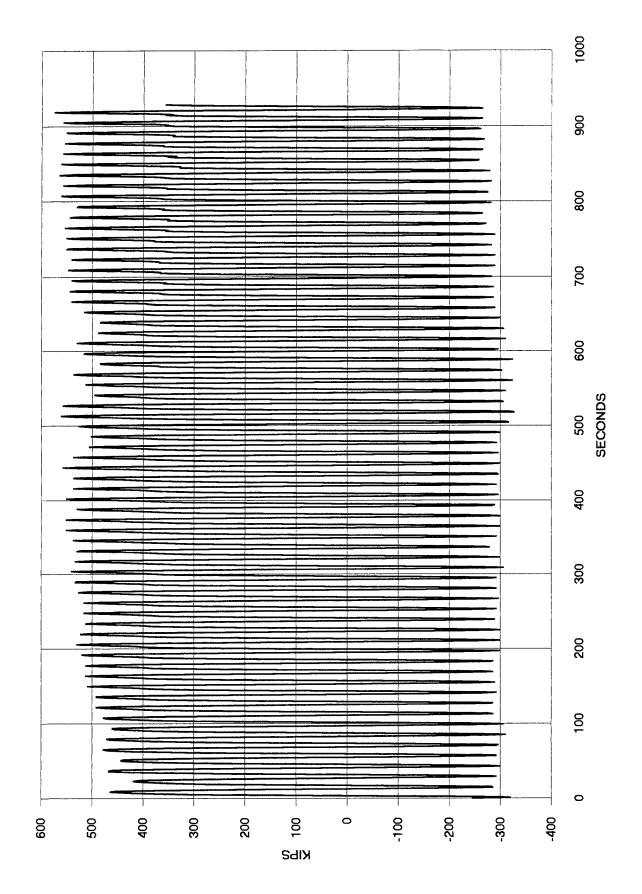
A542 - BT-3 THP (INV. CONE)

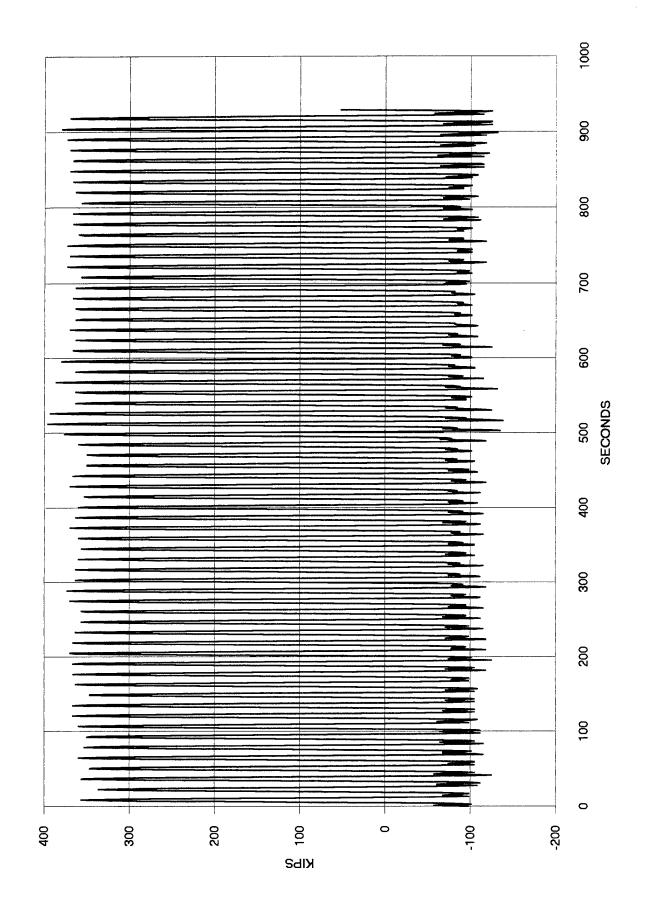


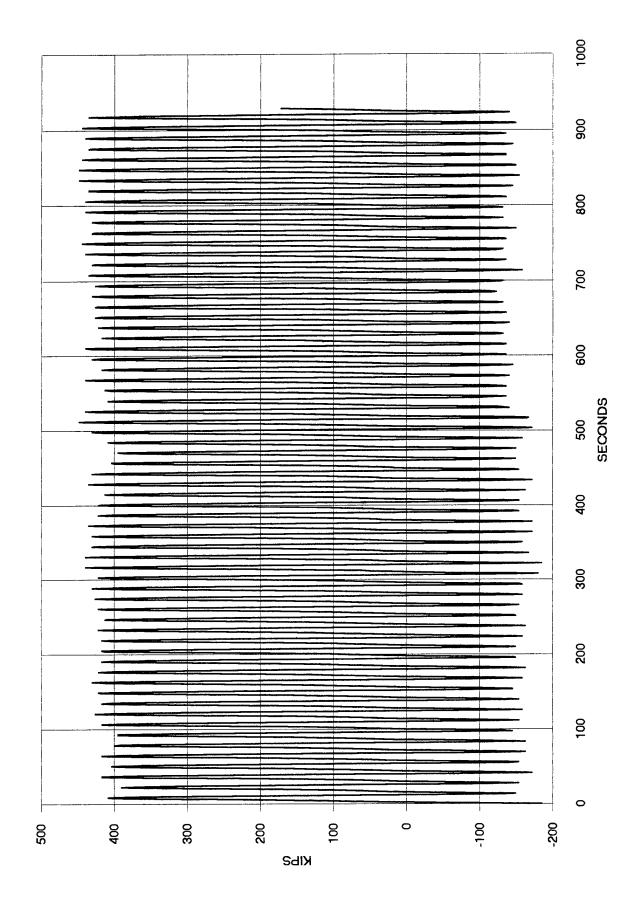


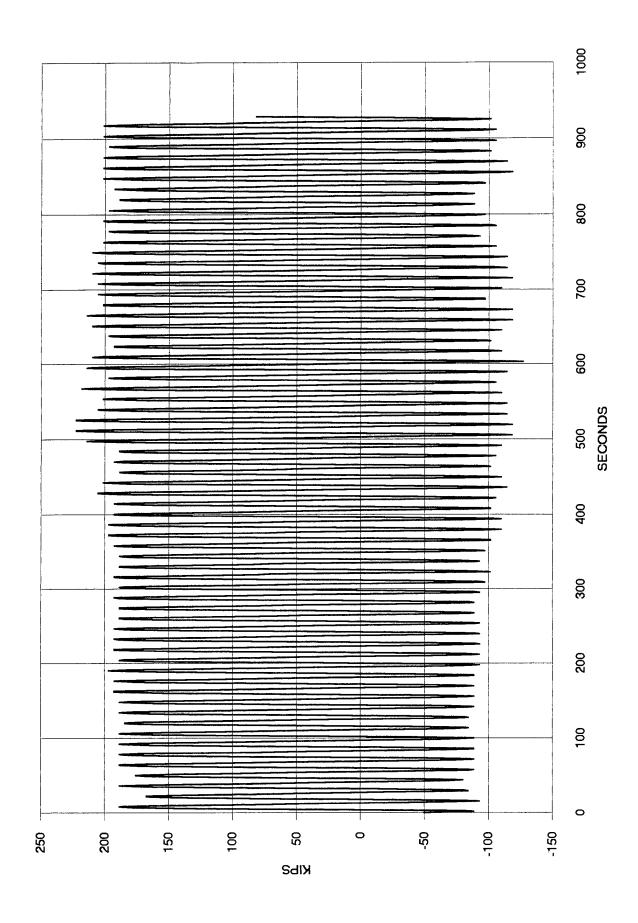


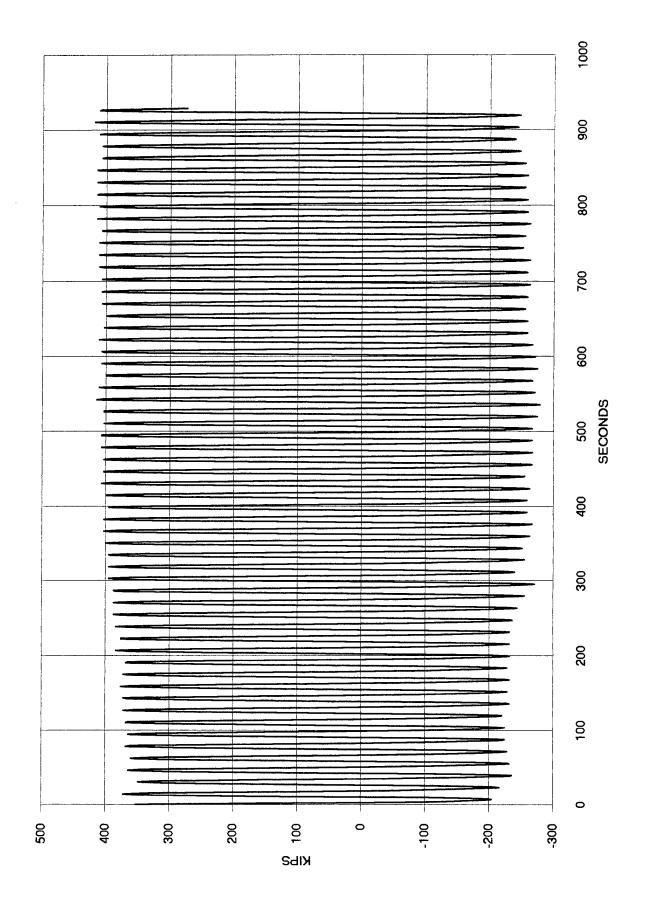




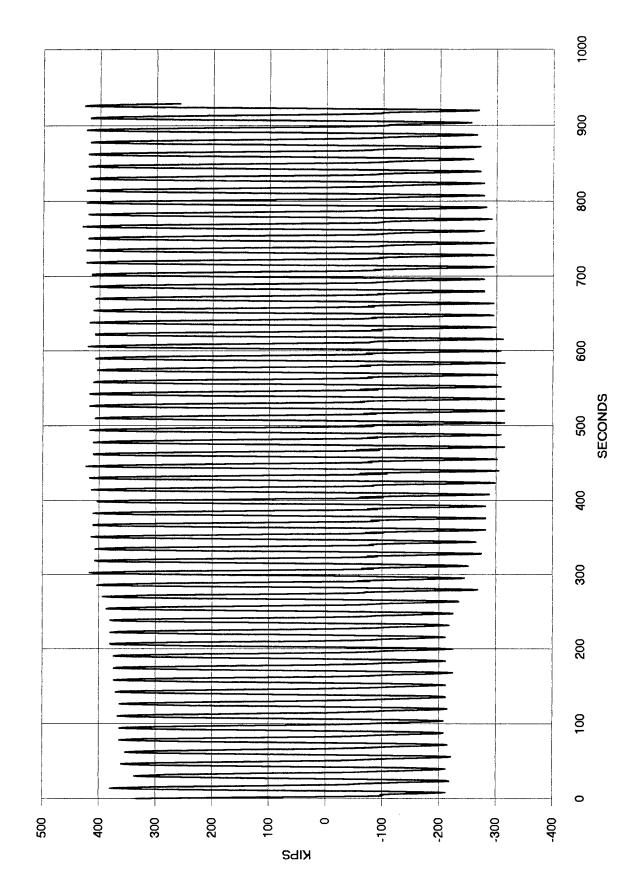


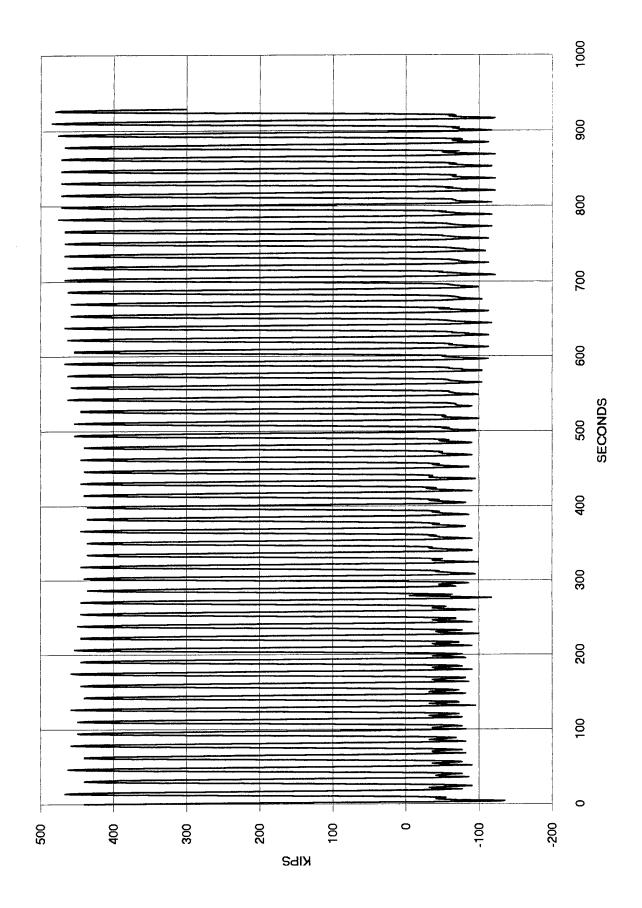


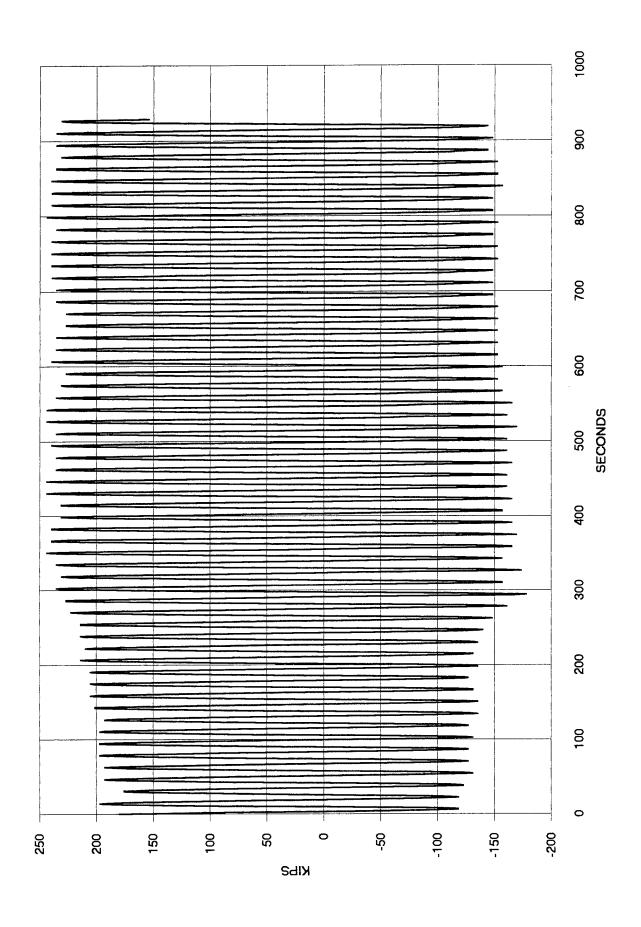


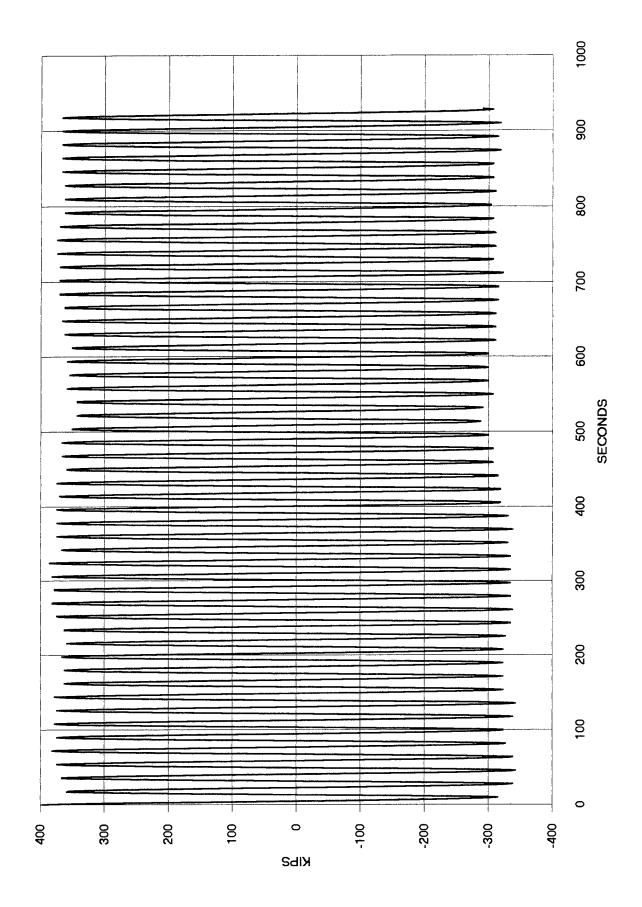


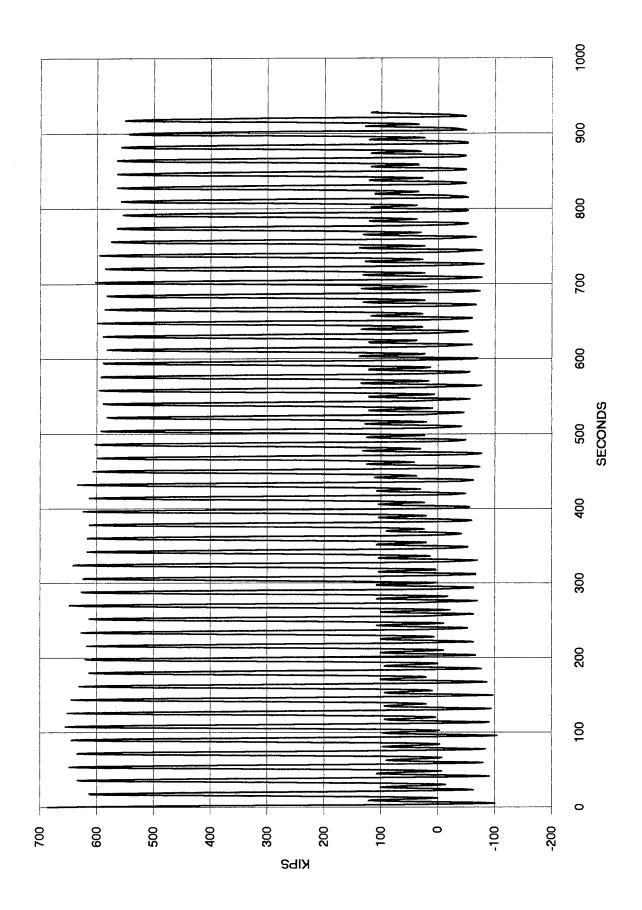
A544 - BT-3 THP (INV. CONE)

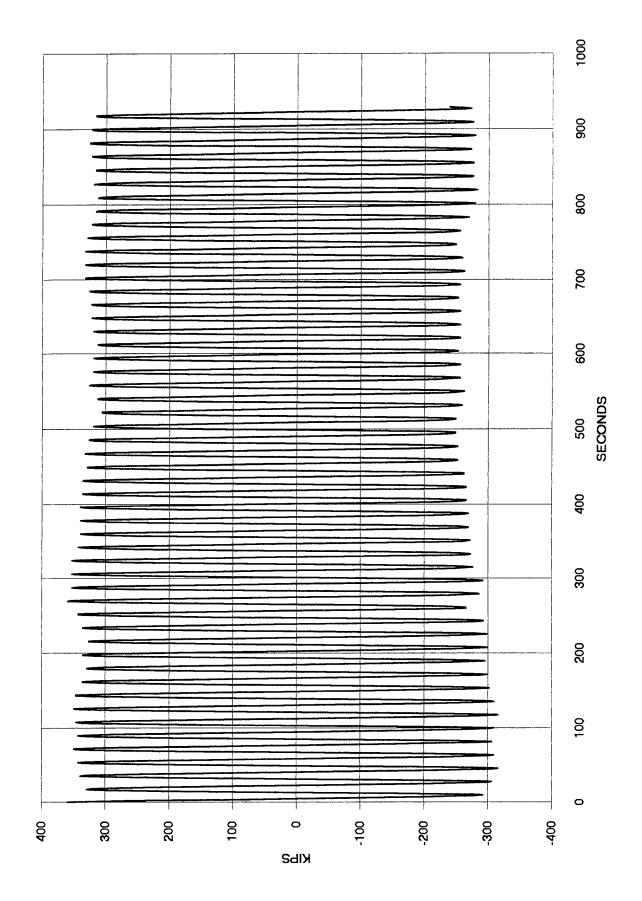


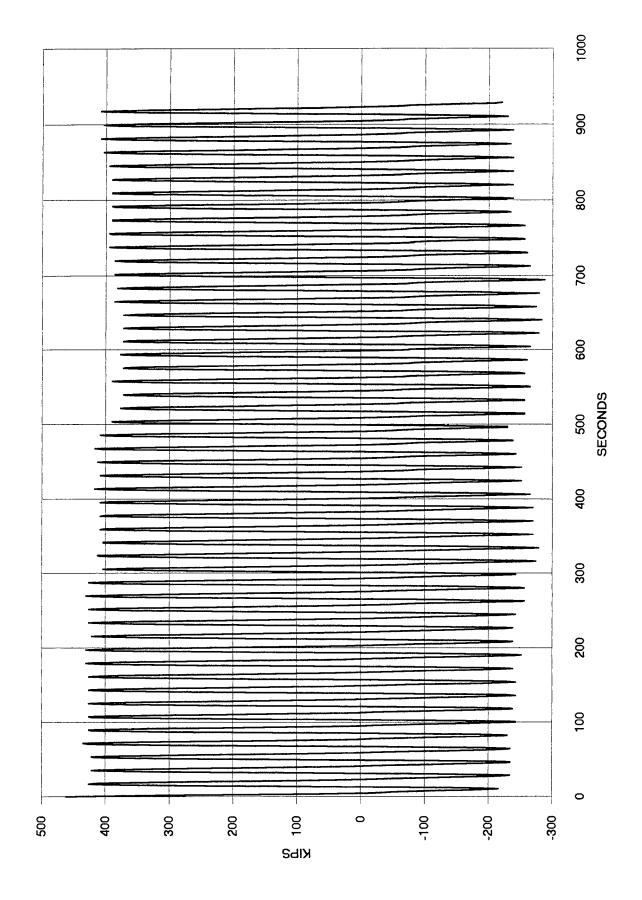


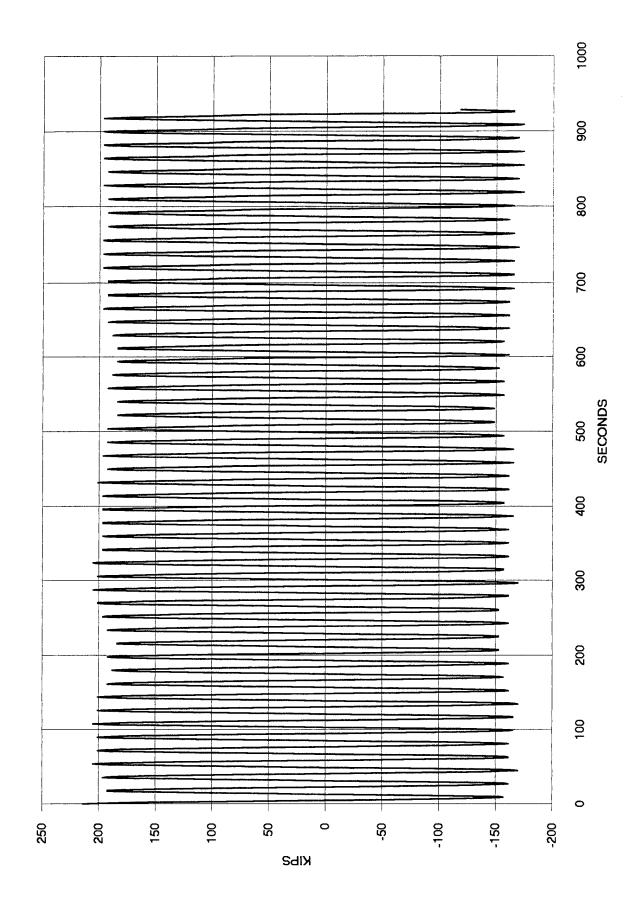


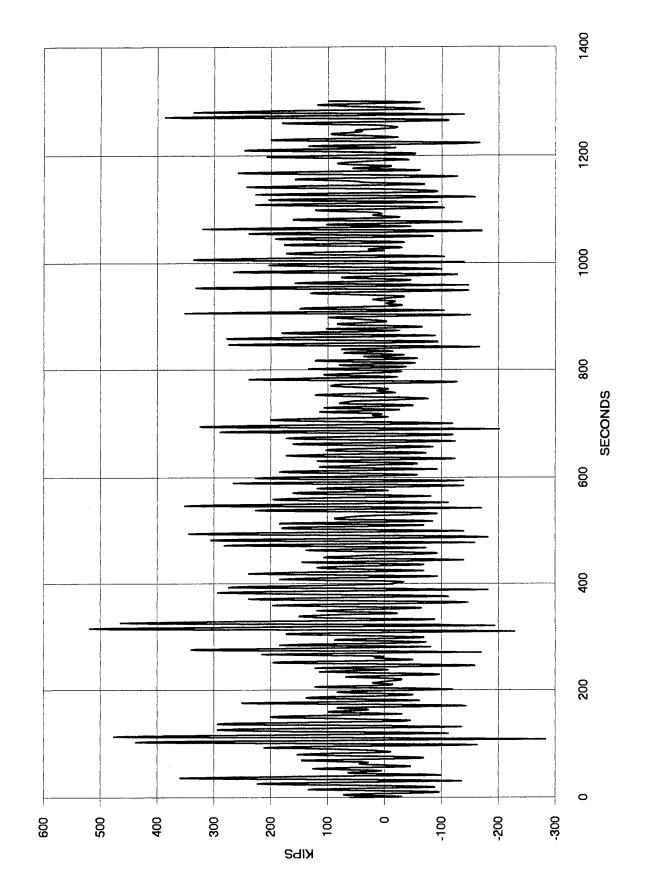




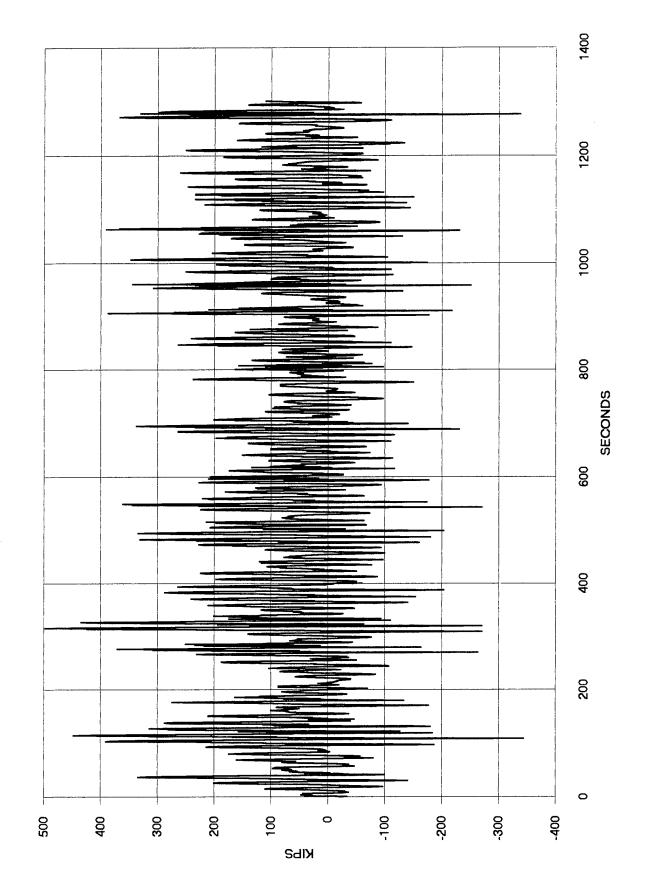


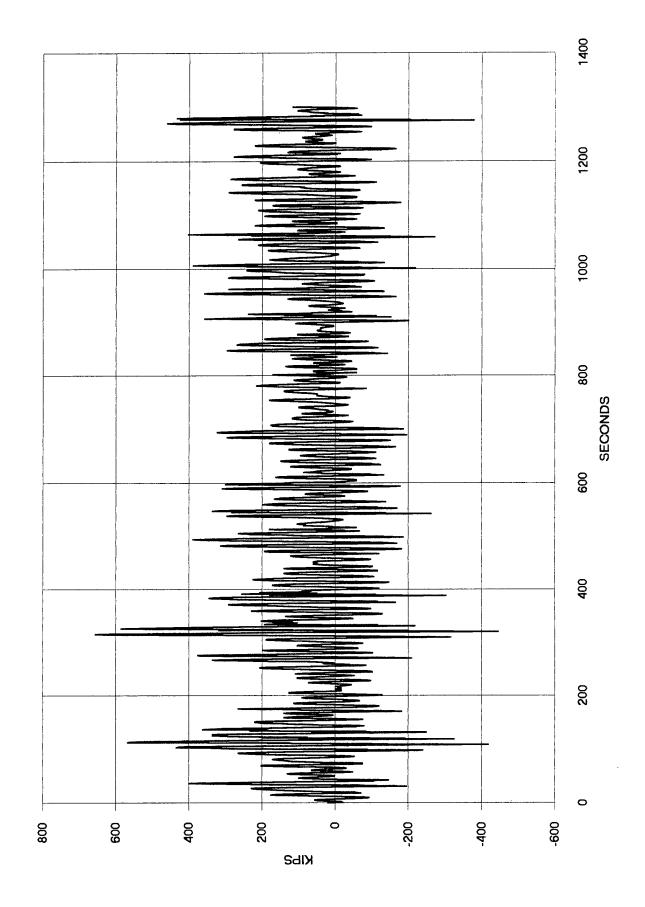


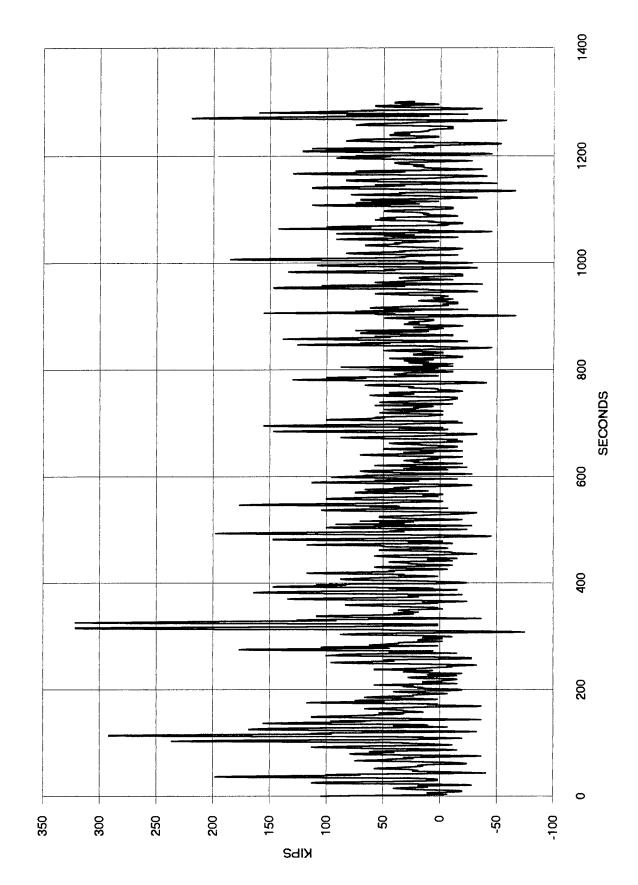


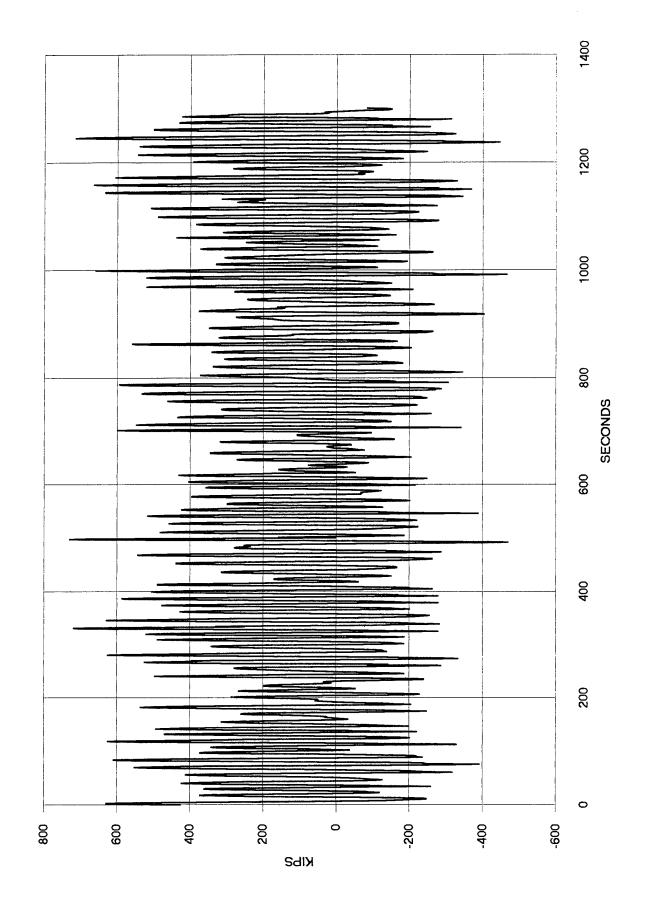


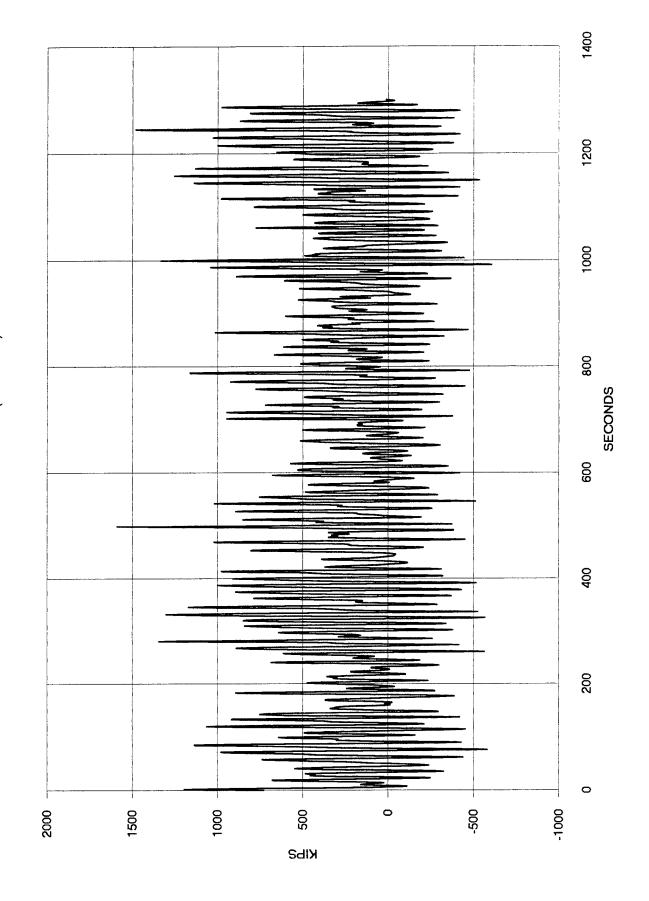
A546 - BT-3 THP (INV. CONE)

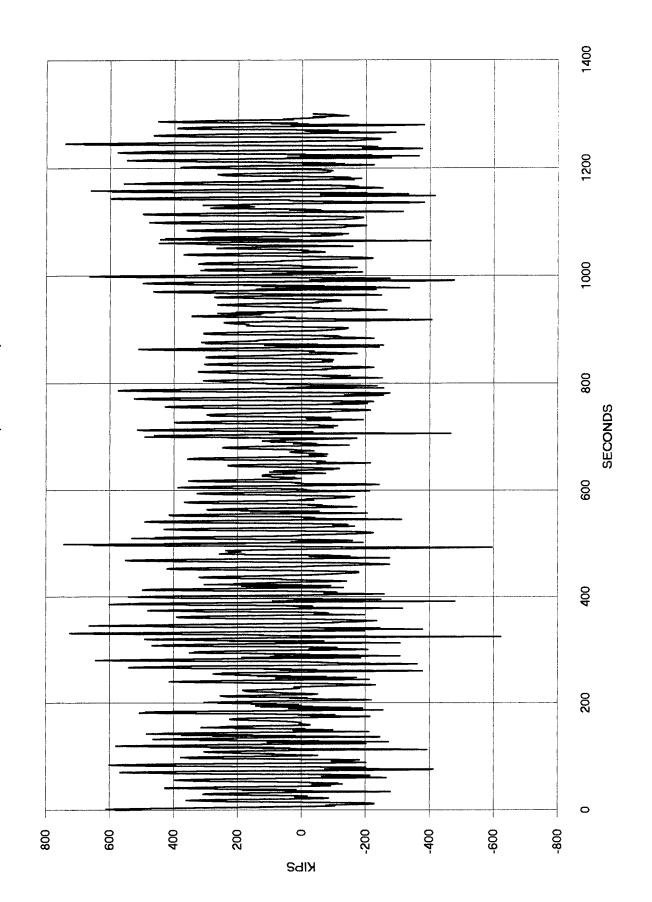


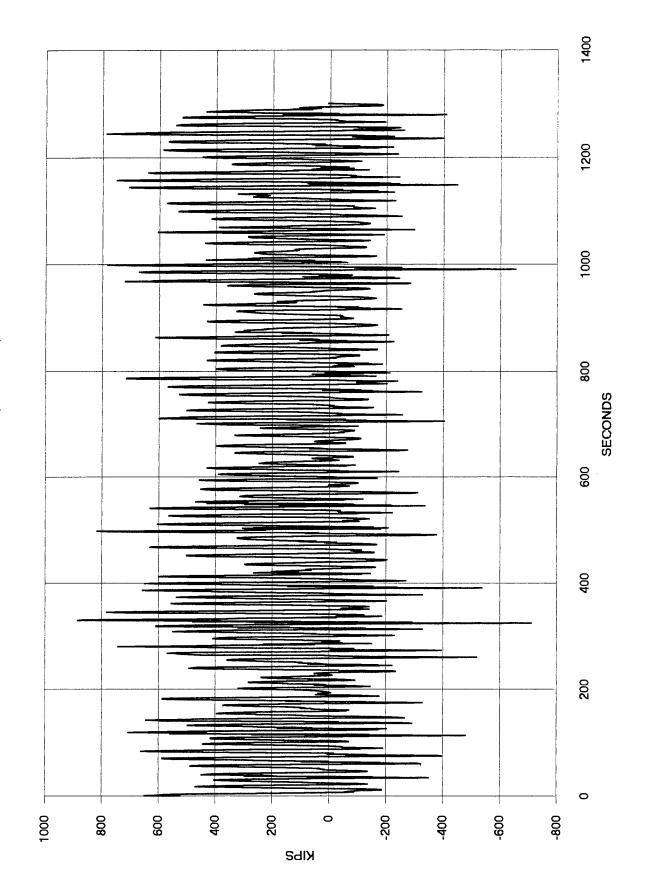










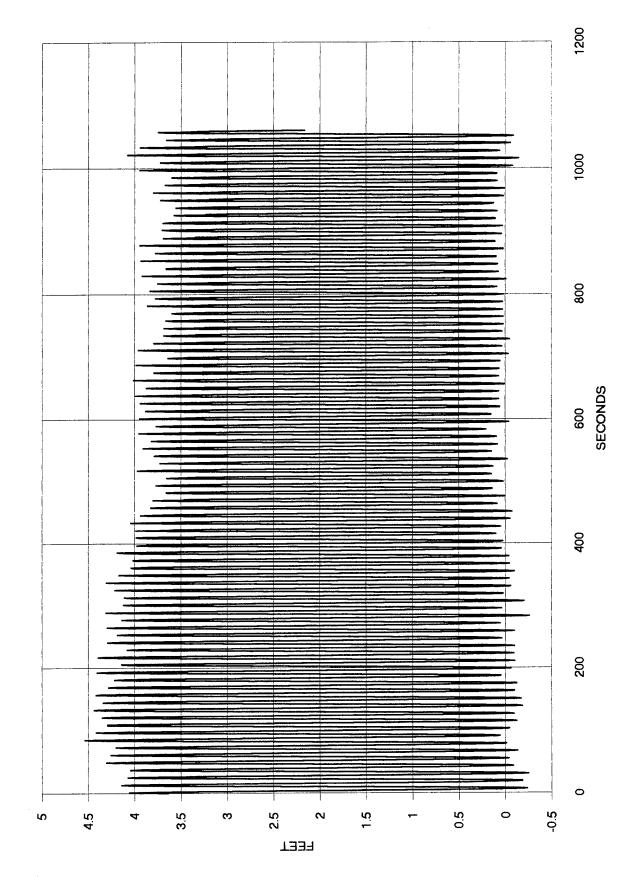


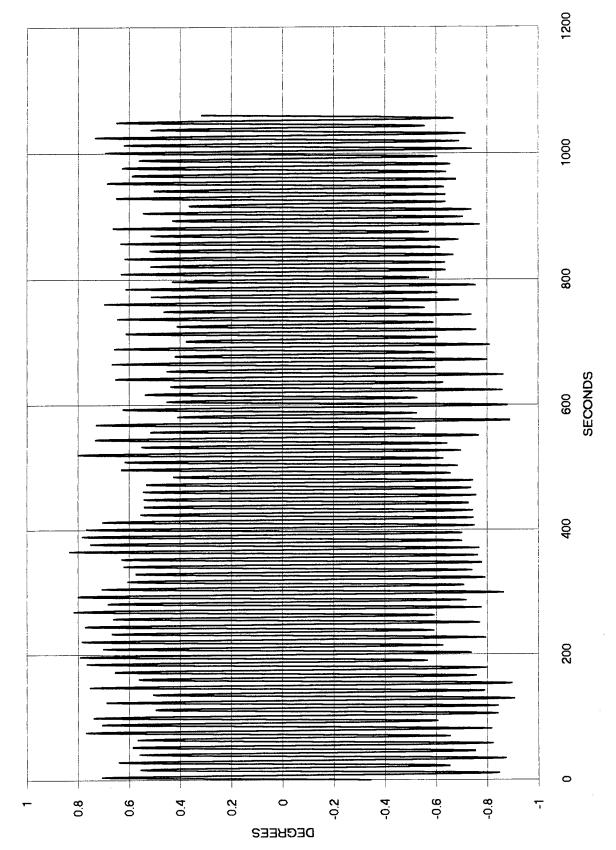
KIb2

SECONDS

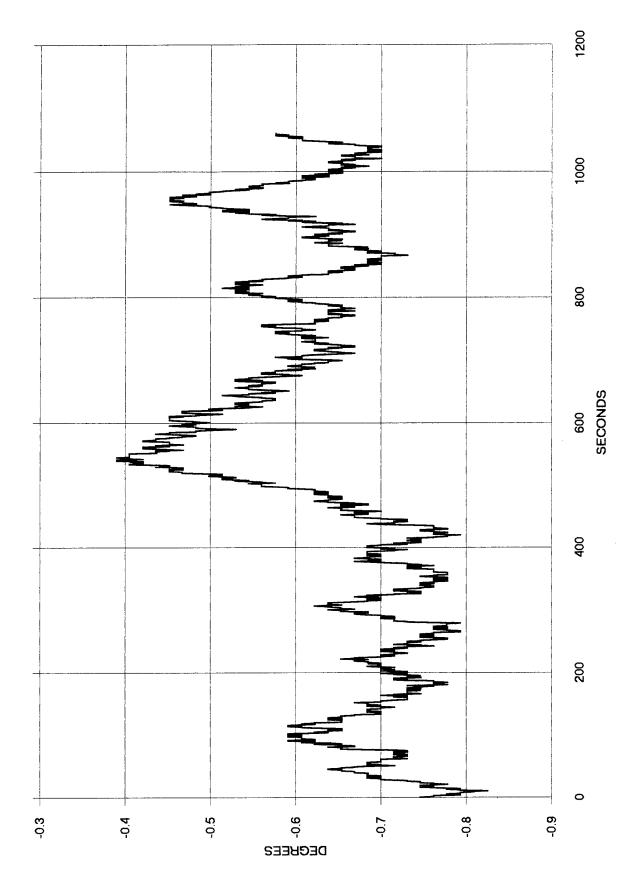
APPENDIX L

TIME HISTORY PLOTS, SEMI-SUBMERSIBLE SEAKEEPING, HINGED BUOYS

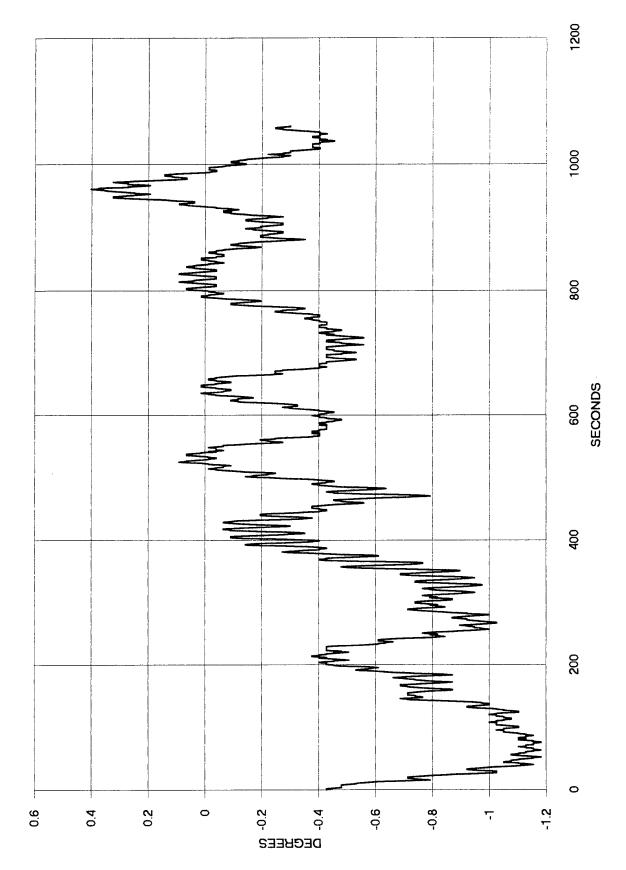


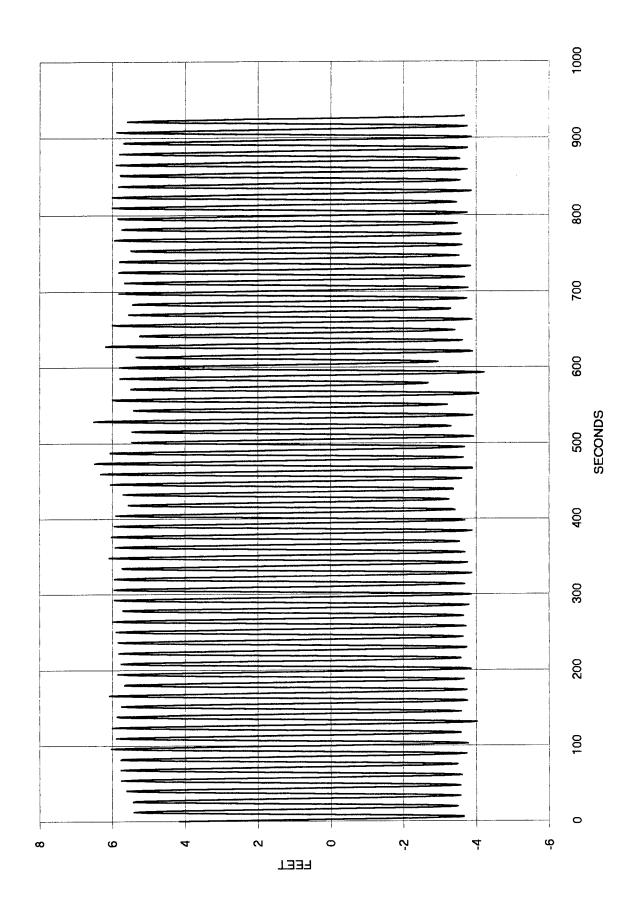


A1341 - SURGE THP



A1341 - SWAY THP

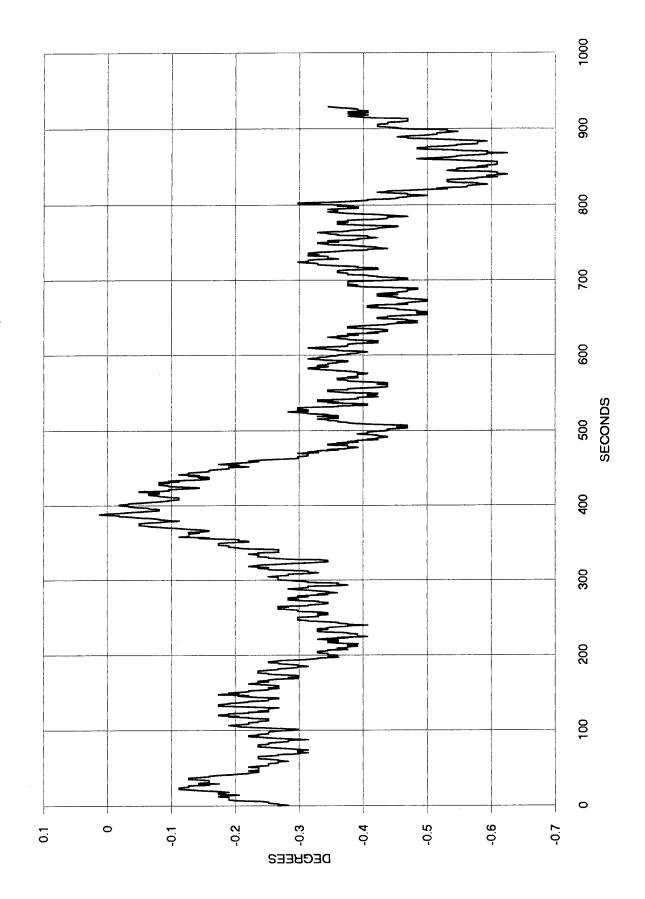


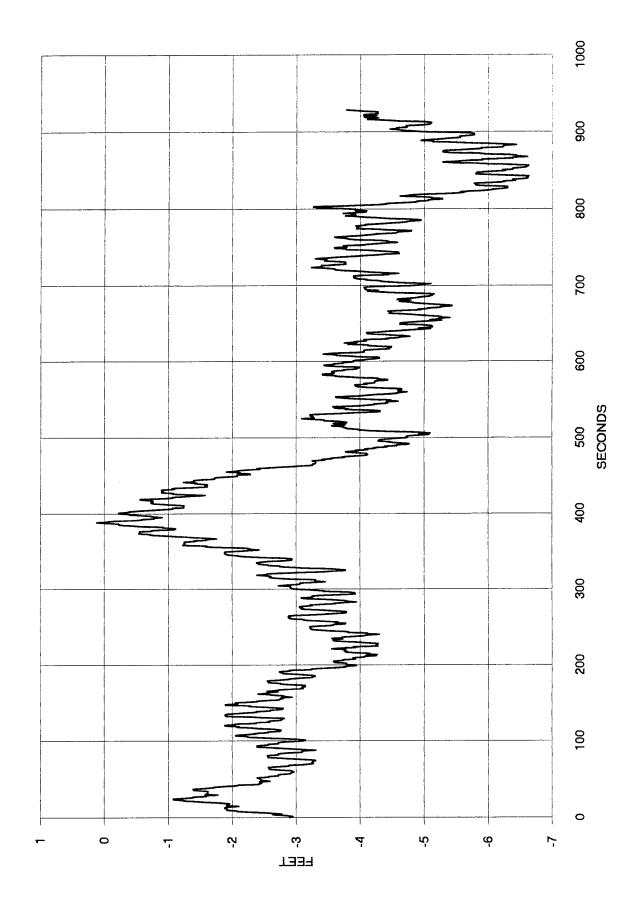


DEGREES

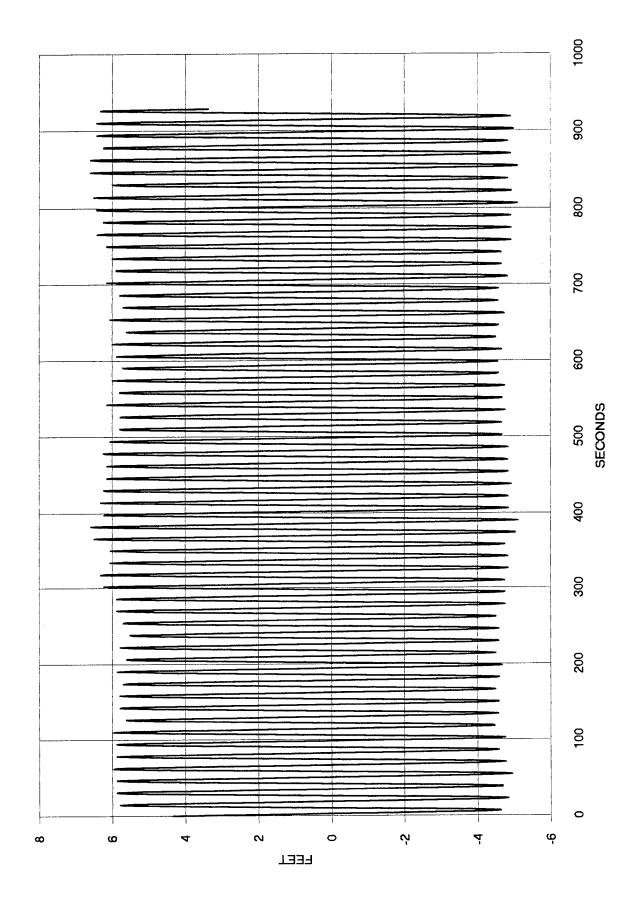
SECONDS

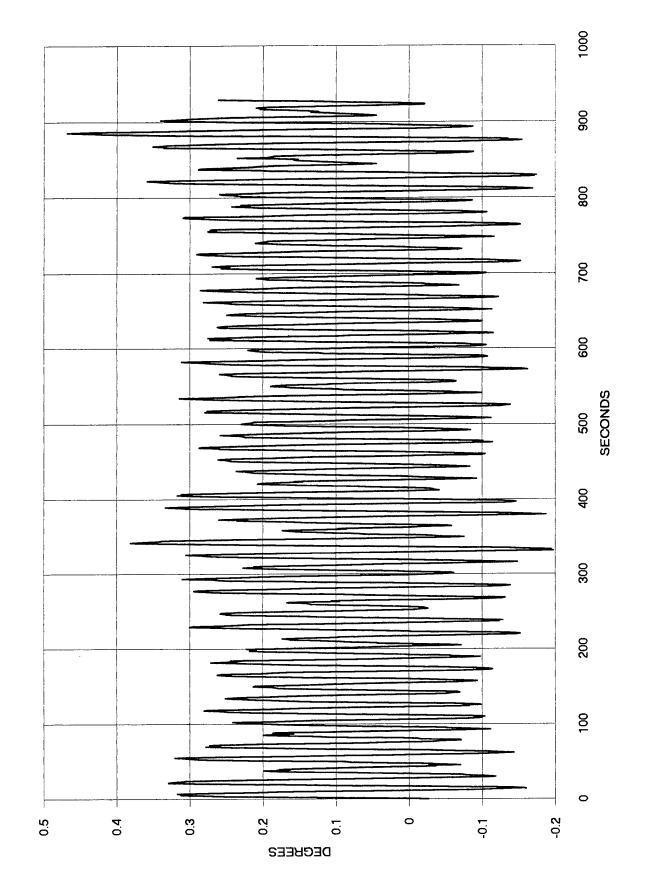
A1342 - SURGE THP





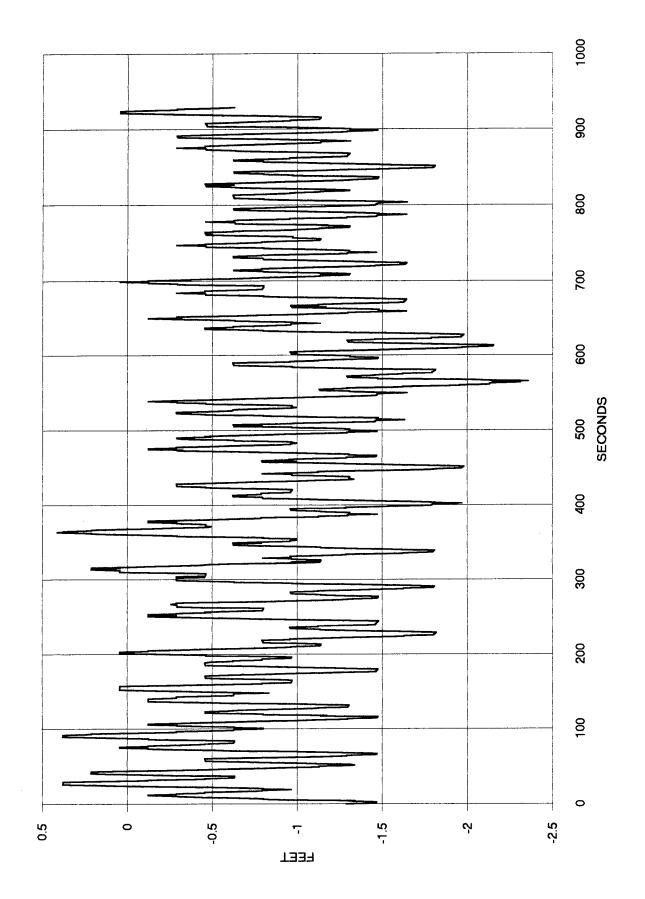
A1342 - YAW THP

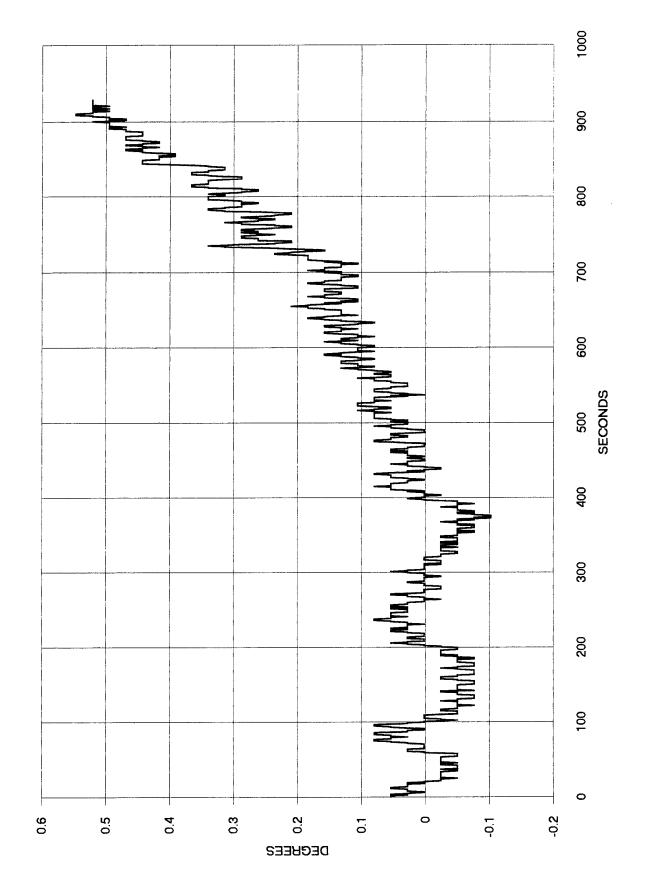




A1343 - SURGE THP

A1343 - ROLL THP





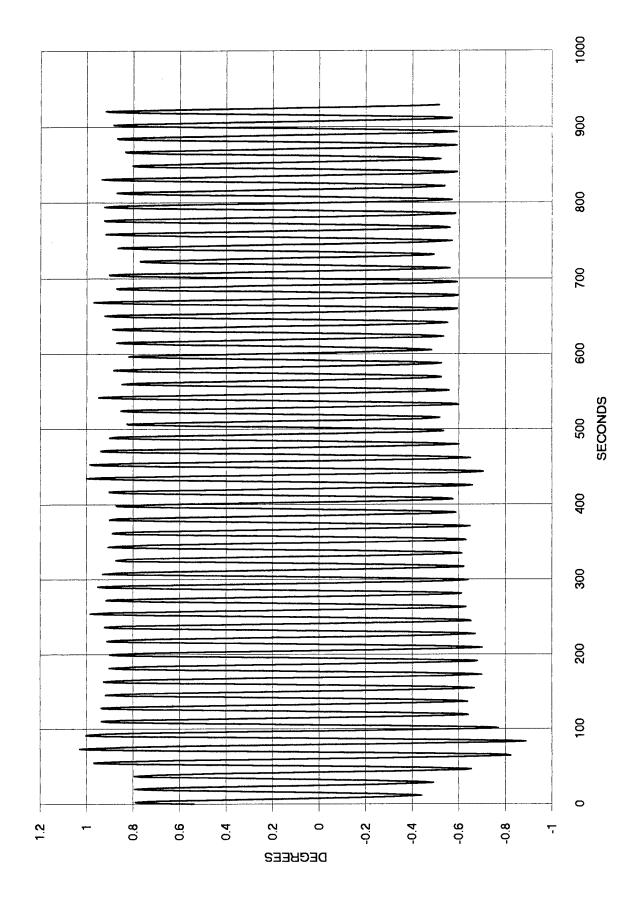
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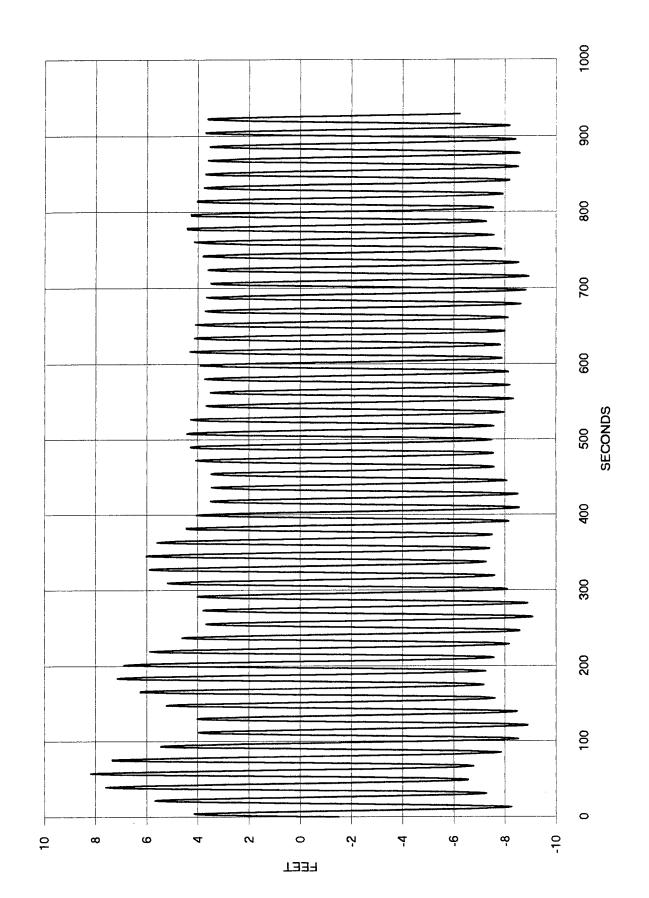
SECONDS

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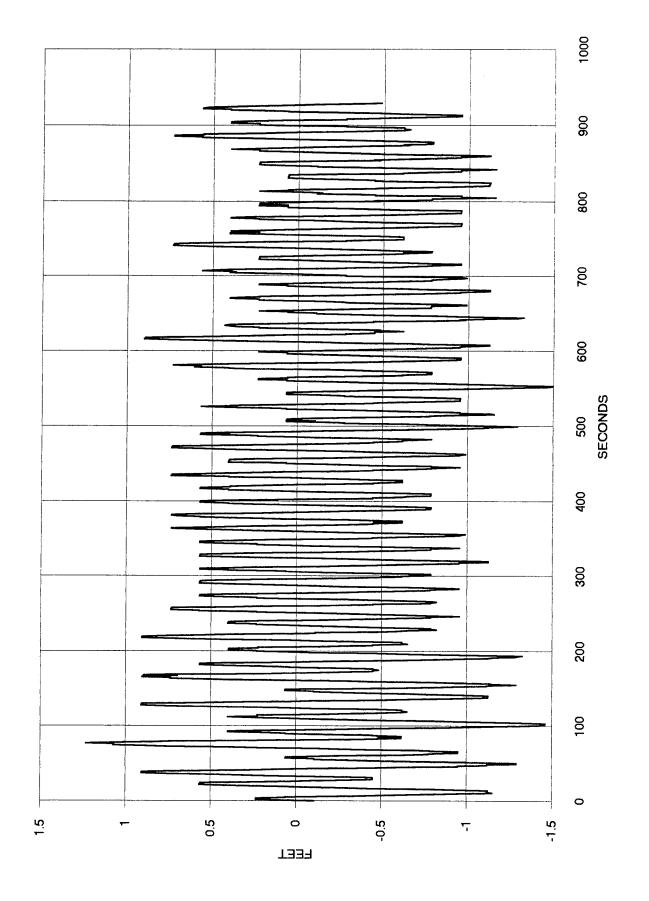
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A1344 - ROLL THP



A1344 - YAW THP